

escapes



Escapes Swimming Pools

Your Backyard Awaits...



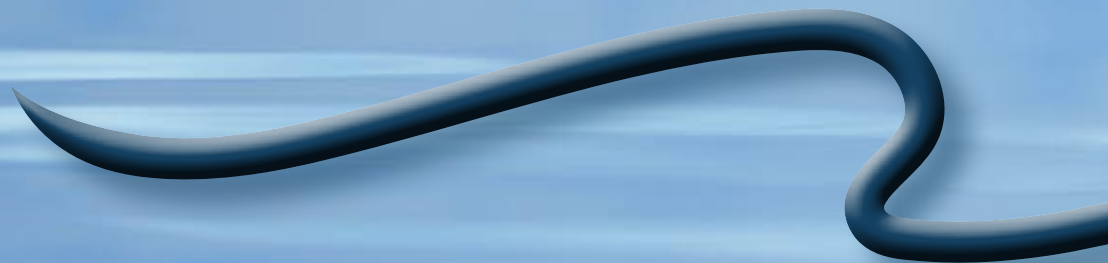
Escape

to your own private getaway whenever you want.

Turn your backyard into a luxury resort – Indulge yourself or simply take it easy and unwind. Your pool, with its classical lines and elegant shape, is a tribute to the art of fine living and will invite you to endless hours of free-spirited swimming, luxurious sunbathing, and sumptuous entertaining.

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INGROUND POOL TYPE *Comparison Chart*

1=GOOD, 3=BETTER, 5=BEST

IMPORTANT THINGS TO CONSIDER	PACKAGED POOL	MOLDED POOL	CONCRETE POOL
<i>Low Initial Cost</i>	5	3	1
<i>Low Maintenance Cost</i>	5	3	1
<i>Operating Costs</i>	3	3	5
<i>Customizable Shapes and Sizes</i>	5	1	5
<i>Customizable Interior Features</i>	5	1	5
<i>Customizable Steps, Benches, Sundecks</i>	5	1	5
<i>Ability to easily change Interior Finish</i>	5	1	3
<i>Soft To The Touch Interior Finish</i>	5	1	1
<i>Interior Finish Options</i>	5	3	5
<i>Quick Installation Time</i>	3	5	1
<i>Resale Value</i>	3	3	3
<i>Pool Walls Braced every 3' to 6'</i>	5	1	1
<i>Concrete Bond Beam Perimeter</i>	5	1	1
<i>Quality Controlled Components</i>	5	5	1
<i>Ability To Withstand Mother Natures Wrath</i>	5	3	1
TOTAL	69	35	39

Molded and concrete pools just don't add up!

Benefits

Everyone has their own reasons for wanting a pool. What are yours? Owning a pool has so many benefits that will positively impact your life. Here are just a few from actual pool owners who participated in a national survey...



Financial Rewards

An Escapes Pool is one home improvement that will pay for itself in multiple ways, from increasing your home's value to reducing family summer vacation expenses.* Plus, competitive pricing and the current building construction economy have made pool installation surprisingly affordable. Ask your dealer for more details, and for the many appealing financing deals available.



Quality Family Time

A pool connects family. Whether playing with your kids or relaxing with your spouse, owning a pool is the ultimate escape!

* American Express Summer Travel Survey

** Cleveland Clinic/Health Essentials, May 23, 2017/Bone, Muscle and Joint Team



Revitalization Station

Whatever kind of day you're having, a pool is the perfect place to recharge, refresh, relax, or retreat, any time of the day.



Party Central

Simply put, a swimming pool is a social magnet and the perfect place to celebrate with family and guests.



Aquatic Fitness Center

Swimming is a great exercise for all fitness levels. You can benefit from swimming whether you're young or old, a dog paddler or a competitive athlete.** Just 2.5 hours of swimming a week will help you lose weight, tone up, relieve aches and pains, sleep better and have fun in the process.

Quality & Innovation

For over 60 years, we've been perfecting the art of pool production. You and your family deserve nothing less. Installing an inground pool is a very big investment, and we are committed to give you the best materials, the finest craftsmanship, and the most beautiful designs you'll ever find.

