

Stairs  
Benches  
Coves  
Spillovers  
& More



**Imperial**  
**POOLS INC.**

REDEFINING ONE SOURCE





**DANGER**  
DIVING MAY RESULT IN





**Imperial**  
**POOLS INC.**  
REDEFINING ONE SOURCE

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**Full End Radius**  
Stair

# Built-In Stairs

Make your life easier with functional Built-In-Stairs. Entry and exit are effortless.

Stairs add a whole new dimension to your pool environment by building confidence in young swimmers.

Enhance your stair with an advanced multi-level unit combined with a Sundeck or Bench. All stairs are offered with "Impressions", a slip resisting textured printed interior finish made for safety and comfort.

\*Imperial Pools recommends installing a handrail on all entry systems.



Full End Stair



8' Built-In Stair



*Complement* your  
**lifestyle**

"Wedding Cake" Stair



Corner Stair





**External**  
Cuddle Cove

# Built-In Benches & Coves

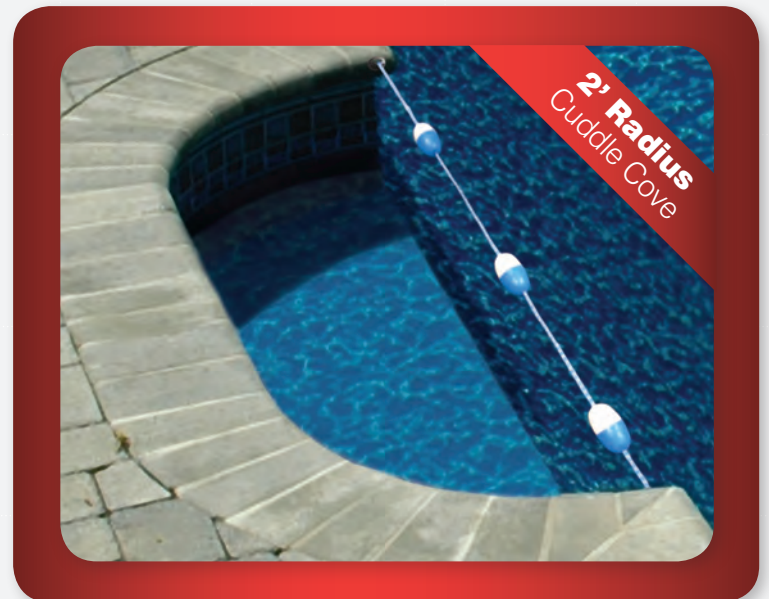
\*Imperial Pools recommends installing a handrail on all entry systems.





LET YOUR  
*Imagination*  
RUN WILD!

**CHALLENGE US.** We are asked everyday to create new and exciting stair and bench shapes. With the flexibility of steel, top-quality equipment and the best C.A.D. developers in the industry, we are ready for your idea.





# Tread-Loc<sup>®</sup> Steps



## 8' Step-N-Spa

3 Tread  
Trimline or Cantilever



## 8' Radius Step-N-Spa

4 Tread  
Trimline or Cantilever

For an exceptional experience, try our *Step-N-Spa*. Add optional hydrotherapy jets for total tension relief. Ask your dealer for complete details.

Note: Radius Trimline Step-N-Spa in White Shown





Note: Step-N-Rest in Gray Granite Shown



The *Step-N-Rest* is a four-tread stair that offers two comfortable seats for relaxation in the shallow end of your pool. Each tread has a diamond pattern molded in for safety.



## Step-N-Rest

4 Tread | 6' or 8'  
Trimline or Cantilever



## Radius Step-N-Rest

4 Tread | 6' or 8'  
Trimline or Cantilever



Note: Radius Roman Step in Gray Granite shown



The *Roman Step* has all the features of the Step-N-Rest with a gentle curved back that ties seamlessly to the shape of your pool. The generous four-tread design and dual seats make it the perfect combination of beauty and function.



