



**Imperial
POOLS**

REDEFINING ONE SOURCE

ENTRY SYSTEMS

Stairs, Benches & Coves

nexus

POLYMER OPEN TOP STAIRS, BENCHES & COVES

nexus

STEEL OPEN TOP STAIRS, BENCHES & COVES



Whitewave
spillover spa
& poolside spa

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IMPERIAL POOLS ENTRY SYSTEMS GUIDE

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Saratoga Steps Exclusive Features

Patented Designs



PATENTED Tread-Loc® Design

Our pool step features a one piece patented Tread-Loc® Support System, utilizing box beam and rigid reinforcement for every tread.

- **8" ABS Channel Support**

We reinforce each tread with a heavy duty box-beam, attached with a permanent high pressure heat application.

- **Sturdy Rigid Pipe**

Our 2" diameter rigid pipe column supports are strong and sturdy.

- **Column Pipe Snap Ring**

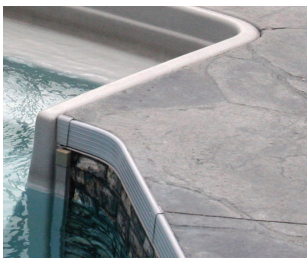
Column support snap rings hold each rigid pipe firmly in place for ease of installation.

- **Independent Tread Support**

Each tread is individually supported, providing stronger reinforcement and less stress on the whole unit.

- **3 Column Support**

Each 8' tread is independently supported by 3 columns for maximum support.



Patented Trimline™ Collar

PATENTED TrimLine™ Collar

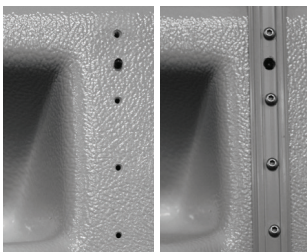
Blends seamlessly with the coping, creating a clean and consistent line surrounding your pool.



Patented Faceplate System

PATENTED Faceplate System

Gives you the most watertight system available, bar none, while protecting the liner from tears or punctures.



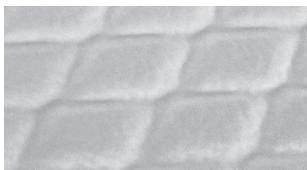
Patented Dowel Alignment

PATENTED Dowel Alignment System

Guarantees correct position of the faceplate with strategic dowel location that offers an exact screw hole fit.

Superior Tread Design

With our state-of-the-art Vacuum Former and the sophisticated nature of our mold designs, each step has the most detailed and distinctive pattern in the industry.



Superior Tread Design

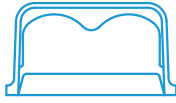
Lifetime Warranty

Saratoga Steps carry a limited lifetime transferable warranty.



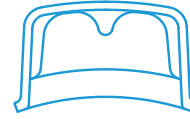
Thermoformed Tread-Loc® Steps

Specifications and Item Numbers



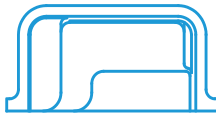
Lazy Lounge | Straight

CODE	DESCRIPTION
07415LL	6' Lazy Lounge - Trimline - White
07415LLC	6' Lazy Lounge - Cantilever - White
07415LLGG	6' Lazy Lounge - Trimline - Gray Granite
07415LLCGG	6' Lazy Lounge - Cantilever - Gray Granite



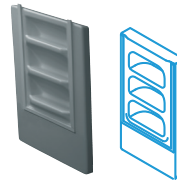
Lazy Lounge | Radius

CODE	DESCRIPTION
07415RLL	6' Radius Lazy Lounge - Trimline - White
07415RLLC	6' Radius Lazy Lounge - Cantilever - White
07415RLLGG	6' Radius Lazy Lounge - Trimline - Gray Granite
07415RLLCGG	6' Radius Lazy Lounge - Cantilever - Gray Granite



