



⚠ DANGER NO DIVING OR JUMPING
SHALLOW WATER



PRODUCT GUIDE



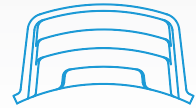


ALL ONE-PIECE STEPS ARE NOT CREATED EQUAL.

The Saratoga Step by **Imperial Manufacturing** offers more - more interior volume, more quality, more value. With both shallow and deep end options available, there is a perfect fit for any pool. Our steps are designed to provide maximum area, maximum comfort and maximum utility. Demand more from your step - **demand a Saratoga Step.**

STEP-N-REST

The Step-N-Rest is a four-tread stair that offers two comfortable seats for relaxation in the shallow end of your pool. Each tread has a diamond pattern molded in for safety.



Straight | Cantilever or Trimline

CODE	DESCRIPTION
07416SNR	6' SNR (4 Tread) - Trimline - White
07416SNRC	6' SNR (4 Tread) - Cantilever - White
07418SNR	8' SNR (4 Tread) - Trimline - White
07418SNRC	8' SNR (4 Tread) - Cantilever - White
07418SNRGRAY	8' SNR (4 Tread) - Trimline - Gray
07418SNRCGRAY	8' SNR (4 Tread) - Cantilever - Gray
07418SNRGG	8' SNR (4 Tread) - Trimline - Gray Granite
07418SNRCGG	8' SNR (4 Tread) - Cantilever - Gray Granite
07418SNRBG	8' SNR (4 Tread) - Trimline - Blue Granite
07418SNRCBG	8' SNR (4 Tread) - Cantilever - Blue Granite
07418SNR48	48" - 8' SNR (4 Tread) - Trimline - White
07418SNRC48	48" - 8' SNR (4 Tread) - Cantilever - White

Radius | Cantilever or Trimline

CODE	DESCRIPTION
07416RSNR	6' Radius SNR (4 Tread) - Trimline - White
07416RSNRC	6' Radius SNR (4 Tread) - Cantilever - White
07418RSNR	8' Radius SNR (4 Tread) - Trimline - White
07418RSNRC	8' Radius SNR (4 Tread) - Cantilever - White
07418RSNRGRAY	8' Radius SNR (4 Tread) - Trimline - Gray
07418RSNRCGRAY	8' Radius SNR (4 Tread) - Cantilever - Gray
07418RSNRGG	8' Radius SNR (4 Tread) - Trimline - Gray Granite
07418RSNRCGG	8' Radius SNR (4 Tread) - Cantilever - Gray Granite
07418RSNRBG	8' Radius SNR (4 Tread) - Trimline - Blue Granite
07418RSNRCBG	8' Radius SNR (4 Tread) - Cantilever - Blue Granite
07418RSNR48	48" - Radius 8' SNR (4 Tread) - Trimline - White
07418RSNRC48	48" - Radius 8' SNR (4 Tread) - Cantilever - White



SWIMOUT STEP

The Swimout Step is designed with a two person bench for your comfort and relaxation and has optional hydrotherapy jets.

Cantilever or Trimline

CODE	DESCRIPTION
07416SNL	6' Swim-Out Step (3 Tread) - Trimline - White
07416SNLC	6' Swim-Out Step (3 Tread) - Cantilever - White

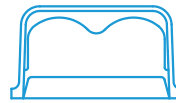


LAZY LOUNGE

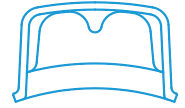
Enjoy a relaxing massage in the Lazy Lounge. The two contoured seats can be fitted with optional hydrotherapy jets to really melt your stress away.

