



# Steel Stairs

Featuring Sundecks, Benches & Coves

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**Imperial**  
**POOLS INC.**  
REDEFINING ONE SOURCE

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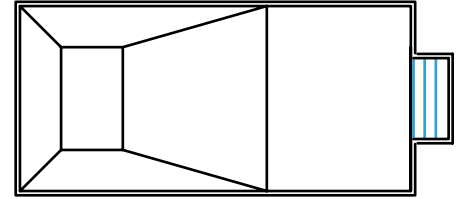
**nexus**<sup>TM</sup>  
**STEEL** OPEN TOP STAIRS, BENCHES & COVES



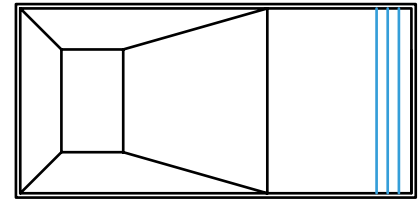
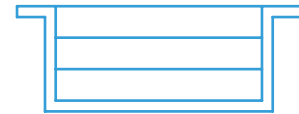
# Straight

## 6"R/90° Straight Stairs

SIZE	SHAPE	FULL STEEL CLOSED TOP	NEXUS STEEL OPEN TOP
6"R/90° x 4'	Straight	04150B	04150BNS
6"R/90° x 6'	Straight	04151B	04151BNS
6"R/90° x 8'	Straight	04188B	04188BNS
6"R/90° x 10'	Straight	04515B	04515BNS
6"R/90° x 12'	Straight	04516B	04516BNS
6"R/90° x 14'	Straight	04514B	04514BNS
6"R/90° x 16'	Straight	04518B	04518BNS
6"R/90° x 18'	Straight	04520B	04520BNS
6"R/90° x 20'	Straight	04522B	04522BNS



Exterior Straight 4' / 6' / 8'

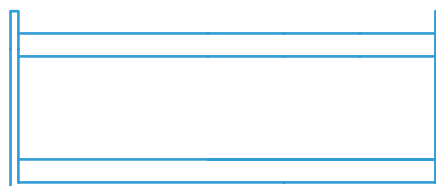
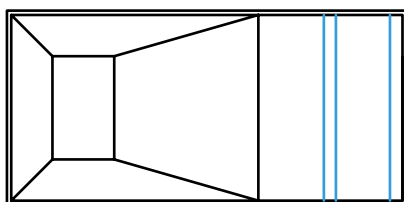
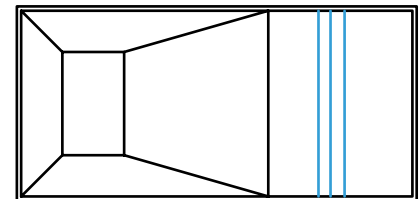


Interior Full End 10' - 20'



## 6"R/90° Full End Stair With Variable Length Sundeck

SIZE	SHAPE	FULL STEEL CLOSED TOP	NEXUS STEEL OPEN TOP
8' x 6"R/90°	Straight	N/A	04SPCL12972B
10' x 6"R/90°	Straight	N/A	04SPCL12973B
12' x 6"R/90°	Straight	N/A	04SPCL12986B
14' x 6"R/90°	Straight	N/A	04SPCL12987B
16' x 6"R/90°	Straight	N/A	04SPCL12744B
18' x 6"R/90°	Straight	N/A	04SPCL12745B
20' x 6"R/90°	Straight	N/A	04SPCL12746B



6"R/90° Full End Stair with Variable Length Sundeck Top Tread or 2<sup>nd</sup> Tread

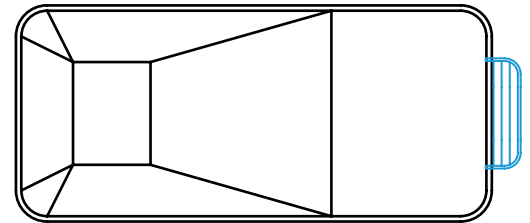
# *Straight*



# Straight

## 2' Radius Interior and Exterior Full End Stairs

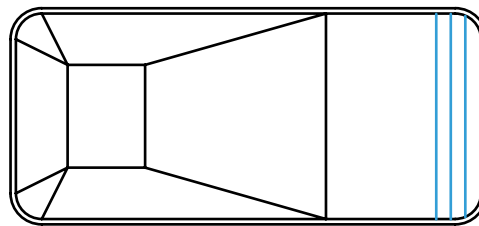
SIZE	SHAPE	FULL STEEL CLOSED TOP	NEXUS STEEL OPEN TOP
8' x 2'R	Straight	0036B	04SPCL3575B
10' x 2'R	Straight	0141B	04SPCL6708B
12' x 2'R	Straight	0159B	04SPCL12988B
14' x 2'R	Straight	7347B	04SPCL12991B
16' x 2'R	Straight	7348B	04SPCL12992B
18' x 2'R	Straight	7349B	04SPCL12993B
20' x 2'R	Straight	7350B	04SPCL12994B



8' x 2' Radius Exterior



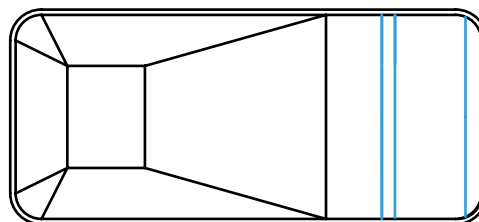
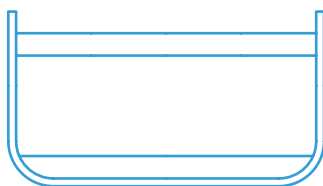
2' Radius Full End 10' - 20'