## Corner Step

3 Tread  
2' Radius or True 90°  
Cantilever only



## 6' Swimout Step

3 Tread  
Trimline or Cantilever



## 8' Roman Step

4 Tread  
Trimline or Cantilever  
Straight or Radius



# Deep End Options

Add a *Lazy Lounge* to the deep end of your pool. This model is a fantastic gathering area for conversation and relaxation, and a nice respite from swimming for children just gaining deep water interest.

Note: 6' Lazy Lounge shown in white



## 6' Lazy Lounge

Trimline or Cantilever



## 6' Radius Lazy Lounge

Trimline or Cantilever



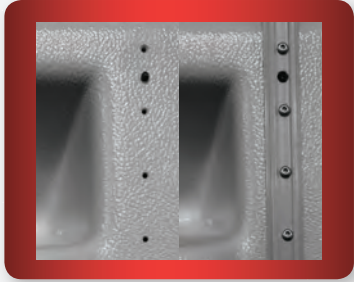
## 2' In-Wall Ladder

Recessed





## Exclusive Features



### Patented Dowel Alignment System

Guarantees correct position of the faceplate with strategic dowel location that offers an exact screw hole fit.



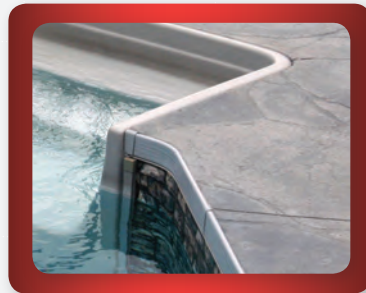
### Superior Tread Design

With our state-of-the-art Vacuum Former and the sophisticated nature of our mold designs, each step has the most detailed and distinctive pattern in the industry.



### Patented Faceplate System

Gives you the most watertight system available, bar none, while protecting the liner from tears or punctures.



### Patented TrimLine® Collar

Blends seamlessly with the coping, creating a clean and consistent line surrounding your pool.



With more patents in industry, all of our thermoformed steps are backed by a limited lifetime one-time transferable warranty.\*



### PATENTED Tread-Loc® Design

Our pool step features a one piece patented Tread-Loc® Support System, utilizing box beam and rigid reinforcement for every tread.

- **8" ABS Channel Support**

We reinforce each tread with a heavy duty box-beam, attached with a permanent high pressure heat application.

- **Sturdy Rigid Pipe**

Our 2" diameter rigid pipe column supports are strong and sturdy.

- **Column Pipe Snap Ring**

Column support snap rings hold each rigid pipe firmly in place for ease of installation.

- **Independent Tread Support**

Each tread is individually supported, providing stronger reinforcement and less stress on the whole unit.

- **3 Column Support**

Each 8' tread is independently supported by 3 columns for maximum support.