Cantilever or Trimline

CODE	DESCRIPTION
07415LL	6' Lazy Lounge - Trimline - White
07415LLC	6' Lazy Lounge - Cantilever - White



Straight



Radius

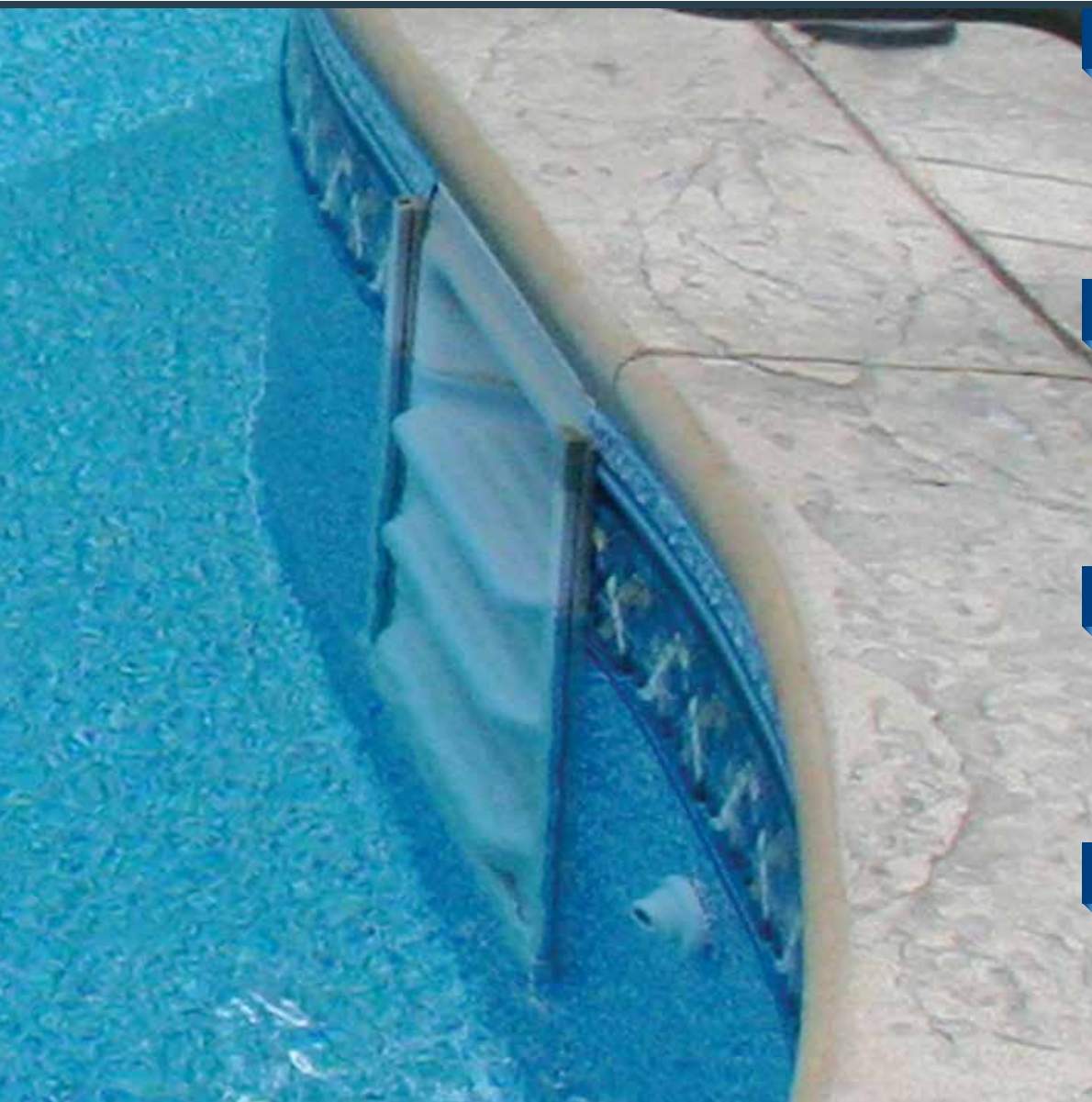
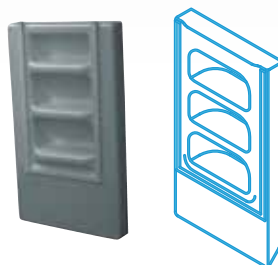


IN-WALL LADDER

The in-wall ladder provides deep end exit for swimmers safety.