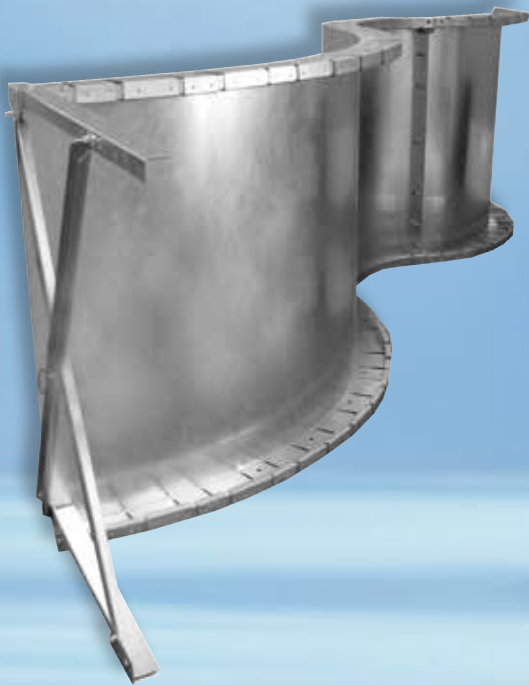
Escapes Pools are built with panels constructed of the highest quality, 14 gauge, G-235 zinc-coated, galvanized steel available. The strength of steel remains unrivaled whether building pools, bridges or skyscrapers. That's why these pools are constructed using heavy gauge steel covered with twice as much protective zinc coating as commercial grades. Our steel panels are built to withstand extreme conditions, and fortified with pioneering Armor Guard, an additional layer of protection designed to prevent corrosion and extend the life of your panels.

The 5" top & bottom flanges feature a unique "double bend" which further strengthens the steel panel. In addition, the full box beam wall stiffeners and side flanges are firmly secured by an unparalleled bolt inter-loc system. Reinforced by a heavy gauge adjustable A-frame brace, these pools are built to last a lifetime – *guaranteed!*



ARMOR GUARD™
• FORTIFIED STEEL PROTECTION •

A-FRAME ADJUSTABLE BRACE



Our Features

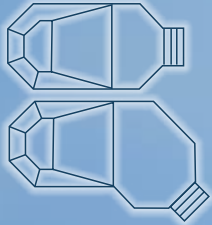
The quality and craftsmanship of a Escapes Pool isn't all hidden beneath the surface. We offer elegant, exclusive features you can see and touch to provide aesthetic appeal to every pool we manufacture:

- Soft to the touch, our elegant and enduring Interior Finishes™ come in a variety of alluring patterns and are simple to replace, allowing you to renew your pool's interior to change with you over time. The wide selection of patterns allows you to decorate your pool in style, with uncompromising quality and durability.
- Made from the finest virgin vinyl, these Interior Finishes™ are far superior to the industry standard. They are specially treated to resist ultraviolet rays and discourage bacteria and fungus growth. Further protection with a clear acrylic topcoat results in a uniquely beautiful finish that's long lasting, and easy to maintain.
- Bring the interior finish of your Escapes Pool onto your stairs, benches and coves with our Steel and Nexus systems. Designed with functionality and visual appeal in mind, these options will truly elevate your swimming experience and create a uniformed elegance to your pool. Choose from our many standard models or design something of your own, in any shape or size.
- Our progressive coping locks your concrete deck against the pool walls with a contoured shape, fewer seams and a low profile edge.



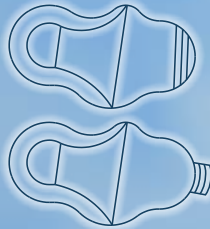


Shapes and Sizes



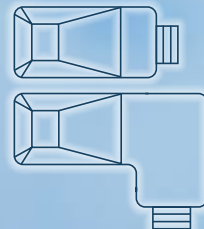
Grecian

- 17ft x 33ft
- 17ft x 37ft
- 20ft x 36ft
- 20ft x 40ft
- 17ft x 39ft Lazy L
- 20ft x 44ft Lazy L



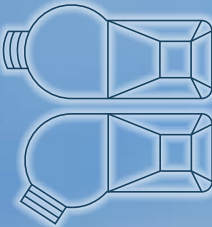
Mountain Lake

- 21ft x 32ft
- 21ft x 40ft
- 23ft x 37ft
- 23ft x 42ft
- 26ft x 40ft
- 24ft x 44ft



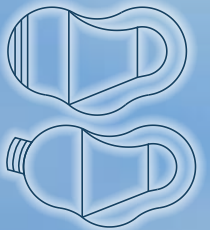
2' Radius Rectangle

- 12ft x 24ft*
- 16ft x 32ft
- 16ft x 36ft
- 18ft x 36ft
- 20ft x 40ft
- 16ft x 37ft x 24ft 90° L
- 18ft x 37ft x 26ft 90°L
- 20ft x 43ft x 28ft 90°L
- 18ft x 43ft Lazy L