2' Radius Full End

## 2' Radius Full End Stair With Variable Length Sundeck

SIZE	SHAPE	FULL STEEL CLOSED TOP	NEXUS STEEL OPEN TOP
8' x 2'R	Straight	N/A	04SPCL3575B
10' x 2'R	Straight	N/A	04SPCL6708B
12' x 2'R	Straight	N/A	04SPCL12988B
14' x 2'R	Straight	N/A	04SPCL12991B
16' x 2'R	Straight	N/A	04SPCL12992B
18' x 2'R	Straight	N/A	04SPCL12993B
20' x 2'R	Straight	N/A	04SPCL12994B



2' Radius Full End Interior Stair  
with Variable Length Sundeck

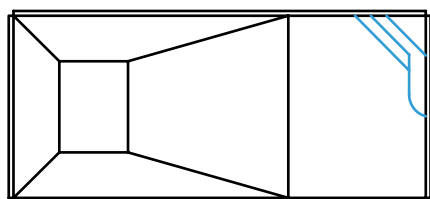
# *Straight*



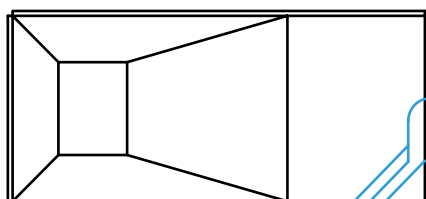
# Straight

## Straight Inside Corner Stairs With Bench

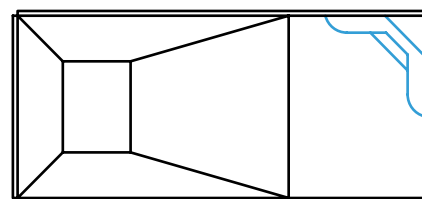
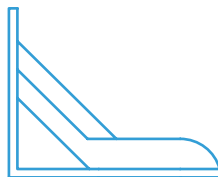
SIZE	SHAPE	BENCH DIRECTION	FULL STEEL CLOSED TOP	NEXUS STEEL OPEN TOP
6”R/90° ICS	Straight	LT	7435B	3788B
6”R/90° ICS	Straight	RT	7436B	4878B
6”R/90° ICS	Straight	LT & RT	7442B	6113B
2’R ICS	Straight	LT	2856B	7447B
2’R ICS	Straight	RT	1433B	7471B
2’R ICS	Straight	LT & RT	7470B	5471B



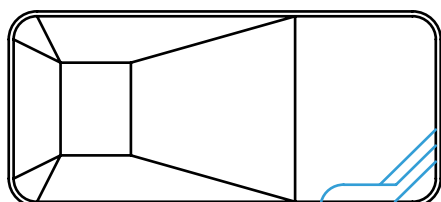
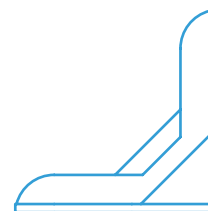
**6”R/90° Straight Inside Corner Stair with Bench Left**



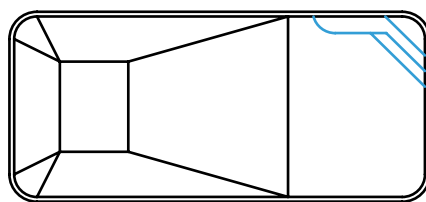
**6”R/90° Straight Inside Corner Stair with Bench Right**



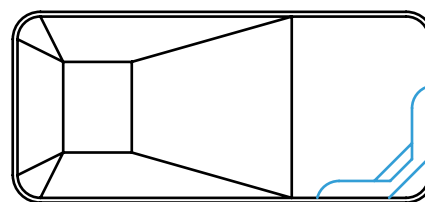
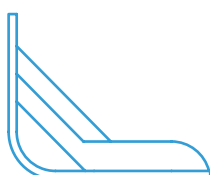
**Straight Inside Corner Stair with Bench Left & Right**



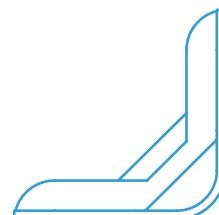
**2’R Straight Inside Corner Stair with Bench Left**



