

# UNIVERSAL POLYMER 48" SPEC BOOK

# 48" Panel

- Assembly Drawings and Guidelines (Stairs and Cuddle Coves – Nexus Polymer)
- Coping Layouts (CP2 and Progressive)
- Deck Square Footage Chart
- Dig Specifications
- Panel Layouts

#### WARNINGS TO INSTALLER



# **CAUTION**

CARE SHOULD BE TAKEN WHEN INSTALLING
A POOL. SERIOUS INJURY CAN OCCUR IF PROPER
PRECAUTIONS ARE NOT TAKEN DURING INSTALLATION.

A safety package should be provided with the pool. Its contents should be reviewed with the pool owner. The package should include a pool safety sign, "NO DIVING" decals and placement instructions, the Association of Pool and Spa Professionals Minimum Standards for Residential Swimming Pools, and safety booklets such as: the Sensible Way to Enjoy Your Inground Swimming Pool, Greg Lougainis on Diving, and Children Aren't Waterproof. You may obtain a safety package by contacting:

Customer Service 33 Wade Road Latham, NY 12110 (518) 786-1200

The installer should place all warnings according to the manufacturer's instructions prior to use of this pool.

NOTICE: It is not recommended to use diving and/or sliding equipment on residential pools. Such equipment, its installation, and use is the responsibility of the pool owner.

These pools are designed for private, residential use only. If this is not a private, residential pool, you should contact your local building department and the Association of Pool and Spa Professionals for standards relevant to its use, since they may be quite different.

Association of Pool and Spa Professionals 211 Eisenhower Avenue Alexandria, Virginia 22314

For Pool Regulations and Standards refer to your Installation Manual-APSP Standards for Residential Swimming Pools.

#### **WARNINGS TO POOL OWNER**

Before using your pool, the dealer and/or installer should provide you with a safety package which should include a pool safety sign, "NO DIVING" decals and placement instructions, the Association of Pool and Spa Professionals Minimum Standards for Residential Swimming Pools, and the following pool safety booklets:

- The Sensible Way to Enjoy Your Inground Swimming Pool.
- 2. Greg Lougainis on Diving Knowing How to Dive Can Be Worth More Than Gold. It Can Be Worth Your Life.
- 3. Children Aren't Waterproof.

A safety package can be obtained by contacting:

Customer Service 33 Wade Road Latham, NY 12110 (518) 786-1200



# **WARNING**





DIVING OR JUMPING INTO POOL MAY RESULT IN SERIOUS INJURY

#### **Swimming & Diving Safety**

Imperial does not recommend the use of diving and/or sliding equipment on residential pools. If you choose to dive, a thorough familiarity with the pool bottom, awareness of depths, and understanding of the principles of head-first entry into the water are critical factors in safe diving.

# **HEADFIRST ENTRY - DIVING & SLIDING**

Do not allow any diving or head-first entry into any pool until you are sure the pool is designed for diving and meets all standards for diving pools, such as the APSP standards. Consult your pool builder or APSP member if you have any doubts. Do not allow diving into a pool, or any part of the pool, that is not deep enough for diving. It is recommended that "No Diving" signs be placed at all areas of the pool where diving is not appropriate.

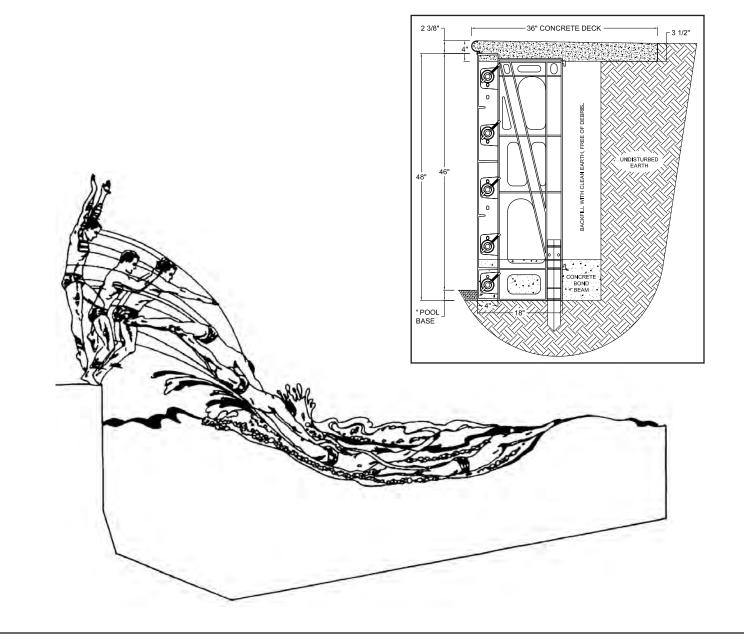
#### **Safe Diving Tips**

Think Ahead: Once you've started your dive, you don't have time to think. Know the depth of the water. Plan your dive path. Never dive where you don't know the water depth or where there may be hidden obstructions.

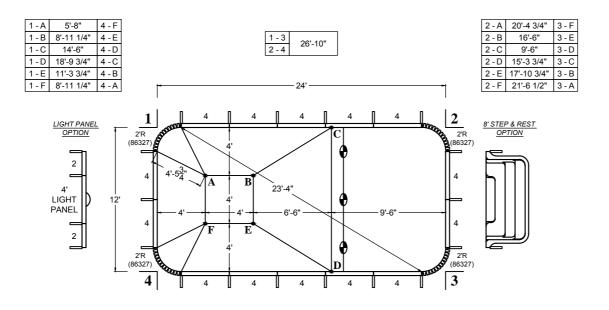
**Steer Up:** When you dive down, you must be ready to steer up. As you enter the water, your arms must be extended over your head, hands flat and aiming up. Hold your head up and arch your back. This way, your whole body helps you steer up, away from the bottom. Plan a shallow dive, immediately steering up. Don't try the straight vertical-entry dives you see in competition. These dives take a long time to slow down and must be done only after careful training and in pools designed for competitive diving.

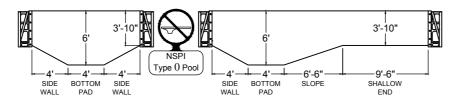
**Head and Hands Up:** Your extended arms and hands not only help you to steer up to the surface, they can also protect your head. If a diver's head hits bottom, major injury to neck and spine can result. So always remember, head and hands up!

**Control Your Dive:** Sometimes divers lose control through improper use of hands and arms. Practice holding your arms extended, hands flat and tipped up. Like learning to swim or ride a bicycle, you have to learn to make the right moves automatically. Carefully rehearse the proper diving techniques before you dive.



Rectangle - 2' Radius	Grecian	Keyhole - Full Radius	Figure 8
12' x 24'1	16' 6" x 32' 6"35 16' 6" x 36' 6"36	16' x 32' Standard View62	16' x 37'100 - 101
14' x 28'2	16' 6" x 36' 6"36	16' x 32' Reverse View63	20' x 40'102 - 103
16' x 32'3	18' 6" x 36' 6"37	18' x 36' Standard View64	
16' x 36'4	19' x 37'38	18' x 36' Reverse View65	
18' x 36'5	19' x 41'39	20' x 40' Standard View66	
20' x 40'6	16' 6" x 42' 6" Lazy EL Left40	20' x 40' Reverse View67	Appendix
16' x 38' x 24' 90° EL Left7	16' 6" x 42' 6" Lazy EL Right41		Skimmer Panel CutoutsA1
16' x 38' x 24' 90° EL Right8	19' x 46' Lazy EL Left42		Skimmer Cutout ProcedureA2
18' x 38' x 26' 90° EL Left9	19' x 46' Lazy EL Right43		Key-Loc, Vee Filler & Grecian A3
18' x 38' x 26' 90° EL Right10			Corner Sleeve
20' x 44' x 30' 90° EL Left11		Kidney	Nexus Connection SystemA4
20' x 44' x 30' 90° EL Right12		14' x 28' Left68	Panel Template & Bolted Step A5
16' x 42' Lazy EL Left13	<u>Oval</u>	14' x 28' Right69	Connection
16' x 42' Lazy EL Right14	16' x 33'44	16' x 32' Left	Versa-Wall Panel & StrapsA6
18' x 43' Lazy EL Left15	18' x 36'45	16' x 32' Right71	Coping LayoutsA7 - A15
18' x 43' Lazy EL Right16	20' x 41'46	20' x 38' Left	Panel Dig Cross SectionA15
20' x 48' Lazy EL Left17		20' x 38' Right74 - 75	
20' x 48' Lazy EL Right18			
Rectangle - 4' Radius         16' x 32'       19         16' x 36'       20         18' x 36'       21         20' x 40'       22         16' x 42' x 26' 90° EL Left       23         16' x 42' x 26' 90° EL Right       24         18' x 42' x 28' 90° EL Left       25         18' x 42' x 28' 90° EL Right       26         20' x 44' x 30' 90° EL Left       27	Roman End         16' x 37'       47         18' x 38'       48         20' x 42'       49         16' x 42' Lazy EL Left       50         16' x 42' Lazy EL Right       51         18' x 45' Lazy EL Left       52         18' x 45' Lazy EL Right       53         20' x 49' Lazy EL Right       54         20' x 49' Lazy EL Right       55	Mountain Lake         20' x 33' Standard View       76 - 77         20' x 33' Reverse View       78 - 79         21' x 35' Standard View       80 - 81         21' x 35' Reverse View       82 - 83         26' x 39' Standard View       84 - 85         26' x 39' Reverse View       86 - 87	
20' x 44' x 30' 90' EL Celt27' 20' x 44' x 30' 90° EL Right28	Keyhole - 2' Radius	Lagoon	
16' x 42' Lazy EL Left29	16' x 32' Standard View56	16' x 34' x 25' Left88 - 89	
16' x 42' Lazy EL Right30	16' x 32' Reverse View57	16' x 34' x 25' Right90 - 91	
18' x 44' Lazy EL Left31	18' x 36' Standard View58	18' x 38' x 29' Left92 - 93	
18' x 44' Lazy EL Right32	18' x 36' Reverse View59	18' x 38' x 29' Right94 - 95	
20' x 47' Lazy EL Left33	20' x 40' Standard View60	20' x 42' x 30' Left96 - 97	
20' x 47' Lazy EL Right34	20' x 40' Reverse View61	20' x 42' x 30' Right98 - 99	



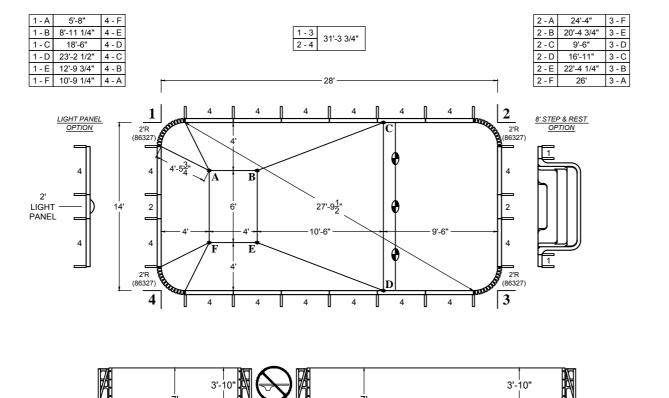


#### 2' RADIUS RECTANGLE 12' x 24'

	STRAIGHT STEP		POOL SURFACE → 284.6 ft <sup>2</sup> AREA 284.6 ft <sup>2</sup> LINER SQ. FT. →	288.00 ft <sup>2</sup>
	노		POOL 8700 gal POOL	68'-7"
	٩IG	Ы	VOLUME 32900 L PERIMETER	20.90 m
١.	• 8' STR/	NO STEP	NO DIVING ALLOWED IN TH	IIS POOL
\ ▼	▼	\ ▼	ITEM DESCRIPTION	PART#
			2' PLAIN PANEL	48102
	11	13	4' PLAIN PANEL	48106
	1	1	4' SKIMMER PANEL	48106S
	4	4	VERSA-FLEX PANEL	48115
_	4	4	2' RADIUS STRAP SET	86327S
<u></u>	104	104	PUSH NUTS	09115
<u> </u>	17	18	BRACE SYSTEM COMPLETE	48146
<u> </u>	1		8' STEP & REST	07418SNR48
<u> </u>	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
<u> </u>	14*	<u> </u>	3/8"-16 HEX WASHER HEAD NUT	149664
<u> </u>		<u> </u>	CHANNEL-LOC SONOTUBE	86152
<u> </u>			4' STANDARD LIGHT PANEL	48106L
<u> </u>				
<u> </u>		_		1
<u> </u>		$\vdash$		
$\vdash$		$\vdash$		1
<u> </u>				1
-	$\vdash$	$\vdash$		
$\vdash$	$\vdash$	$\vdash$		<del> </del>
$\vdash$	$\vdash$	$\vdash$		<u> </u>
$\vdash$	<u> </u>	$\vdash$		
$\vdash$				
$\vdash$		$\vdash$		
$\vdash$		$\vdash$		
$\vdash$		$\vdash$	<u></u> _	
$\vdash$		$\vdash$	* - use bolts at	
-			step connection	+
				1
-		$\vdash$		+
$\vdash$	$\vdash$	$\vdash$		1
_				

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ½" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

The bottom configuration shown conforms with current NSPI/ANSI suggested minimum standards for pools that are NOT approved for diving.



SIDE

WALL

BOTTOM

PAD

10'-6"

SLOPE

—9'-6"— SHALLOW

END

NSPI Type () Pool

SIDE

WALL

воттом

PAD

SIDE

WALL

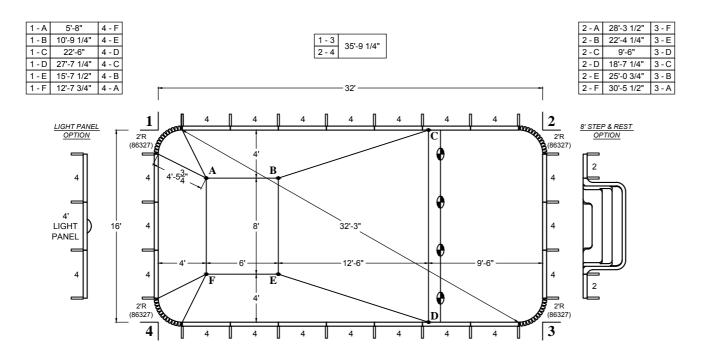
#### Polymer

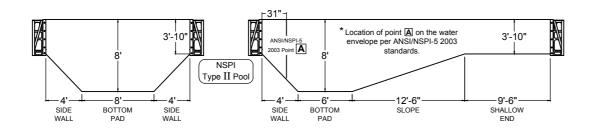
#### 2' RADIUS RECTANGLE 14' x 28'

۰,	_					
	ΕP		POOL SURFACE	388.6 ft <sup>2</sup>	LINER	392.00 ft <sup>2</sup>
	STEP		AREA	36.1 m <sup>2</sup>	SQ. FT.	392.00 [[
	누		POOL -	12250 gal	POOL	80'-7"
	힐	ي.	VOLUME -	46300 L	PERIMETER	24.56 m
	STRAIGHT	STEP				
	8, S	9	NO DIVIN	IG ALLOV	VED IN TH	IS POOL
<b>↓</b>	+	♦	ITE	M DESCRIPTI	ON	PART#
•	2	_		I' PLAIN PANE		48101
	1	2	- 2	' PLAIN PANE	L	48102
	13	15	4	' PLAIN PANE	L	48106
	1	1	4'	SKIMMER PAN	IEL	48106S
	4	4	VE	RSA-FLEX PAI	NEL	48115
	4	4	2' R	ADIUS STRAP	SET	86327S
	104	104		PUSH NUTS		09115
	22	22	BRACE	SYSTEM COM	MPLETE	48146
	1		3	S' STEP & RES	Т	07418SNR48
	14*		3/8"-16X H	EX WASHER F	HEAD BOLT	148838
	14*		3/8"-16 H	EX WASHER H	IEAD NUT	149664
			CHANI	NEL-LOC SON	OTUBE	86152
			2' STAI	NDARD LIGHT	PANEL	48102L
				* - use bolts a	t	
_				step connection	·	
_				•		
_	_					
$\dashv$	_					

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- Back fill with clean earth, free of roots and debris.
- 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

The bottom configuration shown conforms with current NSPI/ANSI suggested minimum standards for pools that are NOT approved for diving.

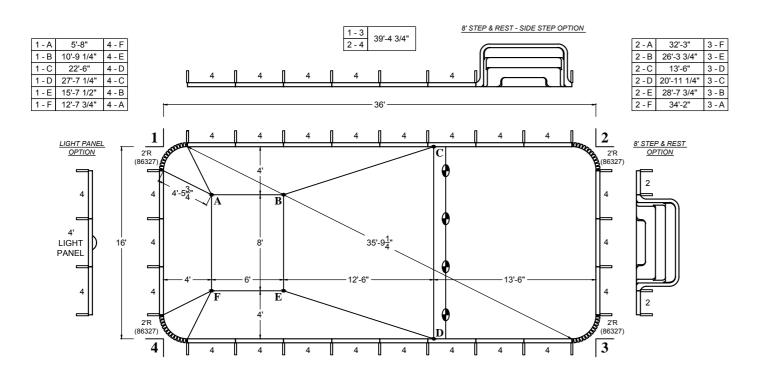


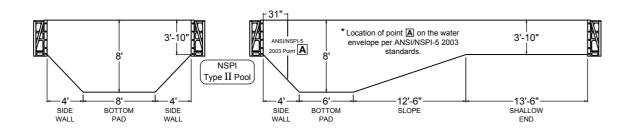


#### 2' RADIUS RECTANGLE 16' x 32'

	STEP		POOL SURFACE → 508.6 ft <sup>2</sup> AREA 47.2 m <sup>2</sup> LINER SQ. FT. →	512.00 ft <sup>2</sup>
			POOL17950 gal POOL	92'-7"
	AG	급	VOLUME 67900 L PERIMETER	28.22 m
	· 8' STRAIGHT	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
U♥	\ ▼	♦	ITEM DESCRIPTION	PART#
	2		2' PLAIN PANEL	42102
	16	19	4' PLAIN PANEL	42106
	1	1	4' SKIMMER PANEL	42106S
	4	4	VERSA-FLEX PANEL	48115
	4	4	2' RADIUS STRAP SET	86327S
	104	104	PUSH NUTS	09115
	24	24	BRACE SYSTEM COMPLETE	48146
	1		8' STEP & REST	07418SNR48
	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
			* - use bolts at	
			step connection	
	_			-

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

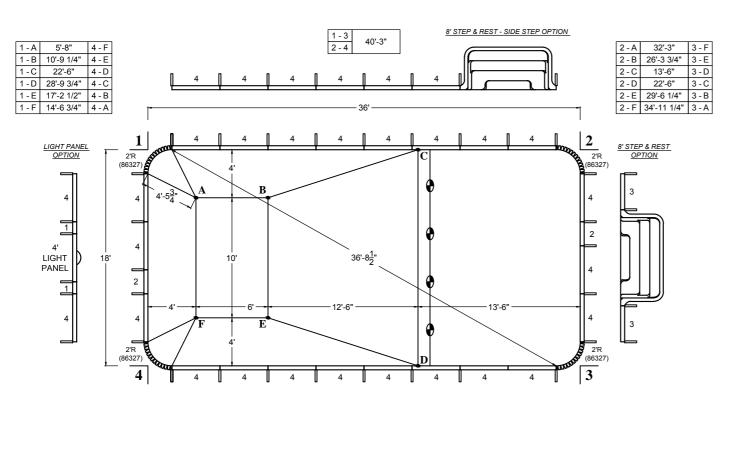


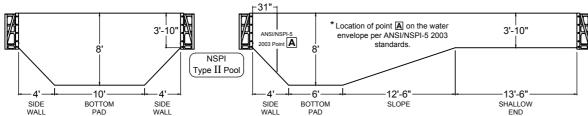


#### 2' RADIUS RECTANGLE 16' x 36'

	STEP		POOL SURFACE → 572.6 ft <sup>2</sup> AREA 572.6 ft <sup>2</sup> SQ. FT. →	576.00 ft <sup>2</sup>
딢			POOL 19550 gal POOL	100'-7"
STEF	ΝIG	ᇤ	VOLUME 74000 L PERIMETER	30.66 m
- 8' SIDE	<ul> <li>8' STRAIGHT</li> </ul>	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
	*	\ ▼	ITEM DESCRIPTION	PART#
	2		2' PLAIN PANEL	48102
19	18	21	4' PLAIN PANEL	48106
1	1	1	4' SKIMMER PANEL	48106S
4	4	4	VERSA-FLEX PANEL	48115
4	4	4	2' RADIUS STRAP SET	86327S
104	104	104	PUSH NUTS	09115
25	26	26	BRACE SYSTEM COMPLETE	48146
1	1		8' STEP & REST	07418SNR48
14*	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
14*	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
		$\vdash$		
$\Box$				
$\vdash$			* - use bolts at	
$\vdash$			step connection	
<b>—</b>				<del>                                     </del>
$\vdash$				<b>†</b>
$\vdash$	_			<del> </del>
_				l

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\chi$  " to 1' away from the pool. 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

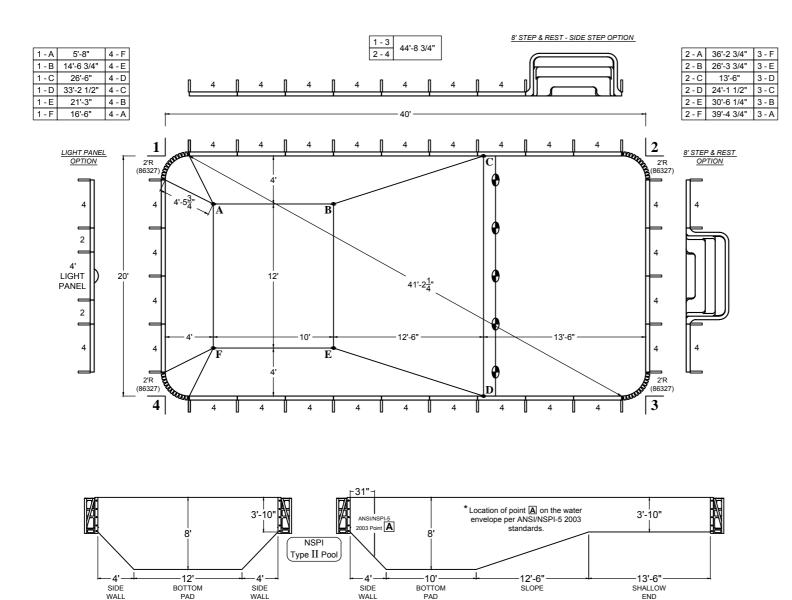




#### 2' RADIUS RECTANGLE 18' x 36'

-	^		POOL 644.6 ft <sup>2</sup>	
	STEP		POOL SURFACE → 644.6 ft <sup>2</sup> SURFACE → 59.9 m <sup>2</sup> LINER SQ. FT. →	648.00 ft <sup>2</sup>
잂	노		POOL 22250 gal POOL	104'-7"
STEF	ΝIG	ᇤ	VOLUME 84200 L PERIMETER	31.88 m
8' SIDE	8' STRAIGHT	NO STEF	DIVING PERMITTED ONLY DESIGNATED DIVING A	_
♦	♦	♦	ITEM DESCRIPTION	PART#
			1' PLAIN PANEL	48101
2	1	2	2' PLAIN PANEL	48102
	2		3' PLAIN PANEL	48108
19	18	21	4' PLAIN PANEL	48106
1	1	1	4' SKIMMER PANEL	48106S
4	4	4	VERSA-FLEX PANEL	48115
4	4	4	2' RADIUS STRAP SET	86327S
104	104	104	PUSH NUTS	09115
27	27	28	BRACE SYSTEM COMPLETE	48146
1	1		8' STEP & REST	07418SNR48
14*	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
14*	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
			* - use bolts at	
			step connection	
			Step confidence	
4 .			D.C.I. concrete facting around entire perimeter	

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ½" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



PAD

END

PAD

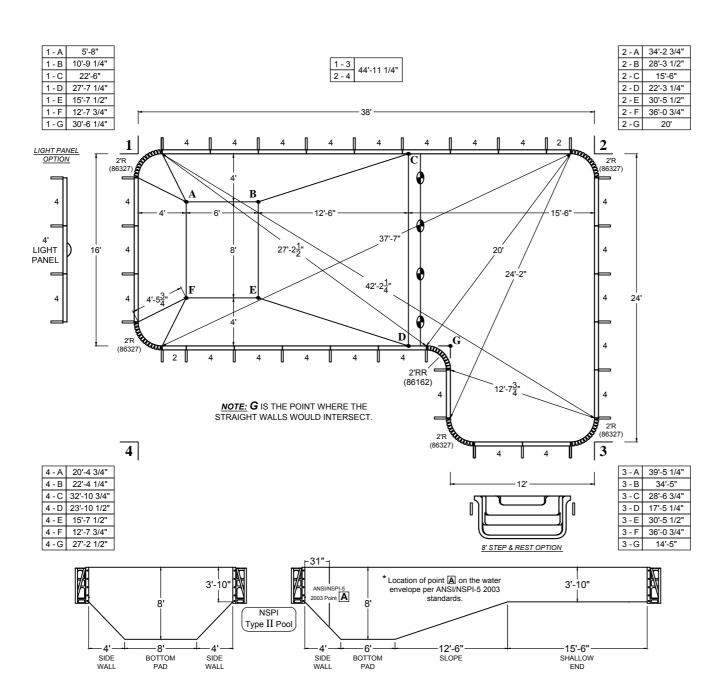
# Polymer

#### 2' RADIUS RECTANGLE 20' x 40'

	STEP		$\begin{array}{c} POOL \\ SURFACE \\ AREA \end{array} \longrightarrow \begin{array}{c} 796.6 \text{ ft}^2 \\ \hline 74.0 \text{ m}^2 \end{array} \text{LINER} \\ \text{SQ. FT.} \longrightarrow \end{array}$	800.00 ft <sup>2</sup>
EP			POOL 28850 gal POOL	116'-7"
STEP	١G	급	VOLUME 109200 L PERIMETER	35.53 m
- 8' SIDE	<ul> <li>8' STRAIGHT</li> </ul>	NO STEP	DIVING PERMITTED ONL' DESIGNATED DIVING	
	<b>†</b>	•	ITEM DESCRIPTION	PART#
			2' PLAIN PANEL	48102
22	22	24	4' PLAIN PANEL	48106
2	2	2	4' SKIMMER PANEL	48106S
4	4	4	VERSA-FLEX PANEL	48115
4	4	4	2' RADIUS STRAP SET	86327S
104	104	104	PUSH NUTS	09115
29	29	30	BRACE SYSTEM COMPLETE	48146
1	1		8' STEP & REST	07418SNR48
14*	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
14*	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
				1
				İ
			* - use bolts at	İ
			step connection	
	_		D.C.I. concrete facting around antire nationals	- I

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\chi$  " to 1' away from the pool. 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

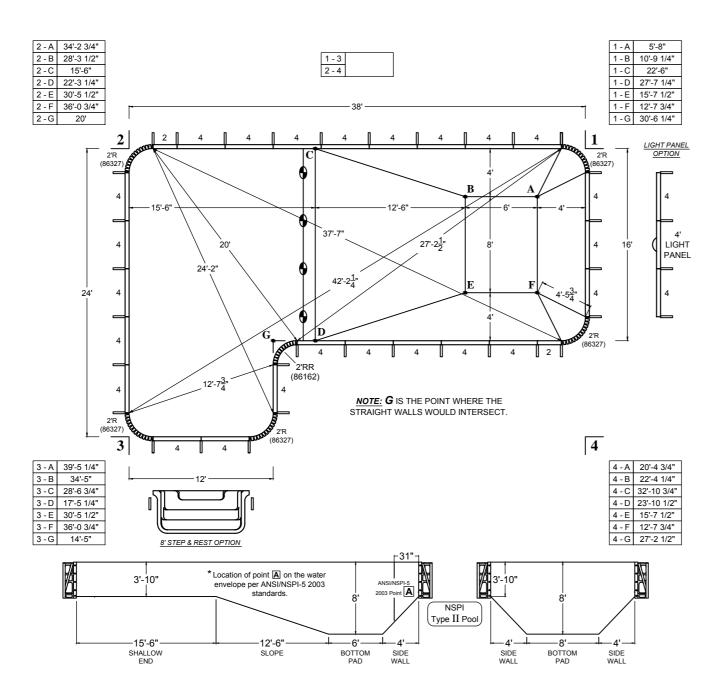
minimum standards for pools approved for use with manufactured diving equipment. If diving equipment is installed, follow the equipment manufacturer's installation, use and safety instructions.