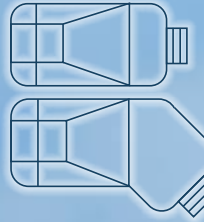
Keyhole

- 16ft x 32ft*
- 18ft x 36ft*
- 20ft x 40ft



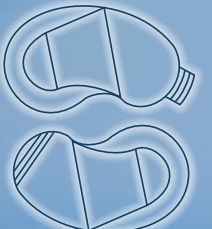
Mountain Pond

- 18ft x 30ft*
- 20ft x 34ft
- 22ft x 36ft
- 24ft x 40ft



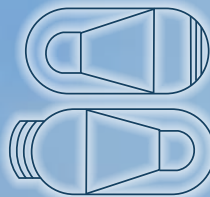
4' Radius Rectangle

- 16ft x 32ft
- 18ft x 36ft
- 20ft x 40ft
- 18ft x 43ft Lazy L



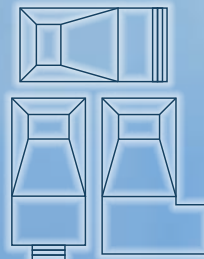
Kidney

- 15ft x 26ft*
- 16ft x 30ft*
- 16ft x 33ft
- 18ft x 36ft
- 20ft x 38ft



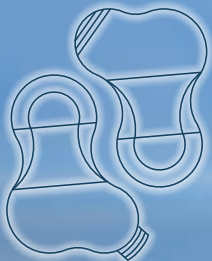
Oval

- 16ft x 32ft
- 18ft x 36ft
- 20ft x 40ft



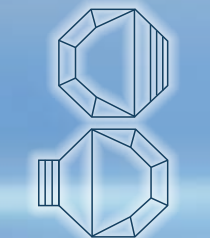
6' Radius/ 90° Rectangle

- 12ft x 24ft*
- 14ft x 28ft*
- 16ft x 32ft
- 18ft x 36ft
- 20ft x 40ft
- 16ft x 38ft x 24ft 90° L
- 18ft x 45ft Lazy L



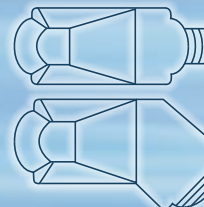
Lagoon

- 16ft x 34ft x 25ft
- 18ft x 37ft x 29ft
- 20ft x 42ft x 31ft



Patio

- 20ft x 20ft*
- 24ft x 24ft*



Roman End

- 16ft x 37ft
- 18ft x 41ft
- 20ft x 43ft
- 18ft x 44ft Lazy L

* Diving boards not allowed

Please Note: Features and installation practices may vary depending on dealer, contractor, geographic location or soil conditions. Ask your dealer for further details. Trim Line collar®, faceplate system and dowel alignment are patented features of the Saratoga Step Des. 431, 303, #7,040,060, #5,752,350. Tread-Loc Stair System of Saratoga Spa and Bath Co.® features patents #5,752,350, #7,040,060 B2, Des. 431 303. Tread-Loc® and TrimLine® are Registered trademark of Saratoga Spa and Bath Co.®



- | | | |
|---------------------|----------------------------|---------------------|
| 1. Filter & Pump | 7. Deck Support (optional) | 13. Return Fitting |
| 2. Plumbing | 8. Safety Sign | 14. Safety Rope |
| 3. Surface Skimmer | 9. Concrete Footing | 15. Walk-in Stairs |
| 4. Steel Wall Panel | 10. Safety Stickers | 16. Handrail |
| 5. A-Frame Bracing | 11. Ladder | 17. Aluminum Coping |
| 6. Wall Stiffener | 12. Interior Finish™ | |

Grecian

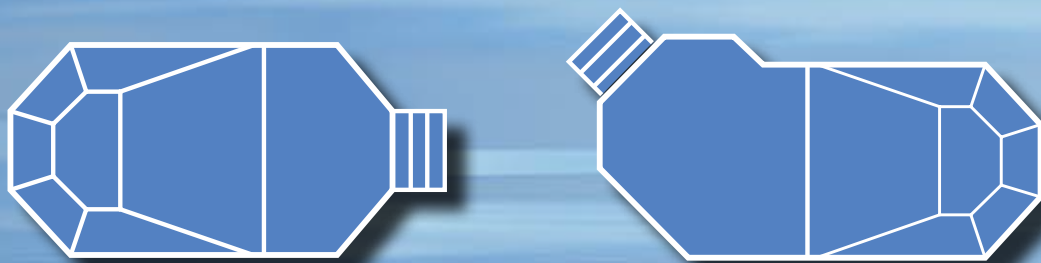
Escape and relax with the Grecian series. This stunning shape will fulfill all your poolside fantasies. Beveled corners and fluid lines highlight the Grecian's contemporary design. It suggests a luxurious installation with all the amenities of the good life. Due to its favorable design, walk-in stair location is available in several options for both the 6 and 8-foot widths.