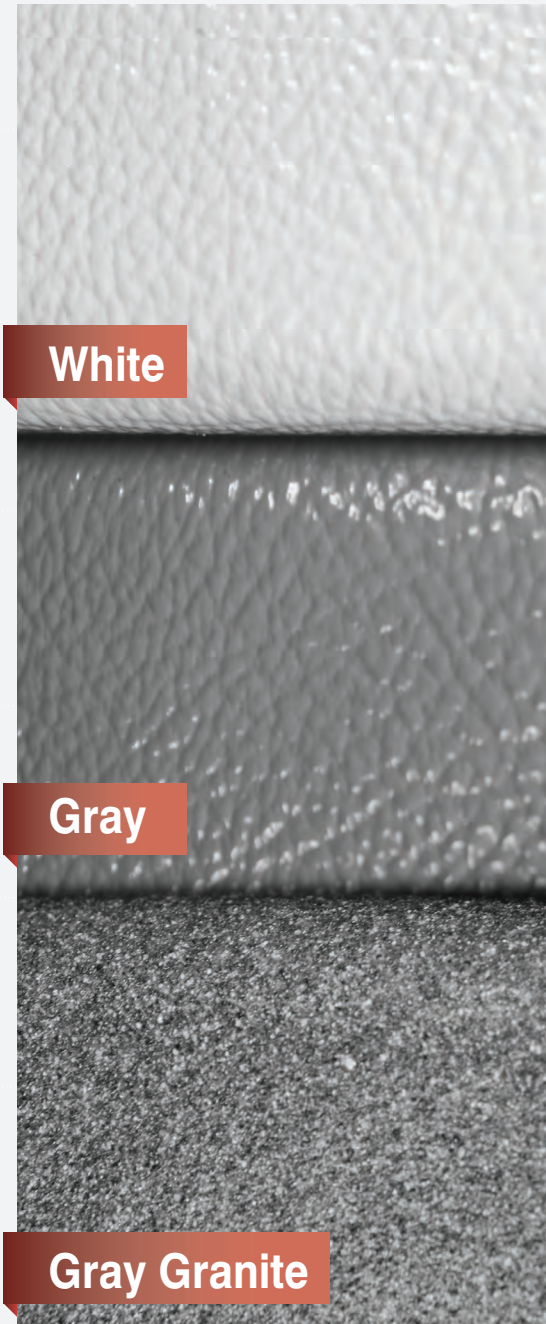




# Quick Reference Guide

Sizes & Colors Available

MODEL	WHITE 42"	WHITE 48"	GRAY 42"	GRAY GRANITE 42"
6' Step-N-Rest Trimline	•		•	
6' Step-N-Rest Cantilever	•		•	
6' Radius Step-N-Rest Trimline	•			
6' Radius Step-N-Rest Cantilever	•			
8' Step-N-Rest Trimline	•	•	•	•
8' Step-N-Rest Cantilever	•	•	•	•
8' Radius Step-N-Rest Trimline	•	•	•	•
8' Radius Step-N-Rest Cantilever	•	•	•	•
8' Step-N-Spa Trimline	•		•	
8' Step-N-Spa Cantilever	•		•	
8' Radius Step-N-Spa Trimline	•		•	
8' Radius Step-N-Spa Cantilever	•		•	
8' Roman Step Trimline	•			•
8' Roman Step Cantilever	•			•
8' Radius Roman Step Trimline	•			•
8' Radius Roman Step Cantilever	•			•
6' Lazy Lounge Trimline	•			•
6' Lazy Lounge Cantilever	•			•
6' Radius Lazy Lounge Trimline	•			•
6' Radius Lazy Lounge Cantilever	•			•
6' Swim Out Step Trimline	•		•	
6' Swim Out Step Cantilever	•		•	
2' Radius Corner Step Cantilever	•			
90° Corner Step Cantilever	•			•
2' Recessed Ladder	•		•	•
2' Recessed Ladder 48"		•		
Spillover Spa	•		•	•
Poolside Spas	•		•	•