Recessed

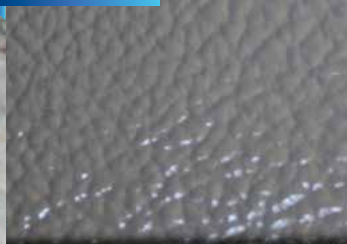
CODE	DESCRIPTION
07412L	2' Recessed In-Wall Ladder - White
07412LGRAY	2' Recessed In-Wall Ladder - Gray
07412LGG	2' Recessed In-Wall Ladder - Gray Granite
07412LBG	2' Recessed In-Wall Ladder - Blue Granite
07412L48	48" - 2' Recessed In-Wall Ladder - White



White



Gray



Gray Granite



Blue Granite



EXCLUSIVE FEATURES

PATENTED Tread-Loc® Design

Our pool step features a one piece patented Tread-Loc® Support System, utilizing box beam and rigid reinforcement for every tread.

- **8" ABS Channel Support**

We reinforce each tread with a heavy duty box-beam, attached with a permanent high pressure heat application.

- **Sturdy Rigid Pipe**

Our 2" diameter rigid pipe column supports are strong and sturdy.

- **Column Pipe Snap Ring**

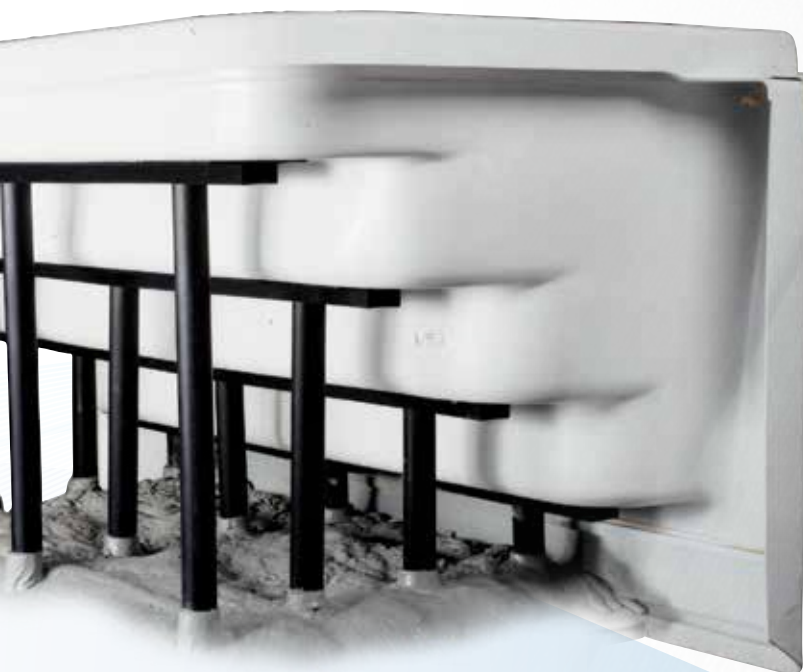
Column support snap rings hold each rigid pipe firmly in place for ease of installation.

- **Independent Tread Support**

Each tread is individually supported, providing stronger reinforcement and less stress on the whole unit.

- **3 Column Support**

Each 8' tread is independently supported by 3 columns for maximum support.



Limited
**LIFETIME
WARRANTY**
one time transferable provision

With more patents in industry, all of our thermoformed steps are backed by a **limited lifetime one-time transferable warranty.***

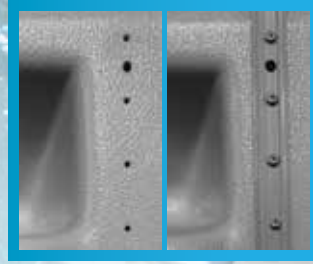
*See actual warranty for specific details.