Available Options

- 15 ft. x 29 ft.*
- 17 ft. x 33 ft.
- 17 ft. x 37 ft.
- 18 ft. x 37 ft.
- 20 ft. x 36 ft.
- 20 ft. x 40 ft.
- 17 ft. x 39 ft. Lazy L - Left or Right
- 20 ft. x 44 ft. Lazy L - Left or Right

** Diving Boards not allowed*





Escape
...and relax!

Keyhole

Escape and enjoy life with the best of both worlds. Radius or Rectangle? Now you can achieve both in the same in-ground pool. Round in the shallow end where playing is constant fun and rectangle in the deep end for more serious swimming. It's a perfect fit for your family activities. Another decision made easy!

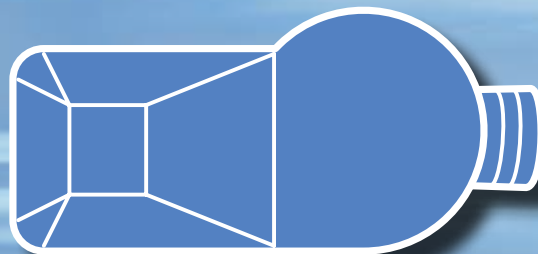


Available Options

- 16 ft. x 32 ft.*
- 18 ft. x 36 ft.*
- 20 ft. x 40 ft.

Available in Standard or Reverse

** Diving Boards not allowed*





Escape

...and enjoy life!

Kidney

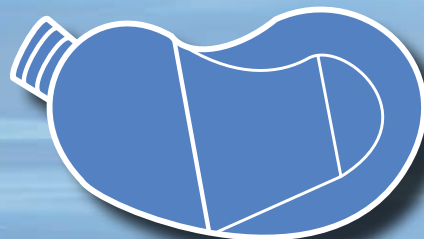
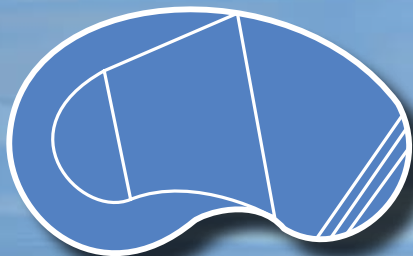
Escape and find serenity with the Kidney series. The smooth flowing lines of this pool add a touch of sophistication to your home. Its aesthetic artistry is backed up by engineering excellence — giving you so many options for benches, coves and sundecks, not to mention points of entry.



Available Options

- 15 ft. x 26 ft.*
- 16 ft. x 30 ft.*
- 16 ft. x 33 ft.
- 18 ft. x 36 ft.
- 20 ft. x 38 ft.

** Diving Boards not allowed*





Escape

...and find serenity!

Lagoon

Escape and have fun with the free-form Lagoon. This pool transports you to an exotic tropical oasis that's now in your own backyard. The spacious Lagoon lets you transform your home into paradise. You can specify options like inside radius 12-foot built-in stairs or 8-foot radius one-piece Step-N-Rest creating a pool that is uniquely yours.

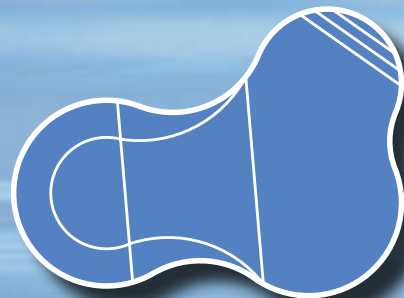
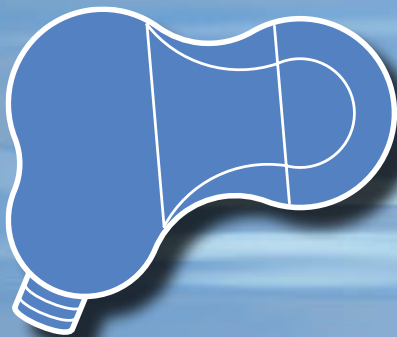


Available Options

- 16 ft. x 34 ft. x 25 ft.*
- 18 ft. x 37 ft. x 29 ft.
- 20 ft. x 42 ft. x 31 ft.