2' RADIUS 90° EL LEFT 16' x 38' x 24'

	STEP		$\begin{array}{c} POOL \\ SURFACE \\ AREA \end{array} \longrightarrow \begin{array}{c} 700.6 \text{ ft}^2 \\ \hline 65.1 \text{ m}^2 \end{array} \begin{array}{c} LINER \\ SQ. FT. \end{array} \longrightarrow$	704.00 ft <sup>2</sup>
			POOL 22800 gal POOL	119'
	٩G	ΕP	VOLUME 86300 L PERIMETER	36.27 m
	- 8' STRAIGHT	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
_▼	*	\ ▼	ITEM DESCRIPTION	PART#
	2	2	2' PLAIN PANEL	48102
	20	22	4' PLAIN PANEL	48106
	2	2	4' SKIMMER PANEL	48106S
	6	6	VERSA-FLEX PANEL	48115
	5	5	2' RADIUS STRAP SET	86327S
	1	1	2' REVERSE RADIUS STRAP SET	86162S
	156	156	PUSH NUTS	09115
	31	32	BRACE SYSTEM COMPLETE	48146
	1		8' STEP & REST	07418SNR48
	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
			-	
			* - use bolts at	
			* - use boils at	
			step connection	
4 .		0500	D.C.I. concrete facting around entire perimeter	

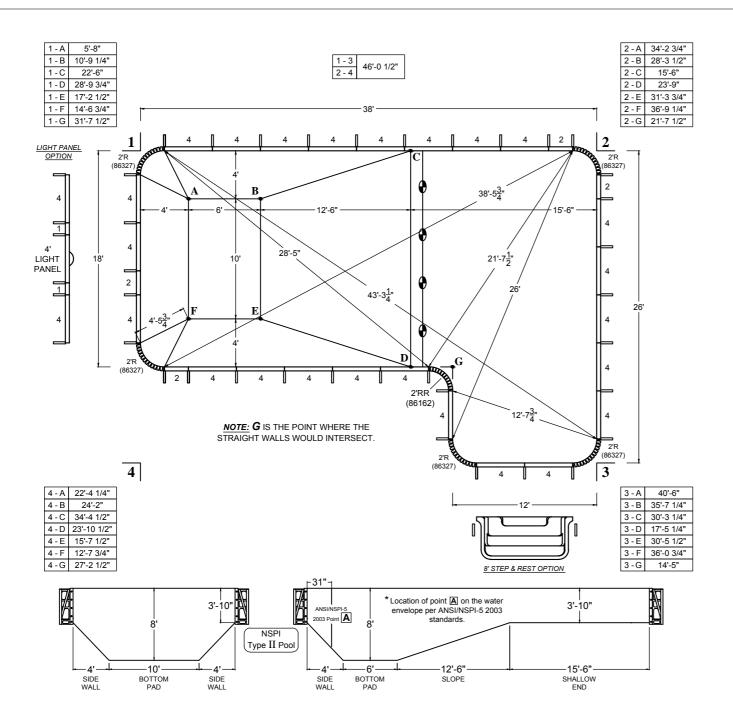
- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\ensuremath{\mathcal{V}}$  " to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



2' RADIUS 90° EL RIGHT 16' x 38' x 24'

	STEP		POOL SURFACE → 700.6 ft <sup>2</sup> AREA Ft. + LINER SQ. FT. →	704.00 ft <sup>2</sup>
	노		POOL 22800 gal POOL	119'
	١G	ᇤ	VOLUME 86300 L PERIMETER	36.27 m
	<ul> <li>8' STRAIGHT</li> </ul>	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
	•	lacktriangledown	ITEM DESCRIPTION	PART#
	2	2	2' PLAIN PANEL	48102
	20	22	4' PLAIN PANEL	48106
	2	2	4' SKIMMER PANEL	48106S
<u></u>	6	6	VERSA-FLEX PANEL	48115
	5	5	2' RADIUS STRAP SET	86327S
_	1	1	2' REVERSE RADIUS STRAP SET	86162S
<u></u>	156	_	PUSH NUTS	09115
<u></u>	31	32	BRACE SYSTEM COMPLETE	48146
<u> </u>	1		8' STEP & REST	07418SNR48
<u> </u>	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
<u></u>	14*		3/8"-16 HEX WASHER HEAD NUT	149664
_			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
-				
-				
$\vdash$		$\vdash$		
-		$\vdash$		
$\vdash$		$\vdash$		
$\vdash$		$\vdash$		
$\vdash$	$\vdash$	$\vdash$		
$\vdash$	$\vdash$	Н		
$\vdash$	<u> </u>	$\vdash$		
$\vdash$		$\vdash$		
$\vdash$		$\vdash$		
-		$\vdash$		
$\vdash$		$\vdash$	<u></u> _	
$\vdash$		$\vdash$	* - use bolts at	
$\vdash$		$\vdash$	step connection	
-				
$\vdash$		$\vdash$		
$\vdash$		$\vdash$		
_		$\blacksquare$		

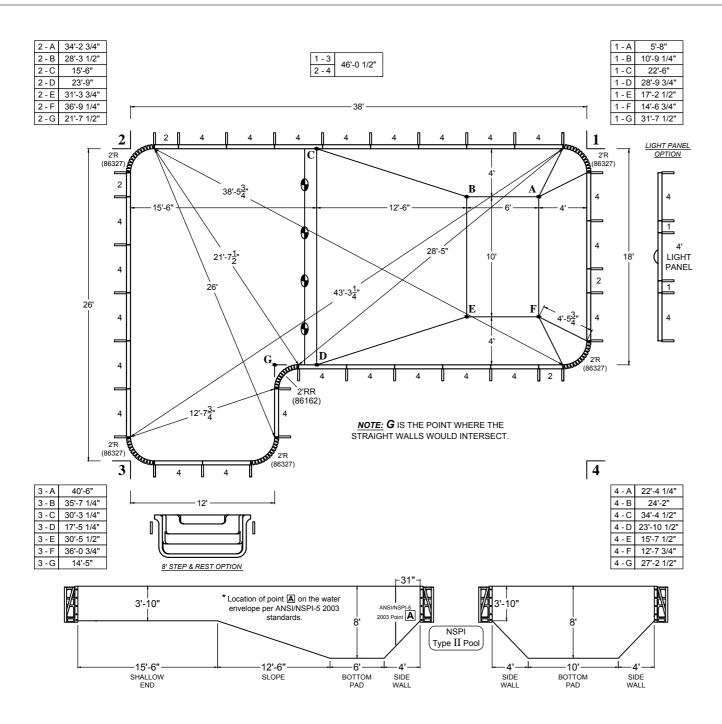
- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\frac{1}{2}$ 4 " to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



2' RADIUS 90° EL LEFT 18' x 38' x 26'

	DIVING PERMIT DESIGNATED	PERIMETER TED ONLY	123' 37.49 m
♣ 8' STRAIG ♣ NO STEP	DIVING PERMIT DESIGNATED	TED ONLY	
# 8'STR	DESIGNATED	_	FROM
4   4   4		DIVING A	_
	ITEM DESCRIPT	ION	PART#
	1' PLAIN PAN	EL	48101
4 4	2' PLAIN PAN	EL	48102
20 22	4' PLAIN PAN	EL	48106
2 2	4' SKIMMER PA	NEL	48106S
6 6	VERSA-FLEX PA	NEL	48115
5 5	2' RADIUS STRAF	SET	86327S
1 1	2' REVERSE RADIUS S	TRAP SET	86162S
156 156	PUSH NUTS	·	09115
33 34	BRACE SYSTEM CO	MPLETE	48146
1	8' STEP & RES	ST	07418SNR48
14*	3/8"-16X HEX WASHER	HEAD BOLT	148838
14*	3/8"-16 HEX WASHER	HEAD NUT	149664
	CHANNEL-LOC SON	IOTUBE	86152
	4' STANDARD LIGHT	PANEL	48106L
	·		
	* - use bolts a	at l	
	step connection	1	

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

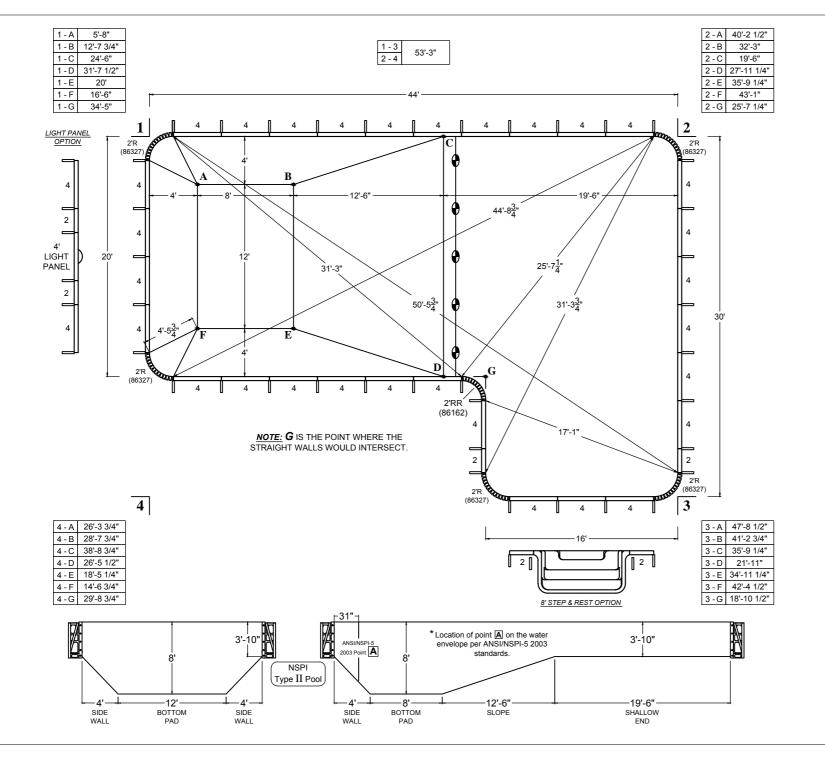


2' RADIUS 90° EL RIGHT 18' x 38' x 26'

	STEP		POOL SURFACE 776.6 ft <sup>2</sup> LINER AREA 72.1 m <sup>2</sup>	780.00 ft <sup>2</sup>
	높		POOL 25500 gal POOL	123'
	AIG	STEP	96500 L PERIMETER	37.49 m
	8' STRAIGHT	NO ST	DIVING PERMITTED ONLY DESIGNATED DIVING A	
	•	♥	ITEM DESCRIPTION	PART#
			1' PLAIN PANEL	48101
	4	4	2' PLAIN PANEL	48102
	20	22	4' PLAIN PANEL	48106
	2	2	4' SKIMMER PANEL	48106S
$\vdash$	6	6	VERSA-FLEX PANEL	48115
$\vdash$	5	5	2' RADIUS STRAP SET	86327S
$\vdash$	1	1	2' REVERSE RADIUS STRAP SET	86162S
<u> </u>	156		PUSH NUTS	09115
_	33	34	BRACE SYSTEM COMPLETE	48146
_	1		8' STEP & REST	07418SNR48
	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
-	14*		3/8"-16 HEX WASHER HEAD NUT	149664
-			CHANNEL-LOC SONOTUBE	86152
-			4' STANDARD LIGHT PANEL	48106L
-				-
-		$\vdash$		
<u> </u>		$\vdash$		
-				
<u> </u>		$\vdash$		
$\vdash$	$\vdash$	$\vdash$		
$\vdash$				
$\vdash$				
<b>—</b>				
			* - use bolts at	
			step connection	
$\vdash$				

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\chi$  " to 1' away from the pool. 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

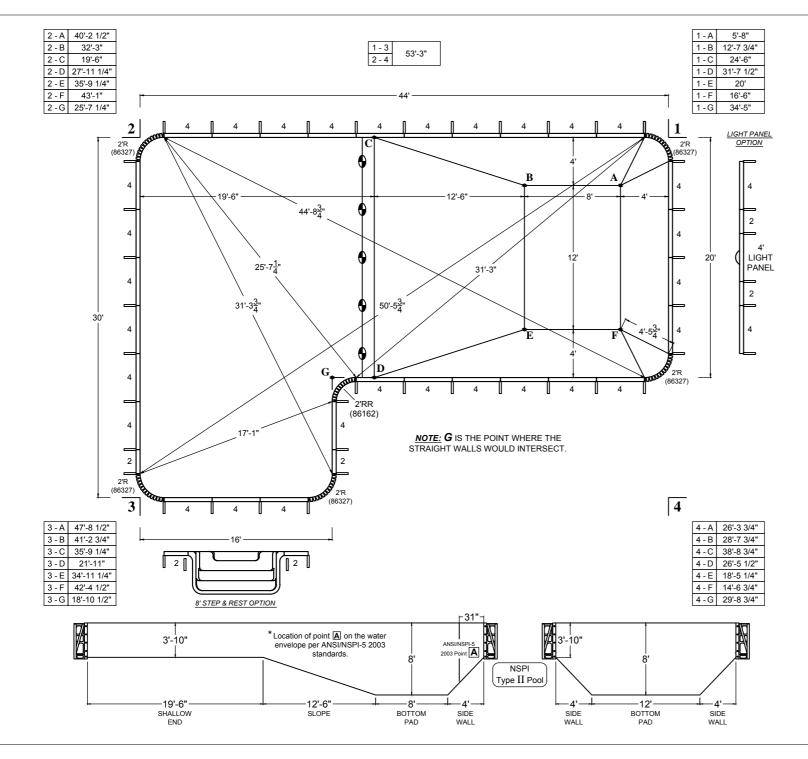
minimum standards for pools approved for use with manufactured diving equipment. If diving equipment is installed, follow the equipment manufacturer's installation, use and safety instructions.



2' RADIUS 90° EL LEFT 20' x 44' x 30'

HT STEP		SURFACE 96.3 m <sup>2</sup> SQ. FT.	1040.00 ft <sup>2</sup>
		POOL 33800 gal POOL	143'
AIG	EP	VOLUME 127900 L PERIMETER	43.59 m
∞	8		
<b>*</b>	<b>*</b>	ITEM DESCRIPTION	PART#
4	2	2' PLAIN PANEL	48102
25	28	4' PLAIN PANEL	48106
2	2	4' SKIMMER PANEL	48106S
6	6	VERSA-FLEX PANEL	48115
5	5	2' RADIUS STRAP SET	86327S
1	1	2' REVERSE RADIUS STRAP SET	86162S
156	156	PUSH NUTS	09115
38	38	BRACE SYSTEM COMPLETE	48146
1		8' STEP & REST	07418SNR48
14*		3/8"-16X HEX WASHER HEAD BOLT	148838
14*		3/8"-16 HEX WASHER HEAD NUT	149664
		CHANNEL-LOC SONOTUBE	86152
		4' STANDARD LIGHT PANEL	48106L
		ti - use holts at	
		Step connection	
	4 25 2 6 5 1 156 38 1 14*	\$\times \ \frac{\fracc}\firk}}}}}{\fracc}\firk}}}}{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\fr	™         ✓         DESIGNATED DIVING AI           ITEM DESCRIPTION         4         2         2 PLAIN PANEL           25         28         4 PLAIN PANEL         2           2         2         4 SKIMMER PANEL           6         6         VERSA-FLEX PANEL           5         5         2 RADIUS STRAP SET           1         1         2' REVERSE RADIUS STRAP SET           156         156         PUSH NUTS           38         38         BRACE SYSTEM COMPLETE           1         8' STEP & REST           14*         3/8"-16 HEX WASHER HEAD BOLT           14*         3/8"-16 HEX WASHER HEAD NUT           CHANNEL-LOC SONOTUBE

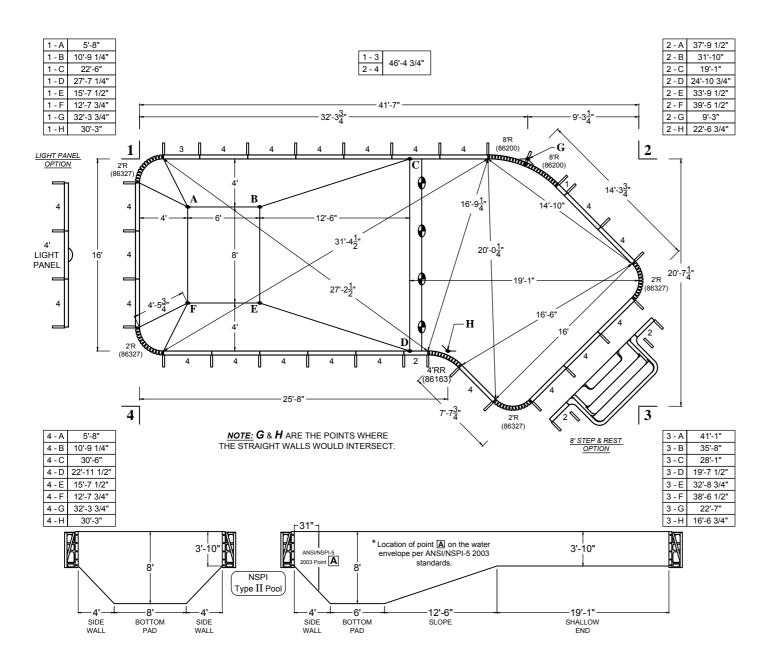
- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



2' RADIUS 90° EL RIGHT 20' x 44' x 30'

HT STEP		SURFACE 96.3 m <sup>2</sup> SQ. FT.	1040.00 ft <sup>2</sup>
		POOL 33800 gal POOL	143'
AIG	EP	VOLUME 127900 L PERIMETER	43.59 m
∞	8		
<b>*</b>	<b>*</b>	ITEM DESCRIPTION	PART#
4	2	2' PLAIN PANEL	48102
25	28	4' PLAIN PANEL	48106
2	2	4' SKIMMER PANEL	48106S
6	6	VERSA-FLEX PANEL	48115
5	5	2' RADIUS STRAP SET	86327S
1	1	2' REVERSE RADIUS STRAP SET	86162S
156	156	PUSH NUTS	09115
38	38	BRACE SYSTEM COMPLETE	48146
1		8' STEP & REST	07418SNR48
14*		3/8"-16X HEX WASHER HEAD BOLT	148838
14*		3/8"-16 HEX WASHER HEAD NUT	149664
		CHANNEL-LOC SONOTUBE	86152
		4' STANDARD LIGHT PANEL	48106L
		ti - use holts at	
		Step connection	
	4 25 2 6 5 1 156 38 1 14*	\$\times \ \frac{\fracc}\firk}}}}}{\fracc}\firk}}}}{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\fr	™         ✓         DESIGNATED DIVING AI           ITEM DESCRIPTION         4         2         2 PLAIN PANEL           25         28         4 PLAIN PANEL         2           2         2         4 SKIMMER PANEL           6         6         VERSA-FLEX PANEL           5         5         2 RADIUS STRAP SET           1         1         2' REVERSE RADIUS STRAP SET           156         156         PUSH NUTS           38         38         BRACE SYSTEM COMPLETE           1         8' STEP & REST           14*         3/8"-16 HEX WASHER HEAD BOLT           14*         3/8"-16 HEX WASHER HEAD NUT           CHANNEL-LOC SONOTUBE

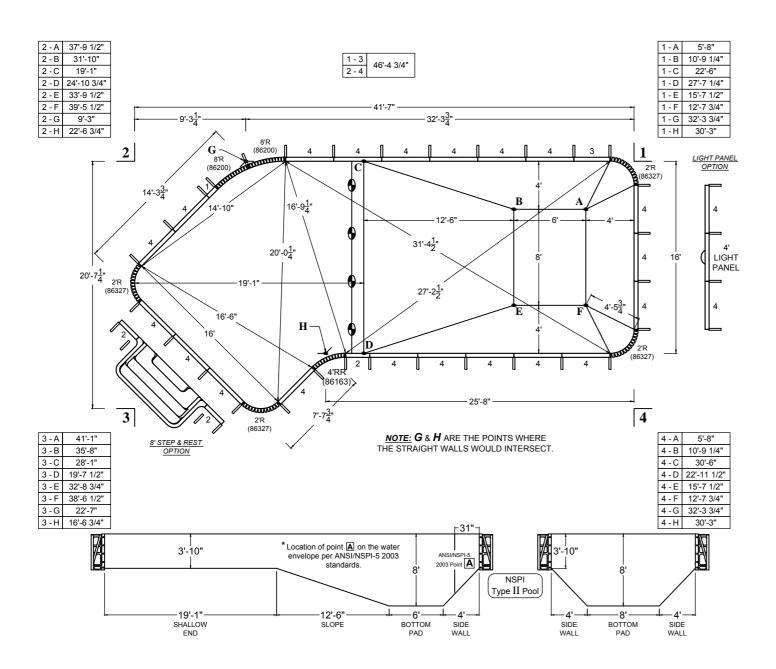
- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



2' RADIUS LAZY EL LEFT 16' x 42'

	STEP		POOL SURFACE $\longrightarrow$ $\frac{635.1 \text{ ft}^2}{59.0 \text{ m}^2}$ LINER SQ. FT. $\longrightarrow$	746.00 ft <sup>2</sup>
			POOL 21100 gal POOL	108'
	¥	ᇤ	VOLUME 79900 L PERIMETER	32.92 m
	8' STRAIGHT	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
♦	♦	♦	ITEM DESCRIPTION	PART#
	1	1	1' PLAIN PANEL	48101
	3	1	2' PLAIN PANEL	48102
	1	1	3' PLAIN PANEL	48108
	15	18	4' PLAIN PANEL	48106
	2	2	4' SKIMMER PANEL	48106S
	7	7	VERSA-FLEX PANEL	48115
	2	2	8' RADIUS STRAP SET	86200S
	4	4	2' RADIUS STRAP SET	86327S
	1	1	4' REVERSE RADIUS STRAP SET	86163S
	182	182	PUSH NUTS	09115
	30	30	BRACE SYSTEM COMPLETE	48146
	1		8' STEP & REST	07418SNR48
	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
	14*		3/8"-16 HEX WASHER HEAD NUT	149664
<u> </u>			CHANNEL-LOC SONOTUBE	86152
<u> </u>			4' STANDARD LIGHT PANEL	48106L
_				
_				
<u> </u>	<u> </u>	$\vdash$		
$\vdash$	<u> </u>	$\vdash$		
$\vdash$	<u> </u>	$\vdash$		
<b>⊢</b>		$\vdash$		
$\vdash$		$\vdash$		
<u> </u>		$\vdash$		
$\vdash$		$\vdash$		
<u> </u>			* - use bolts at	
<u> </u>			step connection	
$\vdash$				
-		$\vdash$		
<u> </u>		$\vdash$		
_				

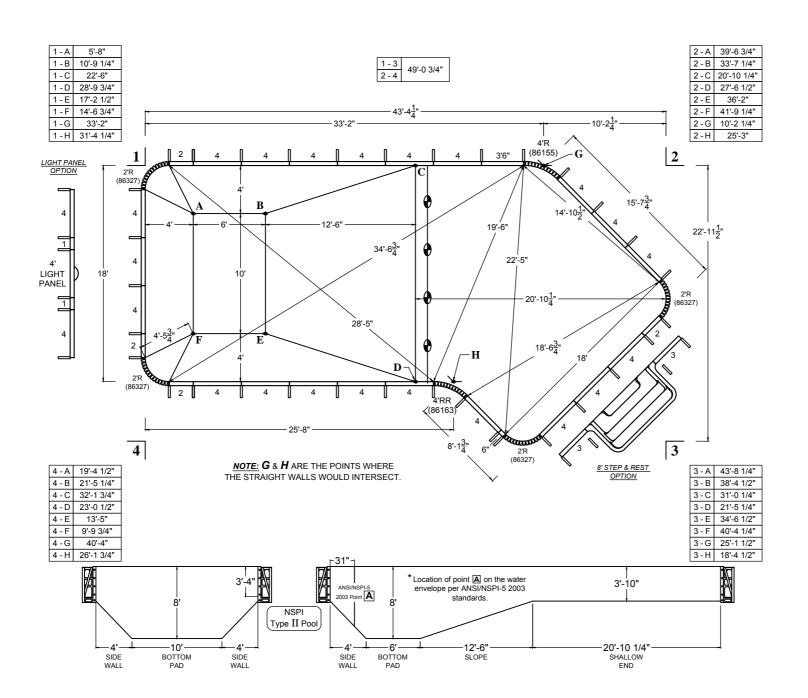
- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