Swim-Out

CODE	DESCRIPTION
07416SNL	6' Swim-Out Step (3 Tread) - Trimline - White
07416SNLC	6' Swim-Out Step (3 Tread) - Cantilever - White
07416SNLGRAY	6' Swim-Out Step (3 Tread) - Trimline - Gray
07416SNLCGRAY	6' Swim-Out Step (3 Tread) - Cantilever - Gray



Recessed In-Wall Ladder

CODE	DESCRIPTION
07412L	2' Recessed In-Wall Ladder - White
07412LGRAY	2' Recessed In-Wall Ladder - Gray
07412LGG	2' Recessed In-Wall Ladder - Gray Granite
07412L48	48" - 2' Recessed In-Wall Ladder - White



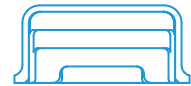
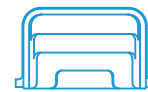
Corner Step | 2' Radius

CODE	DESCRIPTION
074132CSC	Corner Step - 2' Radius (3 Tread) - Cantilever - White



Corner Step | True 90°

CODE	DESCRIPTION
0741390CSC	Corner Step - True 90° (3 Tread) - Cantilever - White
0741390CSCGG	Corner Step - True 90° (3 Tread) - Cantilever - Gray Granite



Step-N-Rest | Straight

CODE	DESCRIPTION
07416SNR	6' SNR (4 Tread) - Trimline - White
07416SNRC	6' SNR (4 Tread) - Cantilever - White
07418SNR	8' SNR (4 Tread) - Trimline - White
07418SNRC	8' SNR (4 Tread) - Cantilever - White
07416SNRGRAY	6' SNR (4 Tread) - Trimline - Gray
07416SNRCGRAY	6' SNR (4 Tread) - Cantilever - Gray
07418SNRGRAY	8' SNR (4 Tread) - Trimline - Gray
07418SNRCGRAY	8' SNR (4 Tread) - Cantilever - Gray
07418SNRGG	8' SNR (4 Tread) - Trimline - Gray Granite
07418SNRCGG	8' SNR (4 Tread) - Cantilever - Gray Granite
07418SNR48	48" - 8' SNR (4 Tread) - Trimline - White
07418SNRC48	48" - 8' SNR (4 Tread) - Cantilever - White



Step-N-Rest | Radius

CODE	DESCRIPTION
07416RSNR	6' Radius SNR (4 Tread) - Trimline - White
07416RSNRC	6' Radius SNR (4 Tread) - Cantilever - White
07418RSNR	8' Radius SNR (4 Tread) - Trimline - White
07418RSNRC	8' Radius SNR (4 Tread) - Cantilever - White
07418RSNRGRAY	6' Radius SNR (4 Tread) - Trimline - Gray
07418RSNRCGRAY	6' Radius SNR (4 Tread) - Cantilever - Gray
07418RSNRGRAY	8' Radius SNR (4 Tread) - Trimline - Gray
07418RSNRCGRAY	8' Radius SNR (4 Tread) - Cantilever - Gray
07418RSNRGG	8' Radius SNR (4 Tread) - Trimline - Gray Granite
07418RSNRCGG	8' Radius SNR (4 Tread) - Cantilever - Gray Granite
07418RSNR48	48" - Radius 8' SNR (4 Tread) - Trimline - White
07418RSNRC48	48" - Radius 8' SNR (4 Tread) - Cantilever - White



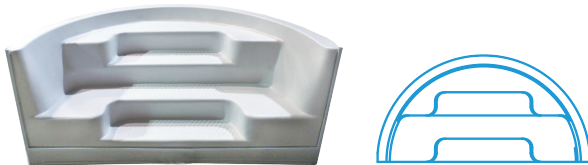
Step-N-Spa | Straight Trimline

CODE	DESCRIPTION
07418SNL	8' Step-N-Spa (3 Tread) - Trimline - White
07418SNLGRAY	8' Step-N-Spa (3 Tread) - Trimline - Gray



Step-N-Spa | Radius Trimline

CODE	DESCRIPTION
07418RSNS	8' Step-N-Spa (3 Tread) - Trimline - White
07418RSNS-	8' Step-N-Spa (3 Tread) - Trimline - Gray



