



Special Edition[®]
Pools
BUILT FOR LIFE[™]



New beginnings for you and your family

A swimming pool isn't just a place to cool off on a hot day. It's so much more! You'll find, as so many other pool owners have, that a swimming pool changes your life forever! It brings people together. Be it you and your better half, your family or your friends, isn't that what a pool is all about? Enjoying each other's company and having fun!

That's exactly what we've been doing for almost 60 years. Combining innovation, engineering excellence, quality craftsmanship and limitless design. Every pool we manufacture and designed is for your life and no one else! With a Special Edition Pool[®], it's all about your style of living.

SO, LET'S GET TO KNOW EACH OTHER.

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Table Of Contents

Find a Reason.....	6
Built for Life	8
Gallery of Pools	10
Interior Pool Finishes™	24
Perfect Seam® Technology.....	25
Entry Systems	26
Spas.....	32
Options.....	36
Warranty Information	37
Safety.....	38





Find a Reason

Everyone has their own reasons for wanting a pool. What are yours? Owning a pool has so many benefits that will positively impact your life. Here are just a few from actual pool owners who participated in a national survey.



Quality Family Time – A pool connects family. Whether playing with your kids or relaxing with your spouse, a Special Edition Pool® is “Built for Life”.



Revitalization Station – Whatever kind of day you’re having, a pool is the perfect place to recharge, refresh, relax, or retreat, any time of the day.

Financial Rewards – A Special Edition Pool® is one home improvement that will pay for itself in multiple ways, from increasing your home's value to reducing family summer vacation expenses.**

Plus, competitive pricing and the current building construction economy have made pool installation surprisingly affordable. Ask your dealer for more details, and for the many appealing financing deals available.



Party Central – Simply put, a swimming pool is a social magnet and the perfect place to celebrate with family and guests.



Aquatic Fitness Center – Swimming is a great exercise for all fitness levels. You can benefit from swimming whether you're young or old, a dog paddler or competitive athlete.*** Just 2.5 hours of swimming a week will help you lose weight, tone up, relive aches and pains, sleep better and have fun in the process.