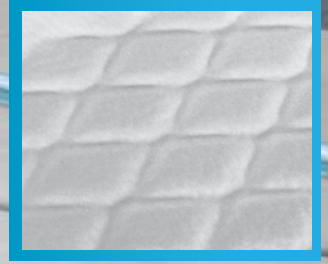
Patented Trimline™ Collar



Patented Faceplate System



Patented Dowel Alignment



Superior Tread Design

PATENTED TrimLine™ Collar

Blends seamlessly with the coping, creating a clean and consistent line surrounding your pool.

PATENTED Faceplate System

Gives you the most watertight system available, bar none, while protecting the liner from tears or punctures.

PATENTED Dowel Alignment System™

Guarantees correct position of the faceplate with strategic dowel location that offers an exact screw hole fit.

Superior Tread Design

With our state-of-the-art Vacuum Former and the sophisticated nature of our mold designs, each step has the most detailed and distinctive tread pattern in the industry.

Saratoga Spa and Bath Co.® reserves the right to make changes in product specification, standard equipment supplied or available at any time without notice.

Trim Line collar®, faceplate system and dowel alignment are patented features of the Saratoga Step Des. 431, 303, #7,040,060, #5,752,350.

Tread-Loc Stair System of Saratoga Spa and Bath Co.® features patents #5,752,350, #7,040,060 B2, Des. 431 303.