White

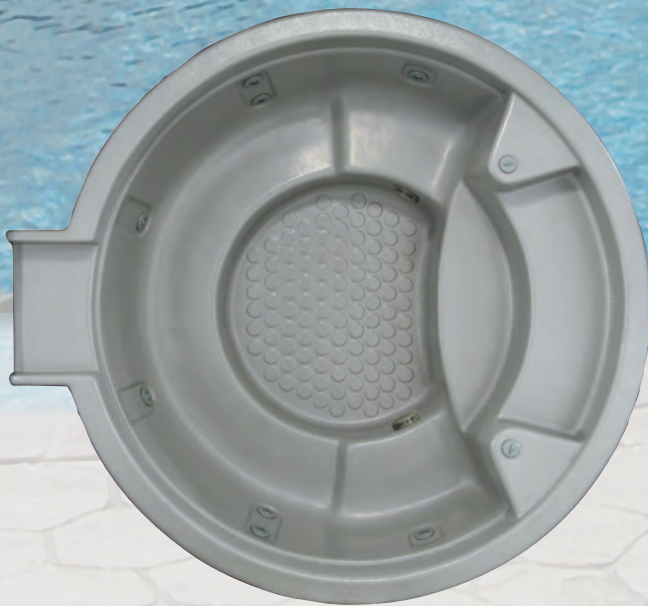
Gray

Gray Granite



# Whitewave™

spillover spa  
& poolside spa



**Whitewave Spillover Spa**  
shown in Gray



**Whitewave Poolside Spa**  
shown in White





**FEATURING:**

- 8 Hydrotherapy Jets
- 2 Air Controls
- 2 Suctions

- 92" diameter
- 33" depth
- 425 gallon average fill
- 6-8 person Seating Capacity



**Whitewave Spillover Spa**

shown in Gray Granite

**The Ultimate Poolside Pleasure**

Each Whitewave spa is constructed of durable Luran<sup>®</sup>S thermoplastic with a flat top collar that nicely accommodates cantilever or stone decks. Our

Spillover Spa features an extended water channel spillover to accommodate coping and concrete deck.