#### 2' RADIUS LAZY EL RIGHT 16' x 42'

	STEP		POOL SURFACE $\longrightarrow$ 635.1 ft <sup>2</sup> AREA SQ. FT. $\longrightarrow$	746.00 ft <sup>2</sup>
			POOL21100 gal POOL	108'
	AIG	STEP	VOLUME 79900 L PERIMETER	32.92 m
	8' STRAIGHT	NO NO	DIVING PERMITTED ONLY DESIGNATED DIVING A	
<b>†</b>	♦	♦	ITEM DESCRIPTION	PART#
	1	1	1' PLAIN PANEL	48101
	3	1	2' PLAIN PANEL	48102
	1	1	3' PLAIN PANEL	48108
	15	18	4' PLAIN PANEL	48106
	2	2	4' SKIMMER PANEL	48106S
	7	7	VERSA-FLEX PANEL	48115
	2	2	8' RADIUS STRAP SET	86200S
	4	4	2' RADIUS STRAP SET	86327S
	1	1	4' REVERSE RADIUS STRAP SET	86163S
	182	182	PUSH NUTS	09115
	30	30	BRACE SYSTEM COMPLETE	48146
	1		8' STEP & REST	07418SNR4
	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
			* - use bolts at	
			* - use boils at	
			diop definication	

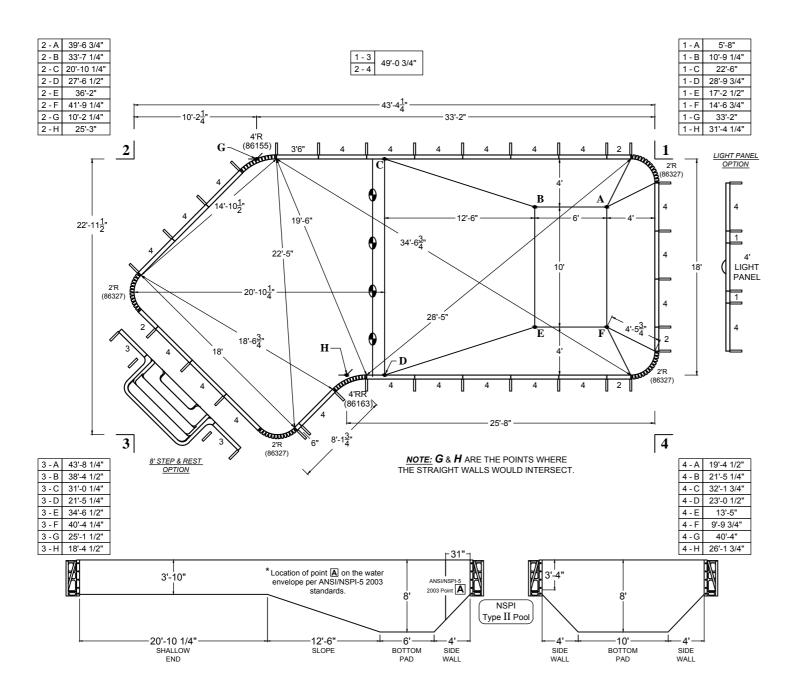
- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\frac{1}{2}$ " to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



2' RADIUS LAZY EL LEFT 18' x 43'

	STEP		$\begin{array}{c} POOL \\ SURFACE \\ AREA \end{array} \longrightarrow \begin{array}{c} 740.3 \text{ ft}^2 \\ \hline 68.8 \text{ m}^2 \end{array} \begin{array}{c} LINER \\ SQ. FT. \end{array} \longrightarrow \begin{array}{c} 8 \end{array}$	78.6250 ft <sup>2</sup>
	노		POOL 24600 gal POOL	114'-10"
	<u>[</u>	ᇤ	VOLUME 93100 L PERIMETER	35.00 m
	8' STRAIGHT	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
♦	♦	♦	ITEM DESCRIPTION	PART#
	1	1	6" PLAIN PANEL	48100
			1' PLAIN PANEL	48101
	3	4	2' PLAIN PANEL	48102
	2		3' PLAIN PANEL	48108
	1	1	3'6" PLAIN PANEL	48105
	16	19	4' PLAIN PANEL	48106
	2	2	4' SKIMMER PANEL	48106S
	6	6	VERSA-FLEX PANEL	48115
	1	1	8' RADIUS STRAP SET	86200S
	4	4	2' RADIUS STRAP SET	86327S
	1	1	4' REVERSE RADIUS STRAP SET	86163S
	156	156	PUSH NUTS	09115
	32	33	BRACE SYSTEM COMPLETE	48146
	1		8' STEP & REST	07418SNR48
	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
$\bot$				
		Ш		
$\vdash$				
$\vdash$				
$\vdash$				
$\vdash$		Ш	* - use bolts at	
_		Ш	step connection	
_		Ш		
$\vdash$		Ш		
<u></u>		Щ		

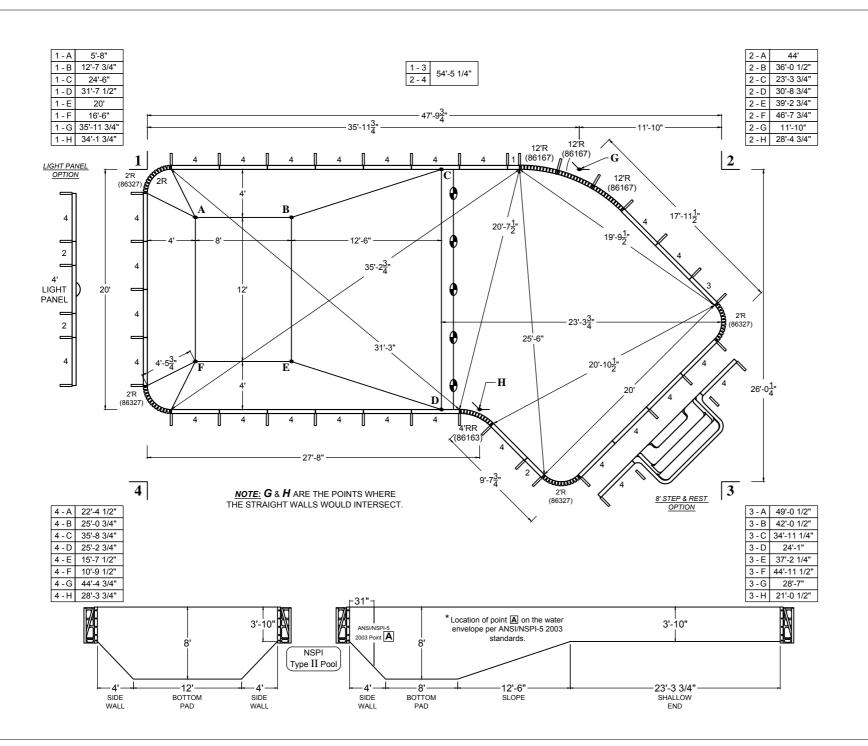
- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



2' RADIUS LAZY EL RIGHT 18' x 43'

	STEP		POOL SURFACE $\longrightarrow$ $\frac{740.3 \text{ ft}^2}{68.8 \text{ m}^2}$ LINER SQ. FT. $\longrightarrow$ 8	78.6250 ft <sup>2</sup>
			POOL 24600 gal POOL	114'-10"
	AIG		VOLUME 93100 L PERIMETER	35.00 m
	• 8' STRAIGHT	_	DIVING PERMITTED ONLY DESIGNATED DIVING A	
<b>V</b>	★	<b>*</b>	ITEM DESCRIPTION	PART#
	1	1	6" PLAIN PANEL	48100
			1' PLAIN PANEL	48101
	3	4	2' PLAIN PANEL	48102
	2		3' PLAIN PANEL	48108
	1	1	3'6" PLAIN PANEL	48105
	16	19	4' PLAIN PANEL	48106
	2	2	4' SKIMMER PANEL	48106S
	6	6	VERSA-FLEX PANEL	48115
	1	1	8' RADIUS STRAP SET	86200S
	4	4	2' RADIUS STRAP SET	86327S
	1	1	4' REVERSE RADIUS STRAP SET	86163S
	156	156	PUSH NUTS	09115
	32	33	BRACE SYSTEM COMPLETE	48146
	1		8' STEP & REST	07418SNR48
	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
			* - use bolts at step connection	
		2500	D.C.I. concepts faction around entire nationales.	

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\frac{1}{4}$ " to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

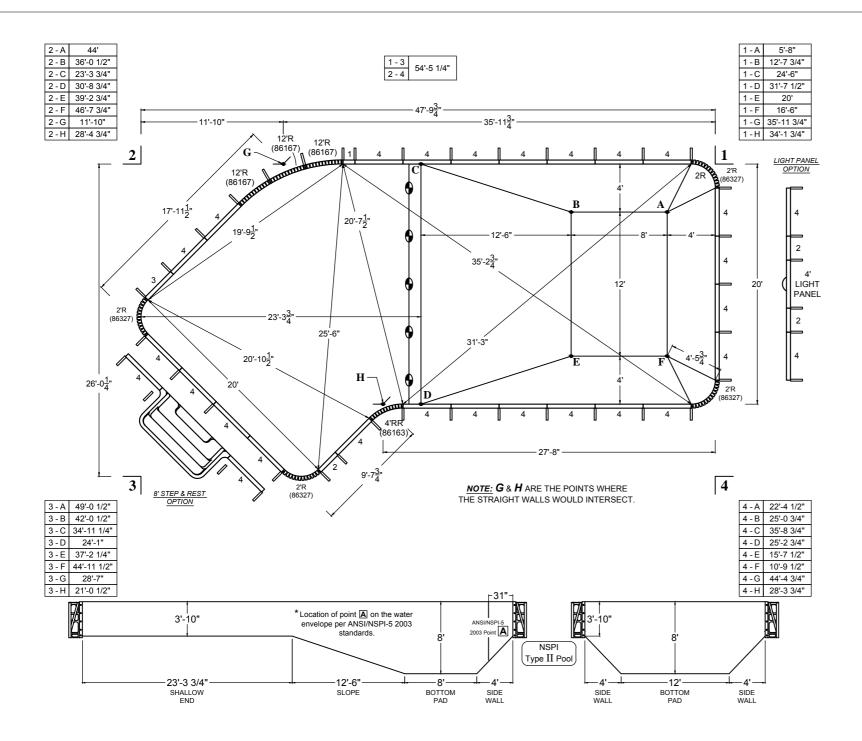


2' RADIUS LAZY EL LEFT 20' x 48'

- STEP		POOL SURFACE → 906.4 ft <sup>2</sup> AREA 84.2 m <sup>2</sup> SQ. FT. →	
ᅵ둤		900L 30600 gal POOL	127'-2"
A	STEP	VOLUME 115800 L PERIMETER	38.76 m
8' STRAIGHT	NO ST	DIVING PERMITTED ONLY DESIGNATED DIVING A	
$\downarrow \mid \downarrow$	♦	ITEM DESCRIPTION	PART#
1	1	1' PLAIN PANEL	48101
1	1	2' PLAIN PANEL	48102
1	1	3' PLAIN PANEL	48108
20	22	4' PLAIN PANEL	48106
2	2	4' SKIMMER PANEL	48106S
8	8	VERSA-FLEX PANEL	48115
3	3	12' RADIUS STRAP SET	86167S
4	4	2' RADIUS STRAP SET	86327S
1	1	4' REVERSE RADIUS STRAP SET	86163S
208		PUSH NUTS	09115
34	35	BRACE SYSTEM COMPLETE	48146
1		8' STEP & REST	07418SNR4
14*		3/8"-16X HEX WASHER HEAD BOLT	148838
14*		3/8"-16 HEX WASHER HEAD NUT	149664
		CHANNEL-LOC SONOTUBE	86152
		4' STANDARD LIGHT PANEL	48106L
		* - use bolts at	
		step connection	

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  ${\cal U}$  " to 1' away from the pool. 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

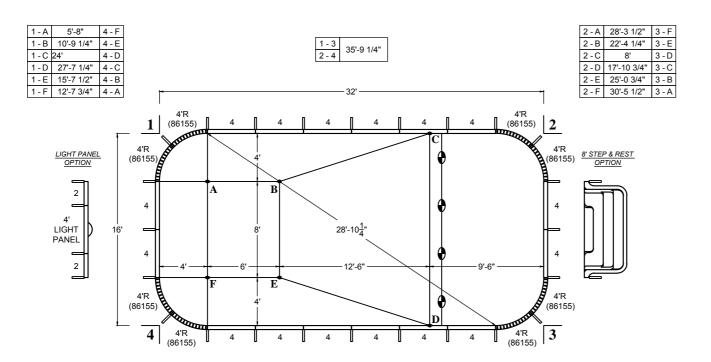
minimum standards for pools approved for use with manufactured diving equipment. If diving equipment is installed, follow the equipment manufacturer's installation, use and safety instructions.

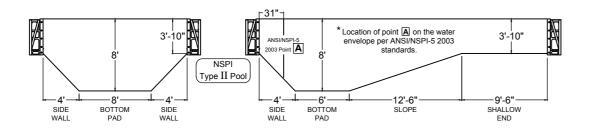


#### 2' RADIUS LAZY EL RIGHT 20' x 48'

STEP		POOL SURFACE → 906.4 ft <sup>2</sup> AREA SQ. FT. →	1078.75 ft <sup>2</sup>
		POOL 30600 gal POOL PERIMETER POOL	127'-2"
8' STRAIGHT	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
$\mathbf{\dagger}$	lacktriangle	ITEM DESCRIPTION	PART#
1	1	1' PLAIN PANEL	48101
1	1	2' PLAIN PANEL	48102
1	1	3' PLAIN PANEL	48108
20	22	4' PLAIN PANEL	48106
2	2	4' SKIMMER PANEL	48106S
8	8	VERSA-FLEX PANEL	48115
3	3	12' RADIUS STRAP SET	86167S
4	4	2' RADIUS STRAP SET	86327S
1	1	4' REVERSE RADIUS STRAP SET	86163S
208	208	PUSH NUTS	09115
34	35	BRACE SYSTEM COMPLETE	48146
1		8' STEP & REST	07418SNR4
14*		3/8"-16X HEX WASHER HEAD BOLT	148838
14*		3/8"-16 HEX WASHER HEAD NUT	149664
		CHANNEL-LOC SONOTUBE	86152
		4' STANDARD LIGHT PANEL	48106L
		* - use bolts at step connection	

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

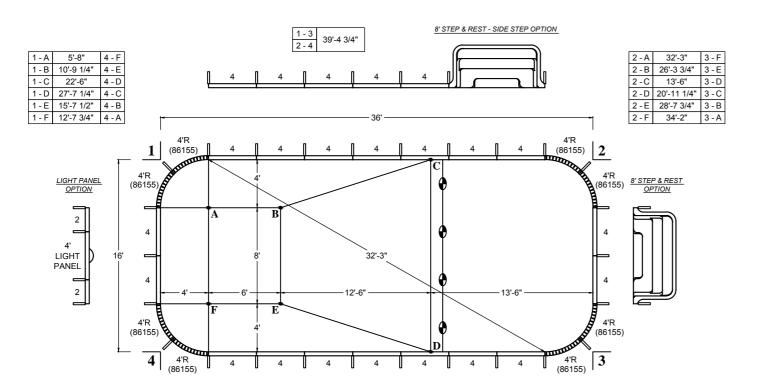


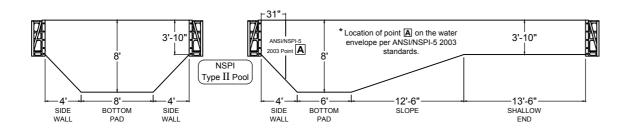


#### 4' RADIUS RECTANGLE 16' x 32'

	STEP		POOL SURFACE → 498.3 ft² AREA 498.3 m² LINER SQ. FT. →	512.00 ft <sup>2</sup>
	노		POOL 17700 gal POOL	89'-2"
	AIG	EP	VOLUME 67000 L PERIMETER	27.18 m
	- 8' STRAIGHT	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
	\ ▼	\ ▼	ITEM DESCRIPTION	PART#
			2' PLAIN PANEL	48102
	13	15	4' PLAIN PANEL	48106
	1	1	4' SKIMMER PANEL	48106S
	8	8	VERSA-FLEX PANEL	48115
	8	8	4' RADIUS STRAP SET	86155S
	208	208	PUSH NUTS	09115
	23	25	BRACE SYSTEM COMPLETE	48146
	1		8' STEP & REST	07418SNR48
	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
	1			
$\vdash$				
			F	
			* - use bolts at	
$\vdash$			step connection	
$\vdash$				
$\vdash$		$\vdash$		
$\vdash$	1	$\vdash$		
	_			L

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ½" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

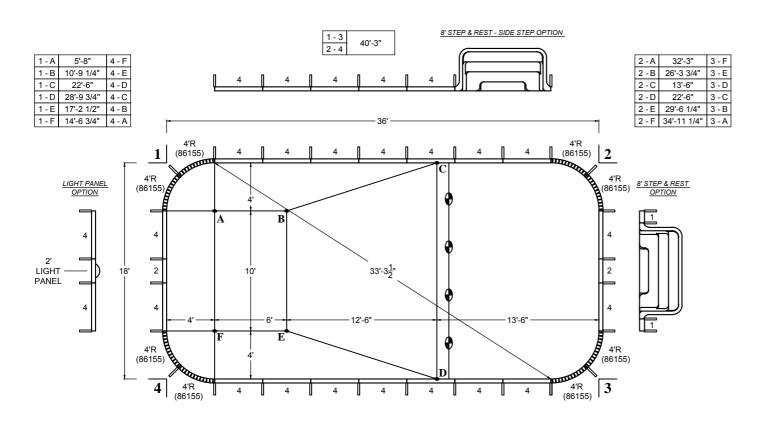


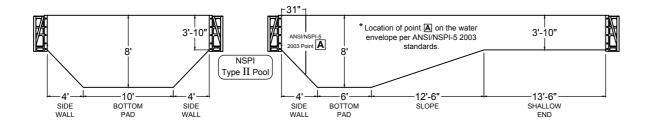


4' RADIUS RECTANGLE 16' x 36'

	STRAIGHT STEP		POOL SURFACE → 562.3 ft <sup>2</sup> AREA SQ. FT. →	576.00 ft <sup>2</sup>
臣	노		POOL 19200 gal POOL	97'-2"
S	AIG	ᇤ	VOLUME 72600 L PERIMETER	29.62 m
SIDE STEP	STR	STEP	DIVING PERMITTED ONL	
∞	∞	ON.	DESIGNATED DIVING	AREA
<b>\</b>	<b>\</b>	lacktriangle	ITEM DESCRIPTION	PART#
			2' PLAIN PANEL	48102
15	15	17	4' PLAIN PANEL	48106
1	1	1	4' SKIMMER PANEL	48106S
8	8	8	VERSA-FLEX PANEL	48115
8	8	8	4' RADIUS STRAP SET	86155S
208	208	208	PUSH NUTS	09115
25	25	26	BRACE SYSTEM COMPLETE	48146
1	1		8' STEP & REST	07418SNR48
14*	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
14*	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
		Ш	* - use bolts at	
			step connection	
			tite talineeden	
T .			D.C.L. consects feating around entire perimete	

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



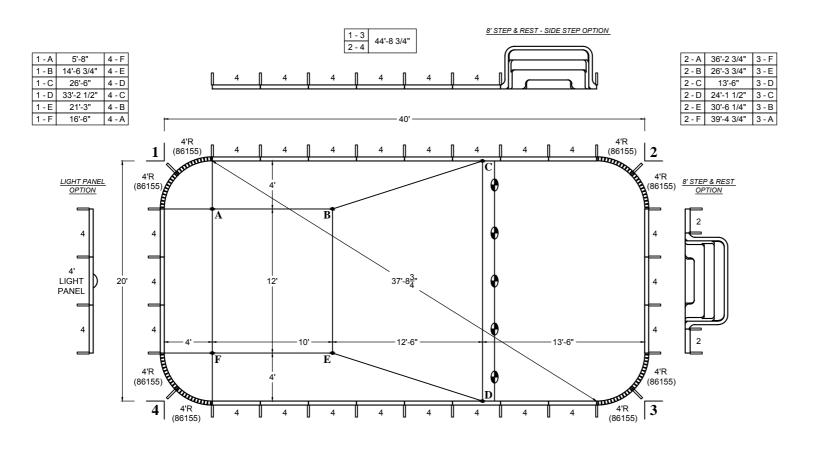


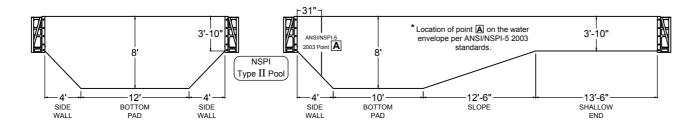
4' RADIUS RECTANGLE 18' x 36'

۵	r step		POOL SURFACE • 634.3 ft <sup>2</sup> LINER AREA 58.9 m <sup>2</sup> SQ. FT.	648.00 ft <sup>2</sup>
STEP	높		POOL VOLUME 22000 gal POOL PERIMETER	101'-2"
S	ĕ	ᇤ	VOLUME 83300 L PERIMETER	30.84 m
- 8' SIDE	· 8' STRAIGHT	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	_
L <b>V</b>	<b>\</b>	<b>\</b>	ITEM DESCRIPTION	PART#
	2		1' PLAIN PANEL	48101
2	1	2	2' PLAIN PANEL	48102
15	15	17	4' PLAIN PANEL	48106
1	1	1	4' SKIMMER PANEL	48106S
8	8	8	VERSA-FLEX PANEL	48115
8	8	8	4' RADIUS STRAP SET	86155S
208	208	208	PUSH NUTS	09115
27	28	28	BRACE SYSTEM COMPLETE	48146
1	1		8' STEP & REST	07418SNR48
14*	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
14*	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			2' STANDARD LIGHT PANEL	48102L
			* - use bolts at	
			step connection	
			Stop connection	
1 1	) a	2500	P.S.I. concrete footing around entire perimeter.	ma imina uma

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\chi$  " to 1' away from the pool. 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

minimum standards for pools approved for use with manufactured diving equipment. If diving equipment is installed, follow the equipment manufacturer's installation, use and safety instructions.



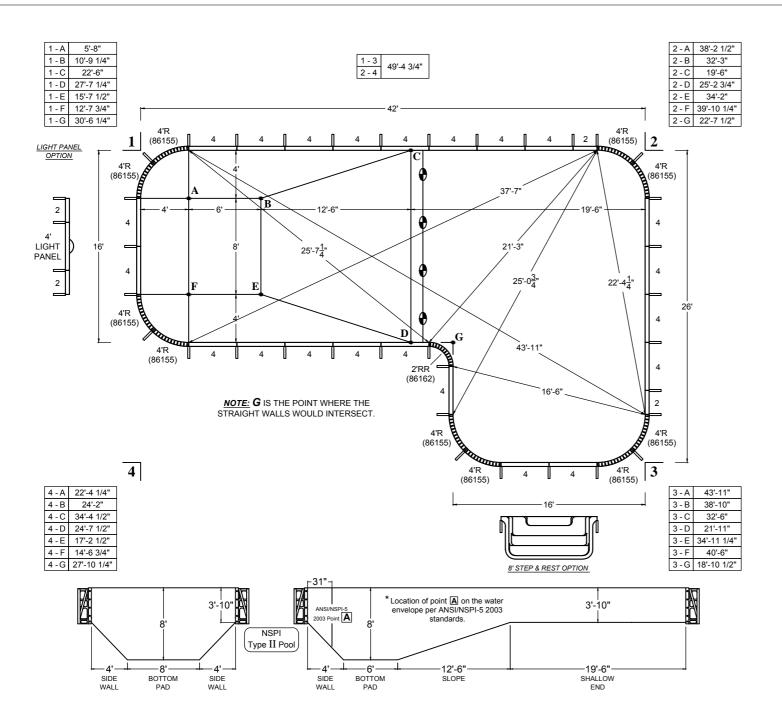


#### 4' RADIUS RECTANGLE 20' x 40'

	STEP		POOL SURFACE → 786.3 ft <sup>2</sup> AREA 73.0 m <sup>2</sup> LINER SQ. FT. →	800.00 ft <sup>2</sup>
STEP			POOL 28500 gal POOL	113'-2"
S	١G	ᇤ	VOLUME 107800 L PERIMETER	34.49 m
8' SIDE	· 8' STRAIGHT	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
	<b>\</b>	lacktriangledown	ITEM DESCRIPTION	PART#
	2		2' PLAIN PANEL	48102
18	17	20	4' PLAIN PANEL	48106
2	2	2	4' SKIMMER PANEL	48106S
8	8	8	VERSA-FLEX PANEL	48115
8	8	8	4' RADIUS STRAP SET	86155S
208	208	208	PUSH NUTS	09115
29	30	30	BRACE SYSTEM COMPLETE	48146
1	1		8' STEP & REST	07418SNR
14*	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
14*	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
			* - use bolts at	
$\vdash$			step connection	
$\vdash$				
$\vdash$		$\vdash$		
<del>-</del>	_		D.C.L. concrete factions around antire narimeter	

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\chi$  " to 1' away from the pool. 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

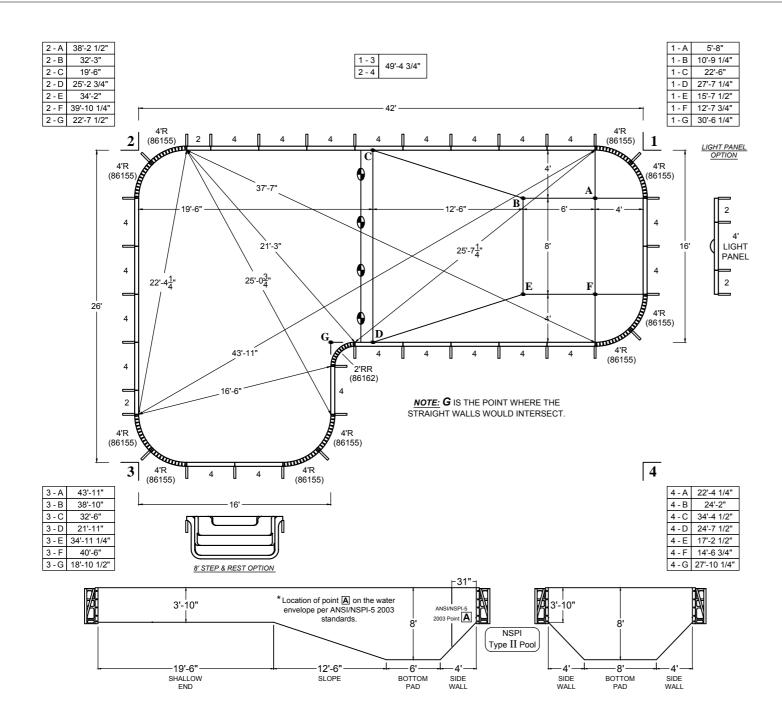
minimum standards for pools approved for use with manufactured diving equipment. If diving equipment is installed, follow the equipment manufacturer's installation, use and safety instructions.