**2’R Straight Inside Corner Stair with Bench Right**



**2’R Straight Inside Corner Stair with Bench Left & Right**

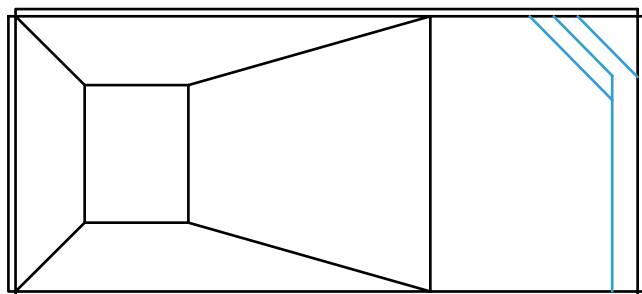




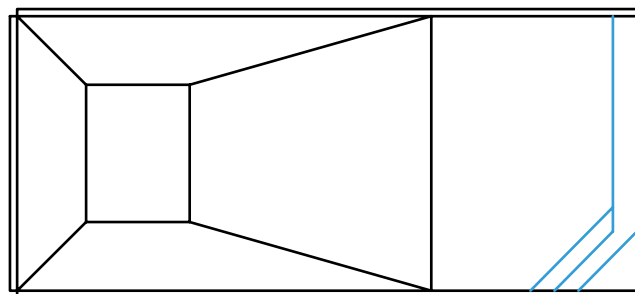
# Straight

## Straight Inside Corner Stairs With Full End Bench

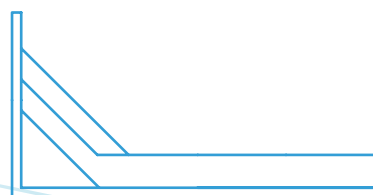
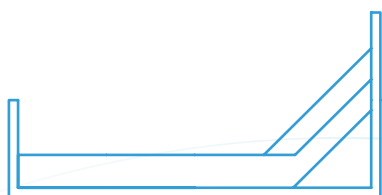
SIZE	SHAPE	BENCH DIRECTION	FULL STEEL CLOSED TOP	NEXUS STEEL OPEN TOP
6"/90° x 12' ICS	Straight	LT	7472B	7482B
6"/90° x 12' ICS	Straight	RT	7473B	7483B
6"/90° x 14' ICS	Straight	LT	7474B	7484B
6"/90° x 14' ICS	Straight	RT	7475B	7485B
6"/90° x 16' ICS	Straight	LT	7476B	7486B
6"/90° x 16' ICS	Straight	RT	7477B	7487B
6"/90° x 18' ICS	Straight	LT	7478B	7488B
6"/90° x 18' ICS	Straight	RT	7479B	7489B
6"/90° x 20' ICS	Straight	LT	7480B	7490B
6"/90° x 20' ICS	Straight	RT	7481B	7491B



**6\"/>**



**6\"/>**

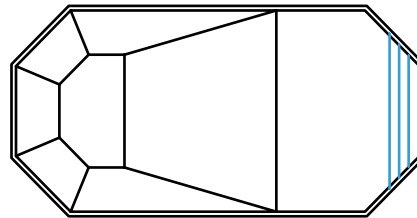


**NOTE:** Items above may not be available for immediate delivery. Always contact your local branch or Imperial Corporate Services for availability.

# Grecian & Freeform

## Grecian End Stairs

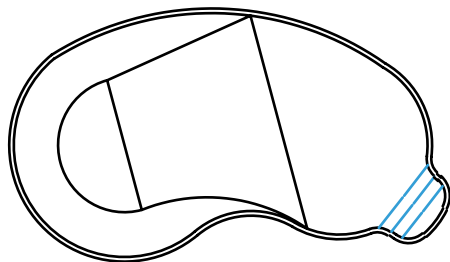
SIZE	SHAPE	FULL STEEL CLOSED TOP	NEXUS STEEL OPEN TOP
6' x 12'	Grecian	04343B	04343BNS
8' x 14'	Grecian	04344B	04344BNS



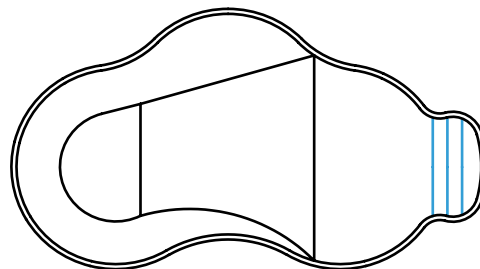
Grecian End Stair

## Freeform External Stairs For Radius Wall

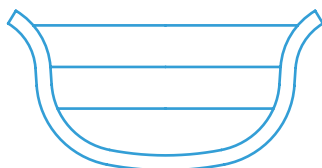
SIZE	SHAPE	FULL STEEL CLOSED TOP	NEXUS STEEL OPEN TOP
8'R x 88"	Freeform	4442B	4491B
8'R x 98 3/4"	Freeform	1973B	4492B



Freeform External Stair  
for Radius Wall



Freeform External Stair  
for Radius Wall (Wide)



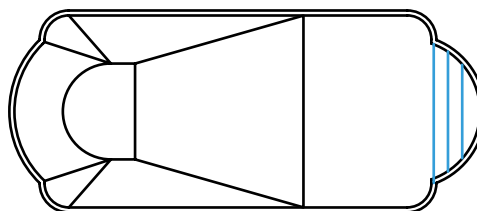
# *Grecian & Freeform*



# Roman End & Inside Radius

## Roman End Stairs

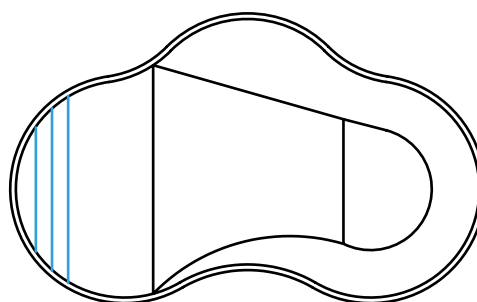
SIZE	SHAPE	FULL STEEL CLOSED TOP	NEXUS STEEL OPEN TOP
6'R x 12'W	Roman End	04022B	04022BNS
8'R x 14'W	Roman End	04011B	04011BNS
9'R x 15'W	Roman End	04033B	04033BNS