*Harris Group Pool, APSP Consumer Research Program

** American Express Summer Travel Survey

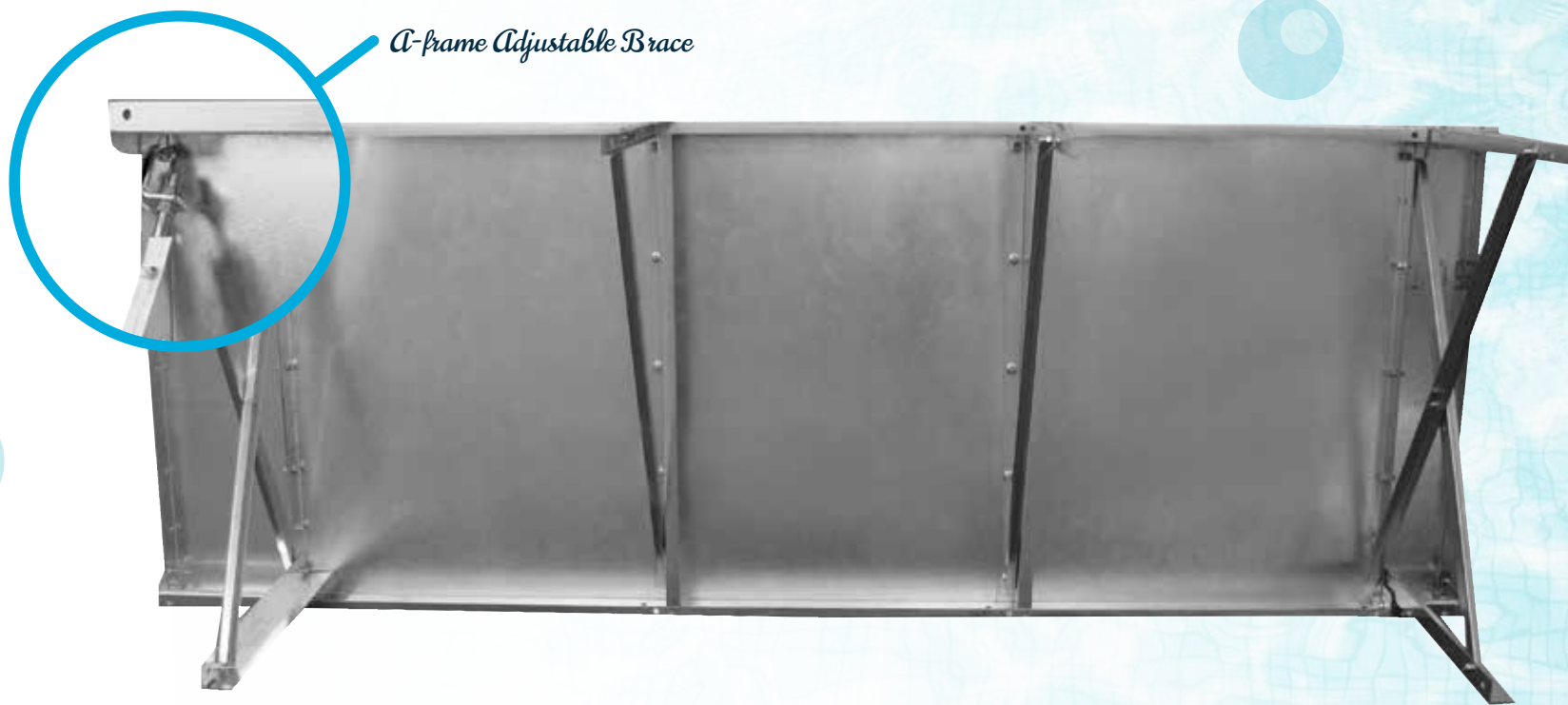
*** Cleveland Clinic/health essentials May 23, 2017/Bone, Muscle and Joint Team

Built for Life

Our panels and braces are made of the highest quality 14 gauge, G-235 zinc coated galvanized steel. Then they are coated and fortified with our pioneering Armor Guard, an additional layer of protection designed to prevent corrosion and extend the life of your pool.



ARMOR GUARD™
• FORTIFIED STEEL PROTECTION •



A-frame Adjustable Brace

Then we back it up with one of the best limited **LIFETIME WARRANTY** in the industry today.

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One of Life's Tough Decision Made Easy

Now's the time to dig deep. What pool shape do you want?

You can choose from our gallery of designs that feature over 80 shapes and sizes or have it Custom Built. As we said earlier, every pool can be tailor made to your life style. No matter how big or small, not matter what shape, not matter what features... we can build it!



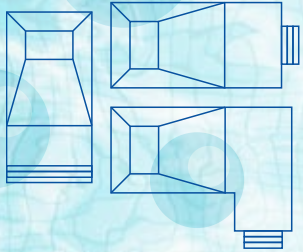


Pool Shapes & Sizes



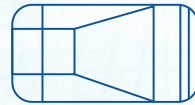
2' Radius Rectangle

12ft x 24ft*
 16ft x 32ft
 16ft x 36ft
 18ft x 36ft
 20ft x 40ft
 16ft x 37ft x 24ft 90° L – Left or Right
 18ft x 37ft x 26ft 90°L – Left or Right
 20ft x 43ft x 28ft 90°L – Left or Right
 18ft x 43ft Lazy L - Left or Right



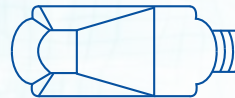
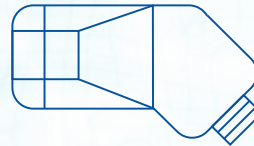
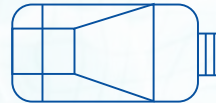
6" Radius (90°) Rectangle