4' RADIUS 90° EL LEFT 16' x 42' x 26'

	r Step		POOL SURFACE → 815.7 ft <sup>2</sup> AREA 75.8 m <sup>2</sup> SQ. FT. →	832.00 ft <sup>2</sup>
	도		POOL 25500 gal POOL	126'-7"
	¥	딢	VOLUME 96500 L PERIMETER	38.58 m
	8' STRAIGHT	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
♦	♦	♦	ITEM DESCRIPTION	PART#
	2	2	2' PLAIN PANEL	48102
	18	20	4' PLAIN PANEL	48106
	2	2	4' SKIMMER PANEL	48106S
	11	11	VERSA-FLEX PANEL	48115
	1	1	2' REVERSE RADIUS STRAP SET	86162S
	10	10	4' RADIUS STRAP SET	86155S
	286	286	PUSH NUTS	09115
	34	35	BRACE SYSTEM COMPLETE	48146
	1		8' STEP & REST	07418SNR48
	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
			* - use bolts at	
			step connection	
1	Dour '	2500	P.S.I. concrete footing around entire perimeter.	minimum

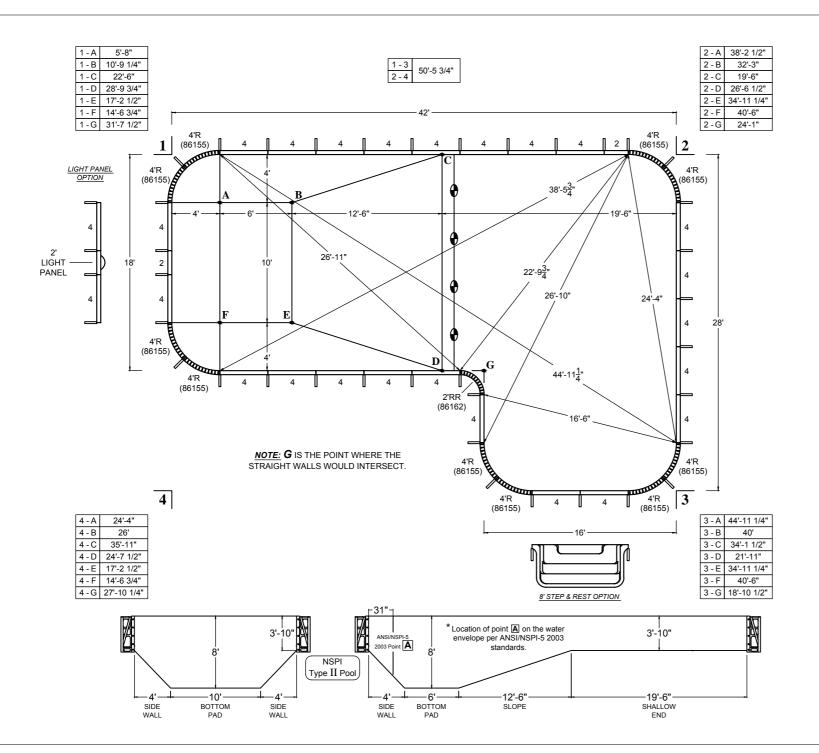
- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\frac{1}{4}$ " to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



4' RADIUS 90° EL RIGHT 16' x 42' x 26'

	STEP		POOL SURFACE → AREA	815.7 ft <sup>2</sup> 75.8 m <sup>2</sup>	LINER SQ. FT.	832.00 ft <sup>2</sup>
	노		POOL _	25500 gal	POOL _	126'-7"
	10	ᇤ	VOLUME -	96500 L	PERIMETER	38.58 m
	STRAIGHT	) STEP	DIVING	PERMITT	ED ONLY	FROM
١.	∞	ON .	DES	IGNATED	DIVING A	REA
♦	♦	♦	ITE	M DESCRIPTI	ON	PART#
	2	2		2' PLAIN PANE	L	48102
	18	20		4' PLAIN PANE	L	48106
	2	2	4'	SKIMMER PAN	IEL	48106S
	11	11	VE	RSA-FLEX PAI	NEL	48115
	1	1	2' REVER	RSE RADIUS S	TRAP SET	86162S
	10	10	4' R	ADIUS STRAP	SET	86155S
	286	286		PUSH NUTS		09115
	34	35	BRACE	SYSTEM COM	MPLETE	48146
	1			8' STEP & RES	Т	07418SNR48
	14*		3/8"-16X H	EX WASHER F	EAD BOLT	148838
	14*		3/8"-16 H	EX WASHER F	IEAD NUT	149664
			CHAN	NEL-LOC SON	OTUBE	86152
			4' STA	NDARD LIGHT	PANEL	48106L
			Г		7	
				<ul> <li>- use bolts a step connection</li> </ul>	1	
				step connection		
4 .		2500	D.C.I. concrete		ntire nerimeter	

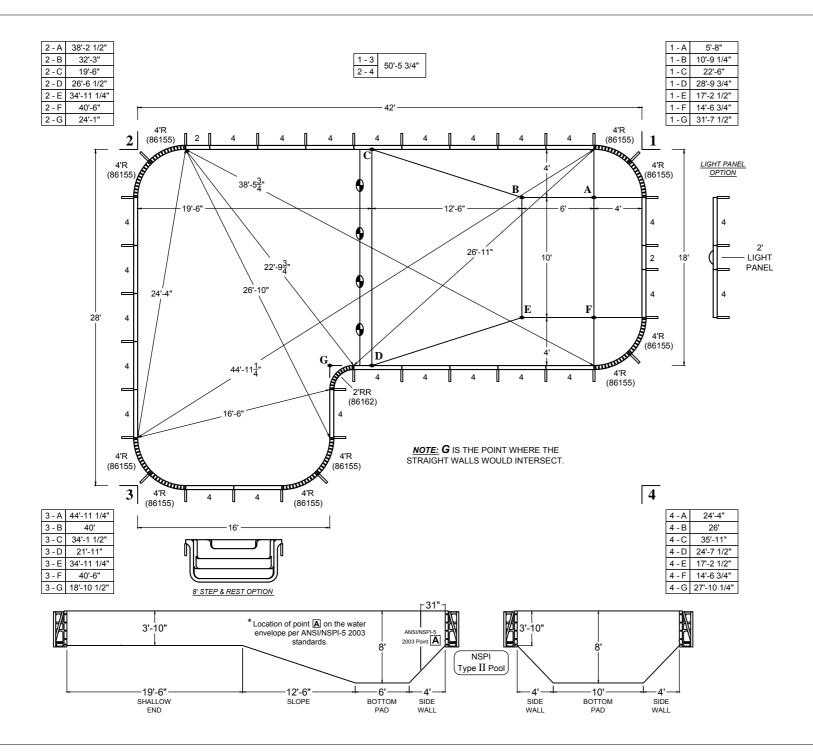
- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ½" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



4' RADIUS 90° EL LEFT 18' x 42' x 28'

	STEP		POOL SURFACE → 899.7 ft <sup>2</sup> AREA 83.6 m <sup>2</sup> LINER SQ. FT. →	916.00 ft <sup>2</sup>
	보		POOL28500 gal POOL	130'-7"
	₽ B	ᇤ	VOLUME 107800 L PERIMETER	39.80 m
	- 8' STRAIGHT	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	-
	\ <b>♦</b>	<b>\</b>	ITEM DESCRIPTION	PART#
	2	2	2' PLAIN PANEL	48102
	19	21	4' PLAIN PANEL	48106
	2	2	4' SKIMMER PANEL	48106S
	11	11	VERSA-FLEX PANEL	48115
	1	1	2' REVERSE RADIUS STRAP SET	86162S
	10	10	4' RADIUS STRAP SET	86155S
	286	286	PUSH NUTS	09115
	35	36	BRACE SYSTEM COMPLETE	48146
	1		8' STEP & REST	07418SNR48
	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
			* - use bolts at	
			* - use boils at step connection	
			Step confidence	
1	Dour '	2500	P.S.I. concrete footing around entire perimeter.	minimum

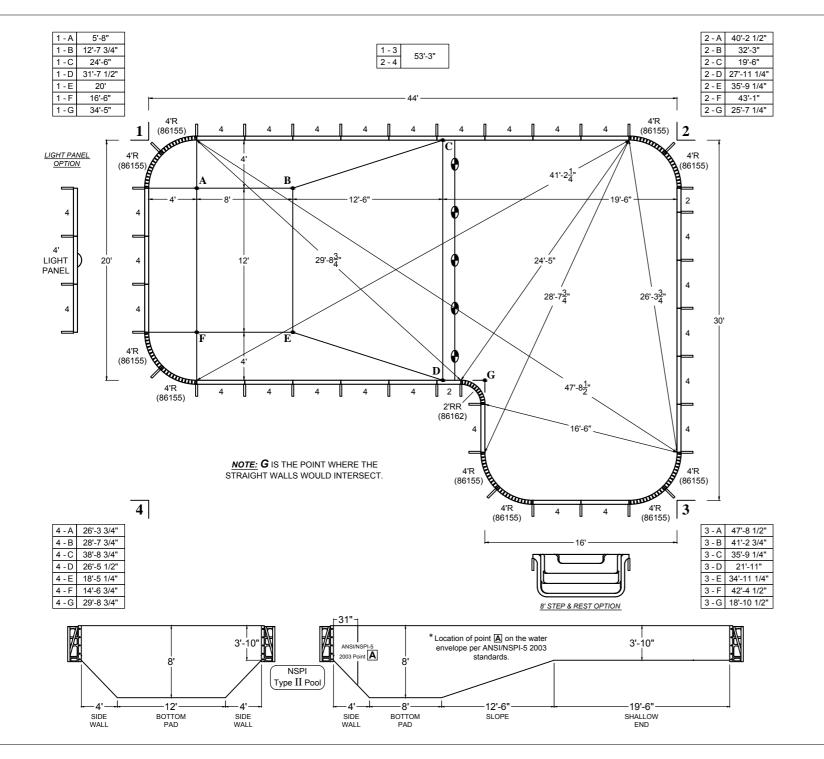
- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\frac{1}{2}$ " to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



4' RADIUS 90° EL RIGHT 18' x 42' x 28'

STEP		POOL SURFACE → 899.7 ft <sup>2</sup> AREA 83.6 m <sup>2</sup> LINER SQ. FT. →	916.00 ft <sup>2</sup>
		POOL 28500 gal POOL	130'-7"
٩IG	EP	VOLUME 107800 L PERIMETER	39.80 m
∞	8		
<b>†</b>	•	ITEM DESCRIPTION	PART#
2	2	2' PLAIN PANEL	48102
19	21	4' PLAIN PANEL	48106
2	2	4' SKIMMER PANEL	48106S
11	11	VERSA-FLEX PANEL	48115
1	1	2' REVERSE RADIUS STRAP SET	86162S
10	10	4' RADIUS STRAP SET	86155S
286	286	PUSH NUTS	09115
35	36	BRACE SYSTEM COMPLETE	48146
1		8' STEP & REST	07418SNR48
14*		3/8"-16X HEX WASHER HEAD BOLT	148838
14*		3/8"-16 HEX WASHER HEAD NUT	149664
		CHANNEL-LOC SONOTUBE	86152
		4' STANDARD LIGHT PANEL	48106L
		Step connection	
	2 19 2 11 1 10 286 35 1 14*	∞       ∑         ↓       ↓         2       2         19       21         2       2         11       11         1       1         10       10         286       286         35       36         1       1         14*	™         ¥         DESIGNATED DIVING A           ITEM DESCRIPTION         2           2         2         PLAIN PANEL           19         21         4' PLAIN PANEL           2         2         4' SKIMMER PANEL           11         11         VERSA-FLEX PANEL           1         1         2' REVERSE RADIUS STRAP SET           10         10         4' RADIUS STRAP SET           286         286         PUSH NUTS           35         36         BRACE SYSTEM COMPLETE           1         8' STEP & REST           14*         3/8"-16 HEX WASHER HEAD BOLT           14*         3/8"-16 HEX WASHER HEAD NUT           CHANNEL-LOC SONOTUBE

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

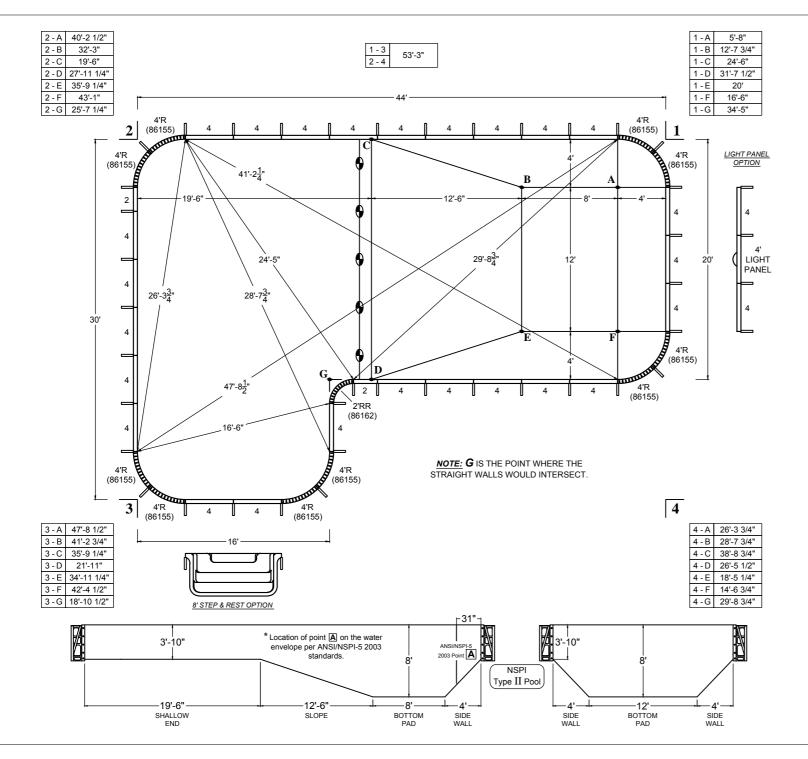


4' RADIUS 90° EL LEFT 20' x 44' x 30'

	STEP		POOL SURFACE → 1023.7 ft <sup>2</sup> SURFACE → 95.1 m <sup>2</sup> LINER SQ. FT. →	1040.00 ft <sup>2</sup>
			POOL 33500 gal POOL	138'-7"
	₽ IG	ᇤ	VOLUME 126800 L PERIMETER	42.23 m
	8' STRAIGHT	NO STEF	DIVING PERMITTED ONLY DESIGNATED DIVING A	_
•	♦	♦	ITEM DESCRIPTION	PART#
	2	2	2' PLAIN PANEL	48102
	21	23	4' PLAIN PANEL	48106
	2	2	4' SKIMMER PANEL	48106S
	11	11	VERSA-FLEX PANEL	48115
	1	1	2' REVERSE RADIUS STRAP SET	86162S
	10	10	4' RADIUS STRAP SET	86155S
	286	286	PUSH NUTS	09115
	37	38	BRACE SYSTEM COMPLETE	48146
	1		8' STEP & REST	07418SNR48
	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
			* - use bolts at	
			step connection	
			diop definication	
			D.C.I. concrete feating around entire perimeter	

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  ${\cal U}$  " to 1' away from the pool. 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

minimum standards for pools approved for use with manufactured diving equipment. If diving equipment is installed, follow the equipment manufacturer's installation, use and safety instructions.

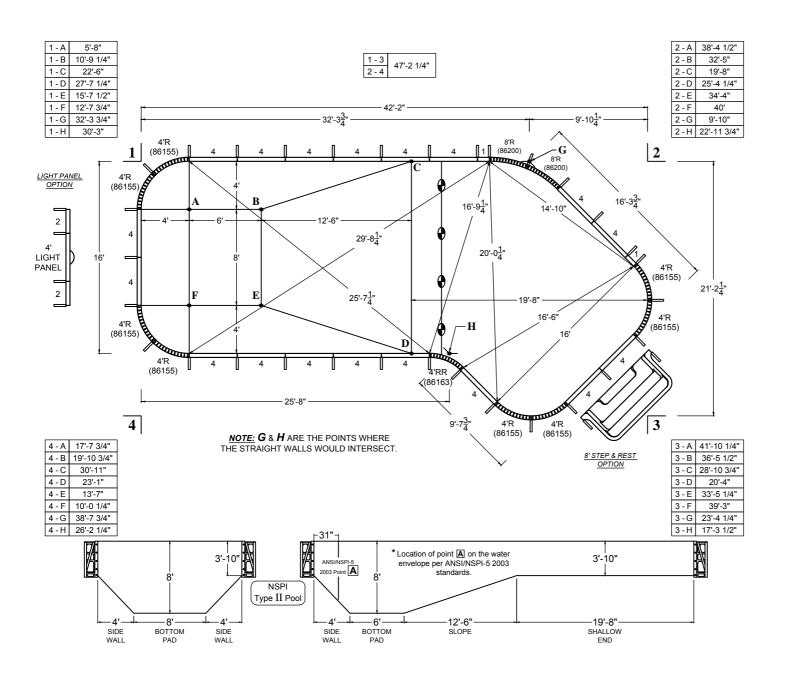


4' RADIUS 90° EL RIGHT 20' x 44' x 30'

	STEP		POOL SURFACE → 1023.7 ft <sup>2</sup> AREA 95.1 m <sup>2</sup> LINER SQ. FT. →	1040.00 ft <sup>2</sup>
			POOL 33500 gal POOL	138'-7"
	4G	品	VOLUME 126800 L PERIMETER	42.23 m
	· 8' STRAIGHT	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
lacktriangle	♦	lacktriangle	ITEM DESCRIPTION	PART#
	2	2	2' PLAIN PANEL	48102
	21	23	4' PLAIN PANEL	48106
	2	2	4' SKIMMER PANEL	48106S
	11	11	VERSA-FLEX PANEL	48115
	1	1	2' REVERSE RADIUS STRAP SET	86162S
	10	10	4' RADIUS STRAP SET	86155S
	286	286	PUSH NUTS	09115
	37	38	BRACE SYSTEM COMPLETE	48146
	1		8' STEP & REST	07418SNR48
	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
			* - use bolts at	
			step connection	
	•			

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\chi$  " to 1' away from the pool. 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

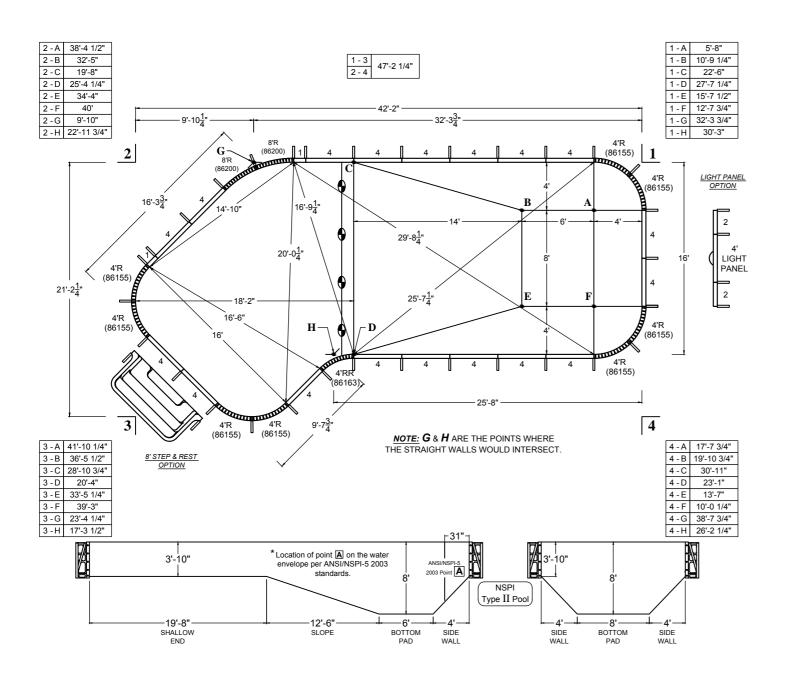
minimum standards for pools approved for use with manufactured diving equipment. If diving equipment is installed, follow the equipment manufacturer's installation, use and safety instructions.



4' RADIUS LAZY EL LEFT

	STEP		POOL SURFACE $\longrightarrow$ 656.8 ft <sup>2</sup> AREA 61.0 m <sup>2</sup> LINER SQ. FT.	778.00 ft <sup>2</sup>
1	노		POOL 21650 gal POOL	108'-7"
	₽ IG	Ε̈́Ρ	VOLUME 82000 L PERIMETER	33.10 m
	· 8' STRAIGHT	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
L¥.	•	•	ITEM DESCRIPTION	PART#
	2	2	1' PLAIN PANEL	48101
			2' PLAIN PANEL	48102
	14	16	4' PLAIN PANEL	48106
	2	2	4' SKIMMER PANEL	48106S
$\vdash$	11	11	VERSA-FLEX PANEL	48115
<u> </u>	1	1	4' REVERSE RADIUS STRAP SET	86163S
<u></u>	2	2	8' RADIUS STRAP SET	86200S
<u> </u>	8	8	4' RADIUS STRAP SET	86155S
_		286	PUSH NUTS	09115
_	30	31	BRACE SYSTEM COMPLETE	48146
$\vdash$	1		8' STEP & REST	07418SNR48
$\vdash$	14* 14*		3/8"-16X HEX WASHER HEAD BOLT 3/8"-16 HEX WASHER HEAD NUT	148838 149664
-	14		CHANNEL-LOC SONOTUBE	
-			4' STANDARD LIGHT PANEL	86152 48106L
$\vdash$			4 STAINDARD LIGHT FAINEL	40 100L
<u> </u>				
$\vdash$				
$\vdash$				
$\vdash$				
$\vdash$				
			6-144	
			* - use bolts at step connection	
			Stop connection	

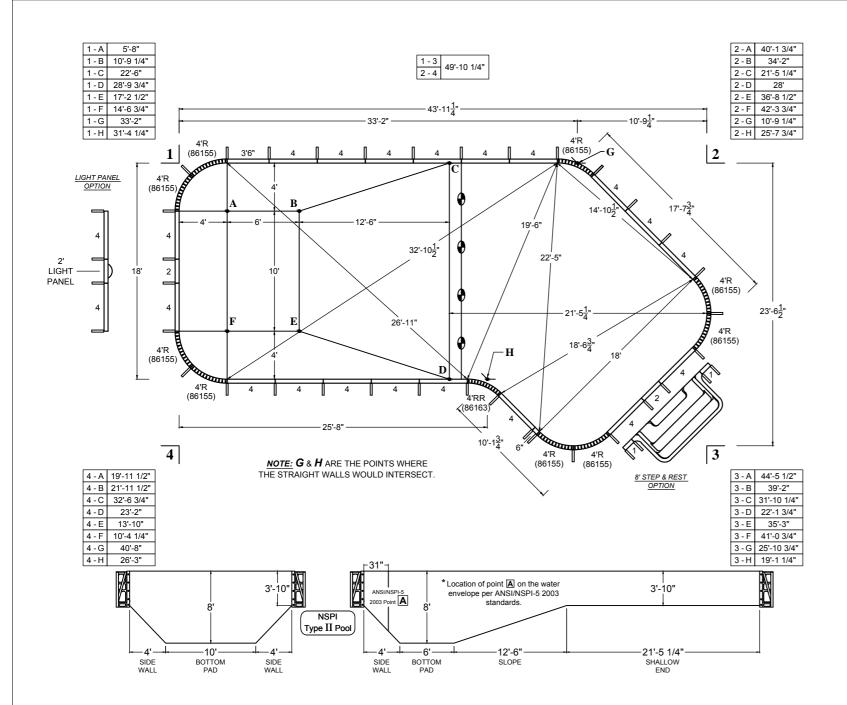
- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



4' RADIUS LAZY EL RIGHT 16' x 42'

	STEP		POOL SURFACE → 656.8 ft <sup>2</sup> AREA 61.0 m <sup>2</sup> LINER SQ. FT. →	778.00 ft <sup>2</sup>
	보		POOL21650 gal POOL	108'-7"
	₽ B	ᇤ	VOLUME 82000 L PERIMETER	33.10 m
	8' STRAIGHT	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
♦	♦	♦	ITEM DESCRIPTION	PART#
	2	2	1' PLAIN PANEL	48101
			2' PLAIN PANEL	48102
	14	16	4' PLAIN PANEL	48106
	2	2	4' SKIMMER PANEL	48106S
	11	11	VERSA-FLEX PANEL	48115
	1	1	4' REVERSE RADIUS STRAP SET	86163S
	2	2	8' RADIUS STRAP SET	86200S
	8	8	4' RADIUS STRAP SET	86155S
	286	286	PUSH NUTS	09115
	30	31	BRACE SYSTEM COMPLETE	48146
	1		8' STEP & REST	07418SNR48
	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
			* - use bolts at	
			step connection	
<u></u>	<u> </u>			
		$\vdash$		
	<u> </u>			

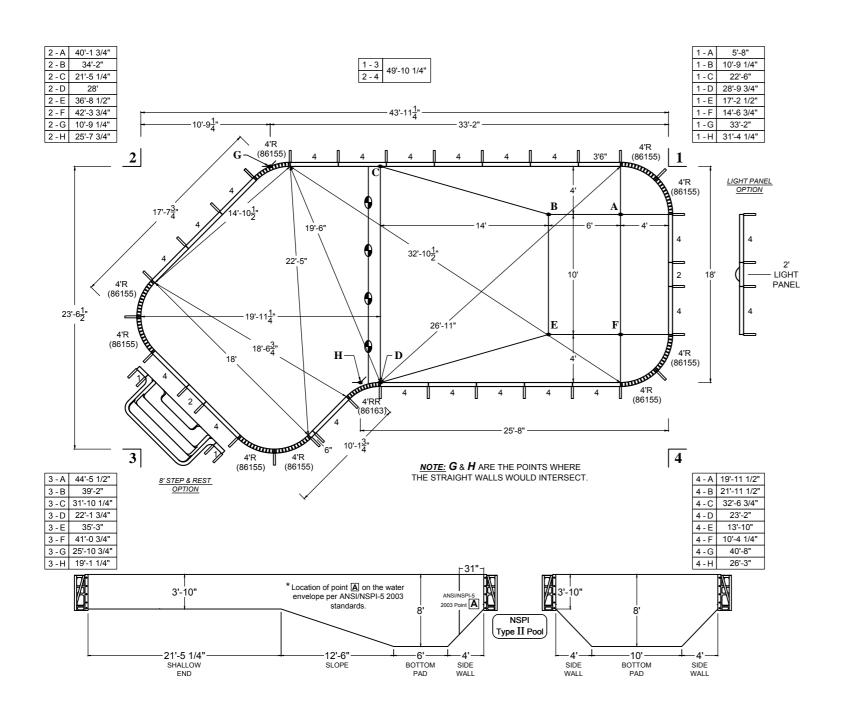
- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