Roman End Stair

## Inside Radius Stairs For Radius Wall

SIZE	SHAPE	FULL STEEL CLOSED TOP	NEXUS STEEL OPEN TOP
6'R x 12'W	Inside Radius	04021B	04021BNS
7'R x 13'W	Inside Radius	04526B	04526BNS
8'R x 14'W	Inside Radius	04010B	04010BNS
9'R x 15'W	Inside Radius	04032B	04032BNS
10'R x 16'W	Inside Radius	04528B	04528BNS



Inside Radius Stairs For Radius Wall

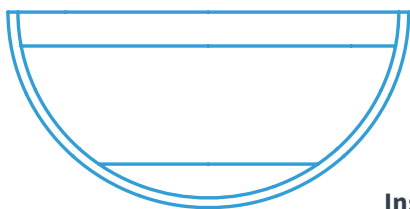
# *Roman End & Inside Radius*



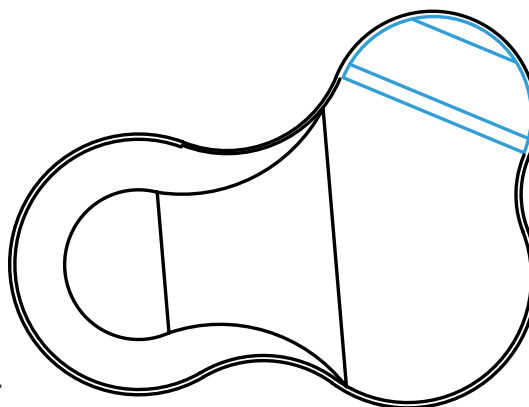
# Inside Radius

## Inside Radius Stairs With Sundeck

SIZE	SHAPE	FULL STEEL CLOSED TOP	NEXUS STEEL OPEN TOP
6'R	Inside Radius	N/A	4480B
7'R	Inside Radius	N/A	7492B
8'R	Inside Radius	N/A	4482B
9'R	Inside Radius	N/A	4483B
10'R	Inside Radius	N/A	4484B



Inside Radius Stair  
With Sundeck

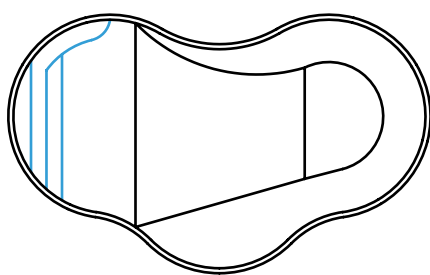




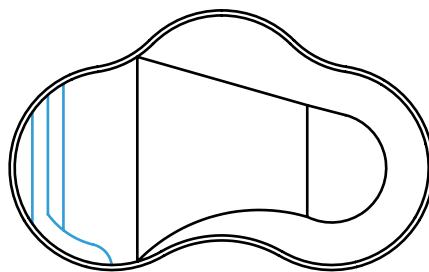
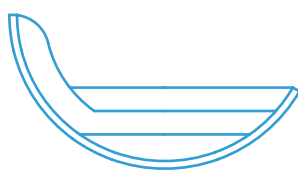
# Inside Radius

## Inside Radius Stairs With Bench For Radius Wall

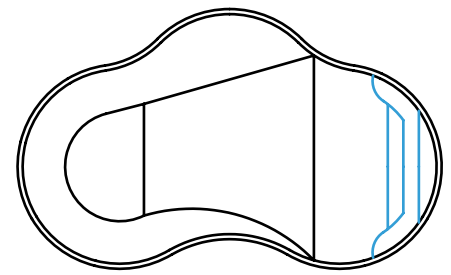
SIZE	SHAPE	BENCH DIRECTION	FULL STEEL CLOSED TOP	NEXUS STEEL OPEN TOP
6'R	Inside Radius	LT	0764B	7752B
6'R	Inside Radius	RT	3405B	7753B
6'R	Inside Radius	LT & RT	1360B	7754B
7'R	Inside Radius	LT	7744B	7755B
7'R	Inside Radius	RT	7745B	7756B
7'R	Inside Radius	LT & RT	7746B	7757B
8'R	Inside Radius	LT	0750B	3723B
8'R	Inside Radius	RT	0751B	3825B
8'R	Inside Radius	LT & RT	0555B	3712B
9'R	Inside Radius	LT	1291B	5941B
9'R	Inside Radius	RT	0967B	6395B
9'R	Inside Radius	LT & RT	6638B	7758B
10'R	Inside Radius	LT	2954B	4462B
10'R	Inside Radius	RT	1218B	7759B
10'R	Inside Radius	LT & RT	3407B	7760B



**Inside Straight Stair  
with Bench Left**



**Inside Straight Stair  
with Bench Right**



**Inside Radius Stair  
with Bench Left & Right**





# *Inside Radius*



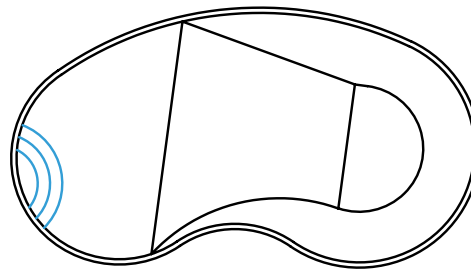
# Wedding Cake

## Wedding Cake Stairs For Radius Wall

SIZE	SHAPE	FULL STEEL CLOSED TOP	NEXUS STEEL OPEN TOP
6'R	Wedding Cake	7495B	7596B
7'R	Wedding Cake	0742B	4403B
8'R	Wedding Cake	0020B	7496B
9'R	Wedding Cake	0127B	4350B
10'R	Wedding Cake	0039B	4206B