12ft x 24ft*
 14ft x 28ft*
 16ft x 32ft
 18ft x 36ft
 20ft x 40ft
 16ft x 38ft x 24ft 90° L - Left or Right
 18ft x 45ft Lazy L - Left or Right



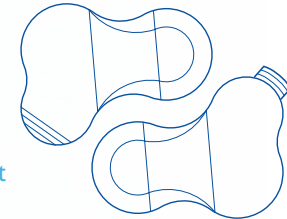
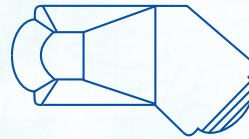
4' Radius Rectangle

16ft x 32ft
 18ft x 36ft
 20ft x 40ft
 18ft x 43ft Lazy L – Left or Right



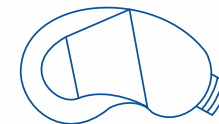
Roman End

16ft x 37ft
 18ft x 41ft
 20ft x 43ft
 18ft x 44ft Lazy L – Left or Right



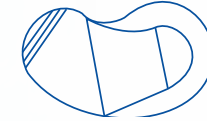
Lagoon

16ft x 34ft x 25ft
 18ft x 37ft x 29ft
 20ft x 42ft x 31ft



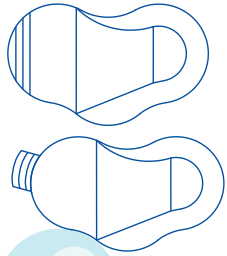
Kidney

15ft x 26ft*
 16ft x 30ft*
 16ft x 33ft
 18ft x 36ft
 20ft x 38ft

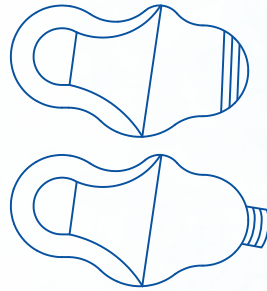


Drawings are design illustrations only and not to be used as exact shape representations. Please see a Special Edition Pools® dealer for exact measurements available in our Assembly Drawing & Dig Specification Manual.

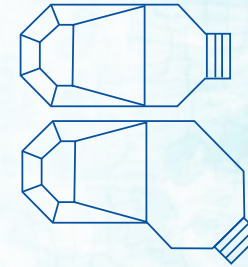




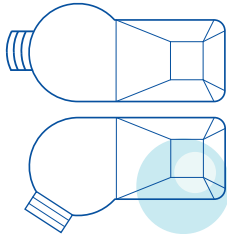
Mountain Pond
 18ft x 30ft*
 20ft x 34ft
 22ft x 36ft
 24ft x 40ft



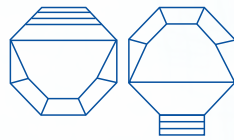
Mountain Lake
 20ft x 32ft
 21ft x 32ft
 21ft x 40ft
 23ft x 37ft
 23ft x 42ft
 26ft x 40ft
 24ft x 44ft



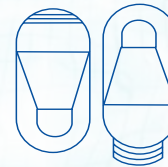
Grecian
 17ft x 33ft
 17ft x 37ft
 20ft x 36ft
 20ft x 40ft
 17ft x 39ft Lazy L – Left or Right
 20ft x 44ft Lazy L – Left or Right



Keyhole
 16ft x 32ft*
 18ft x 36ft*
 20ft x 40ft



Patio
 20ft x 20ft*
 24ft x 24ft*



Oval
 16ft x 32ft
 18ft x 36ft
 20ft x 40ft

* Diving boards not allowed

Special Edition[®] Pools

BUILT FOR LIFE™



Roman End



Mountain Pond



Kidney



Mountain Lake



Grecian



Keyhole



Lagoon



Qual



Patio



Rectangle

Another One of Life's Tough Decisions Made Easy

Choosing your pool's interior finish.