4' RADIUS LAZY EL LEFT 18' x 44'

T STEP		$\begin{array}{c} POOL\\ SURFACE\\ AREA \end{array} \longrightarrow \begin{array}{c} 765.9 \text{ ft}^2\\ \hline 71.1 \text{ m}^2 \end{array} \text{ LINER} \longrightarrow 9$	
그		POOL VOLUME 25200 gal POOL PERIMETER PERIMETER	115'-5"
₽	🖺	95400 L PERIMETER	35.18 m
- 8' STRAIGHT	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	_
<b>†</b>   <b>†</b>	♦	ITEM DESCRIPTION	PART#
1	1	6" PLAIN PANEL	48100
2		1' PLAIN PANEL	48101
1	2	2' PLAIN PANEL	48102
1	1	3'6" PLAIN PANEL	48105
15	17	4' PLAIN PANEL	48106
2	2	4' SKIMMER PANEL	48106S
10	10	VERSA-FLEX PANEL	48115
1	1	4' REVERSE RADIUS STRAP SET	86163S
9	9	4' RADIUS STRAP SET	86155S
260	260	PUSH NUTS	09115
33	33	BRACE SYSTEM COMPLETE	48146
1		8' STEP & REST	07418SNR4
14*		3/8"-16X HEX WASHER HEAD BOLT	148838
14*		3/8"-16 HEX WASHER HEAD NUT	149664
		CHANNEL-LOC SONOTUBE	86152
		4' STANDARD LIGHT PANEL	48106L
		* - use bolts at step connection	

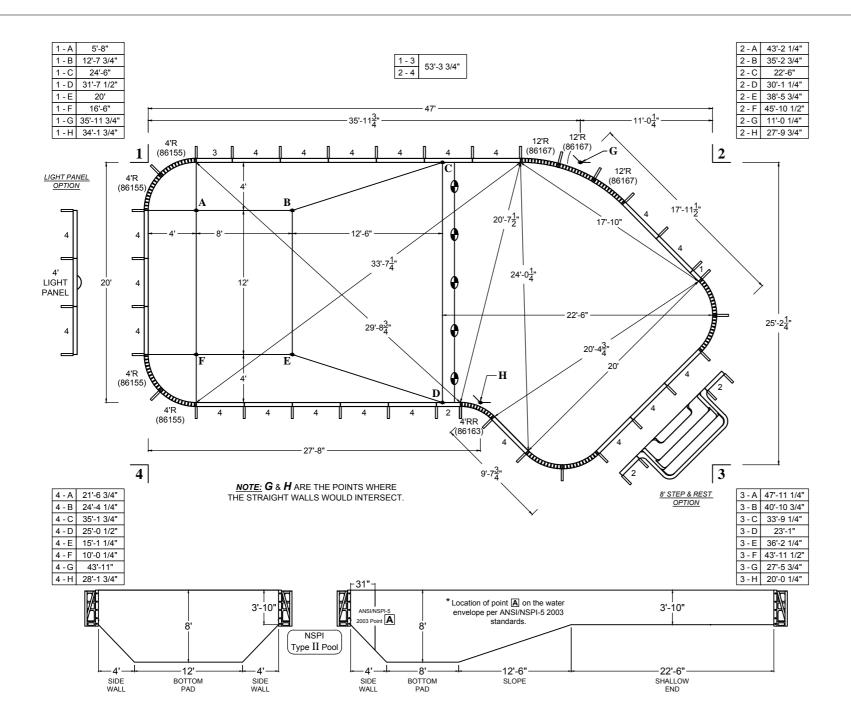
- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



4' RADIUS LAZY EL RIGHT 18' x 44'

STEP		$\begin{array}{c} POOL \\ SURFACE \\ AREA \end{array} \longrightarrow \begin{array}{c} 765.9 \text{ ft}^2 \\ \hline 71.1 \text{ m}^2 \end{array} \begin{array}{c} LINER \\ SQ. FT. \end{array} \longrightarrow 9$	14.6250 ft <sup>2</sup>
		POOL 25200 gal POOL	115'-5"
₽ IG	ᇤ	VOLUME 95400 L PERIMETER	35.18 m
8' STRAIGHT	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
♦	♦	ITEM DESCRIPTION	PART#
1	1	6" PLAIN PANEL	48100
2		1' PLAIN PANEL	48101
1	2	2' PLAIN PANEL	48102
1	1	3'6" PLAIN PANEL	48105
15	17	4' PLAIN PANEL	48106
2	2	4' SKIMMER PANEL	48106S
10	10	VERSA-FLEX PANEL	48115
1	1	4' REVERSE RADIUS STRAP SET	86163S
9	9	4' RADIUS STRAP SET	86155S
260	260	PUSH NUTS	09115
33	33	BRACE SYSTEM COMPLETE	48146
1		8' STEP & REST	07418SNR
14*		3/8"-16X HEX WASHER HEAD BOLT	148838
14*		3/8"-16 HEX WASHER HEAD NUT	149664
		CHANNEL-LOC SONOTUBE	86152
		4' STANDARD LIGHT PANEL	48106L
		* - use bolts at	
		step connection	

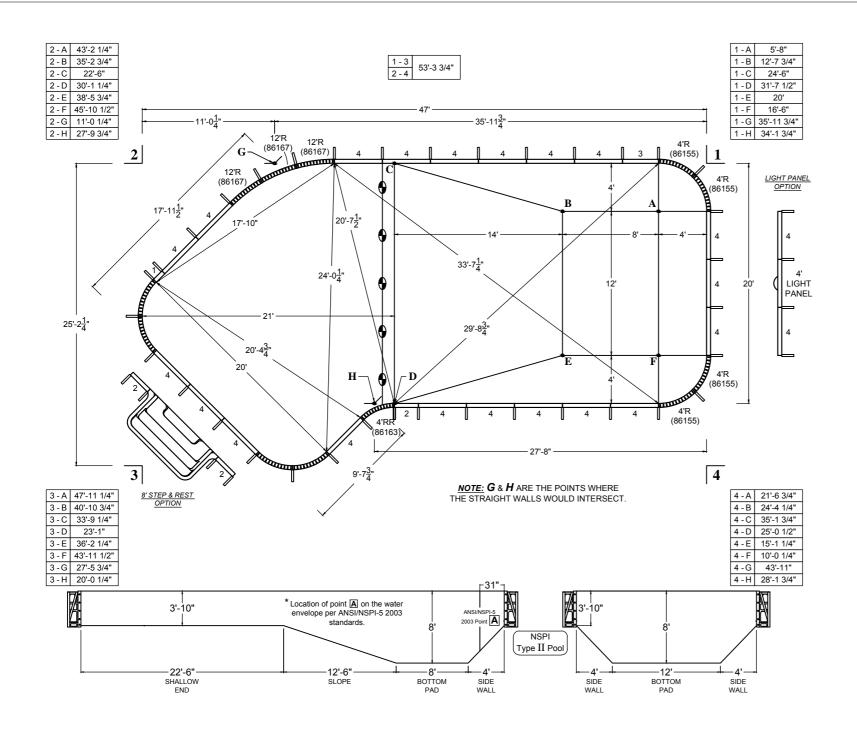
- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



#### 4' RADIUS LAZY EL LEFT 20' x 47'

	STEP		POOL SURFACE → 896.1 ft <sup>2</sup> AREA SQ. FT. →	1078.75 ft <sup>2</sup>
	STRAIGHT	d:	POOL VOLUME → 30400 gal 115000 L PERIMETER →	123'-9" 37.72 m
	∞	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
<b>★</b>	<b>†</b>	¥	ITEM DESCRIPTION	PART#
	1	1	1' PLAIN PANEL	48101
	3	1	2' PLAIN PANEL	48102
	1	1	3' PLAIN PANEL	48108
	15	18	4' PLAIN PANEL	48106
	2	2	4' SKIMMER PANEL	48106S
	12	12	VERSA-FLEX PANEL	48115
	1	1	4' REVERSE RADIUS STRAP SET	86163S
	3	3	12' RADIUS STRAP SET	86167S
	8	8	4' RADIUS STRAP SET	86155S
	312	312	PUSH NUTS	09115
	35	35	BRACE SYSTEM COMPLETE	48146
	1		8' STEP & REST	07418SNR4
	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
			* - use bolts at step connection	

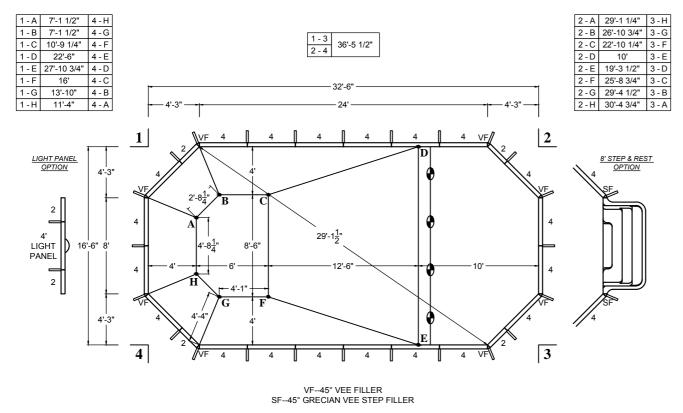
- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



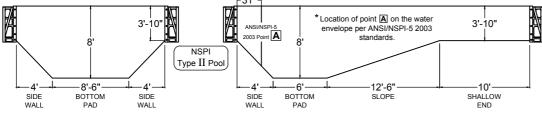
#### 4' RADIUS LAZY EL RIGHT 20' x 47'

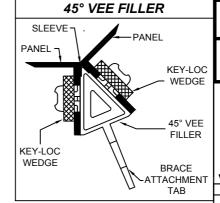
	STEP		POOL SURFACE → 896.1 ft <sup>2</sup> AREA 83.2 m <sup>2</sup> LINER SQ. FT. →	1078.75 ft <sup>2</sup>
			POOL 30400 gal POOL	123'-9"
	Je Je	ᇤ	VOLUME 115000 L PERIMETER	37.72 m
	- 8' STRAIGHT	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
	<b>†</b>	\ ▼	ITEM DESCRIPTION	PART#
	1	1	1' PLAIN PANEL	48101
	3	1	2' PLAIN PANEL	48102
	1	1	3' PLAIN PANEL	48108
	15	18	4' PLAIN PANEL	48106
	2	2	4' SKIMMER PANEL	48106S
	12	12	VERSA-FLEX PANEL	48115
	1	1	4' REVERSE RADIUS STRAP SET	86163S
	3	3	12' RADIUS STRAP SET	86167S
	8	8	4' RADIUS STRAP SET	86155S
	312	312	PUSH NUTS	09115
	35	35	BRACE SYSTEM COMPLETE	48146
	1		8' STEP & REST	07418SNR48
	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
			* - use bolts at	
			* - use boits at	
			step connection	
$\vdash$	•	_		

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.







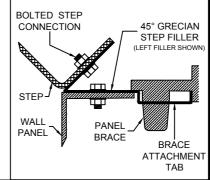


**GRECIAN** 16'-6" x 32'-6"

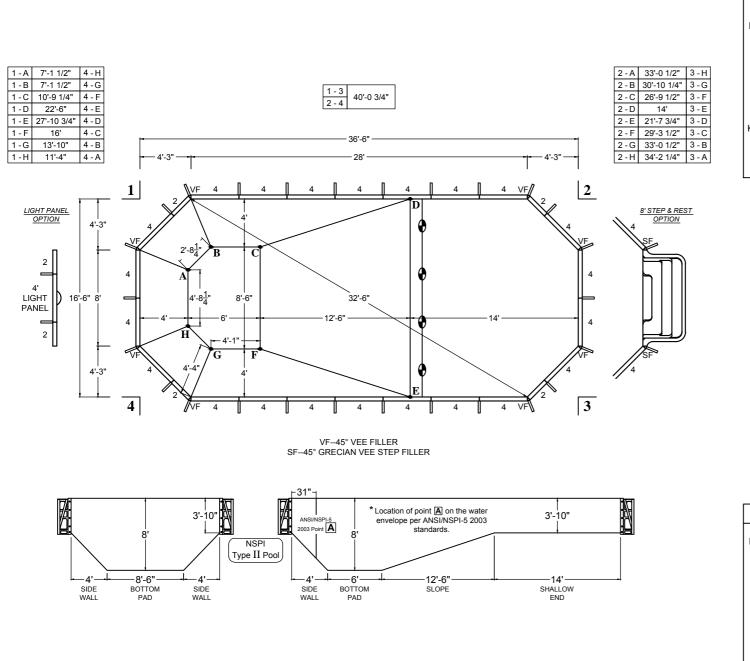
<u>.</u>		POOL SURFACE -	500.1 ft <sup>2</sup> 46.4 m <sup>2</sup>	LINER SQ. FT.	536.25 ft <sup>2</sup>
-		AREA	40.4 111	·	
		POOL	17750 gal	POOL	88'
	TEP	VOLUME	67200 L	PERIMETER	26.82 m
O CENTER	, I O			ED ONLY DIVING AI	
		ITEM	1 DESCRIPTI	ON	PART#

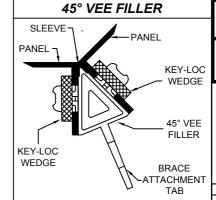
DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA		22		POOL	17750 gai	POOL	D 00
™         ITEM DESCRIPTION         PART #           4         4         2' PLAIN PANEL         48102           17         19         4' PLAIN PANEL         48106           30         40         45 DEGREE VEE FILLER         86140           60         80         KEY-LOC for VEE FILLER         86141           6         8         GRECIAN CORNER SLEEVE         48140           1         GRECIAN STEP FILLER - LEFT         48142           1         GRECIAN STEP FILLER - LEFT         48143           23         24         BRACE SYSTEM COMPLETE         48146           1         8' STEP & REST         07418SNR48           28*         3/8"-16 HEX WASHER HEAD BOLT         148838           28*         3/8"-16 HEX WASHER HEAD NUT         149664           CHANNEL-LOC SONOTUBE         86152           4' STANDARD LIGHT PANEL         48106L           * 'STANDARD LIGHT PANEL         48106L		빝	EP	VOLUME	67200 L	PERIMETER	26.82 m
™         ITEM DESCRIPTION         PART #           4         4         2' PLAIN PANEL         48102           17         19         4' PLAIN PANEL         48106           10         1         1' SKIMMER PANEL         48106           30         40         45 DEGREE VEE FILLER         86140           60         80         KEY-LOC for VEE FILLER         86141           6         8         GRECIAN CORNER SLEEVE         48140           1         GRECIAN STEP FILLER - LEFT         48142           1         GRECIAN STEP FILLER - RIGHT         48143           23         24         BRACE SYSTEM COMPLETE         48146           1         8' STEP & REST         07418SNR48           28*         3/8"-16 HEX WASHER HEAD BOLT         148838           28*         3/8"-16 HEX WASHER HEAD NUT         149664           CHANNEL-LOC SONOTUBE         86152           4' STANDARD LIGHT PANEL         48106L           * 'STANDARD LIGHT PANEL         48106L		ШN	ST	DIVING	PERMITT	ED ONLY	FROM
TITEM DESCRIPTION		3, C	9				
4 4 2"PLAIN PANEL 48102  17 19 4"PLAIN PANEL 48106  1 1 1 4"SKIMMER PANEL 48106  30 40 45 DEGREE VEE FILLER 86140  60 80 KEY-LOC for VEE FILLER 86141  1 GRECIAN STEP FILLER - LEFT 48142  1 GRECIAN STEP FILLER - LEFT 48142  23 24 BRACE SYSTEM COMPLETE 48146  1 8"STEP & REST 07418SNR48  28" 3/8"-16X HEX WASHER HEAD BOLT 148838  28* 3/8"-16 HEX WASHER HEAD NUT 149664  CHANNEL-LOC SONOTUBE 86152  4"STANDARD LIGHT PANEL 48106L	1	Ĩ					
17 19 4' PLAIN PANEL 48106 1 1 1 4' SKIMMER PANEL 48106S 30 40 45 DEGREE VEE FILLER 86140 60 80 KEY-LOC for VEE FILLER 86141 1 GRECIAN CORNER SLEEVE 48140 1 GRECIAN STEP FILLER - LEFT 48142 1 GRECIAN STEP FILLER - RIGHT 48143 23 24 BRACE SYSTEM COMPLETE 48146 1 8' STEP & REST 07418SNR48 28* 3/8"-16X HEX WASHER HEAD BOLT 148838 28* 3/8"-16 HEX WASHER HEAD NUT 149664 CHANNEL-LOC SONOTUBE 86152 4' STANDARD LIGHT PANEL 48106L	┻	4	_				
1 1 4' SKIMMER PANEL 48106S 30 40 45 DEGREE VEE FILLER 86140 60 80 KEY-LOC for VEE FILLER 86141 6 8 GRECIAN CORNER SLEEVE 48140 1 GRECIAN STEP FILLER - LEFT 48142 1 GRECIAN STEP FILLER - RIGHT 48143 23 24 BRACE SYSTEM COMPLETE 48146 1 8' STEP & REST 07418SNR48 28* 3/8"-16X HEX WASHER HEAD BOLT 148838 28* 3/8"-16 HEX WASHER HEAD NUT 149664 CHANNEL-LOC SONOTUBE 86152 4' STANDARD LIGHT PANEL 48106L	_		-				
30 40 45 DEGREE VEE FILLER 86140 60 80 KEY-LOC for VEE FILLER 86141 6 8 GRECIAN CORNER SLEEVE 48140 1 GRECIAN STEP FILLER - LEFT 48142 1 GRECIAN STEP FILLER - RIGHT 48143 23 24 BRACE SYSTEM COMPLETE 48146 1 8' STEP & REST 07418SNR48 28* 3/8"-16 HEX WASHER HEAD BOLT 148838 28* 3/8"-16 HEX WASHER HEAD NUT 149664 CHANNEL-LOC SONOTUBE 86152 4' STANDARD LIGHT PANEL 48106L  ** - use bolts at		_	_				
60 80 KEY-LOC for VEE FILLER 86141 6 8 GRECIAN CORNER SLEEVE 48140 1 GRECIAN STEP FILLER - LEFT 48142 1 GRECIAN STEP FILLER - RIGHT 48143 23 24 BRACE SYSTEM COMPLETE 48146 1 8' STEP & REST 07418SNR48 28* 3/8"-16X HEX WASHER HEAD BOLT 148838 28* 3/8"-16 HEX WASHER HEAD NUT 149664 CHANNEL-LOC SONOTUBE 86152 4' STANDARD LIGHT PANEL 48106L		_	_				
6 8 GRECIAN CORNER SLEEVE 48140 1 GRECIAN STEP FILLER - LEFT 48142 1 GRECIAN STEP FILLER - RIGHT 48143 23 24 BRACE SYSTEM COMPLETE 48146 1 8' STEP & REST 07418SNR48 28* 3/8"-16X HEX WASHER HEAD BOLT 148838 28* 3/8"-16 HEX WASHER HEAD NUT 149664 CHANNEL-LOC SONOTUBE 86152 4' STANDARD LIGHT PANEL 48106L							
1 GRECIAN STEP FILLER - RIGHT 48143 23 24 BRACE SYSTEM COMPLETE 48146 1 8' STEP & REST 07418SNR48 28* 3/8"-16X HEX WASHER HEAD BOLT 148838 28* 3/8"-16 HEX WASHER HEAD NUT 149664 CHANNEL-LOC SONOTUBE 86152 4' STANDARD LIGHT PANEL 48106L		_					
23 24 BRACE SYSTEM COMPLETE 48146 1 8' STEP & REST 07418SNR48 28* 3/8"-16X HEX WASHER HEAD BOLT 148838 28* 3/8"-16 HEX WASHER HEAD NUT 149664 CHANNEL-LOC SONOTUBE 86152 4' STANDARD LIGHT PANEL 48106L		1		GRECIA	N STEP FILLER	R - LEFT	48142
1 8' STEP & REST 07418SNR48 28* 3/8"-16X HEX WASHER HEAD BOLT 148838 28* 3/8"-16 HEX WASHER HEAD NUT 149664 CHANNEL-LOC SONOTUBE 86152 4' STANDARD LIGHT PANEL 48106L		1		GRECIAN	STEP FILLER	- RIGHT	48143
28* 3/8"-16X HEX WASHER HEAD BOLT 148838 28* 3/8"-16 HEX WASHER HEAD NUT 149664 CHANNEL-LOC SONOTUBE 86152 4' STANDARD LIGHT PANEL 48106L		23	24	BRACE	SYSTEM CON	//PLETE	48146
28* 3/8"-16 HEX WASHER HEAD NUT 149664 CHANNEL-LOC SONOTUBE 86152 4' STANDARD LIGHT PANEL 48106L  ** - use bolts at		1		8	'STEP & RES	Γ	07418SNR48
CHANNEL-LOC SONOTUBE 86152 4' STANDARD LIGHT PANEL 48106L		28*		3/8"-16X H	EX WASHER H	EAD BOLT	148838
* - use bolts at		28*		3/8"-16 HE	EX WASHER H	EAD NUT	149664
* - use bolts at				CHAN	NEL-LOC SON	OTUBE	86152
				4' STAN	NDARD LIGHT	PANEL	48106L
			_				
	<u> </u>		$\vdash$				
	-						
			$\vdash$				
step connection						1	
					step connection		

#### **45° GRECIAN STEP FILLER**



- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\mbox{\ensuremath{\mbox{$\chi$}}}$  " to 1' away from the pool. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



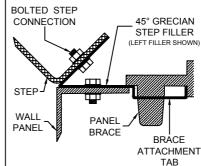


**GRECIAN** 16'-6" x 36'-6"

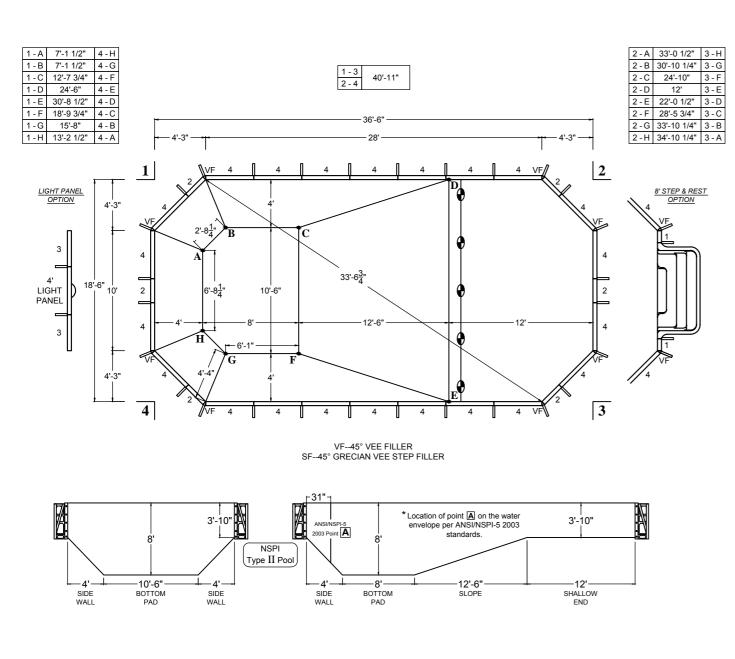
	SURFACE  AREA	566.1 ft <sup>2</sup>	SQ. FT.	602.25 ft <sup>2</sup>		
	POOL	19400 gal	POOL		96'	
EР	VOLUME	73400 L	PERIMETER	_	29.26 m	
⊢						,

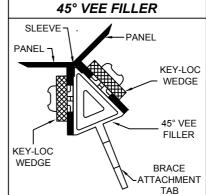
	EP		POOL SURFACE - AREA	566.1 ft <sup>2</sup> 52.6 m <sup>2</sup>	SQ. FT.	602.25 ft <sup>2</sup>
	2 SI		POOL	19400 gal	POOL	96'
	TEF	EP	VOLUME	73400 L	PERIMETER	29.26 m
١.	<ul> <li>8' CENTER STEP</li> </ul>	NO STE			TED ONLY DIVING A	
▼.	•	<b>\</b>		M DESCRIPTI		PART#
	4	4		' PLAIN PANE		48102
	19	21		' PLAIN PANE		48106
	1	1		SKIMMER PAN		48106S
	30	40		GREE VEE FI		86140
	60	80		OC for VEE F		86141
	6	8		AN CORNER S		48140
	1			N STEP FILLE		48142
	1			STEP FILLER		48143
	25	26	BRACE	SYSTEM COM	MPLETE	48146
	1		8	STEP & RES	T	07418SNR48
	28*		3/8"-16X H	EX WASHER H	IEAD BOLT	148838
	28*		3/8"-16 HE	EX WASHER H	IEAD NUT	149664
			CHANI	NEL-LOC SON	OTUBE	86152
			4' STAN	NDARD LIGHT	PANEL	48106L
			Г		4	
				<ul> <li>+ - use bolts a step connection</li> </ul>		
			Ŀ	steh contrection		
1. [	our 2	2500	P.S.I. concrete	footing around e	entire perimeter	, minimum

#### 45° GRECIAN STEP FILLER



- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\mbox{\ensuremath{\mbox{$\chi$}}}$  " to 1' away from the pool. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