Available Left or Right

** Diving Boards not allowed*





Escape

...and have fun!

Mountain Lake

Escape with family to your private retreat. The Mountain Lake pool will give you the pleasure of a lifetime. It's big, beautiful, and spaciouly flowing. The Mountain Lake series is available in a range of sizes and its contours echo the curves of your landscape. As well as specifying a size, you can specify options like inside radius 12-foot built-in stairs or 8-foot radius one-piece Step-N-Rest.

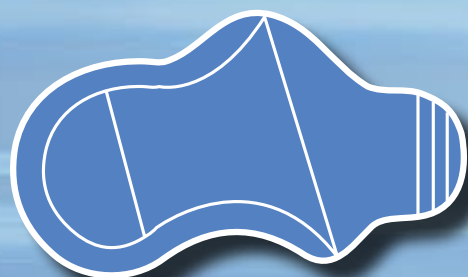
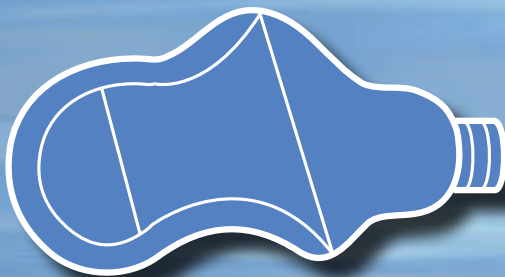


Available Options

- 20 ft. x 32 ft.*
- 21 ft. x 32 ft.*
- 21 ft. x 40 ft.
- 23 ft. x 37 ft.
- 23 ft. x 42 ft.
- 26 ft. x 40 ft.
- 24 ft. x 44 ft.

Available in Standard or Reverse

** Diving Boards not allowed*





Escape
...with family!

Mountain Pond

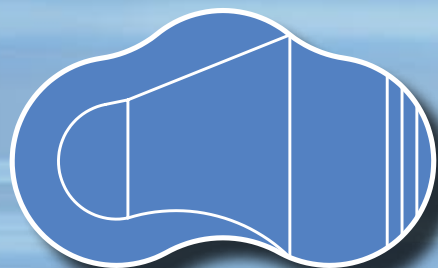
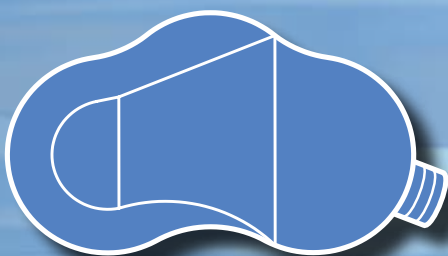
Escape and reconnect with nature. The well-proportioned shape and graceful look of the Mountain Pond will add harmony to any poolscape. This series features the same curvaceous shape as the Mountain Lake except radii on each end of the pool are symmetrical. Choose from 7-foot radius, 8-foot radius, 9-foot radius, or 10-foot radius for the largest size. This pool is awesome!



Available Options

- 18 ft. x 30 ft.
- 20 ft. x 34 ft.
- 22 ft. x 36 ft.
- 24 ft. x 40 ft.

Available Left or Right





Escape
...and reconnect!

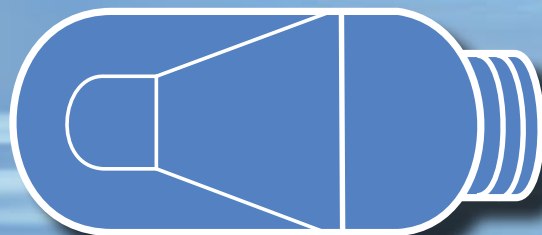
Oval

Escape and imagine you and yours in a classic oval pool. It's more and more difficult to find time to do the things that you really enjoy — Spend time with your kids, have a pool party with your closest friends, or bask in the sun on a quiet Saturday. This pool shape never goes out of style and is always a family favorite. Ideal for many step and entry system options.



Available Options

- 16 ft. x 32 ft.
- 18 ft. x 36 ft.
- 20 ft. x 40 ft.





Escape

...and imagine!