There is no better surface in the pool industry today. Our **INTERIOR POOL FINISHES™** are soft to the touch, and virtually maintenance free. And, we offer them in a variety of beautiful patterns and designs. Your dealer will work with you to choose the perfect one for your pool.

Working hand in hand with our Interior Pool Finishes™ is our **PROGRESSIVE COPING** which holds the interior finish in place and gives your pool a low profile contoured edge.



INTERIOR POOL FINISHES™



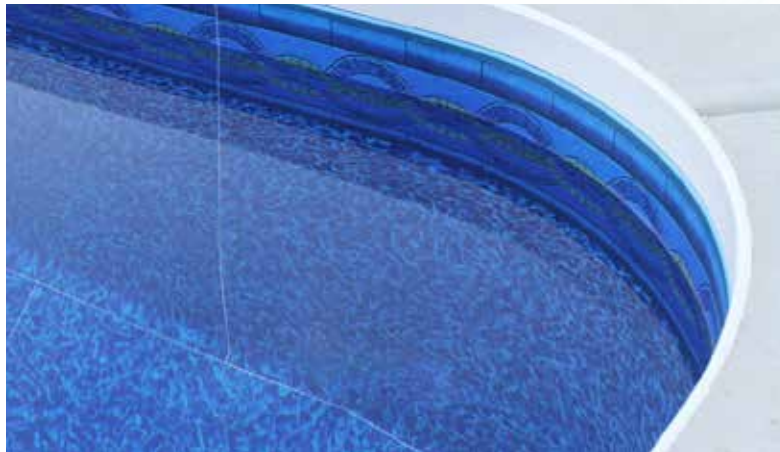
PROGRESSIVE COPING (available in white or gray)

Perfect Seam® Technology

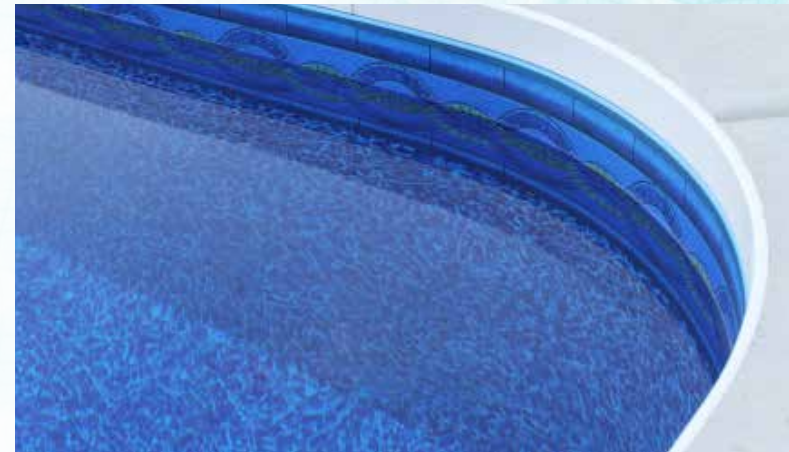
Perfection sometimes goes unnoticed. It's improving something until it is as flawless as possible.

We have invested in state-of-the-art manufacturing equipment and combined it with time tested sealing methods. This allows us to flawlessly bind two pieces of material together leaving all seams almost undetectable, strong and water tight.

Our Interior Pool Finishes™ are the finest made in the market today.



STANDARD SEAM TECHNOLOGY



PERFECT SEAM® TECHNOLOGY

Let's Get Into It

One of the most overlooked features in a pool is the entry system. That's why we give you so many options to choose how you get into your pool. But again, it's all about what fits your life style. Do you want a large seating area for you or the kids? Do you want the entrance to you pool to make an architectural statement or just something that's simple, functional and serves its purpose? We offer them all!