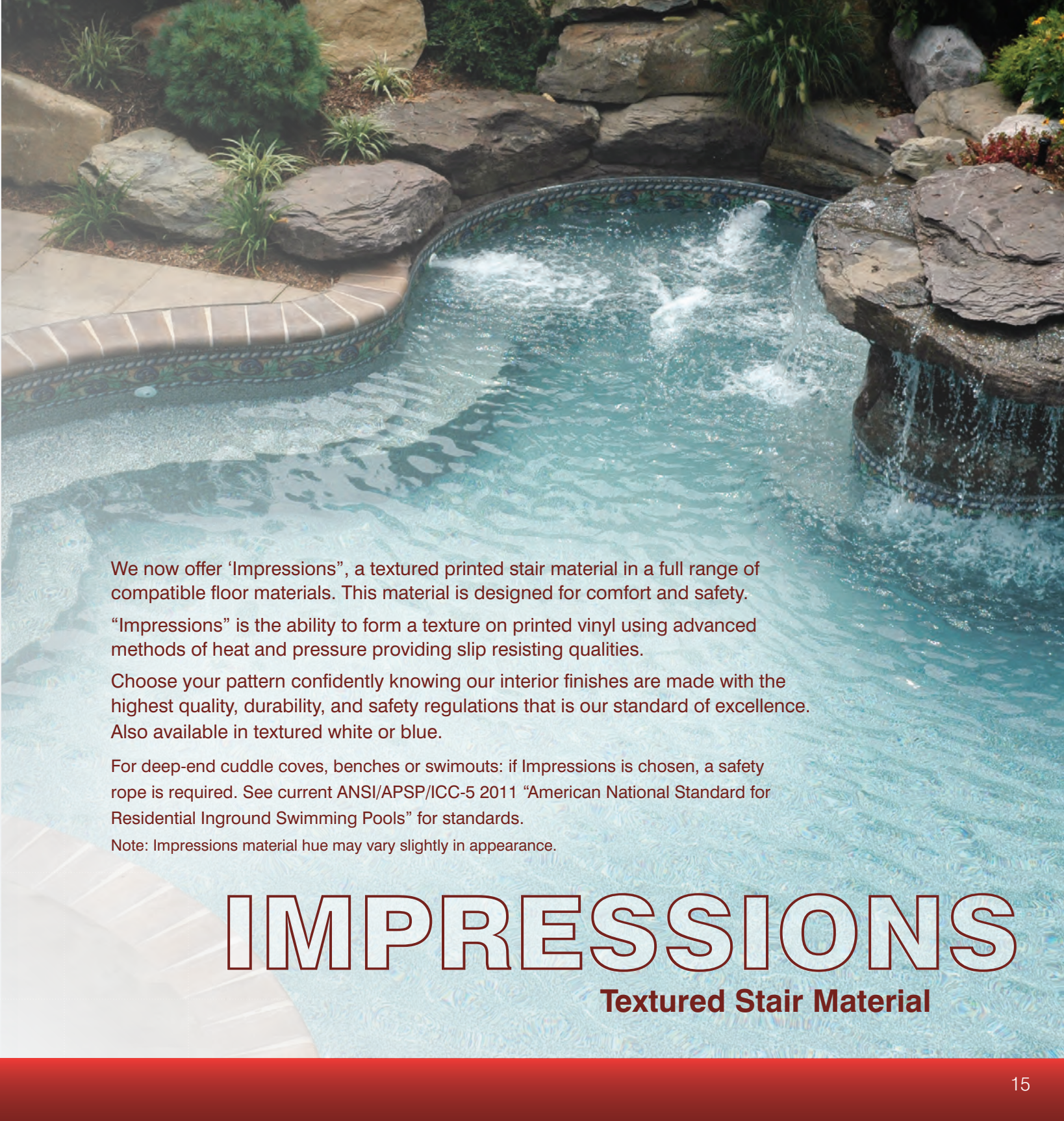


# CUSTOM SPILLOVER SPA

Reward yourself with a Custom Built-in Spa. With sturdy steel construction that meets the highest industry standards, you can confidently blend poolside hydrotherapy into your planned landscape.





A photograph of a swimming pool with a waterfall on the right side. The pool deck is made of a textured material, likely the 'Impressions' material being advertised. The water is clear and blue, and the surrounding area is landscaped with rocks and plants.

We now offer ‘Impressions’, a textured printed stair material in a full range of compatible floor materials. This material is designed for comfort and safety.

‘Impressions’ is the ability to form a texture on printed vinyl using advanced methods of heat and pressure providing slip resisting qualities.

Choose your pattern confidently knowing our interior finishes are made with the highest quality, durability, and safety regulations that is our standard of excellence. Also available in textured white or blue.

For deep-end cuddle coves, benches or swimouts: if Impressions is chosen, a safety rope is required. See current ANSI/APSP/ICC-5 2011 ‘American National Standard for Residential Inground Swimming Pools’ for standards.

Note: Impressions material hue may vary slightly in appearance.

# IMPRESSIONS

**Textured Stair Material**



# Features & Options

## Water Features

Enjoy the soothing look and sound of flowing water. Turn your new pool into a paradise for the mind with many options in water features.

## Lighting

As the brilliant sunshine disappears on the horizon and nightfall appears, bring pool life into the evening with the one of the many colorful lighting options offered.



## Heaters

You can enjoy even the coolest Summer evenings. Ask your dealer about the various heating options for your pool.







### **Auto Cleaners**

Why vacuum your pool manually when you can better spend your time enjoying your family. An Automatic Pool Cleaner takes the “work” out of maintaining your pool!

### **Automatic Sanitation**

Keep your water crystal clear and silky smooth with the addition of an Automatic Sanitation System. Your Authorized Pool Dealer can guide you to select the system that will make your pool practically maintenance free.



### **Safety Cover**

Protect your family with an attractive cover solution designed specifically for your pool.



### **Automation**

An Automatic Pool Control System brings control of your pool functions to your fingertips. Everything from Heating, Lighting, Chlorination, and Cleaning Cycles is controlled with a simple push of a button.





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33 Wade Road · Latham, New York 12110

[www.imperialpools.com](http://www.imperialpools.com)



Saratoga Spa and Bath Co.® reserves the right to make changes in product specification, standard equipment supplied or available at any time without notice.

Trim Line collar®, Faceplate System and Dowel Alignment are patented features of the Saratoga Step Des. 431. 303, #7,040,060, #5,752,350.

Tread-Loc® Stair System of Saratoga Spa and Bath Co.® features patents #5,752,350, #7,040,060 B2, Des. 431 303.

Tread-Loc® and TrimLine® are Registered trademark of Saratoga Spa and Bath Co.®

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