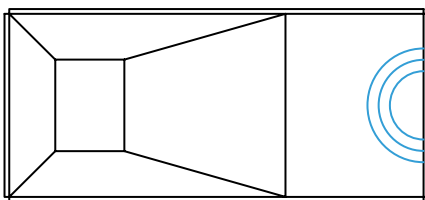


Radius Wall

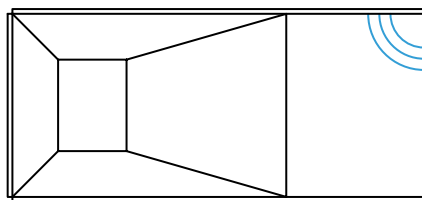


## Wedding Cake Stairs For Straight Walls & Corners

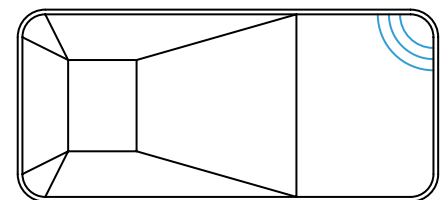
SIZE	SHAPE	FULL STEEL CLOSED TOP	NEXUS STEEL OPEN TOP
8' Straight Wall	Wedding Cake	0002B	4408B
6"R/90° Corner	Wedding Cake	0054B	3699B
2'R Corner	Wedding Cake	0055B	4407B



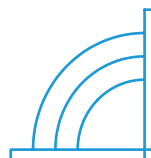
8' Straight Wall



6"R/ 90° Corner



2' Radius Corner



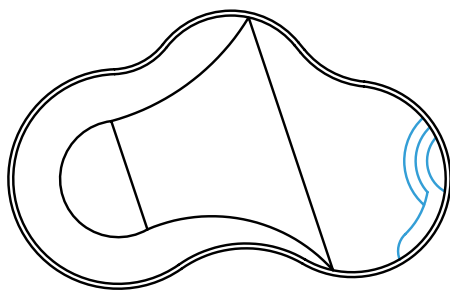
# *Wedding Cake*



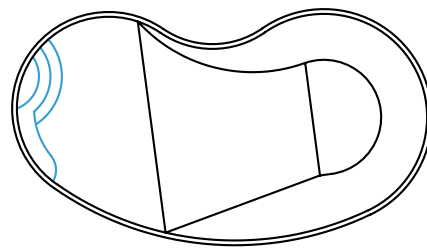
# Wedding Cake

## Wedding Cake Stairs With Bench For Radius Wall

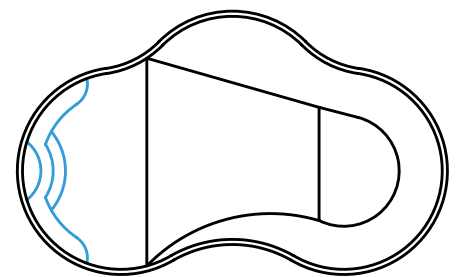
SIZE	SHAPE	BENCH DIRECTION	FULL STEEL CLOSED TOP	NEXUS STEEL OPEN TOP
6'R	Wedding Cake	LT	7497B	7498B
6'R	Wedding Cake	RT	7499B	7657B
6'R	Wedding Cake	LT & RT	1460B	44958
7'R	Wedding Cake	LT	7658B	7659B
7'R	Wedding Cake	RT	7660B	7661B
7'R	Wedding Cake	LT & RT	3412B	4501B
8'R	Wedding Cake	LT	7664B	7667B
8'R	Wedding Cake	RT	7665B	7668B
8'R	Wedding Cake	LT & RT	7677B	7678B
9'R	Wedding Cake	LT	2728B	7686B
9'R	Wedding Cake	RT	3402B	7687B
9'R	Wedding Cake	LT & RT	7685B	7688B
10'R	Wedding Cake	LT	7689B	7700B
10'R	Wedding Cake	RT	7690B	7701B
10'R	Wedding Cake	LT & RT	7699B	5407B