There's no doubt that the most favored places to hang out in a pool are the stairs. But adding features like benches and lounges for other places to rest, sun decks that offer a safe spot for younger kids to play, or cuddle coves to get cozy with your spouse. When you're designing your pool, keep all this in mind and get into it!



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Steel and Nexus® Built In Systems

Make your life easier with functional built in stairs, benches, sun decks and coves that make entering and exiting your pool effortless while giving you plenty of places to lounge, rest, play or just hang out.

Both are available in standard shapes and sizes. But, if your life style demands something different and unique to you, we can design and make something of your own in any shape and size.

The beauty of these systems is your stairs, benches, sun decks and coves all match your chosen Interior Pool Finish™ giving you a uniformed sophisticated look.



nexus
STEEL OPEN TOP STAIRS, BENCHES & COVES

STEEL
STAIRS, BENCHES & COVES

**The
vinyl
works**

Tread Loc® Steps



We offer over 50 models and designs of Saratoga Thermoplastic steps. These steps are truly remarkable and are loaded with features that are only available on our steps.



Step-N-Rest



Step-N-Spa



Lazy Lounge

Color Options

Saratoga Tread-Loc® Steps are available in four colors to seamlessly blend into your décor. Choose from White, Gray, Gray Granite and Blue Granite. All finishes are constructed to withstand the elements and look beautiful for years to come. Granite offers a unique textured feel and distinct finish for a look that is sure to impress.



White

Gray

Gray Granite

Blue Granite

*Not all models available in all colors.

The Saratoga Tread-Loc® entry system is loaded with exclusive features designed to make your steps safer, stronger, sleeker, and absolutely watertight. No other pool company can offer these features... because we own the patents!



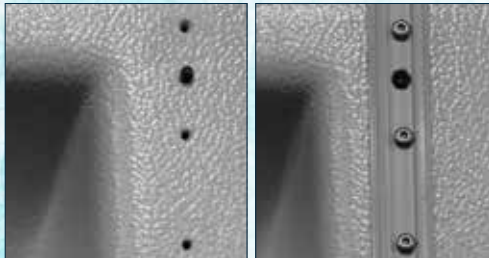
Patented TrimLine® Collar

Blends seamlessly with the coping, creating a clean and consistent line surrounding your pool.



Patented Faceplate System

Gives you the most watertight system available, bar none, while protecting the liner from tears or punctures.



Patented Dowel Alignment System

Guarantees correct position of the faceplate with strategic dowel location that offers an exact screw hole fit.



