



PRODUCT GUIDE



ALL ONE-PIECE STEPS ARE NOT CREATED EQUAL.

The Saratoga Step by **Imperial Manufacturing** offers more - more interior volume, more quality, more value. With both shallow and deep end options available, there is a perfect fit for any pool. Our steps are designed to provide maximum area, maximum comfort and maximum utility. Demand more from your step - **demand a Saratoga Step.**

STEP-N-REST

The Step-N-Rest is a four-tread stair that offers two comfortable seats for relaxation in the shallow end of your pool. Each tread has a diamond pattern molded in for safety.

STEP INFO

4 Tread Design

8' Trimline | Cantilever

8' Straight | Radius

See Quick Reference Guide for color availability.



IN-WALL LADDER

The in-wall ladder provides deep end exit for swimmers safety.

STEP INFO

2' In-Wall Ladder Recessed Design



See Quick Reference Guide for color availability.



White

Gray

Gray Granite

Blue Granite

EXCLUSIVE FEATURES

PATENTED Tread-Loc® Design

Our pool step features a one piece patented Tread-Loc® Support System, utilizing box beam and rigid reinforcement for every tread.

- **8" ABS Channel Support**

We reinforce each tread with a heavy duty box-beam, attached with a permanent high pressure heat application.

- **Sturdy Rigid Pipe**

Our 2" diameter rigid pipe column supports are strong and sturdy.

- **Column Pipe Snap Ring**

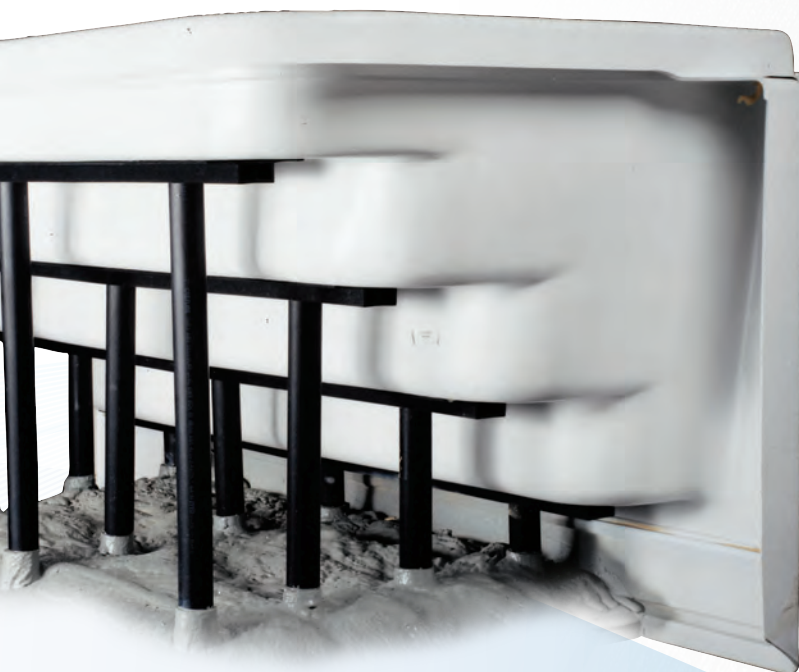
Column support snap rings hold each rigid pipe firmly in place for ease of installation.

- **Independent Tread Support**

Each tread is individually supported, providing stronger reinforcement and less stress on the whole unit.

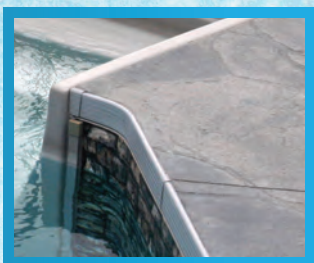
- **3 Column Support**

Each 8' tread is independently supported by 3 columns for maximum support.



With more patents in industry, all of our thermoformed steps are backed by a **limited lifetime one-time transferable warranty.***

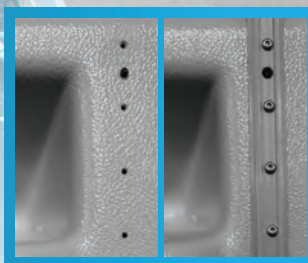
*See actual warranty for specific details.



Patented Trimline™ Collar



Patented Faceplate System



Patented Dowel Alignment



Superior Tread Design

PATENTED TrimLine™ Collar

Blends seamlessly with the coping, creating a clean and consistent line surrounding your pool.

PATENTED Faceplate System

Gives you the most watertight system available, bar none, while protecting the liner from tears or punctures.

PATENTED Dowel Alignment System™

Guarantees correct position of the faceplate with strategic dowel location that offers an exact screw hole fit.

Superior Tread Design

With our state-of-the-art Vacuum Former and the sophisticated nature of our mold designs, each step has the most detailed and distinctive tread pattern in the industry.

Saratoga Spa and Bath Co.® reserves the right to make changes in product specification, standard equipment supplied or available at any time without notice.

Trim Line collar®, faceplate system and dowel alignment are patented features of the Saratoga Step Des. 431, 303, #7,040,060, #5,752,350.

Tread-Loc Stair System of Saratoga Spa and Bath Co.® features patents #5,752,350, #7,040,060 B2, Des. 431 303.

Tread-Loc® and TrimLine® are Registered trademark of Saratoga Spa and Bath Co.®





Imperial
POOLS INC.

REDEFINING ONE SOURCE

33 Wade Road, Latham, NY 12110

www.imperialpools.com

Code# 25028 10/20



**POOL &
HOT TUB
ALLIANCE**

Formerly The Association of Pool & Spa Professionals/National Swimming Pool Foundation