Roman Step | Straight

CODE	DESCRIPTION
07418ROM	8' Roman Step (4 Tread) - Trimline - White
07418RMC	8' Roman Step (4 Tread) - Cantilever - White
07418ROMGG	8' Roman Step (4 Tread) - Trimline - Gray Granite
07418RMC GG	8' Roman Step (4 Tread) - Cantilever - Gray Granite



Step-N-Spa | Straight Cantilever

CODE	DESCRIPTION
07418SNLC	8' Step-N-Spa (3 Tread) - Cantilever - White
07418SNLCGRAY	8' Step-N-Spa (3 Tread) Cantilever - Gray



Roman Step | Radius

CODE	DESCRIPTION
07418RRROM	8' Radius Roman Step (4 Tread) - Trimline - White
07418RRRMC	8' Radius Roman Step (4 Tread) - Cantilever - White
07418RRROMGG	8' Radius Roman Step (4 Tread) - Trimline - Gray Granite
07418RRRMC GG	8' Radius Roman Step (4 Tread) - Cantilever - Gray Granite



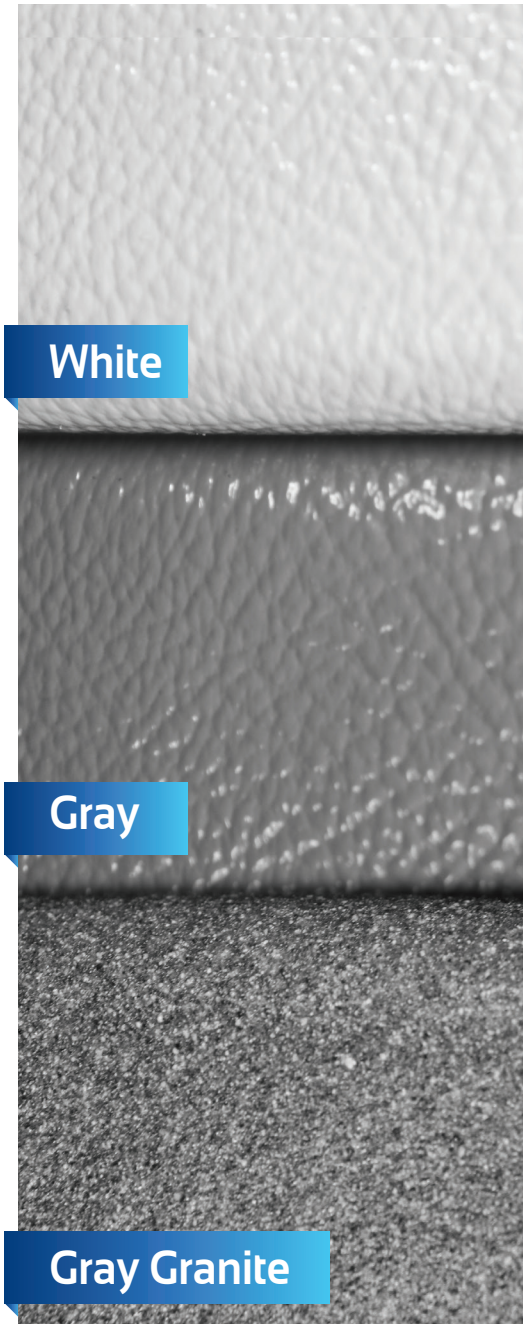
Step-N-Spa | Radius Cantilever

CODE	DESCRIPTION
07418RSNSC	8' Step-N-Spa (3 Tread) - Cantilever - White
07418RSNSCGRAY	8' Step-N-Spa (3 Tread) Cantilever - Gray