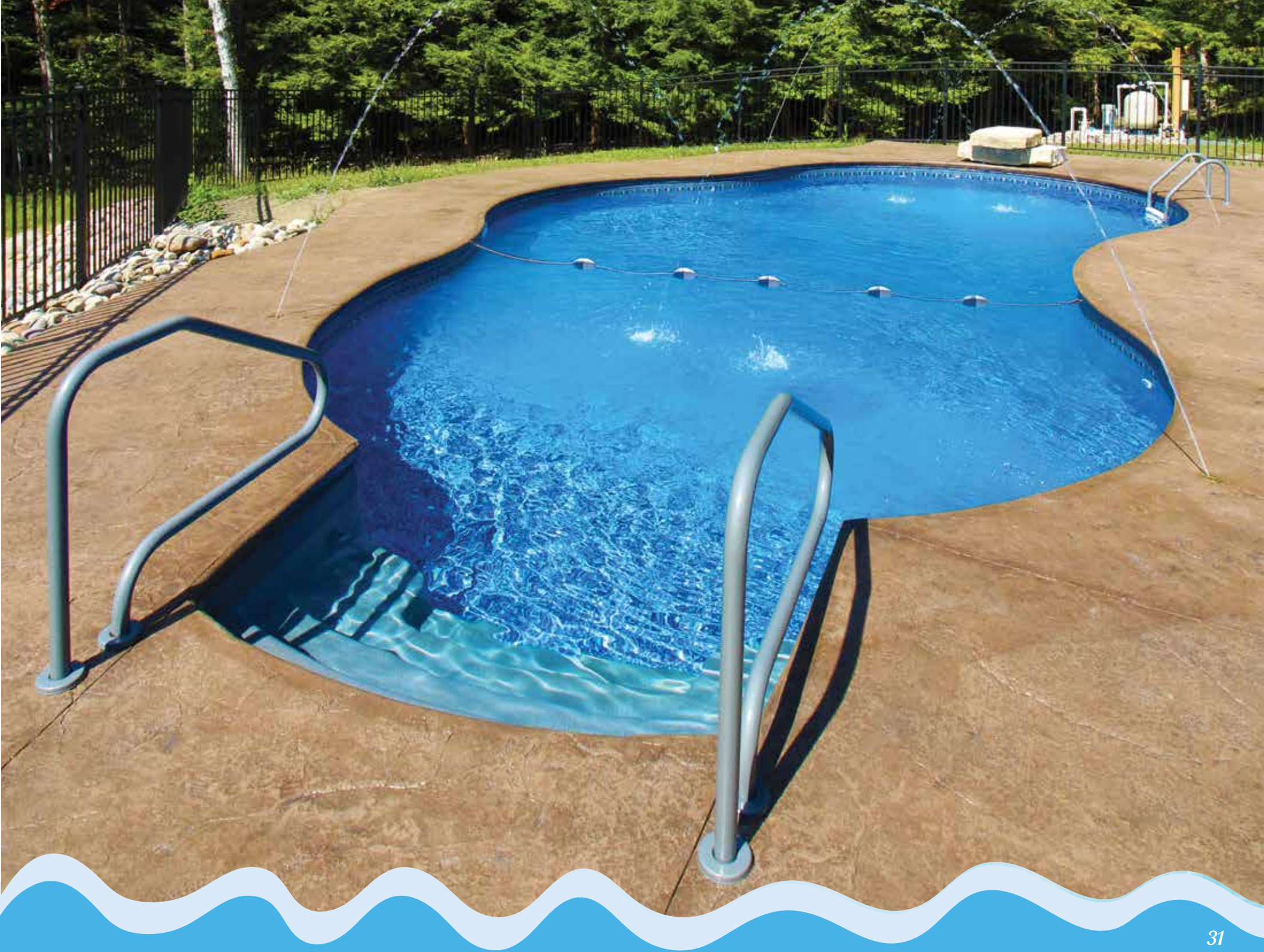
Superior Tread Design

With our state-of-the-art Vacuum Former and the sophisticated nature of our mold designs, each step has the most detailed and distinctive pattern in the industry.

WITH MORE PATENTS IN THE INDUSTRY ON STEPS & ENTRY SYSTEMS, THE SARATOGA TREAD-LOC® THERMOFORMED STEP COMES WITH A LIMITED LIFETIME WARRANTY.*

Special Edition Pools® and Tread-Loc® are Registered Trademarks of Imperial Pools Inc.® and Saratoga Spa and Bath Co.®
Tread-Loc Stair System of Saratoga Spa and Bath Co.® features patents #5,752,350, #7,040,060 B2, Des. 431 303.

*May not include all colors.



*Whitewave*TM

*spillover spa
& poolside spa*

- **8 Hydrotherapy Jets**
- **2 Air Controls**
- **2 Suctions**
- **92" diameter**
- **33" depth**
- **425 gallon average fill**
- **6-8 person Seating Capacity**
- **Available in White, Gray or Gray Granite**

Want The Ultimate in "Life is Good"

Add a built in Spa! After taking a nice swim, relax in your Whitewave Poolside or Spillover Spa. What a great addition to any pool. Available in White, Gray and Gray Granite to match our thermoformed steps and Interior Pool Finishes™ for a truly coordinated look.