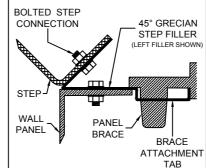


**GRECIAN** 18'-6" x 36'-6"

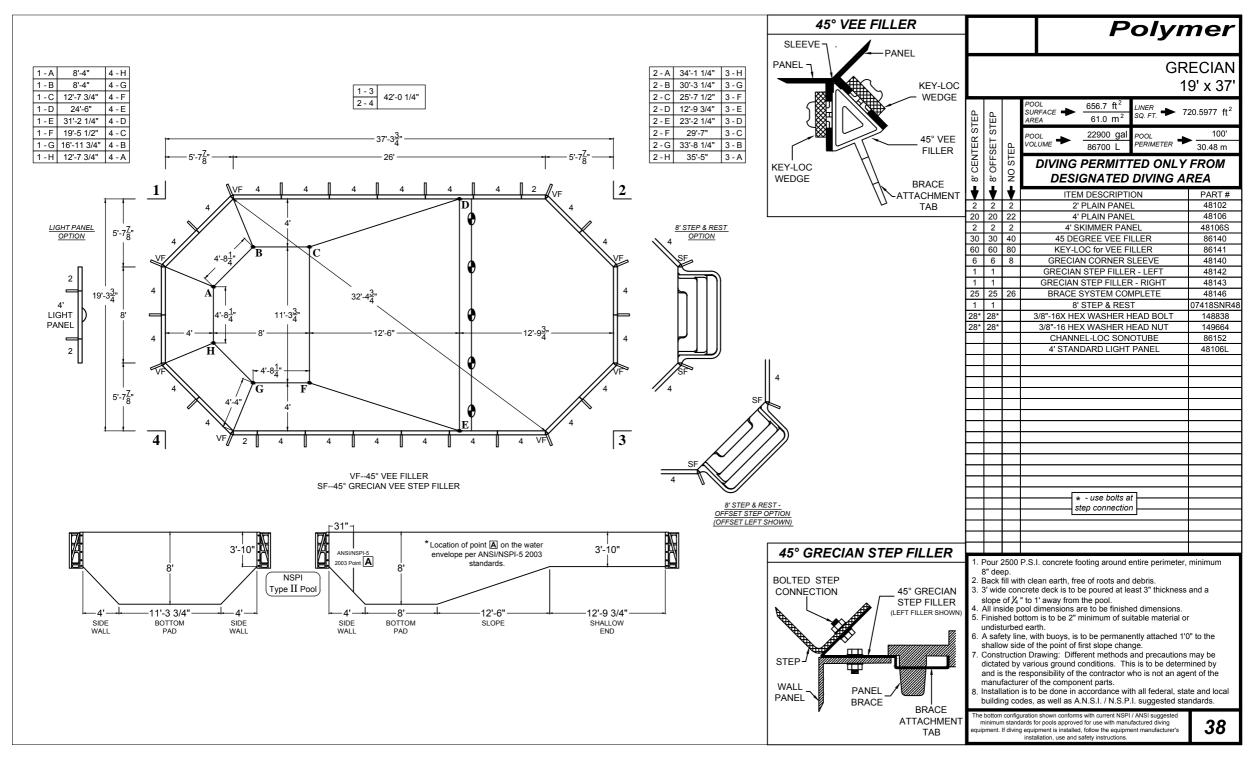
	SURFACE -	639.1 ft =	LINER	675.25 ft <sup>2</sup>
	AREA	59.4 m <sup>2</sup>	SQ. FT.	070.20 It
	POOL _	22450 gal	POOL	100'
EP	VOLUME	85000 L	PERIMETER	30.48 m
⊢ ⊢				

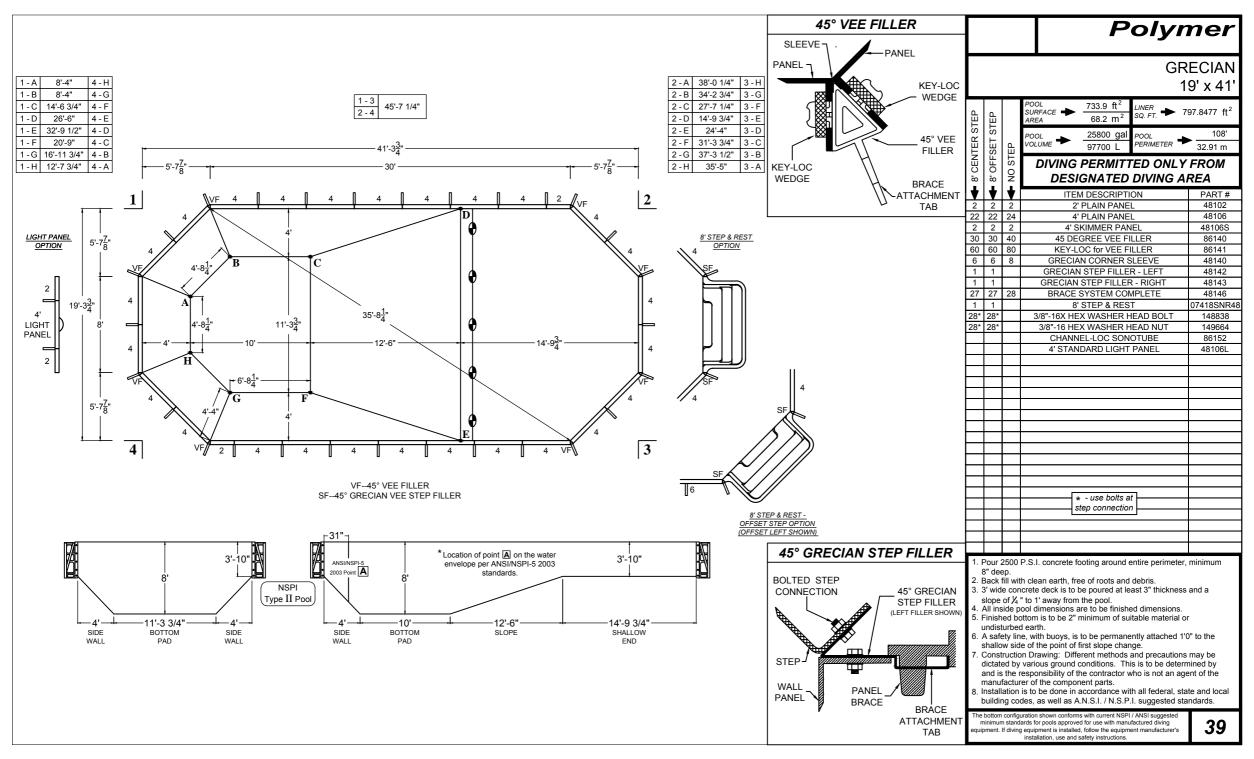
	STEP		SURFACE +	639.1 ft <sup>2</sup> 59.4 m <sup>2</sup>	SQ. FT.	675.25 ft <sup>2</sup>
	RS		POOL	22450 gal	POOL	100'
	빝	Ë	VOLUME	85000 L	PERIMETER	30.48 m
	8' CENTER	NO STEI	DIVING	PERMITT	ED ONLY	FROM
l _	∞		DESI	GNATED	DIVING A	REA
L <b>▼</b>	•	<b>\</b>	ITEN	M DESCRIPTI	ON	PART#
	2			PLAIN PANE		42101
	5	6		PLAIN PANE		48102
				PLAIN PANE		42108
	19	21		PLAIN PANE		48106
	1	1		KIMMER PAN		48106S
	40	40		GREE VEE FI		86140
	80	80		OC for VEE F		86141
	8	8		N CORNER S		48140
	28	28		SYSTEM CON		48146
	1			STEP & RES		07418SNR48
	28*			X WASHER H		148838
	28*			X WASHER H		149664
			CHANN	EL-LOC SON	OTUBE	86152
			4' STAN	DARD LIGHT	PANEL	48106L
_						
_						
_						
		Ш				
		Ш	*	- use bolts a	t	
				tep connection		
		Ш		-		
		Ш				
<u> </u>						
1. F	Our :	2500	P.S.I. concrete for	noting around e	entire perimeter	minimum

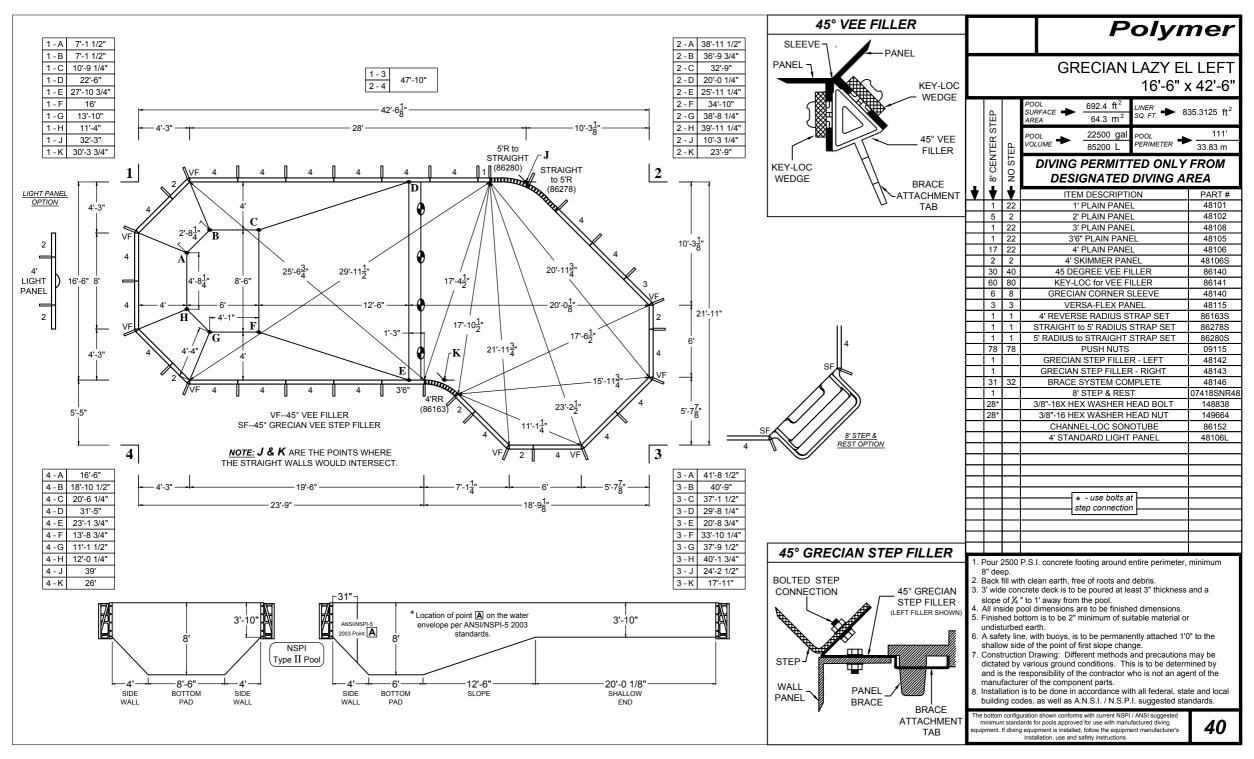
#### 45° GRECIAN STEP FILLER

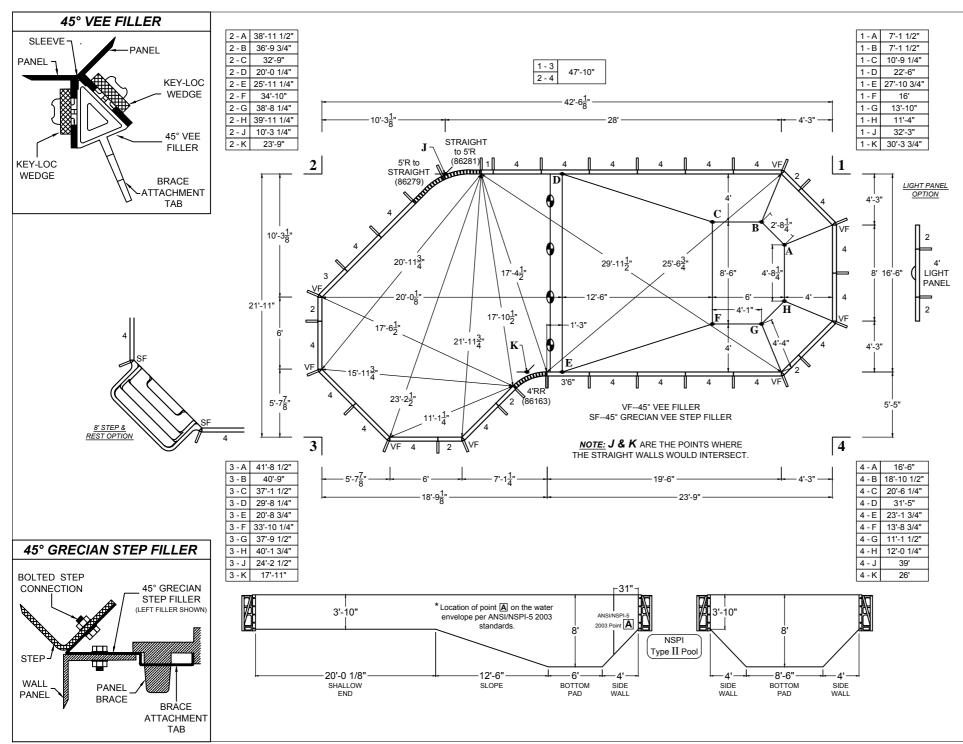


- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\mbox{\ensuremath{\mbox{$\chi$}}}$  " to 1' away from the pool. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.







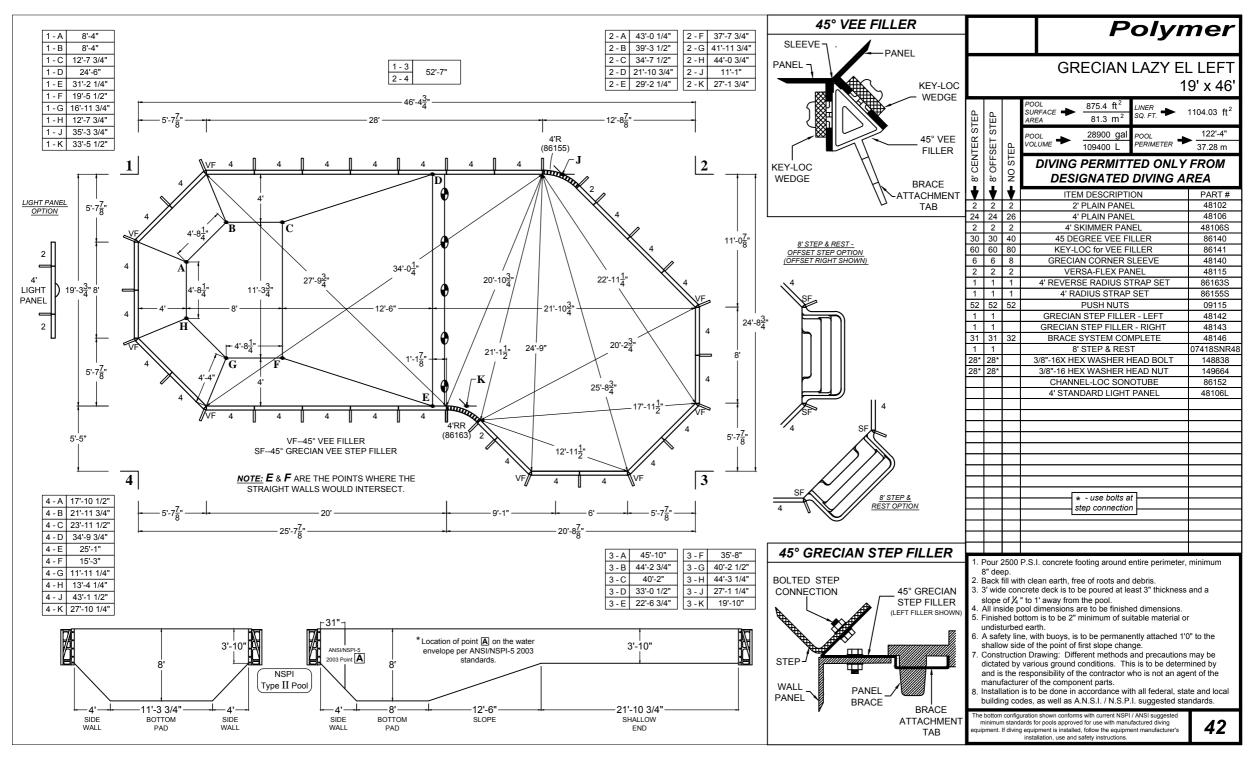


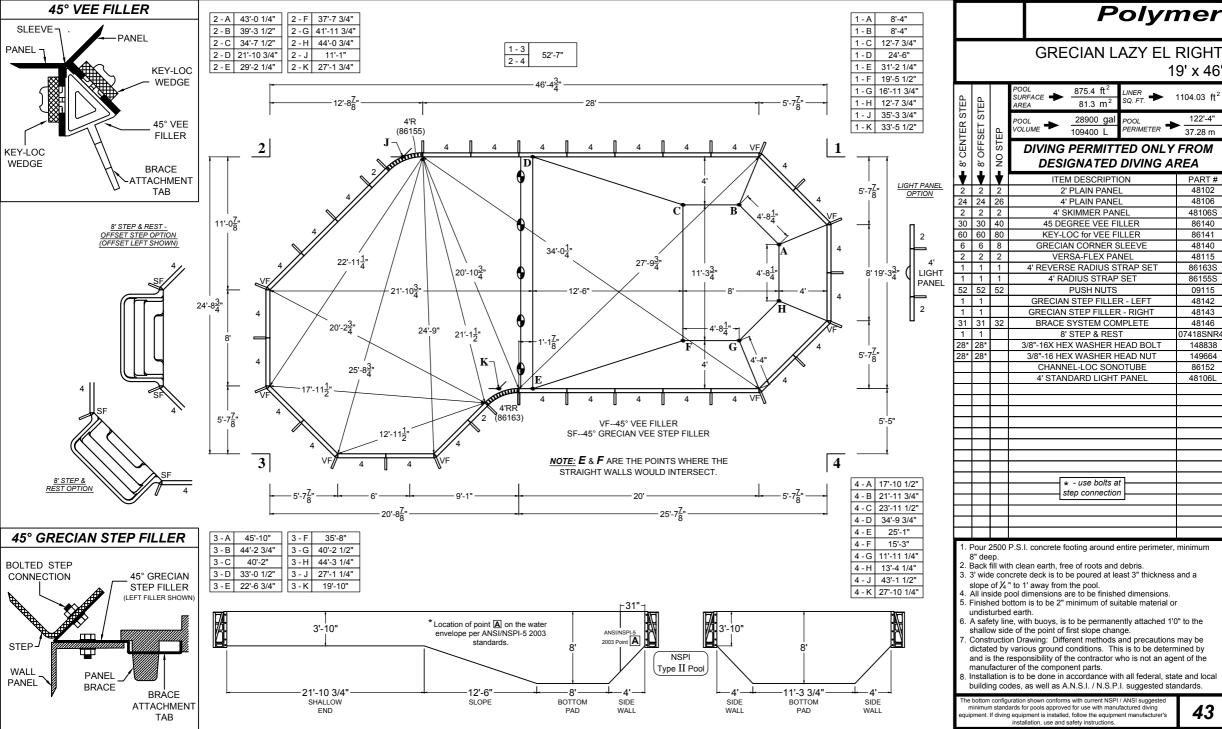
GRECIAN LAZY EL RIGHT 16'-6" x 42'-6"

692.4 ft<sup>2</sup> LINER

	STEP		$\begin{array}{c} \text{SURFACE} \longrightarrow \begin{array}{c} 692.4 \text{ II} \\ \text{AREA} \end{array} \longrightarrow \begin{array}{c} 692.4 \text{ II} \\ \text{64.3 m}^2 \end{array} \longrightarrow \begin{array}{c} 8 \\ \text{SQ. FT.} \longrightarrow \begin{array}{c} 8 \\ \text{SQ. FT.} \end{array}$	35.3125 ft <sup>2</sup>
	S SI		POOL 22500 gal POOL	111'
	岜	EP	VOLUME 85200 L PERIMETER	33.83 m
	· 8' CENTER	NO STEF	DIVING PERMITTED ONLY DESIGNATED DIVING A	
	\	\ ▼	ITEM DESCRIPTION	PART#
	1	22	1' PLAIN PANEL	48101
	5	2	2' PLAIN PANEL	48102
	1	22	3' PLAIN PANEL	48108
	1	22	3'6" PLAIN PANEL	48105
	17	22	4' PLAIN PANEL	48106
	2	2	4' SKIMMER PANEL	48106S
	30	40	45 DEGREE VEE FILLER	86140
	60	80	KEY-LOC for VEE FILLER	86141
	6	8	GRECIAN CORNER SLEEVE	48140
	3	3	VERSA-FLEX PANEL	48115
	1	1	4' REVERSE RADIUS STRAP SET	86163S
	1	1	5' RADIUS to STRAIGHT STRAP SET	86279S
	1	1	STRAIGHT to 5' RADIUS STRAP SET	86281S
	78	78	PUSH NUTS	09115
	1		GRECIAN STEP FILLER - LEFT	48142
	1		GRECIAN STEP FILLER - RIGHT	48143
	31	32	BRACE SYSTEM COMPLETE	48146
	1		8' STEP & REST	07418SNR48
	28*		3/8"-16X HEX WASHER HEAD BOLT	148838
	28*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
			* - use bolts at	
			step connection	
$\vdash$				
$\vdash$	-			
<b>.</b>	_		D.C.L. concrete factions around entire navimeter	·

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

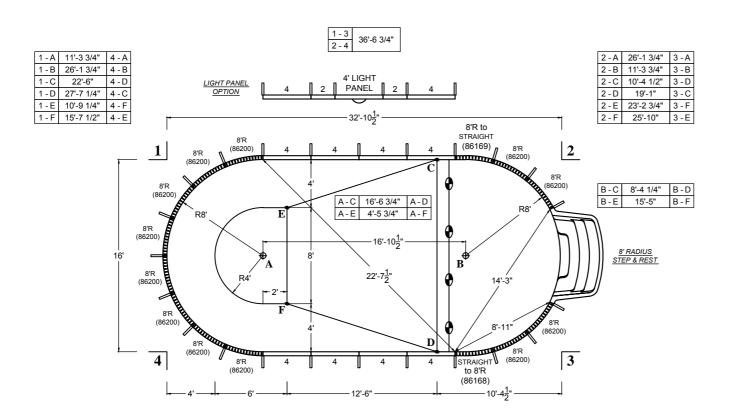


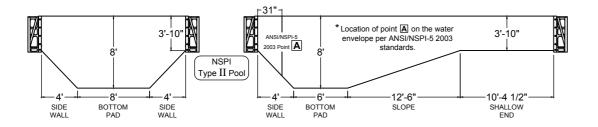


19' x 46'



- 3. 3' wide concrete deck is to be poured at least 3" thickness and a
- dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the
- building codes, as well as A.N.S.I. / N.S.P.I. suggested standards

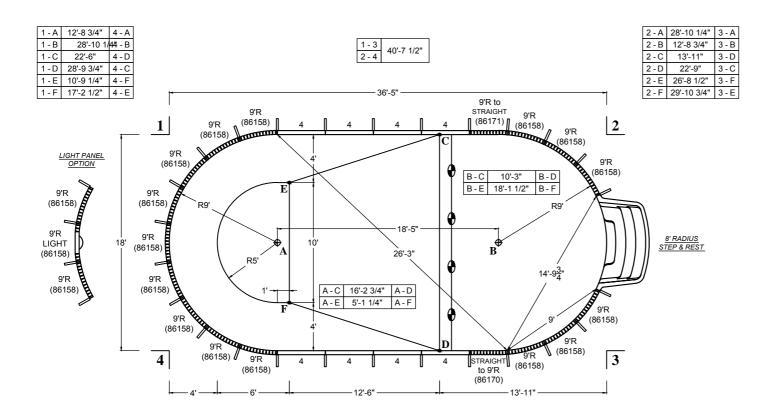


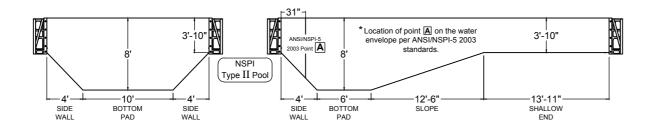


OVAL 16' x 33'

	ĒP	POOL SURFACE → 471.2 ft <sup>2</sup> AREA 43.8 m <sup>2</sup> LINER SQ. FT. →	526.00 ft <sup>2</sup>
	SST	POOL16700 gal POOL	84'-1"
	≌	VOLUME 63200 L	25.63 m
	8' RADIUS STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
$\mathbf{v} \mid \mathbf{v}$	♦	ITEM DESCRIPTION	PART#
		2' PLAIN PANEL	48102
	7	4' PLAIN PANEL	48106
	1	4' SKIMMER PANEL	48106S
	14	VERSA-FLEX PANEL	48115
	12	8' RADIUS STRAP SET	86200S
	1	STRAIGHT to 8' RADIUS STRAP SET	86168S
	1	8' RADIUS to STRAIGHT STRAP SET	86169S
	364	PUSH NUTS	09115
	23	BRACE SYSTEM COMPLETE	48146
	1	8' RADIUS STEP & REST	07418RSNR48
	14*	3/8"-16X HEX WASHER HEAD BOLT	148838
	14*	3/8"-16 HEX WASHER HEAD NUT	149664
		CHANNEL-LOC SONOTUBE	86152
		4' STANDARD LIGHT PANEL	48106L
	1		
	1		
	1		
	1		
	1		
	1		İ
$\neg$	1	1.16.4	
	1	* - use bolts at	
-1-	1	step connection	1
$\neg$	1=		Ц —
_	Ħ	This configuration is only available with	
	┿	8' Radius Step & Rest	
	_		L

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

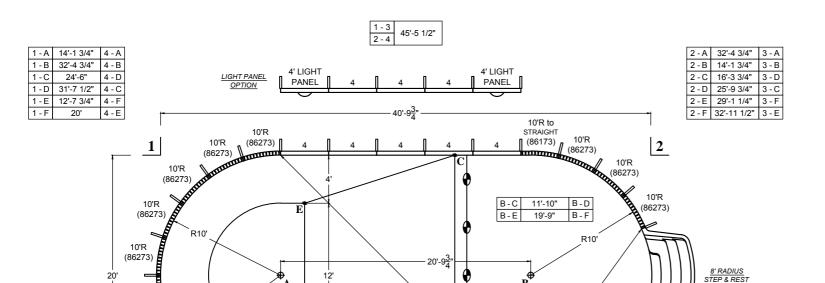




OVAL 18' x 36'