Patio

Escape and make memories. Don't think you have room for a pool? Think again! Our Patio series features an octagon design that conforms easily to small or odd-shaped spaces, but is large enough to provide plenty of room for fun and swimming. With its compact size, you can tuck the Patio in almost any corner of your property for a summertime getaway. An 8-foot optional stairway provides easy entry and exit.



Available Options

- 20 ft. x 20 ft.*
- 24 ft. x 24 ft.*

** Diving Boards not allowed*





Escape

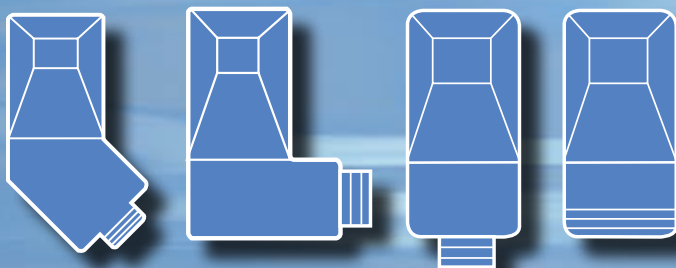
...and make memories!

Rectangle

Escape and refresh yourself with a rectangle-shaped pool. The Rectangle pool is simply a classic. From splash-filled fun to quiet relaxation, this pool has the versatility you demand. Featuring several corner radius options, the Rectangle is the only pool with our triple option widths for walk-in stairs. Traditional 6 or 8-foot wide stairs are available, as well as extra wide 12-foot built-in stairs. Consider full-length stairs for the ultimate lounging area.



** Diving Boards not allowed*



Available Options

6" Radius Corners

- 12 ft. x 24 ft.*
- 14 ft. x 28 ft.*
- 16 ft. x 32 ft.
- 18 ft. x 36 ft.
- 20 ft. x 40 ft.
- 16ft x 38ft x 24ft 90° L
- 18ft x 45ft Lazy L

2' Radius Corners

- 12 ft. x 24 ft.*
- 14 ft. x 28 ft.*
- 16 ft. x 32 ft.
- 16 ft. x 36 ft.
- 18 ft. x 36 ft.
- 20 ft. x 40 ft.
- 16ft x 37ft x 24ft 90° L
- 18ft. x 37ft. x 26ft. 90° L
- 20ft x 43ft x 28ft 90° L
- 18 ft. x 43 ft. Lazy L

4' Radius Corners

- 16 ft. x 32 ft.
- 18 ft. x 36 ft.
- 20 ft. x 40 ft



Escape
...and refresh!

Roman End

Escape and dream as the Romans did. The sophisticated design of the Roman End pool will set the tone for your summer leisure time and become a striking focal point in your backyard. An early morning swim, perhaps an afternoon sun, followed by a poolside feast in the evening — sound Romanesque? Choose one-piece Tread-Loc® steps or luxurious Radius 12-foot built-in stairs with an attached sweeping bench.



Available Options

- 16 ft. x 37 ft.
- 18 ft. x 41 ft.
- 20 ft. x 43 ft.
- 18 ft. x 44 ft. Lazy L





Escape
...and dream!

PERFECT SEAM[®]

TECHNOLOGY

Perfection is improving something until it is as flawless as possible.

We have invested in state-of-the-art manufacturing equipment and combined it with time tested sealing methods. This allows us to make an interior pool finish that is as flawless as possible with seams that are less noticeable, strong and water tight!

Our Interior Finishes[™] are the finest made in the market today.



pearluster

INTERIOR FINISHES™

Pearluster™ is an additional topcoat that gives your pools interior finish a mother-of-pearl luminance that actually shimmers as it basks in the sun's light. This is the latest in interior pool finish technology. We have several Pearluster™ Interior Finishes™ for you to choose from – All beautifully designed for your swimming pleasure.

Escape
...and shine!

Steel and Nexus[®]

BUILT-IN STAIRS, BENCHES, SUN DECKS & COVES

Make your life easier with functional Steel and Nexus built-in stairs, benches, sun decks and coves that make entering and exiting your pool effortless! These entry systems are not only functional, but fun... giving you plenty of places to lounge, rest, play or just hang out. The beauty of these systems is your stairs, benches, sun decks and coves always match your chosen Interior Pool Finish™, giving you a uniform and sophisticated look.

Plus, the possibilities are endless! Turn a standard stair into a stair with a sundeck. Then add a bench... or two! Add a bench to a corner stair. Better yet, add a bench between two corner stairs. Choose from our standard shapes and sizes or get creative! We can design and construct something unique in any shape and size.