Tread-Loc® and TrimLine® are Registered trademark of Saratoga Spa and Bath Co.®

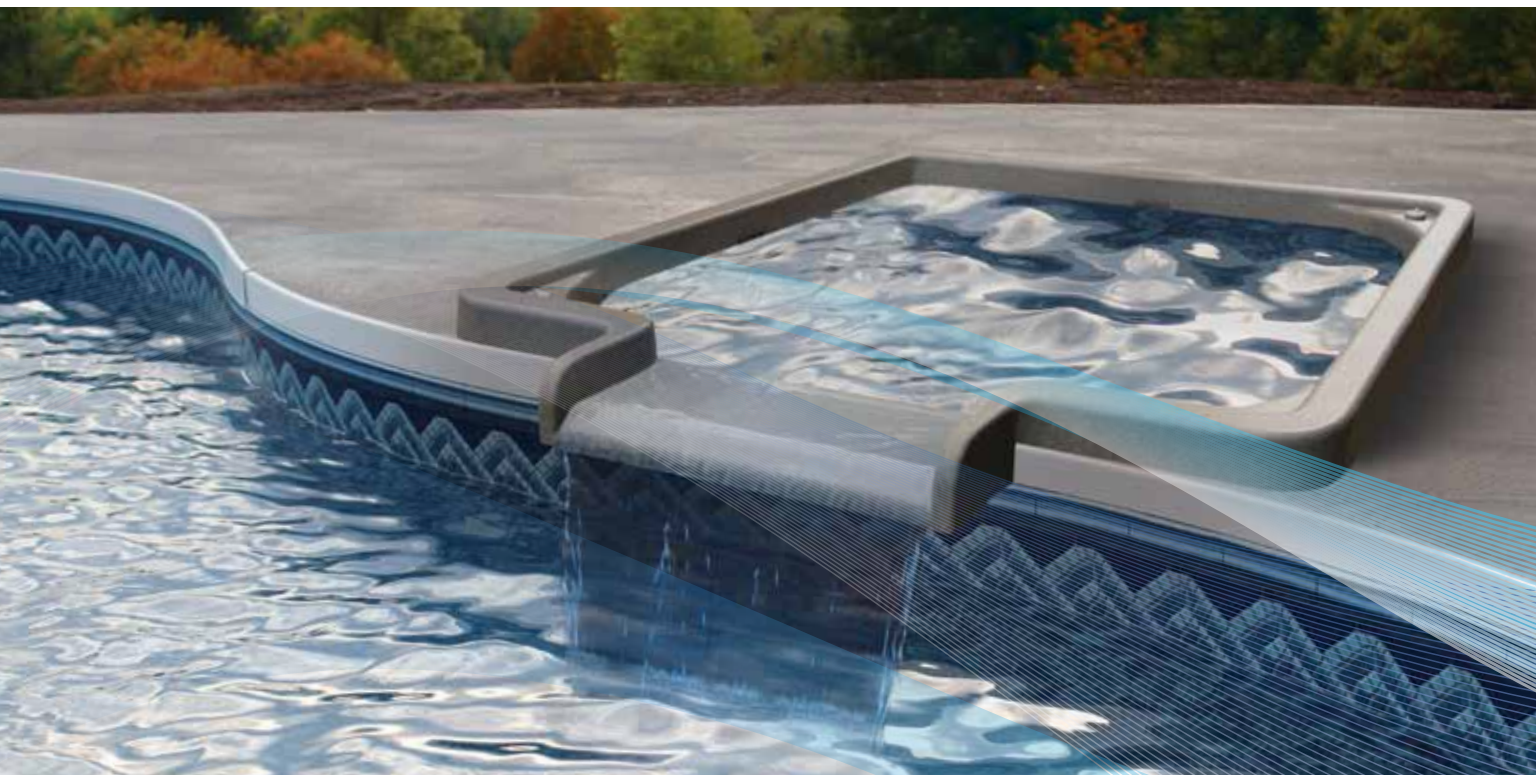
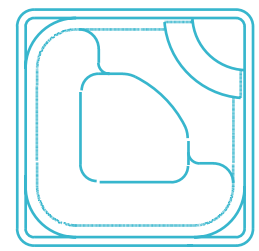
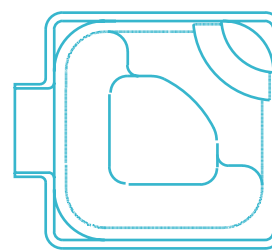
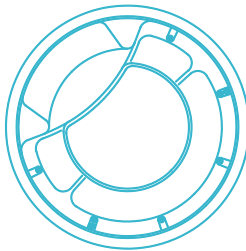
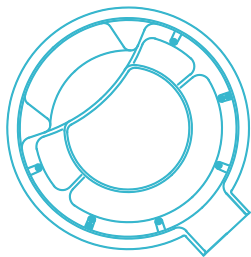


SPILOVER & POOLSIDE SPAS

THE ULTIMATE POOLSIDE PLEASURE

Treat yourself to a Whitewave Spa to go with your new In-Ground pool. Soak in a hot bubbly paradise while your kids cool off in the pool. Available in Poolside and Spillover designs

Each model is constructed of durable thermoplastic material. The flat top collar accommodates a cantilever or stone deck to blend seamlessly into your poolscape. Both spas are pre plumbed with hydrotherapy fittings and designed for ease of installation and years of enjoyment.



Round Spillover & Poolside Spa

- 8 Hydrotherapy Jets
- 92" Diameter
- 425 Gal. Average Fill
- Spillover available in White, Blue Granite & Gray Granite
- Poolside available in Gray Granite only
- 2 Air Controls
- 33" Depth
- 6-8 Person Seating Capacity
- 2 Suctions

Square Spillover & Poolside Spa

- 9 Hydrotherapy Jets
- 86" Square
- 483 Gal. Average Fill
- Spillover available in White, Blue Granite & Gray Granite
- Poolside available in Gray Granite only
- 2 Air Controls
- 33" Depth
- 6-8 Person Seating Capacity
- 2 Suctions





Formerly The Association of Pool & Spa Professionals/National Swimming Pool Foundation



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