Tread-Loc® Quick Reference Guide

Sizes & Colors Available

MODEL	WHITE 42"	WHITE 48"	GRAY 42"	GRAY GRANITE 42"
6' Step-N-Rest Trimline	•		•	
6' Step-N-Rest Cantilever	•		•	
6' Radius Step-N-Rest Trimline	•			
6' Radius Step-N-Rest Cantilever	•			
8' Step-N-Rest Trimline	•	•	•	•
8' Step-N-Rest Cantilever	•	•	•	•
8' Radius Step-N-Rest Trimline	•	•	•	•
8' Radius Step-N-Rest Cantilever	•	•	•	•
8' Step-N-Spa Trimline	•		•	
8' Step-N-Spa Cantilever	•		•	
8' Radius Step-N-Spa Trimline	•		•	
8' Radius Step-N-Spa Cantilever	•		•	
8' Roman Step Trimline	•			•
8' Roman Step Cantilever	•			•
8' Radius Roman Step Trimline	•			•
8' Radius Roman Step Cantilever	•			•
6' Lazy Lounge Trimline	•			•
6' Lazy Lounge Cantilever	•			•
6' Radius Lazy Lounge Trimline	•			•
6' Radius Lazy Lounge Cantilever	•			•
6' Swim Out Step Trimline	•		•	
6' Swim Out Step Cantilever	•		•	
2' Radius Corner Step Cantilever	•			
90° Corner Step Cantilever	•			•
2' Recessed Ladder	•		•	•
2' Recessed Ladder 48"		•		



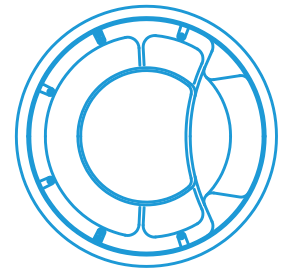
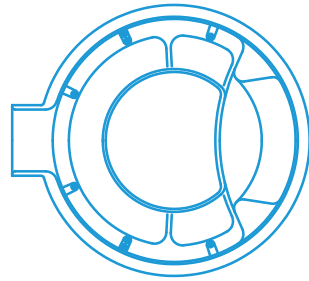
Plumbing Kit Reference Guide

CODE	DESCRIPTION
149586	Step-N-Spa Plumbing Kit
149586G	Step-N-Spa Plumbing Kit - Gray
149574	6' Lazy Lounge Plumbing Kit
149574G	6' Lazy Lounge Plumbing Kit - Gray



Whitewave Spillover & Poolside Spas

Specifications and Item Numbers



Spillover Spa

CODE	DESCRIPTION
84921WHP	Spillover Spa - 92" - Plumbed - White
84921GRP	Spillover Spa - 92" - Plumbed - Gray
84921PGG	Spillover Spa - 92" - Plumbed - Gray Granite

Poolside Spa

CODE	DESCRIPTION
84923WHP	Poolside Spa - 92" - Plumbed - White
84923GRP	Poolside Spa - 92" - Plumbed - Gray
84923PGG	Poolside Spa - 92" - Plumbed - Gray Granite

Whitewave Spillover & Poolside Spas

THE ULTIMATE POOLSIDE PLEASURE Treat yourself to a Whitewave Spa to go with your new In-Ground pool. Soak in a hot bubbly paradise while your kids cool off in the pool. Available in Poolside and Spillover designs. Each model is constructed of durable thermoplastic material. The flat top collar accommodates a cantilever or stone deck to blend seamlessly into your poolscape. Both spas are pre-plumbed with hydrotherapy fittings and designed for ease of installation and years of enjoyment.

- 8 Hydrotherapy Jets
- 2 Air Controls
- 2 Suctions
- 92" diameter
- 33" depth
- 425 gallon average fill
- 6-8 person Seating Capacity

Whitewave
spillover spa
& poolside spa

Standard Stair Designs

Specifications and Item Numbers

Imperial is your one source built in stair, bench, cove and sun deck manufacturer. Give your customers exactly what they want with no limitations. If they can dream it and you can build it, we can manufacture it! Our stairs are not only the standard in the industry, they are the easiest to install. That's a combination that only Imperial can provide.