ROMAN END STAIR



STAIR WITH
SECOND TREAD SUNDECK



Steel and Nexus[®]

BUILT-IN STAIRS, BENCHES, SUN DECKS & COVES



CORNER STEP



CUDDLE COVE



FULL END STAIR



STEP WITH BENCH



WEDDING CAKE
CORNER STEP WITH BENCH



FULL-END STAIR
WITH SUNDECK

Steel and Nexus[®]

BUILT-IN STAIRS, BENCHES, SUN DECKS & COVES



STAIR WITH
TOP TREAD SUNDECK



CUDDLE COVE WITH STEP



OUTER PERIMETER
RADIUS STEP



WEDDING CAKE STEP
WITH BENCH



SUNDECK



CONVERSATION COVE
(SHOWN WITH OPTIONAL TABLE)



A pool's stair system is an integral part of the family swimming experience, and is often the most popular place to be! It can be a lounge area to sit and catch up with your kids, a cuddle cove to nestle with your spouse, a safe spot for younger ones to practice their first strokes... just to name a few.

The Saratoga Step is the best thermoformed step on the market today. It provides high impact strength, durability, and style, as well as excellent weatherability and chemical stability. These entry systems are loaded with exclusive features designed to make your steps safer, stronger, sleeker, and absolutely watertight. No other pool company can offer these features... because we own the patents! Saratoga Step Tread-Loc[®] Thermoformed Steps also come with a Limited Lifetime Warranty.

They are also the most aesthetically pleasing steps on the market. With over 50 models to choose from – including wedding cake stair and bench combinations, cuddle coves, and sun decks – Tread-Loc[®] Thermoformed Steps are available in white, gray, gray granite or blue granite.*

Whatever your requirements, we have a rugged, attractive and long-lasting step for your pool!



*Not all models available in all colors

Tread-Loc® Steps



Patented Faceplate System

Gives you the most watertight system available, while protecting the finish from tears or punctures.



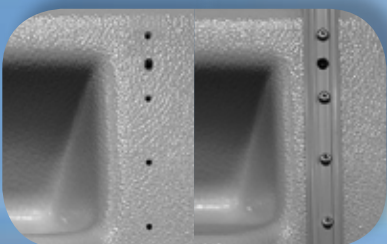
Superior Tread Design

Our state-of-the-art Vacuum Former and mold designs give each step the most distinctive, detailed pattern in the industry.



Patented TrimLine® Collar

Blends seamlessly with the coping, creating a clean and consistent line surrounding your pool.



Patented Dowel Alignment

Our system guarantees correct position of the faceplate with strategic dowel location that offers an exact screw hole fit.



Color Options

Tread-Loc® Steps and Whitewave Spas are available in four colors to seamlessly blend into your décor. Choose from White, Gray, Gray Granite or Blue Granite. All finishes are constructed to withstand the elements and look beautiful for years to come. Granite offers a unique textured feel and distinct granite finish for a look that is sure to impress.





Escape and purify with a built-in spa. Our traditional Poolside Spa is designed to sit flush with the deck giving you a relaxing spa at the edge of your pool. The Spillover Spa also sits flush with your deck at the edge of your pool with its water “spilling over” into your pool, making it both a relaxing spa and a cascading waterfall feature.

The spas are made of durable Luran® S thermoplastic construction with foam insulation. Both spas feature slip resistant steps and foot wells. Conveniently placed controls make it simple for you to sit back and relax. They are both available pre-plumbed for ease of installation.



Spillover Spa

FEATURES (ROUND)

- 8 Hydrotherapy Jets
- 2 Air Controls
- 2 Suctions
- 92" Diameter
- 33" Depth
- 425 Gallon Average Fill
- 6-8 Person Seating Capacity
- Spillover available in White, Blue Granite, and Gray Granite
- Poolside available in Gray Granite only



Poolside Spa



Spillover Spa

FEATURES (SQUARE)

- 9 Hydrotherapy Jets
- 2 Air Controls
- 2 Suctions
- 86" Square
- 33" Depth
- 483 Gallon Average Fill
- 6-8 Person Seating Capacity
- Spillover available in White, Blue Granite, and Gray Granite
- Poolside available in Gray Granite only



Poolside Spa



Escape
...and purify!

Deluxe Options

Ask your pool builder about the enhancements available to complete your pool.
The possibilities to add comfort and beauty are endless!