		ËP	POOL SURFACE → AREA	585.9 ft <sup>2</sup> 54.4 m <sup>2</sup>	SQ. FT.	655.50 ft <sup>2</sup>
		ST	POOL _	20250 gal	POOL _	93'-4"
		INS	VOLUME -	76600 L	PERIMETER	28.44 m
		8' RADIUS STEP		S PERMITT		
_ ₩	L♥	<b>↓</b>	ITE	EM DESCRIPTI	ON	PART#
		7		4' PLAIN PANE	L	48106
		1		SKIMMER PAN		48106S
		17		RSA-FLEX PA		48115
		15		RADIUS STRAP		86158S
		1		Γ to 9' RADIUS		86170S
		1	9' RADIUS	to STRAIGHT	STRAP SET	86171S
		442		PUSH NUTS		09115
		26		E SYSTEM CO		48146
		1		ADIUS STEP &		07418RSNR48
		14*		IEX WASHER H		148838
		14*		IEX WASHER H		149664
				NEL-LOC SON		86152
		igsquare	VERSA-FLEX	X STANDARD L	JIGHT PANEL	48116L
		$oxed{oxed}$				
<u> </u>	<u> </u>	igspace				
$\vdash$	<u> </u>	igspace				ļ
$\vdash$		<b>—</b>				
$\vdash$	<del>                                     </del>	$\vdash$				<b> </b>
$\vdash$	<del>                                     </del>	$\vdash$				ļ
$\vdash$	—	$\vdash$				<del> </del>
$\vdash$	<del></del>	$\vdash$				
$\vdash$	-	$\vdash$				
$\vdash$	$\vdash$	$\vdash$				-
$\vdash$	$\vdash$	$\vdash$				
<b>⊢</b>	$\vdash$					
$\vdash$	<del>                                     </del>	$\vdash$			_	
$\vdash$	<del>                                     </del>		<del>                                     </del>	* - use bolts a	-	1
				step connection	2	
	t					Ц
		Ħ		uration is only a Radius Step & F		
		كا				

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



28'-3<sup>1</sup>/<sub>2</sub>"

(86273)

3

(86273)

11'-9<u>1</u>"

Ammunda Maria

STRAIGHT (86273)

to 10'R (86172)

17'-7 1/4" A - D

6'-4"

10'R

(86273)

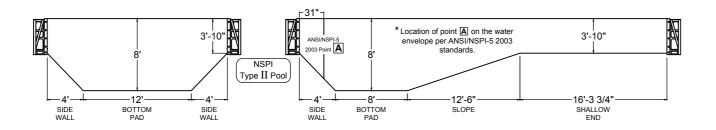
10'R

(86273)

10'R (86273)

Will the same of t

10'R (86273)

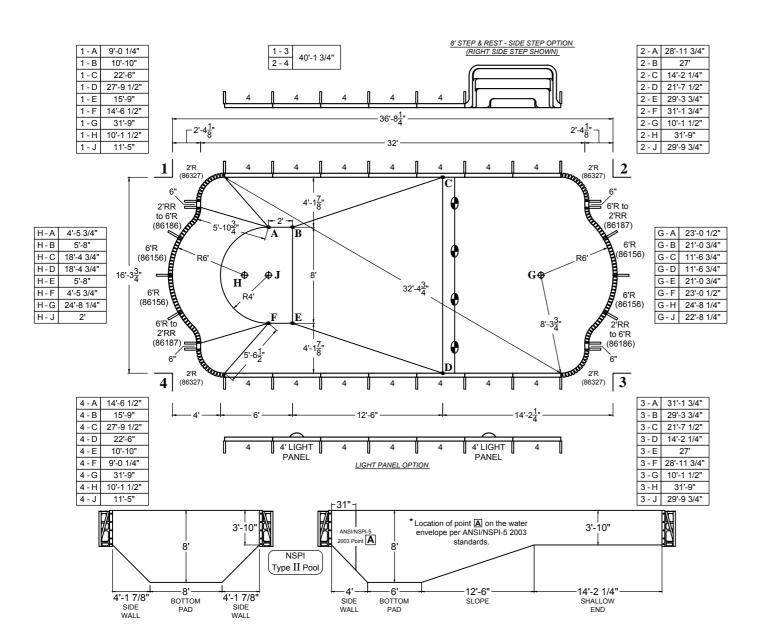


#### Polymer

**OVAL** 20' x 41'

		TEP	POOL SURFACE AREA 730.5 ft <sup>2</sup> LINER SQ. FT. SQ. FT.	816.25 ft <sup>2</sup>
		SS	POOL 25400 gal POOL	104'-6"
		JUS	96100 L PERIMETER	31.85 m
		8' RADIUS STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
<b>♦</b>	<b>\</b>	♦	ITEM DESCRIPTION	PART#
		8	4' PLAIN PANEL	48106
		2	4' SKIMMER PANEL	48106S
一门		18	VERSA-FLEX PANEL	48115
乛		16	10' RADIUS STRAP SET	86273S
乛		1	STRAIGHT to 10' RADIUS STRAP SET	86172S
J		1	10' RADIUS to STRAIGHT STRAP SET	86173S
┚		468	PUSH NUTS	09115
コ		29	BRACE SYSTEM COMPLETE	48146
┚		1	8' RADIUS STEP & REST	07418RSNR48
⅃		14*	3/8"-16X HEX WASHER HEAD BOLT	148838
		14*	3/8"-16 HEX WASHER HEAD NUT	149664
_[			CHANNEL-LOC SONOTUBE	86152
		igsquare	4' STANDARD LIGHT PANEL	48106L
_		Щ		
_	_	$\vdash$		ļ
_	—	$\vdash$		
+		$\vdash$		
$\dashv$		$\vdash$		<del>                                     </del>
$\dashv$		$\vdash$		
+	_	$\vdash$		-
$\dashv$	_	$\vdash$		1
$\dashv$	_	$\vdash$		
$\dashv$	_	$\vdash$		-
$\dashv$	_	$\vdash$		-
$\dashv$	_	$\vdash$		
$\dashv$	—		<u> </u>	
$\dashv$	$\overline{}$		* - use bolts at	
┿	_		step connection	
-				Ц
$\dashv$		ΗĪ	This configuration is only available with	
$\dashv$		ϯϤͺͺ	8' Radius Step & Rest	
_	_			

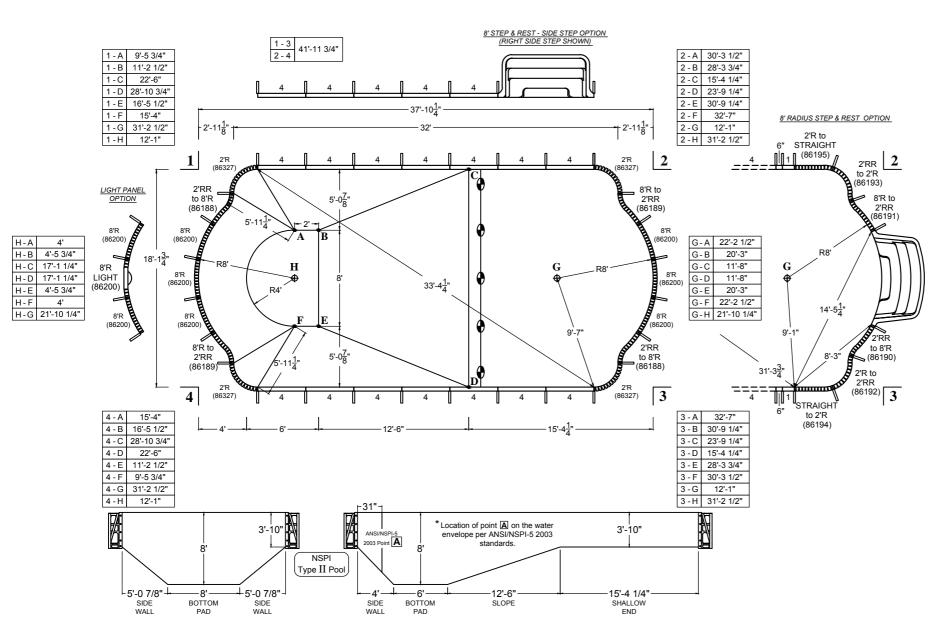
- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\frac{1}{4}$  " to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



ROMAN END 16' x 37'

			POOL SURFACE $\longrightarrow$ $\frac{550.0 \text{ ft}^2}{51.1 \text{ m}^2}$ LINER SQ. FT. $\longrightarrow$ 5	98.4648 ft <sup>2</sup>
	STEP		POOL 18700 gal POOL	95'-8"
	ST	Ч	VOLUME 70800 L PERIMETER	29.16 m
	- 8' SIDE	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
\.	•	▼.	ITEM DESCRIPTION	PART#
	4	4	6" PLAIN PANEL	48100
	11	13	4' PLAIN PANEL	48106
	1	1	4' SKIMMER PANEL	48106S
	12	12	VERSA-FLEX PANEL	48115
	4	4	6' RADIUS STRAP SET	86156S
<u> </u>	4	4	2' RADIUS STRAP SET	86327S
<u> </u>	2	2	2'RR to 6'R STRAP SET	86186S
	2	2	6'R to 2'RR STRAP SET	86187S
	312	312	PUSH NUTS	09115
	29	30	BRACE SYSTEM COMPLETE	48146
	1		8' STEP & REST	07418SNR48
	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	42106L
	<u> </u>			
	<u> </u>			
_				
			* - use bolts at step connection	

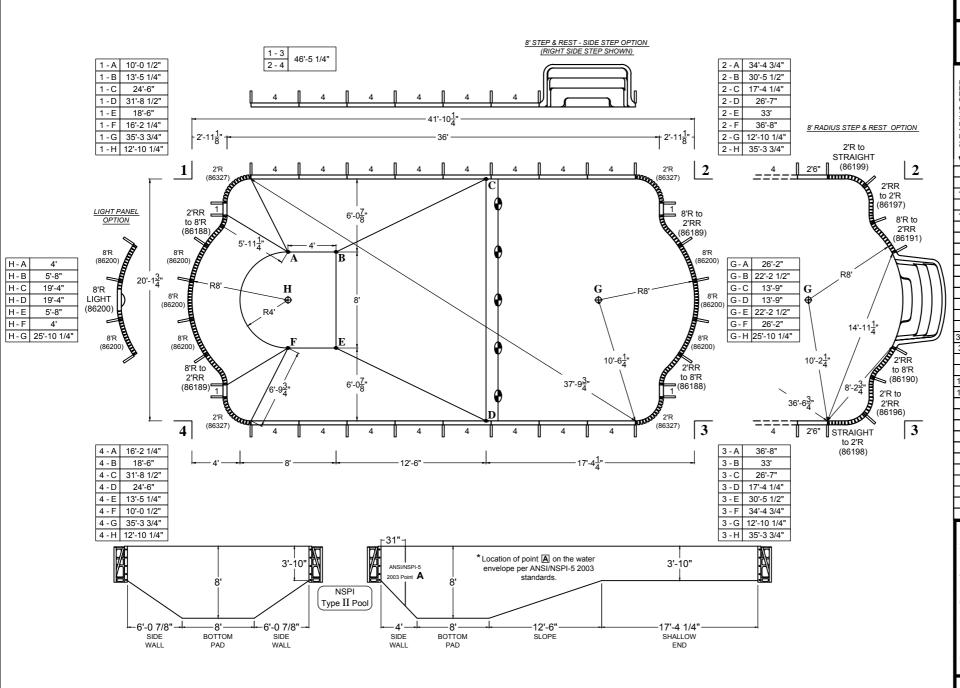
- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\frac{1}{4}$ " to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



ROMAN END 18' x 38'

STEP			$\begin{array}{c} POOL \\ SURFACE \\ AREA \end{array} \longrightarrow \begin{array}{c} 627.7 \text{ ft}^2 \\ \hline 58.3 \text{ m}^2 \end{array} \begin{array}{c} \text{LINER} \\ \text{SQ. FT.} \end{array} \longrightarrow \begin{array}{c} 6 \\ 6 \\ \text{SQ. FT.} \end{array}$	86.8954 ft <sup>2</sup>
S	STEP		POOL 21000 gal POOL	100'
lΩ	ST	EP	VOLUME 79500 L PERIMETER	30.48 m
· 8' RADIUS	8' SIDE	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
\	•	<b>\</b>	ITEM DESCRIPTION	PART#
2			6" PLAIN PANEL	48100
2			1' PLAIN PANEL	48101
11	11	13	4' PLAIN PANEL	48106
1	1	1	4' SKIMMER PANEL	48106S
13	14	14	VERSA-FLEX PANEL	48115
3	6	6	8' RADIUS STRAP SET	86200S
2	4	4	2' RADIUS STRAP SET	86327S
1	2	2	2'RR to 8'R STRAP SET	86188S
1	2	2	8'R to 2'RR STRAP SET	86189S
1			2'RR to 8'R STRAP SET	86190S
1			8'R to 2'RR STRAP SET	86191S
1			2'R to 2'RR STRAP SET	86192S
1			2'RR to 2'R STRAP SET	86193S
1			STRAIGHT to 2'R STRAP SET	86194S
1			2'R to STRAIGHT STRAP SET	86195S
338	364	364	PUSH NUTS	09115
30	27	28	BRACE SYSTEM COMPLETE	48146
1			8' RADIUS STEP & REST	07418RSNR48
	1		8' STEP & REST	07418SNR48
14*	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
14*	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			VERSA-FLEX STANDARD LIGHT PANEL	48116L
			* - use bolts at	
			step connection	
			atop connection	

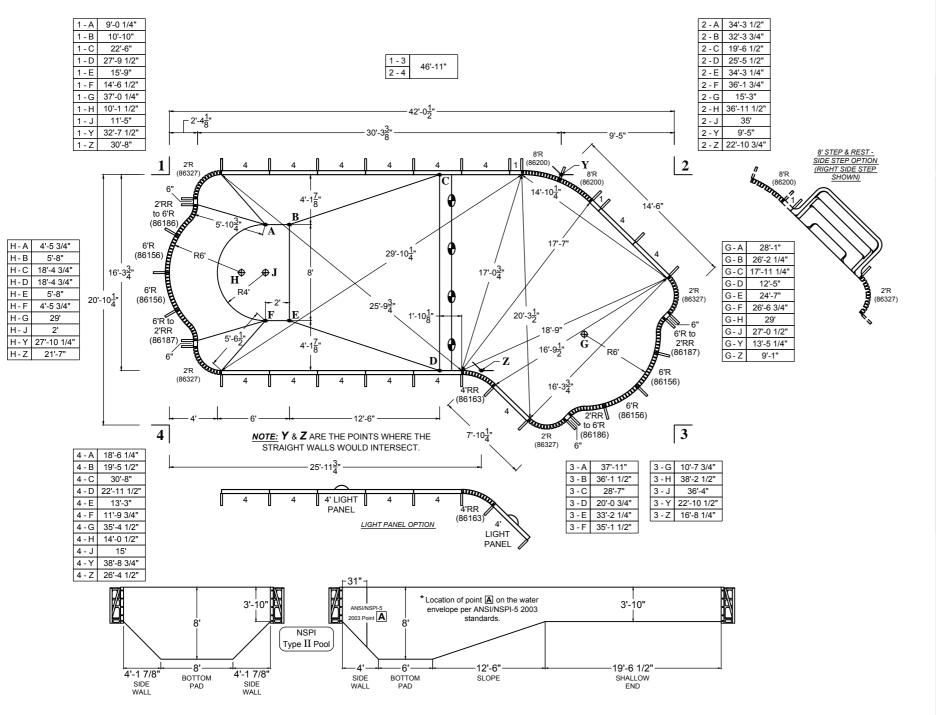
- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\frac{1}{2}$ " to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



ROMAN END 20' x 42'

	_					
	EP				POOL SURFACE $\longrightarrow$ 772.4 ft <sup>2</sup> AREA 71.7 m <sup>2</sup> LINER SQ. FT. $\longrightarrow$ 8	43.1871 ft <sup>2</sup>
	ST	STEP		POOL 25700 gal POOL	112'	
	NS	ST	d.	VOLUME 97300 L PERIMETER	34.13 m	
	8' RADIUS STEP	8' SIDE	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A		
	+	Ŧ	1			
	_	4	4	ITEM DESCRIPTION  1' PLAIN PANEL	PART # 48101	
	2	4	4	2'6" PLAIN PANEL	48103	
	12	12	14	4' PLAIN PANEL	48106	
	2	2	2	4' SKIMMER PANEL	48106S	
	13	14	14	VERSA-FLEX PANEL	48115	
	3	6	6	8' RADIUS STRAP SET	86200S	
	2	4	4	2' RADIUS STRAP SET	86327S	
	1	2	2	2'RR to 8'R STRAP SET	86188S	
	1	2	2	8'R to 2'RR STRAP SET	86189S	
\	1			2'RR to 8'R STRAP SET	86190S	
//	1			8'R to 2'RR STRAP SET	86191S	
11	1			2'R to 2'RR STRAP SET	86196S	
11	1			2'RR to 2'R STRAP SET	86197S	
Ш	1			STRAIGHT to 2'R STRAP SET	86198S	
	1			2'R to STRAIGHT STRAP SET	86199S	
/	338	364	364	PUSH NUTS	09115	
	32	33	34	BRACE SYSTEM COMPLETE	48146	
	1	00	0.1	8' RADIUS STEP & REST	07418RSNR48	
	H	1		8' STEP & REST	07418SNR48	
	14*	14*		3/8"-16X HEX WASHER HEAD BOLT	148838	
	14*	14*		3/8"-16 HEX WASHER HEAD NUT	149664	
	$\vdash$			CHANNEL-LOC SONOTUBE	86152	
				VERSA-FLEX STANDARD LIGHT PANEL	48116L	
				* - use bolts at		
				step connection		
	_					

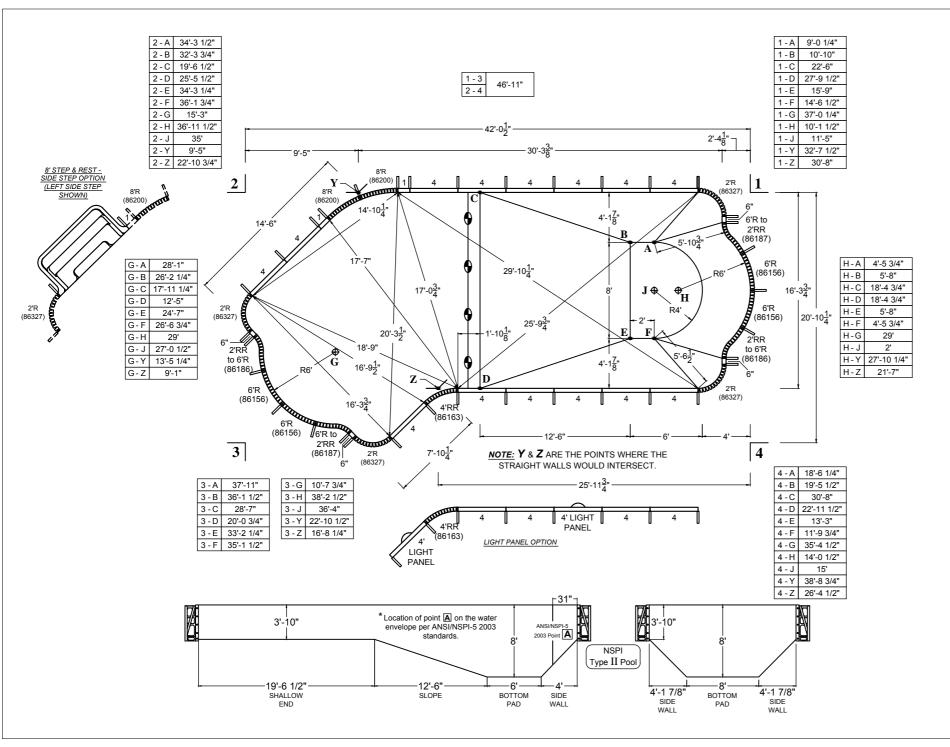
- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼ " to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



ROMAN END LAZY EL LEFT 16' x 42'

			$\begin{array}{c} POOL \\ SURFACE \\ AREA \end{array} \longrightarrow \begin{array}{c} 646.2 \text{ ft}^2 \\ \hline 60.0 \text{ m}^2 \end{array} \begin{array}{c} LINER \\ SQ. FT. \end{array} \longrightarrow \begin{array}{c} 8$	806.1094 ft <sup>2</sup>
	STEP		POOL 21200 gal POOL	107'-2"
	S	STEP	VOLUME 80200 L PERIMETER	32.66 m
	8' SIDE	NO	DIVING PERMITTED ONLY DESIGNATED DIVING A	_
<b>V</b>	<b>†</b>	<b>\</b>	ITEM DESCRIPTION	PART #
	4	4	6" PLAIN PANEL	48100
	2	2	1' PLAIN PANEL	48101
	10	12	4' PLAIN PANEL	48106
	2	2	4' SKIMMER PANEL	48106S
	15	15	VERSA-FLEX PANEL	48115
	2	2	8' RADIUS STRAP SET	86200S
	4	4	6' RADIUS STRAP SET	86156S
	4	4	2' RADIUS STRAP SET	86327S
	1	1	4' REVERSE RADIUS STRAP SET	86163S
	2	2	2'RR to 6'R STRAP SET	86186S
	2	2	6'R to 2'RR STRAP SET	86187S
;	390	390	PUSH NUTS	09115
	34	35	BRACE SYSTEM COMPLETE	48146
	1		8' STEP & REST	07418SNR4
	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
			* - use bolts at step connection	
			Step connection	ĺ
				ĺ

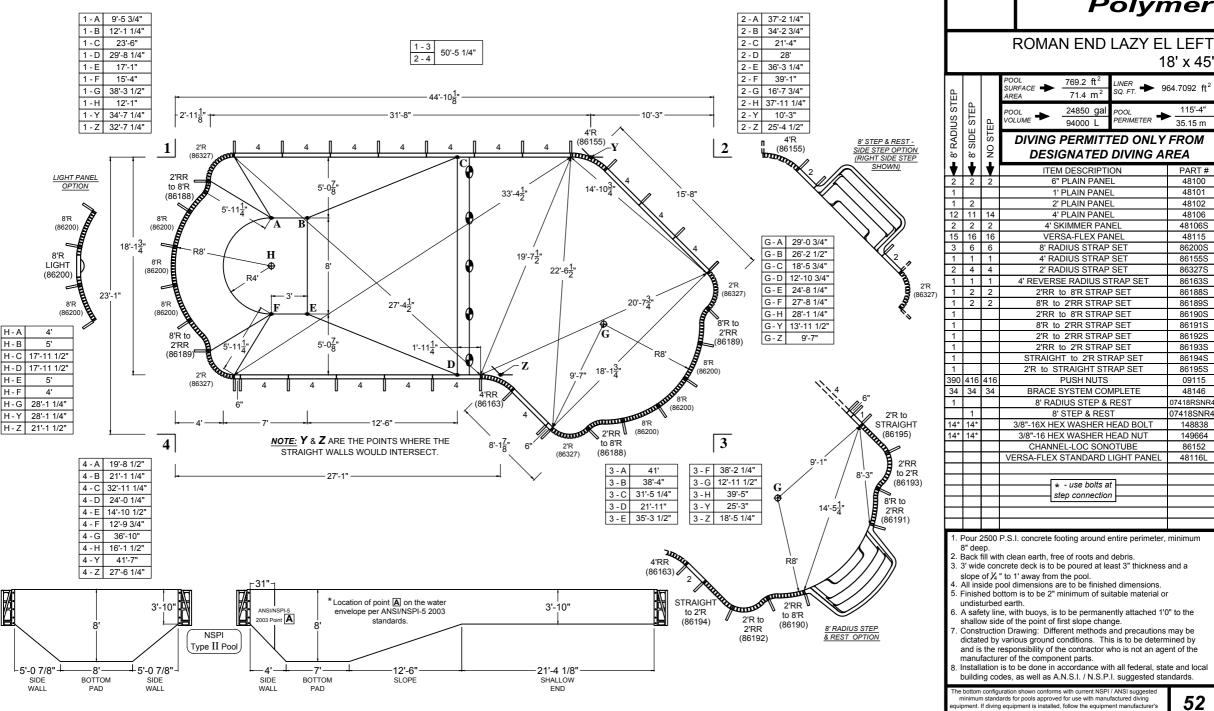
- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



ROMAN END LAZY EL RIGHT 16' x 42'

			$\frac{POOL}{SURFACE}$ $\rightarrow$ $\frac{646.2 \text{ ft}^2}{60.0 \text{ m}^2}$ $\frac{LINER}{SQ. FT.}$ $\rightarrow$ 8	06.1094 ft <sup>2</sup>
	STEP		POOL 21200 gal POOL	107'-2"
	S1	EP	VOLUME 80200 L PERIMETER	32.66 m
	8' SIDE	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
L	•	♥	ITEM DESCRIPTION	PART#
	4	4	6" PLAIN PANEL	48100
	2	2	1' PLAIN PANEL	48101
	10	12	4' PLAIN PANEL	48106
	2	2	4' SKIMMER PANEL	48106S
	15	15	VERSA-FLEX PANEL	48115
	2	2	8' RADIUS STRAP SET	86200S
	4	4	6' RADIUS STRAP SET	86156S
	4	4	2' RADIUS STRAP SET	86327S
	1	1	4' REVERSE RADIUS STRAP SET	86163S
	2	2	2'RR to 6'R STRAP SET	86186S
	2	2	6'R to 2'RR STRAP SET	86187S
	390	390	PUSH NUTS	09115
	34	35	BRACE SYSTEM COMPLETE	48146
	1		8' STEP & REST	07418SNR48
	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
$oxed{oxed}$		$oxed{oxed}$		
$\Box$		$oxed{oxed}$		
Ш		$oxed{oxed}$		
			* - use bolts at	
$ldsymbol{ld}}}}}}$			step connection	
$\Box$			[	
$\Box$		$oxed{oxed}$		
$\Box$				