Nexus Steel & Polymer Stairs

A lounge area. A sun deck. A cuddle cove, or simply a bench. Nexus stairs are the most aesthetically pleasing in the industry. Constructed with comfort, durability, strength, and safety in mind, and protected with a **Limited Lifetime Warranty**. Choose from our standard models or create your own stair design. **Nexus Polymer or Steel Built-In open-top Stairs** extend the pattern of your pool's interior finish onto your steps, creating an uninterrupted, continual, elegant look. Choose from our models or create your own stair design.

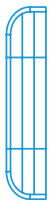


Steel Stairs, Risers & Treads

Simply put, we make the strongest stairs in the industry, with components constructed of the highest quality G-235, zinc-coated, galvanized steel available. Our steel stairs are built to withstand extreme conditions, and fortified with our pioneering **Imperial Armor Guard**, an additional coat of protection designed to prevent corrosion and extend the life of your panels... guaranteed with a **Lifetime Warranty**.



Outside Radius



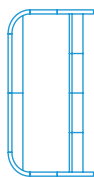
Full End 2' Radius Corner

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
12'	SPCL0159B	SPCL3518B	NSS029
14'	SPCL2761B	* CUSTOM	* CUSTOM
16'	SPCL0222B	SPCL3416B	NSS015
18'	SPCL0299B	* CUSTOM	NSS016
20'	SPCL0298B	* CUSTOM	NSS017



Inside Radius Sundeck & Stair

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
6' R	SPCL3396B	* CUSTOM	* CUSTOM
7' R	SPCL2732B	* CUSTOM	* CUSTOM
8' R	SPCL1833B	* CUSTOM	* CUSTOM
9' R	SPCL1241B	* CUSTOM	* CUSTOM
10' R	SPCL2840B	* CUSTOM	* CUSTOM



2' Radius Sundeck & Stair

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
12'	SPCL0755B	* CUSTOM	* CUSTOM
14'	SPCL0859B	* CUSTOM	* CUSTOM
16'	SPCL0472B	* CUSTOM	* CUSTOM
18'	SPCL1438B	* CUSTOM	* CUSTOM
20'	SPCL1206B	* CUSTOM	* CUSTOM

Inside Radius



Freeform Fillers

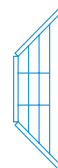
SIZE	STEEL	NEXUS STEEL	NEXUS POLY
6' x 12W	04021B	04021BNS	NSS001
7' x 12W	04526B	04526BNS	NSS002
8' x 14W	04010B	04010BNS	NSS003
9' x 15W	04032B	04032BNS	NSS004
10' x 16W	04528B	04528BNS	NSS005



Rectangle Fillers

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
6' x 12W	04022B	04022BNS	NSS001
7' x 13W	N/A	N/A	NSS002
8' x 14W	04011B	04011BNS	NSS003
9' x 15W	04033B	04033BNS	NSS004
10' x 16W	N/A	N/A	NSS005

Grecian Inside



SIZE	STEEL	NEXUS STEEL	NEXUS POLY
6'	04343B	04343BNS	SPNX0039
8'	04344B	04344BNS	SPNX0022

Cuddle Covers / Benches



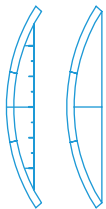
Cuddle Cove with 2' Diagonal

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
6'	04401B	04401BNS	*CUSTOM
8'	04291B	04291BNS	SPNX0065



Cuddle Cove with 2' Radius

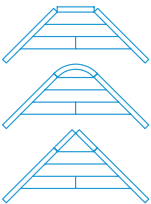
SIZE	STEEL	NEXUS STEEL	NEXUS POLY
8'	04088B	04088BNS	*CUSTOM



Cuddle Cove Radius

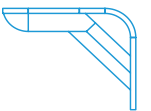
SIZE	STEEL	NEXUS STEEL	NEXUS POLY
6'R	04039B	04039BNS	N/A
7'R	04058B	04058BNS	N/A
8'R	04045B	04045BNS	N/A
9'R	04051B	04051BNS	N/A
10'R	04057B	04057BNS	N/A

Corner Designs



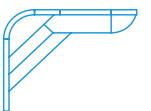
Standard Corners

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
3' Dia	04237B	04237BNS	*CUSTOM
2'R	04237R09B	04237R09BNS	NSS018
90°	04237909B	04237909BNS	NSS018