Colored Faceplates, Fittings & Main Drains

Color coordinate all the fittings and faceplates, as well as your main drain, so they blend into your pool's interior finish.



Designer Hand Rails

Consider stylish alternatives to traditional hand rails. It's the details that make all the difference!



Water Features

Transform your pool environment with water features that squirt, bubble or flow. These features are pure fun and look great!



Lighting

Turn on the lights and choose whatever color fits your mood at that moment, or for the entire evening. Lighting features create a whole new ambiance.



Heaters

Extend your pool season and enjoy a refreshing, comfortable swim, whatever the weather.



Safety Covers

Protect your family with an attractive new safety cover, custom built for your pool.



Alternative Sanitizing Systems

Convert to a low or non-chlorine system and make your pool water feel smooth and silky. A safer and easier way to sanitize your pool.



Control Automation

Control your pools features from cleaning and heating to lighting all from your cell phone or tablet, or with the touch of a button on your wall mounted control panel.



Variable Speed Pumps

If you're looking to reduce your pools monthly cost, a variable speed pump just might do the trick. These pumps are extremely quiet and the least expensive to operate.



Robotic Cleaners

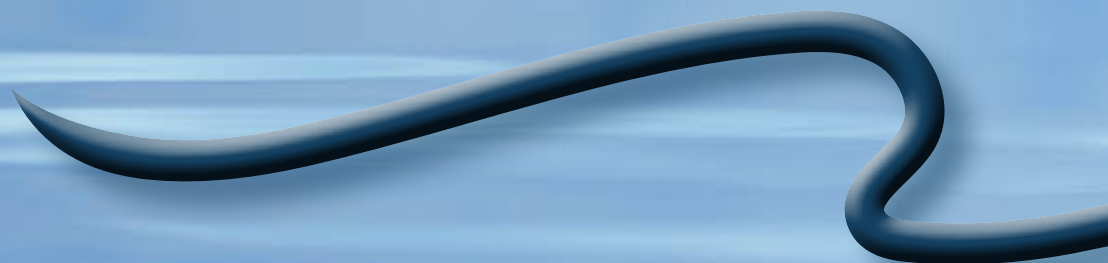
Spend more time enjoying your pool and let your robotic cleaner do all the work for you. They clean everywhere keeping your pool surface spotless.

Built to Last

Our Commitment to excellence has kept our customers swimming for years. We help make the good life great through careful attention to detail and stringent quality control measures. Quality counts – every time. Our customers receive a pool that performs as well as it looks with trouble-free maintenance.

You and your family will see years of enjoyment. Underneath, your pool is constructed to last forever. The built-to-last design rests on a unique engineering and manufacturing process which incorporates the use of sturdy steel-wall panels and components excellent for pool construction. That's why:

- Your pool comes with a limited **LIFETIME WARRANTY**.
- Your thermoformed step system is protected with a limited **LIFETIME WARRANTY**.
- We offer a 3 & 20 Warranty on our interior pool finishes, with 20 years of prorated coverage and the first 3 years covered in full.



Safety is Priority

Your awareness and understanding of safety practices and rules pertaining to the use of inground pools can reduce the risk of serious injury. Read the Association of Pool and Spa Professionals excellent brochure, *“The Sensible Way To Enjoy Your Inground Swimming Pool”*, to learn how to avoid swimming-related accidents. For the continued enjoyment of your backyard swimming experience, please follow the following safety tips:

- Don't allow diving or jumping in your pool.
- Remember, alcohol consumption and swimming do not mix.
- Carefully supervise all the swimmers in your pool – especially small children. They're your responsibility!
- Always secure your pool from unsupervised and unauthorized use.
- Make sure signs, stickers, and labels are posted and clearly visible, and that rescue devices, such as life rings or ropes, are nearby.



CAUTION: The use of diving and sliding equipment can be hazardous. Imperial Pools, Inc. does not recommend the use of these appliances. If used, care should be exercised to use only equipment meeting the recommended safety codes established by the Association of Pool and Spa Professionals. Escapes Pools are designed and intended for private residential use only.

NOTICE: This brochure is for illustrative purposes only. The fabricator makes only those representations which are stated in its written warranties. Any other representations, statements or contracts made by the dealer and/or the contractor to the customer regarding any materials produced by the fabricator are attributable only to the dealer and/or contractor. The dealer or contractor who sells or installs your pool is not an agent or employee of the fabricator.

escapes pools

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**POOL &
HOT TUB
ALLIANCE**