Custom Built-in Spillover Spa

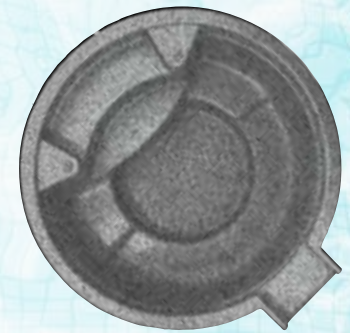
This spa blends seamlessly into your poolscape, with sturdy steel construction that meets the same high standards as your Special Edition Pool®.



White Poolside Spa



Gray Spillover Spa



Gray Granite Spillover Spa

Whitewave Built-In Spas

Available in Poolside and Spillover designs and in colors of **WHITE**, **GRAY** or **GRAY GRANITE** Whitewave Spas are constructed of the strongest thermoplastic in the industry.

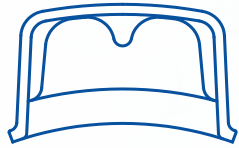
Tread-Loc® Product Guide

Model	White 42"	White 48"	Gray 42"	Gray Granite 42"	Blue Granite 42"
6' Step-N-Rest Trimline	•		•		
6' Step-N-Rest Cantilever	•		•		
6' Radius Step-N-Rest Trimline	•				
6' Radius Step-N-Rest Cantilever	•				
8' Step-N-Rest Trimline	•	•	•	•	
8' Step-N-Rest Cantilever	•	•	•	•	•
8' Radius Step-N-Rest Trimline	•	•	•	•	
8' Radius Step-N-Rest Cantilever	•	•	•	•	•
8' Step-N-Spa Trimline	•		•		
8' Step-N-Spa Cantilever	•		•		
8' Radius Step-N-Spa Trimline	•		•		
8' Radius Step-N-Spa Cantilever	•		•		

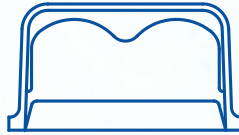
Model	White 42"	White 48"	Gray 42"	Gray Granite 42"	Blue Granite 42"
8' Roman Step Trimline	•			•	
8' Roman Step Cantilever	•			•	
8' Radius Roman Step Trimline	•			•	
8' Radius Roman Step Cantilever	•			•	
6' Lazy Lounge Trimline	•			•	
6' Lazy Lounge Cantilever	•			•	
6' Radius Lazy Lounge Trimline	•			•	
6' Radius Lazy Lounge Cantilever	•			•	
6' Swim Out Step Trimline	•		•		
6' Swim Out Step Cantilever	•		•		
2' Radius Corner Step Cantilever	•				
90° Corner Step Cantilever	•			•	
2' Recessed Ladder	•		•	•	•
2' Recessed Ladder 48"		•			
92" Spillover Spa	•		•	•	
92" Poolside Spa	•		•	•	

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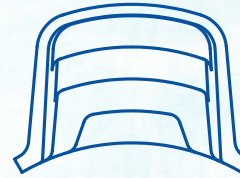
6' Options