**Radius Wedding Cake Stair  
with Bench Left**



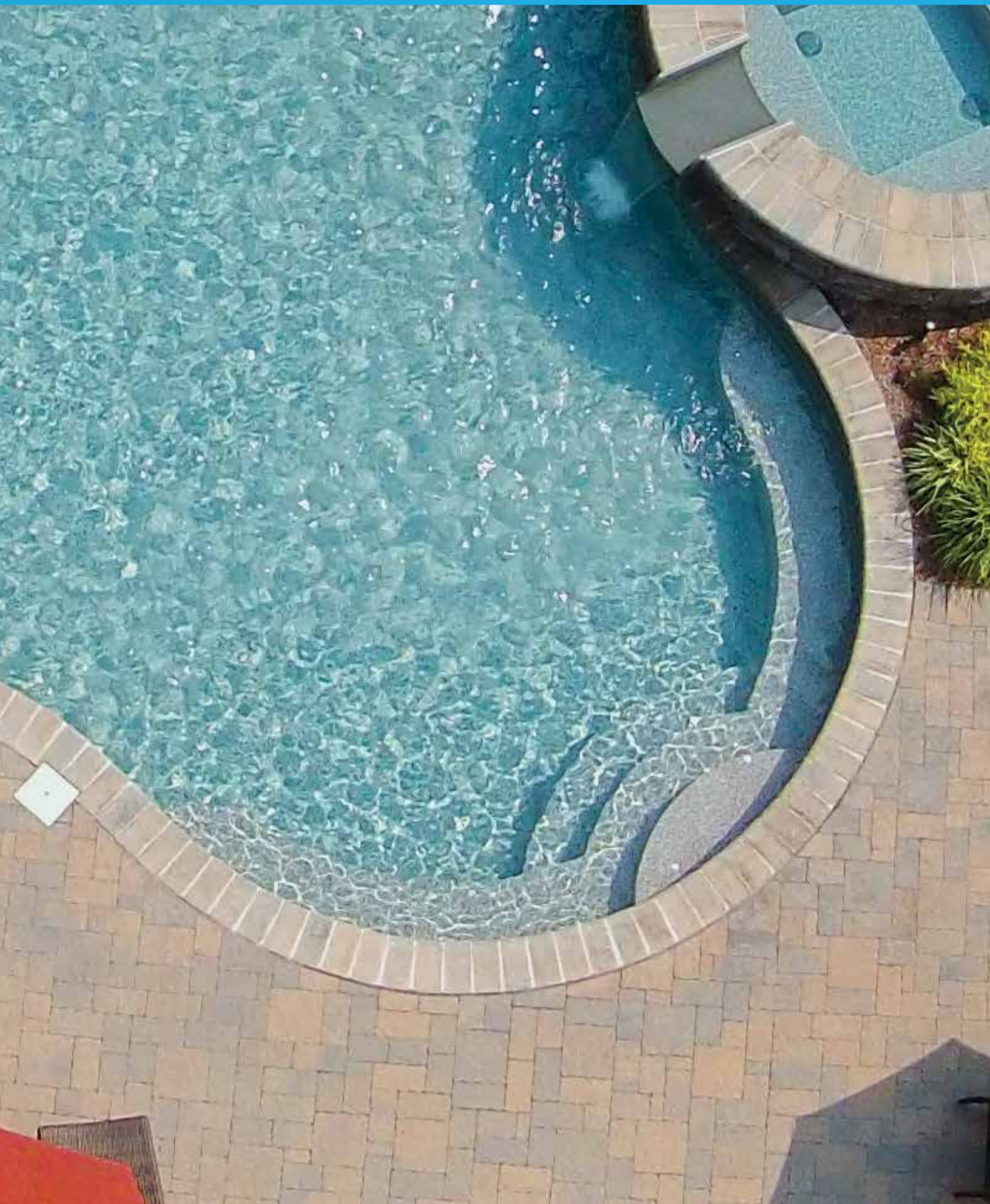
**Radius Wedding Cake Stair  
with Bench Right**



**Radius Wedding Cake Stair  
with Bench Left & Right**



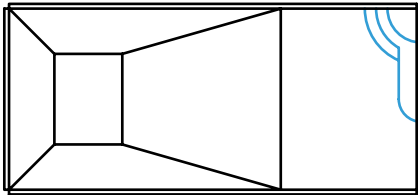
# *Wedding Cake*



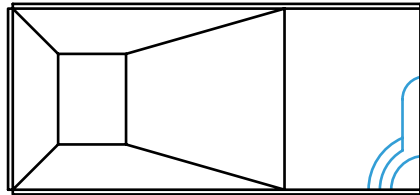
# Wedding Cake

## Wedding Cake Inside Corner Stairs With Bench

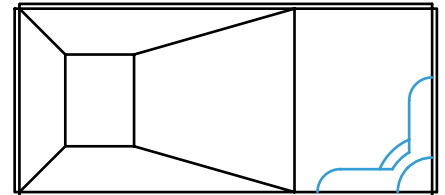
SIZE	SHAPE	BENCH DIRECTION	FULL STEEL CLOSED TOP	NEXUS STEEL OPEN TOP
6"R/90° ICS	Wedding Cake	LT	1294B	7429B
6"R/90° ICS	Wedding Cake	RT	1281B	6009B
6"R/90° ICS	Wedding Cake	LT & RT	0189B	6273B
2'R ICS	Wedding Cake	LT	1156B	6175B
2'R ICS	Wedding Cake	RT	0303B	6334B
2'R ICS	Wedding Cake	LT & RT	3408B	7432B



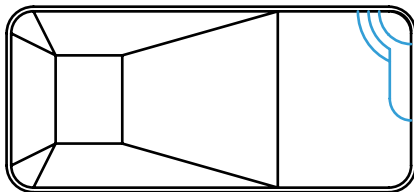
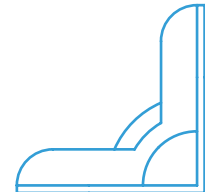
6"R/90° Corner Wedding Cake Stair with Bench Left



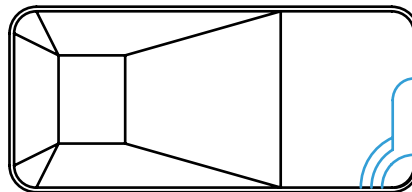
6"R/90° Corner Wedding Cake Stair with Bench Right