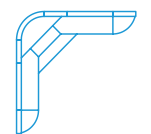
Inside Corner Stair with Bench Right

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
90°	SPCL2534B	*CUSTOM	*CUSTOM
2'R	SPCL1433B	*CUSTOM	*CUSTOM



Inside Corner Stair with Bench Left

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
90°	SPCL1594B	*CUSTOM	*CUSTOM
2'R	SPCL2856B	*CUSTOM	*CUSTOM

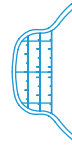


Inside Corner Stair with Bench Right & Left

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
90°	SPCL0274B	*CUSTOM	*CUSTOM
2'R	SPCL3409B	*CUSTOM	*CUSTOM

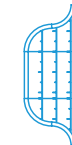
*** Product available with no part number**
All Step Kits come complete with
Bead Receiver & Hardware

Outside Built-In



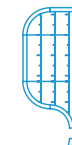
2'R x 2'RR x 8R Stair

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
8'R x 8'W	*CUSTOM	*CUSTOM	NSS006



2'R x 2'RR - Side Stair - Left or Right

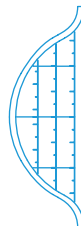
SIZE	STEEL	NEXUS STEEL	NEXUS POLY
4' x 8'	*CUSTOM	*CUSTOM	NSS007



2'R x 2'RR - Side Stair - Left or Right

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
4' x 6' - L	*CUSTOM	*CUSTOM	NSS011
4' x 6' - R	*CUSTOM	*CUSTOM	NSS009
4' x 8' - L	*CUSTOM	*CUSTOM	NSS010
4' x 8' - R	*CUSTOM	*CUSTOM	NSS008

Roman Stair



16'W Pool

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
4'8"R x 9'8.5"W	04022B	04022BNS	NSS019

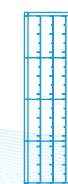
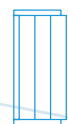
18'W Pool

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
5'3.25"R x 12"W	04022B 04011B	04022BNS 04011BNS	NSS020

20'W Pool

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
6'R x 11'8.5"W	04022B 04011B	04022BNS 04011BNS	NSS021

Straight



Full End 90° Corner

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
4'	04150B	04150BNS	SPNX0586
6'	04151B	04151BNS	SPNX0316
8'	04188B	04188BNS	SPNX0041
10'	04515B	04515BNS	SPNX0030
12'	04516B	04516BNS	NSS027
14'	04514B	04514BNS	NSS028
16'	04518B	04518BNS	NSS012
18'	04520B	04520BNS	NSS013
20'	04522B	04522BNS	NSS014

Wedding Cake Stair Designs

Specifications and Item Numbers

Wedding Cake Corner Stair



Wedding Cake Corner Stair

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
90°	SPCL0054B	* CUSTOM	Not Available
2' R	SPCL0055B	* CUSTOM	Not Available

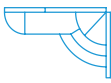
Wedding Cake Radius Stair with Bench



Radius Bench Right

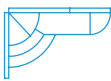
SIZE	STEEL	NEXUS STEEL	NEXUS POLY
6' R	SPCL1157B	* CUSTOM	Not Available
7' R	SPCL3411B	* CUSTOM	Not Available
8' R	SPCL0333B	* CUSTOM	Not Available
9' R	SPCL0333B	* CUSTOM	Not Available
10' R	SPCL3404B	* CUSTOM	Not Available

Wedding Cake Corner Stair with Bench



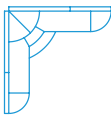
Bench Right

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
90°	SPCL1281B	* CUSTOM	Not Available
2' R	SPCL0303B	* CUSTOM	Not Available



Bench Left

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
90°	SPCL1294B	* CUSTOM	Not Available
2' R	SPCL1156B	* CUSTOM	Not Available



Bench Left & Right

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
90°	SPCL0189B	* CUSTOM	Not Available
2' R	SPCL3408B	* CUSTOM	Not Available