6' Radius Lazy Lounge



6' Lazy Lounge



6' Radius Step-N-Rest

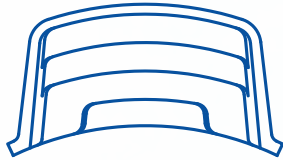


6' Step-N-Rest

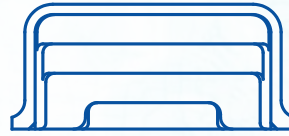


6' Swimout Step

8' Options



8' Radius Step-N-Rest



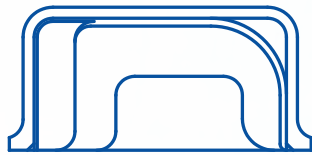
8' Step-N-Rest



8' Roman Step



8' Radius Roman Step



8' Straight Trimline
Step-N-Spa



8' Straight Cantilever
Step-N-Spa



8' Radius Trimline
Step-N-Spa



8' Radius Cantilever
Step-N-Spa

Ladders, Steps & Spas



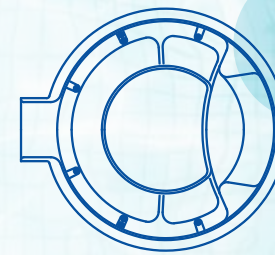
2' Radius Inside Corner Step



90° Inside Corner Step



2' In-Wall Ladder



Spillover Spa



Poolside Spa

A Life Full of Options To Enhance To Your Swimming Experience

Your Special Edition Pool® comes with a series of features and options to bring you even more enjoyment. Talk to your dealer to learn more about these upgrades.



Colored Faceplates, Fittings & Main Drains

Color coordinate all the fittings and faceplates as well as your main drain so they blend into your pools interior finish.



Designer Hand Rails

"Form Follows Function" Consider stylish alternatives to traditional hand rails. It's the details that make all the difference!



Water Features

Transform your pool environment with water features that squirt, bubble or flow. These features are pure fun and look great!



Lighting

Turn on the lights and choose whatever color fits your mood at that moment, or for the entire evening. Lighting features create a whole new ambiance.



Heaters

Extend your pool season and enjoy a refreshing comfortable swim, whatever the weather.



Safety Covers

Protect your family with an attractive new safety cover, custom built for your pool.



Alternative Sanitizing Systems

Convert to low or non-chlorine system and make your pool water feel smooth and silky. A safer & easier way to sanitize your pool.



Control Automation

Control your pools features from cleaning and heating to lighting all from your cell phone or tablet, or with the touch of a button on your wall mounted control panel.



Variable Speed Pumps

If you're looking to reduce your pools monthly cost, a variable speed pump just might do the trick. These pumps are extremely quiet and the least expensive to operate.



Robotic Cleaners

Spend more time enjoying your pool and let your robotic cleaner do all the work for you. They clean everywhere keeping your pool surface spotless.

A Lifetime of Protection

Your Special Edition Pools® is built to last, and to ensure that it will, it's backed by one of the best warranties available.

- 💧 Your pool comes with a limited LIFETIME WARRANTY.
- 💧 Your thermoformed step system is protected with a limited LIFETIME WARRANTY.
- 💧 We offer a 3 & 20 Warranty on our interior pool finishes, with 20 years of prorated coverage, with the first 3 years covered in full.

Talk to your dealer for registration details.

NOTICE: This brochure is for illustrative purposes only. Imperial Pools makes only those representations which are stated in its written warranties. Any other representations, statements or contacts made by the dealer and/or the contractor regarding any materials produced by the fabricator are attributable only to the dealer and/or the contractor. The dealer or contractor who sells or installs your pool is not an agent or employee of Imperial Pools, Inc. Imperial Pools are intended for private residential use only.

All pool sizes depicted in this brochure are approximate. Ask your dealer for blueprints. Caution: The use of diving or sliding equipment can be hazardous. Imperial Pools, Inc. does not recommend the use of these appliances.

If used, care should be exercised to use only equipment meeting the recommended safety codes established by the Association of Pool & Spa Professionals.



Special Edition
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When It Comes To Family, You Can Never Be Too Safe

A Special Edition Pool® will bring you and your family years of enjoyment and relaxation. With any recreational water activity, however, there is always the risk of injury. For the continued enjoyment of your backyard swimming experience, please follow the following safety tips:



1. *Read Safety Literature* including the Association of Pool and Spa Professionals' brochure, "The Sensible Way to Enjoy Your



2. *Do Not Allow Diving or Jumping* into the pool or running around the pool, and avoid alcohol consumption.



3. *Stay Alert* and carefully supervise all the swimmers in your pool—especially small children.



4. *Install a Fence* to secure your pool from unsupervised and unauthorized use.



5. *Use Safety Signs* and labels and keep rescue devices nearby, such as life rings or ropes.



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