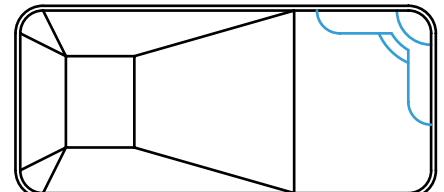
6"R/90° Corner Wedding Cake Stair w/ Bench Left & Right



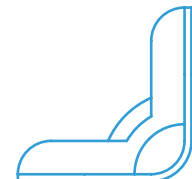
2' Radius Corner Wedding Cake Stair with Bench Left



2' Radius Corner Wedding Cake Stair with Bench Right



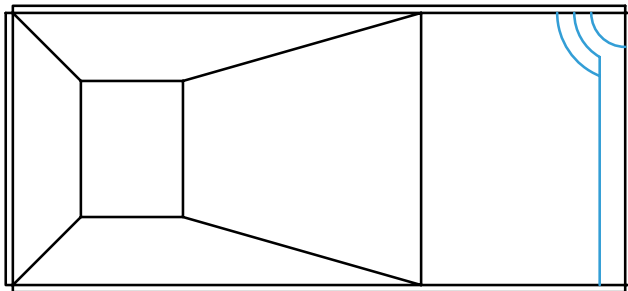
2' Radius Corner Wedding Cake Stair with Bench Left & Right



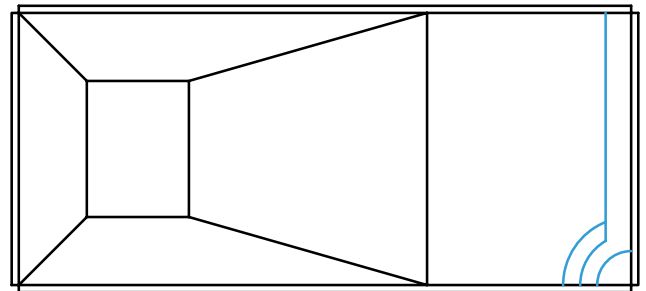
# Wedding Cake

## Wedding Cake Inside Corner Stairs With Full End Bench

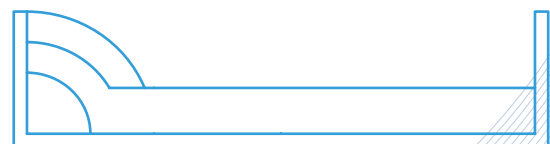
SIZE	SHAPE	BENCH DIRECTION	FULL STEEL CLOSED TOP	NEXUS STEEL OPEN TOP
6"R/90° x 12' ICS	Wedding Cake	LT	7381B	7391B
6"R/90° x 12' ICS	Wedding Cake	RT	7382B	7392B
6"R/90° x 14' ICS	Wedding Cake	LT	7383B	7393B
6"R/90° x 14' ICS	Wedding Cake	RT	7384B	7394B
6"R/90° x 16' ICS	Wedding Cake	LT	7385B	7395B
6"R/90° x 16' ICS	Wedding Cake	RT	7386B	7396B
6"R/90° x 18' ICS	Wedding Cake	LT	7387B	7397B
6"R/90° x 18' ICS	Wedding Cake	RT	7388B	7398B
6"R/90° x 20' ICS	Wedding Cake	LT	7389B	7399B
6"R/90° x 20' ICS	Wedding Cake	RT	7390B	7400B



**90° Wedding Cake Stair  
with Full End Bench Left**



**90° Wedding Cake Stair  
with Full End Bench Right**

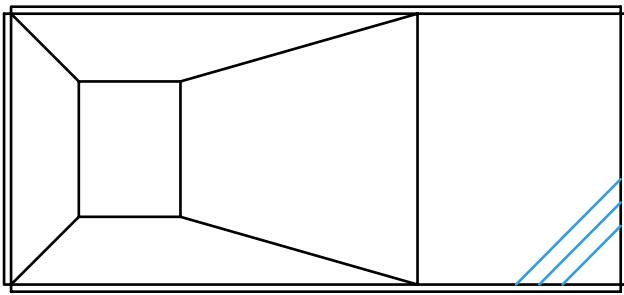


**NOTE:** Items above may not be available for immediate delivery. Always contact your local branch or Imperial Corporate Services for availability.

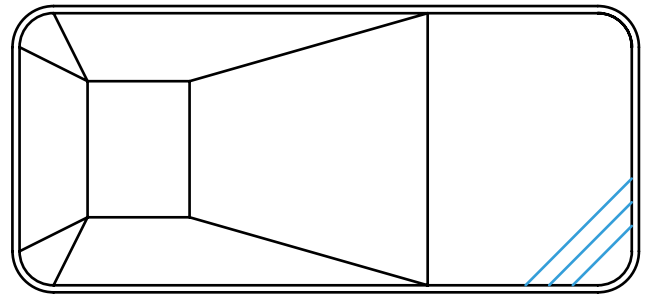
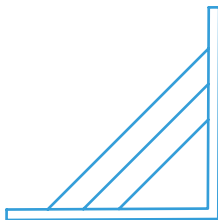
# Straight

## Straight Inside Corner Stairs

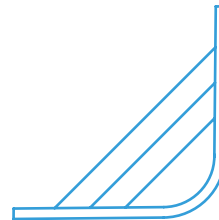
SIZE	SHAPE	FULL STEEL CLOSED TOP	NEXUS STEEL OPEN TOP
9' x 3' DIAG ICS	Straight	04237B	04237BNS
9' x 2' RAD ICS	Straight	04237R09B	04237R09BNS
9' x 6"R/90° ICS	Straight	04237909B	04237909BNS