Radius with Bench Left

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
6' R	SPCL0042B	* CUSTOM	Not Available
7' R	SPCL3410B	* CUSTOM	Not Available
8' R	SPCL0019B	* CUSTOM	Not Available
9' R	SPCL2728B	* CUSTOM	Not Available
10' R	SPCL0059B	* CUSTOM	Not Available



Radius with Bench Left & Right

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
6' R	SPCL1360B	* CUSTOM	Not Available
7' R	SPCL3406B	* CUSTOM	Not Available
8' R	SPCL0555B	* CUSTOM	Not Available
9' R	SPCL2664B	* CUSTOM	Not Available
10' R	SPCL2664B	* CUSTOM	Not Available

Wedding Cake Stair - Radius



Radius "Retro"

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
6' R	SPCL2684B	* CUSTOM	Not Available
7' R	SPCL0742B	* CUSTOM	Not Available
8' R	SPCL0020B	* CUSTOM	Not Available
9' R	SPCL0127B	* CUSTOM	Not Available
10' R	SPCL0039B	* CUSTOM	Not Available



Straight with Bench Right

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
12' x 90°	* CUSTOM	* CUSTOM	Not Available
14' x 90°	* CUSTOM	* CUSTOM	Not Available
16' x 90°	* CUSTOM	* CUSTOM	Not Available
18' x 90°	* CUSTOM	* CUSTOM	Not Available
20' x 90°	* CUSTOM	* CUSTOM	Not Available



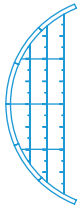
Straight with Bench Left

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
12' x 90°	* CUSTOM	* CUSTOM	Not Available
14' x 90°	* CUSTOM	* CUSTOM	Not Available
16' x 90°	* CUSTOM	* CUSTOM	Not Available
18' x 90°	* CUSTOM	* CUSTOM	Not Available
20' x 90°	* CUSTOM	* CUSTOM	Not Available

48" Wall Stair Designs

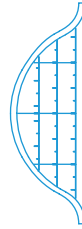
Specifications and Item Numbers

Full End Radius | 48"



SIZE	STEEL	NEXUS STEEL	NEXUS POLY
6'R x 8'W	*CUSTOM	*CUSTOM	NSS00148
7'R x 8'10"W	*CUSTOM	*CUSTOM	NSS00248
8'R x 9'7.5"W	*CUSTOM	*CUSTOM	NSS00348
9'R x 10'3"W	*CUSTOM	*CUSTOM	NSS00448
10'R x 11'9"W	*CUSTOM	*CUSTOM	NSS00548

Roman Stair | 48"



16"W Pool

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
4'8"R x 9'8.5"W	*CUSTOM	*CUSTOM	NSS01948

18"W Pool

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
5'3.25"R x 12'W	*CUSTOM	*CUSTOM	NSS02048

20"W Pool

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
6'R x 11'8.5"W	*CUSTOM	*CUSTOM	NSS02148

Outside Built-In | 48"



2'R x 2'RR - Side Stair - Left & Right

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
4' x 8'	*CUSTOM	*CUSTOM	NSS00748



2'R x 2'RR - Side Stair - Left or Right

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
4' x 6' - L	*CUSTOM	*CUSTOM	NSS01148
4' x 6' - R	*CUSTOM	*CUSTOM	NSS00948
4' x 8' - L	*CUSTOM	*CUSTOM	NSS00848
4' x 8' - R	*CUSTOM	*CUSTOM	NSS01048

Corner Designs



Standard Corners

SIZE	STEEL	NEXUS STEEL	NEXUS POLY
2'R or 90°	*CUSTOM	*CUSTOM	NSS01848

48" WALL HEIGHT

SHALLOW END FEATURES... UP TO 40% MORE WATER*

- 6" more of water depth
- 10% more length on average*

SHALLOW END BENEFITS...

- More exercise depth for the avid taller swimmer
- More length for the casual or recreational swimmer

* Depends on the size/shape of the pool



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