**Straight Inside Corner Stair**



**6"R/90° Straight Inside Corner Stair**



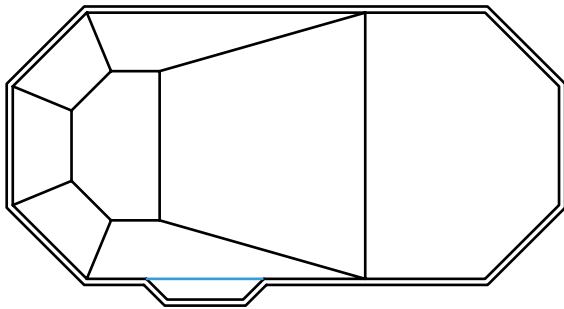




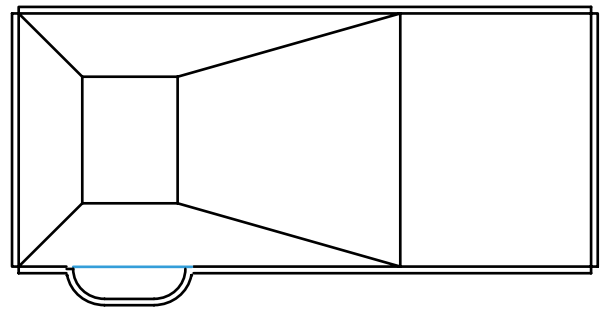
# Straight

## Cuddle Cove Benches

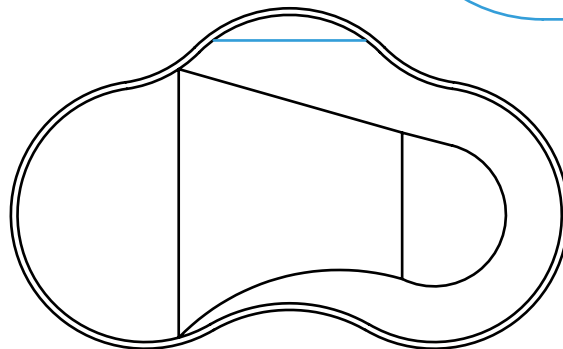
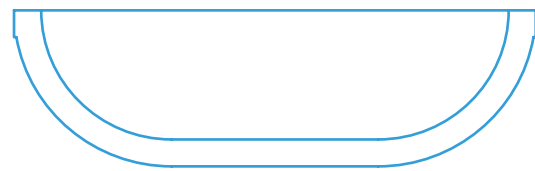
SIZE	SHAPE	FULL STEEL CLOSED TOP	NEXUS STEEL OPEN TOP
6'W x 2' DIAG	Straight	04401B	04401BNS
8'W x 2' DIAG	Straight	04291B	04291BNS
8'W x 2' RADIUS	Straight	04088B	04088BNS
6'R x 8'W	Inside Radius	04039B	04039BNS
7'R x 8' 10"W Cuddle Cove	Inside Radius	04058B	04058BNS
8'R x 9' 7 1/2"W Cuddle Cove	Inside Radius	04045B	04045BNS
9'R x 10' 3"W Cuddle Cove	Inside Radius	04051B	04051BNS
10'R x 11' 9"W Cuddle Cove	Inside Radius	04057B	04057BNS



**Diagonal Straight Cuddle Cove**



**2' Radius Cuddle Cove**



**Inside Radius Cuddle Cove**

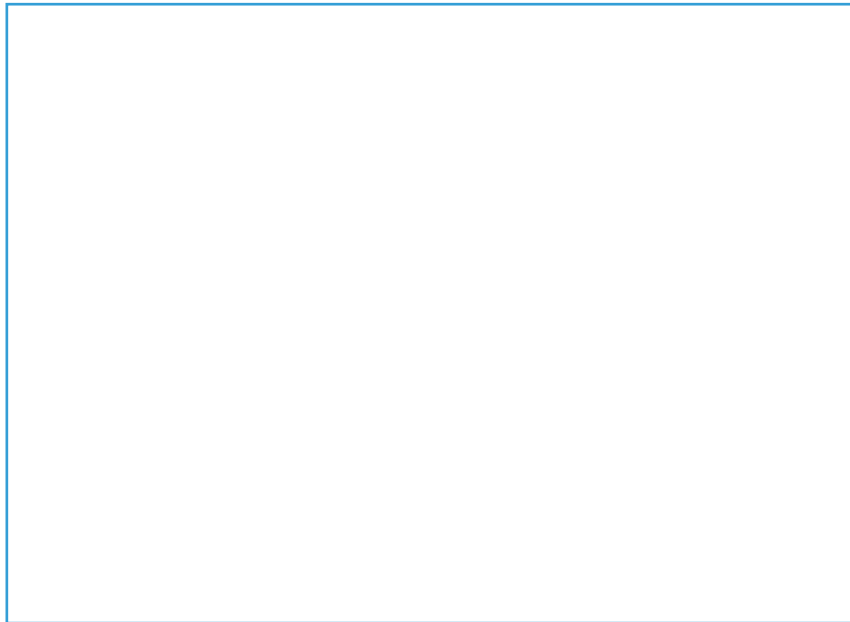


# *Straight*





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