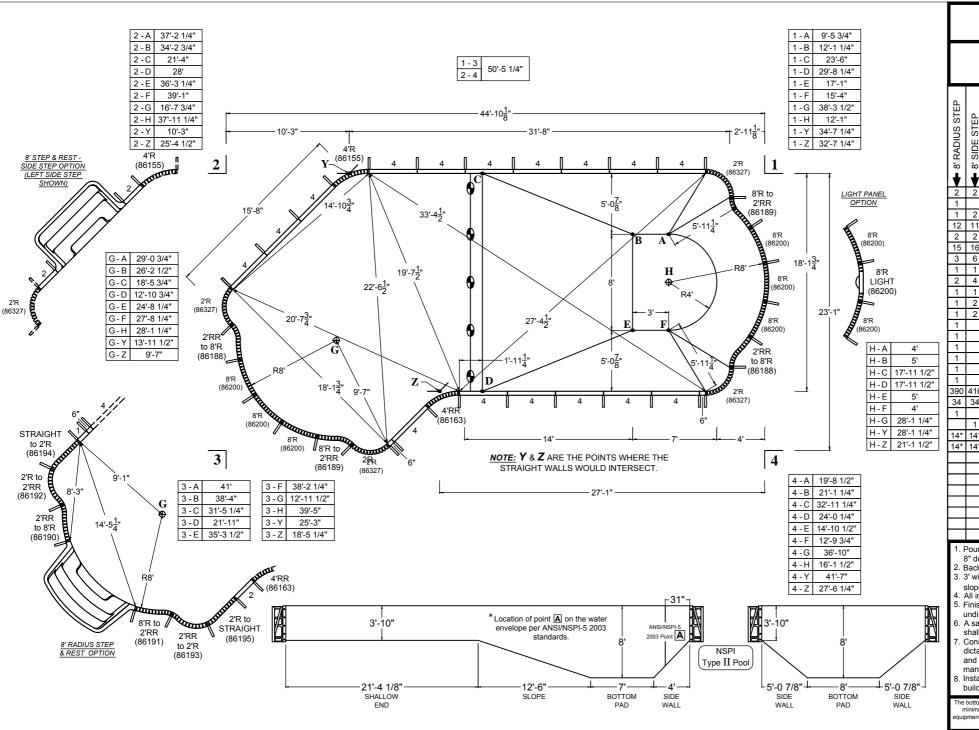
- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



STEP			SURFACE $\rightarrow$ $769.2 \text{ ft}^2$ LINER SQ. FT. $\rightarrow$ 9	964.7092 ft <sup>2</sup>
S	US ST STEP		POOL 24850 gal POOL	115'-4"
lΩ	ST	EP	VOLUME 94000 L PERIMETER	35.15 m
- 8' RADIUS	- 8' SIDE	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
	♥	<b>\</b>	ITEM DESCRIPTION	PART#
2	2	2	6" PLAIN PANEL	48100
1			1' PLAIN PANEL	48101
1	2		2' PLAIN PANEL	48102
12	11	14	4' PLAIN PANEL	48106
2	2	2	4' SKIMMER PANEL	48106S
15	16	16	VERSA-FLEX PANEL	48115
3	6	6	8' RADIUS STRAP SET	86200S
1	1	1	4' RADIUS STRAP SET	86155S
2	4	4	2' RADIUS STRAP SET	86327S
1	1	1	4' REVERSE RADIUS STRAP SET	86163S
1	2	2	2'RR to 8'R STRAP SET	86188S
1	2	2	8'R to 2'RR STRAP SET	86189S
1			2'RR to 8'R STRAP SET	86190S
1			8'R to 2'RR STRAP SET	86191S
1			2'R to 2'RR STRAP SET	86192S
1			2'RR to 2'R STRAP SET	86193S
1			STRAIGHT to 2'R STRAP SET	86194S
1			2'R to STRAIGHT STRAP SET	86195S
390	416	416	PUSH NUTS	09115
34	34	34	BRACE SYSTEM COMPLETE	48146
1			8' RADIUS STEP & REST	07418RSNR48
	1		8' STEP & REST	07418SNR48
14*	14*		3/8"-16X HEX WASHER HEAD BOLT	148838
14*	14*		3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			VERSA-FLEX STANDARD LIGHT PANEL	48116L
			* - use bolts at	
			* - use boils at	
			step connection	

- dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the

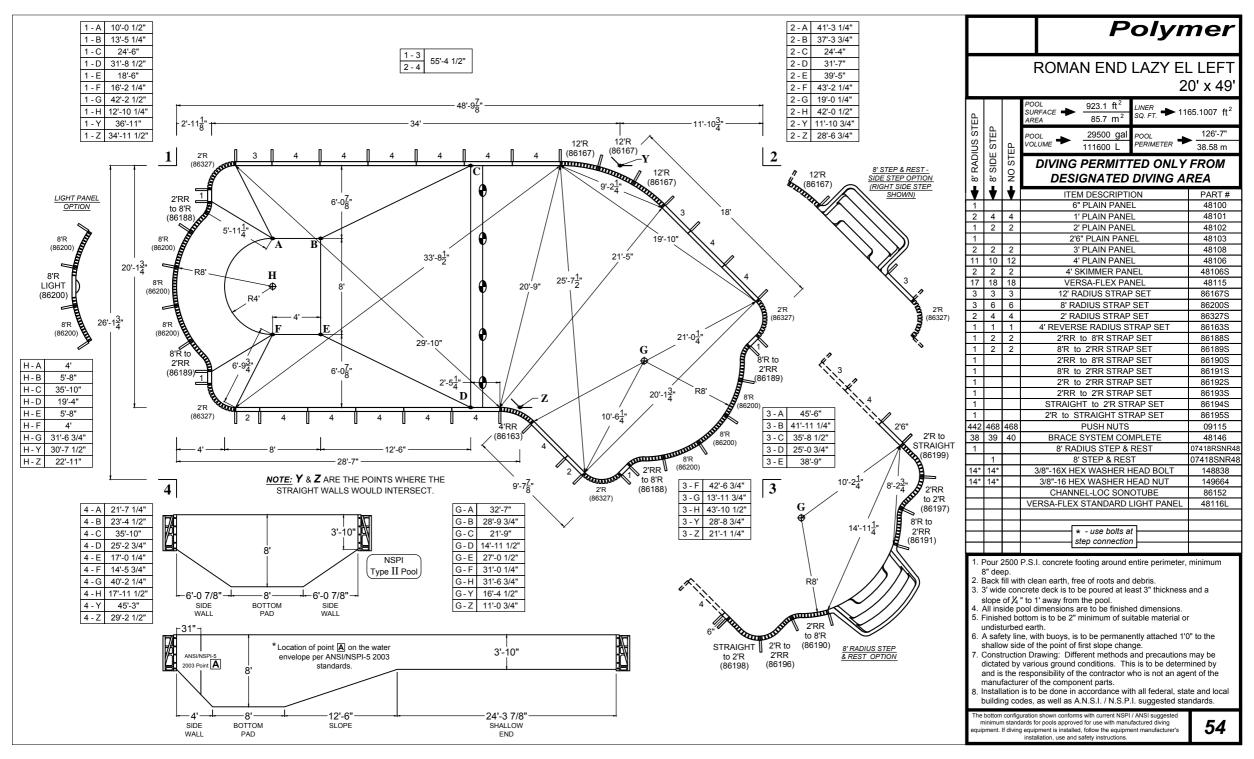
installation, use and safety instructions.

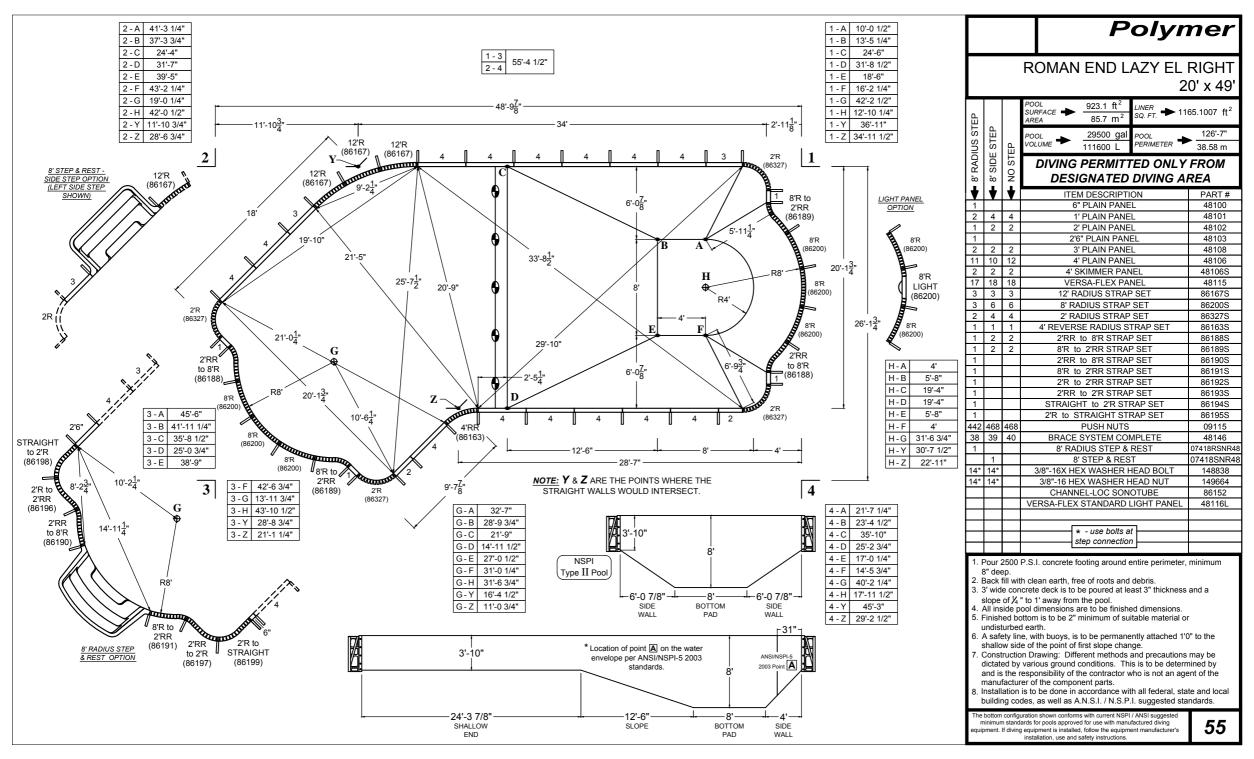


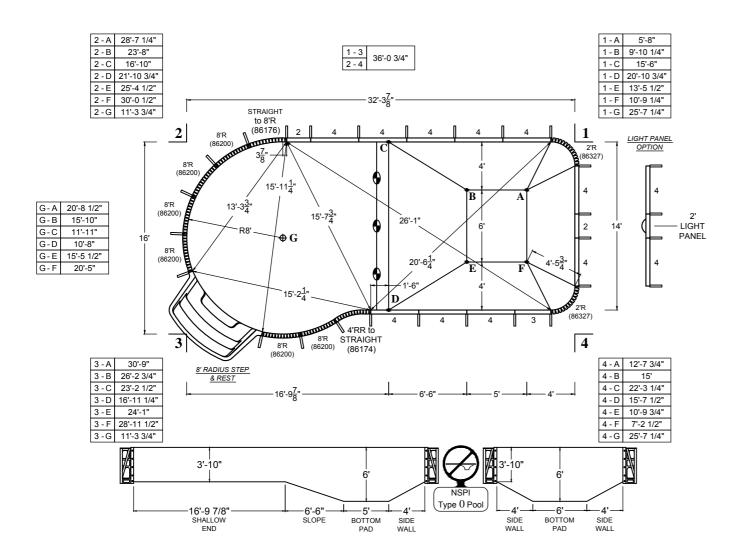
ROMAN END LAZY EL RIGHT 18' x 45'

EP				$\begin{array}{c} POOL\\ SURFACE \\ AREA \end{array} \longrightarrow \begin{array}{c} 769.2 \text{ ft}^2\\ \hline 71.4 \text{ m}^2 \end{array} \begin{array}{c} \textit{LINER}\\ \text{SQ. FT.} \longrightarrow 9 \end{array}$	64.7092 ft <sup>2</sup>
ST	STEP		POOL 24850 gal POOL	115'-4"	
INS	ST	ᇤ	VOLUME 94000 L PERIMETER	35.15 m	
8' RADIUS STEP	- 8' SIDE	NO STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A		
$  \downarrow  $	•	<b>\</b>	ITEM DESCRIPTION	PART#	
2	2	2	6" PLAIN PANEL	48100	
1			1' PLAIN PANEL	48101	
1	2		2' PLAIN PANEL	48102	
12	11	14	4' PLAIN PANEL	48106	
2	2	2	4' SKIMMER PANEL	48106S	
15	16	16	VERSA-FLEX PANEL	48115	
3	6	6	8' RADIUS STRAP SET	86200S	
1	1	1	4' RADIUS STRAP SET	86155S	
2	4	4	2' RADIUS STRAP SET	86327S	
1	1	1	4' REVERSE RADIUS STRAP SET	86163S	
1	2	2	2'RR to 8'R STRAP SET	86188S	
1	2	2	8'R to 2'RR STRAP SET	86189S	
1			2'RR to 8'R STRAP SET	86190S	
1			8'R to 2'RR STRAP SET	86191S	
1			2'R to 2'RR STRAP SET	86192S	
1			2'RR to 2'R STRAP SET	86193S	
1			STRAIGHT to 2'R STRAP SET	86194S	
1			2'R to STRAIGHT STRAP SET	86195S	
390	416	416	PUSH NUTS	09115	
34	34	34	BRACE SYSTEM COMPLETE	48146	
1			8' RADIUS STEP & REST	07418RSNR48	
	1		8' STEP & REST	07418SNR48	
14*	14*		3/8"-16X HEX WASHER HEAD BOLT	148838	
14*	14*		3/8"-16 HEX WASHER HEAD NUT	149664	
			CHANNEL-LOC SONOTUBE	86152	
			VERSA-FLEX STANDARD LIGHT PANEL	48116L	
			* - use bolts at		
			step connection		

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- All inside pool dimensions are to be finished dimensions.
   Finished bottom is to be 2" minimum of suitable material or
- undisturbed earth.
  6. A safety line, with buoys, is to be permanently attached 1'0" to the
- shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.





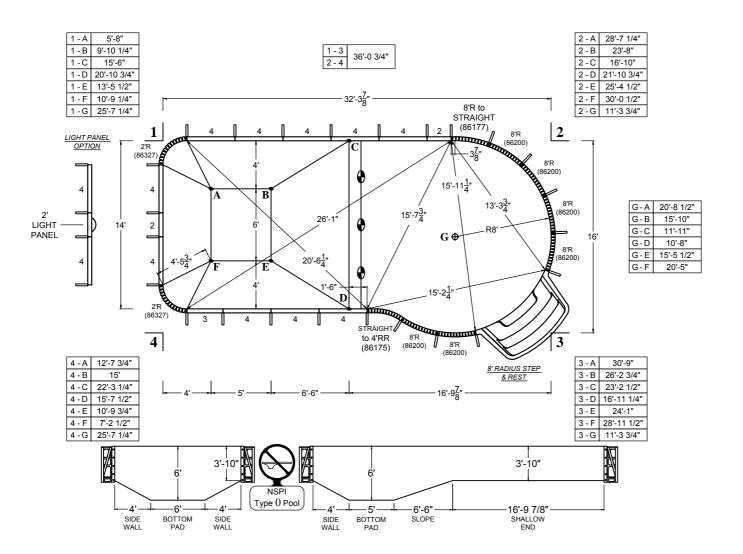


KEYHOLE - 2' RADIUS STANDARD VIEW - 16' x 32'

	<u>ا</u> ا	POOL SURFACE -	446.8 ft <sup>2</sup> 41.5 m <sup>2</sup>	LINER SQ. FT.	516.00 ft <sup>2</sup>
	STE	POOL	12650 gal	POOL _	86'-6"
	NS	VOLUME -	47900 L	PERIMETER	26.36 m
	<ul> <li>8' RADIUS STEP</li> </ul>	NO DIVING	S ALLOV	VED IN TH	IS POOL
•	♥		DESCRIPTI		PART#
	2		PLAIN PANE		48102
	1	3' F	PLAIN PANE	L	48108
	9	4' F	PLAIN PANE	L	48106
	1		IMMER PAN		48106S
	10	VERS	SA-FLEX PAI	NEL	48115
	6	8' RAD	DIUS STRAP	SET	86200S
	2	2' RAD	DIUS STRAP	SET	86327S
	1	8'R to 4	1'RR STRAF	SET	86174S
	1	STRAIGH	T to 8'R STR	AP SET	86176S
	260	F	PUSH NUTS		09115
	24	BRACE S	YSTEM COM	MPLETE	48146
	1	8' RADI	US STEP &	REST	07418RSNR48
	14*	3/8"-16X HEX	WASHER H	IEAD BOLT	148838
	14*	3/8"-16 HEX	WASHER H	IEAD NUT	149664
		CHANNEL-LOC SONOTUBE		86152	
		2' STANDARD LIGHT PANEL		48102L	
		* - use bolts at step connection			
		Sit	p comiculor	<u>'</u>	
		This configura	tion is only s	voilable with	4
	Д		dius Step & F		
					Ľ

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\frac{1}{2}$ 4 " to 1' away from the pool.
- All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

The bottom configuration shown conforms with current NSPI/ANSI suggested minimum standards for pools that are NOT approved for diving.

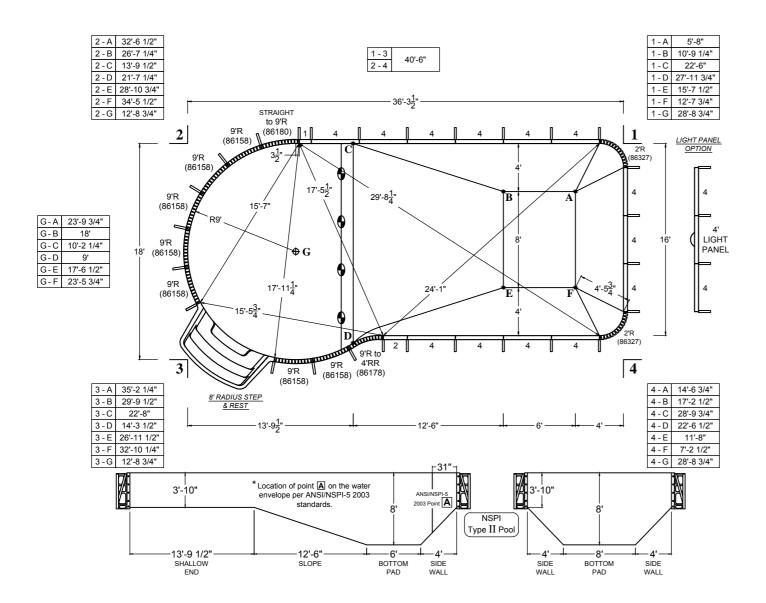


KEYHOLE - 2' RADIUS REVERSE VIEW - 16' x 32'

	EP	POOL SURFACE ➡ AREA	446.8 ft <sup>2</sup> 41.5 m <sup>2</sup>	LINER SQ. FT.	516.00 ft <sup>2</sup>
	ST	POOL -	12650 gal	POOL	86'-6"
	US	VOLUME	47900 L	PERIMETER	26.36 m
	• 8' RADIUS STEP	NO DIVI	NG ALLOV	VED IN TH	IS POOL
<b>*</b>   <b>*</b>	<b>*</b>	IT	EM DESCRIPTI	ON	PART#
	2		2' PLAIN PANE	L	48102
	1		3' PLAIN PANE	L	48108
	9		4' PLAIN PANE	L	48106
	1	4	' SKIMMER PAN	NEL .	48106S
	10	V	ERSA-FLEX PA	NEL	48115
	6	8'	RADIUS STRAP	SET	86200S
	2	2'	RADIUS STRAP	SET	86327S
	1	4'R	R to 8'R STRAF	SET	86175S
	1	8'R to	STRAIGHT STR	RAP SET	86177S
	260		PUSH NUTS		09115
	24	BRAC	E SYSTEM CO	MPLETE	48146
	1	8' F	ADIUS STEP &	REST	07418RSNR48
	14*	3/8"-16X	HEX WASHER I	HEAD BOLT	148838
	14*	3/8"-16	HEX WASHER H	HEAD NUT	149664
		CHA	NNEL-LOC SON	OTUBE	86152
		2' ST/	ANDARD LIGHT	PANEL	48102L
			•	•	
			* - use bolts a	<i>t</i>	
			step connection		
			c.op connection		
		This confid	guration is only a	vailable with	
	Ц		Radius Step & F		
	Ь		· · · · · · · · · · · · · · · · · · ·		

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

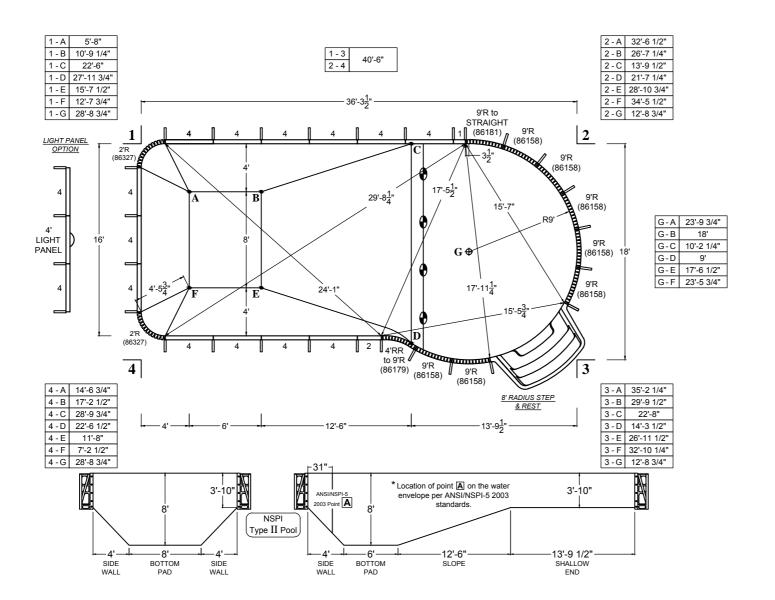
The bottom configuration shown conforms with current NSPI/ANSI suggested minimum standards for pools that are NOT approved for diving.



KEYHOLE - 2' RADIUS STANDARD VIEW - 18' x 36'

		EP	POOL SURFACE → 570.1 ft <sup>2</sup> AREA SQ. FT. →	653.25 ft <sup>2</sup>				
		ST	POOL 19550 gal POOL	97'-6"				
		lΩ	VOLUME 74000 L PERIMETER	29.71 m				
		8' RADIUS STEP	DIVING PERMITTED ONLY					
١.	١.	∞	DESIGNATED DIVING A	REA				
\▼	*	▼.	ITEM DESCRIPTION	PART#				
		1	1' PLAIN PANEL	48101				
		1	2' PLAIN PANEL	48102				
		12	4' PLAIN PANEL	48106				
		1	4' SKIMMER PANEL	48106S				
		11	VERSA-FLEX PANEL	48115				
		7	9'R PANEL STRAP SET	86158S				
		2	2' RADIUS STRAP SET	86327S				
		1	9'R to 4'RR STRAP SET	86178S				
		1	STRAIGHT to 9'R STRAP SET	86180S				
		286	PUSH NUTS	09115				
		30	BRACE SYSTEM COMPLETE	48146				
		1	8' RADIUS STEP & REST	07418RSNR48				
		14*	3/8"-16X HEX WASHER HEAD BOLT	148838				
		14*	3/8"-16 HEX WASHER HEAD NUT	149664				
			CHANNEL-LOC SONOTUBE	86152				
			4' STANDARD LIGHT PANEL	48106L				
			* - use bolts at					
			step connection					
			diep delineation					
			This configuration is only available with					
		Ц	8' Radius Step & Rest					
			o nadius stop a nost					
1 5	Pour 2500 P.S.I. concrete footing around entire perimeter, minimum							

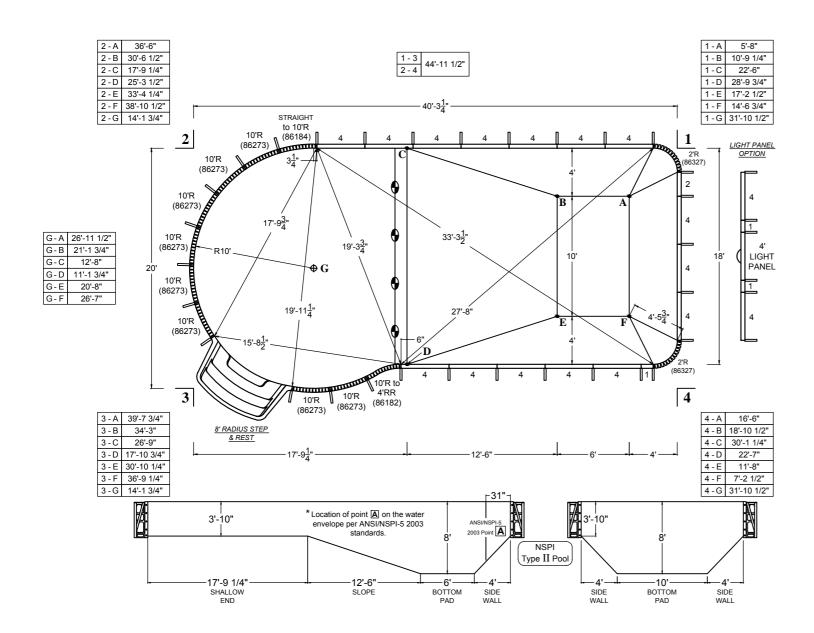
- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



KEYHOLE - 2' RADIUS REVERSE VIEW - 18' x 36'

		EP	POOL SURFACE → 570.1 ft <sup>2</sup> AREA 53.0 m <sup>2</sup> LINER SQ. FT. →	653.25 ft <sup>2</sup>
		ST	POOL 19550 gal POOL	97'-6"
		lΩ	VOLUME 74000 L PERIMETER	29.71 m
		8' RADIUS STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
1.	ı	∞		
1	V	Y	ITEM DESCRIPTION	PART#
<u></u>		1	1' PLAIN PANEL	48101
_		1	2' PLAIN PANEL	48102
<u> </u>		12	4' PLAIN PANEL	48106
$\vdash$	<u> </u>	1	4' SKIMMER PANEL	48106S
$\vdash$	<u> </u>	11	VERSA-FLEX PANEL	48115
$\vdash$		7	9'R PANEL STRAP SET	86158S
<u> </u>		2	2' RADIUS STRAP SET	86327S
$\vdash$	<u> </u>	1	4'RR to 9'R STRAP SET	86179S
_		1	9'R to STRAIGHT STRAP SET	86181S
_		286	PUSH NUTS	09115
<u></u>		30	BRACE SYSTEM COMPLETE	48146
		1	8' RADIUS STEP & REST	07418RSNR48
		14*	3/8"-16X HEX WASHER HEAD BOLT	148838
<u> </u>		14*	3/8"-16 HEX WASHER HEAD NUT	149664
<u></u>			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
<u> </u>				
		Ш		
			* - use bolts at	
			step connection	
		$\Box$	This configuration is only available with	
		Ц	8' Radius Step & Rest	
		$\Box$	o riddius stop a riest	
1 1	Dour	2500	P.S.I. concrete footing around entire perimeter.	minimum

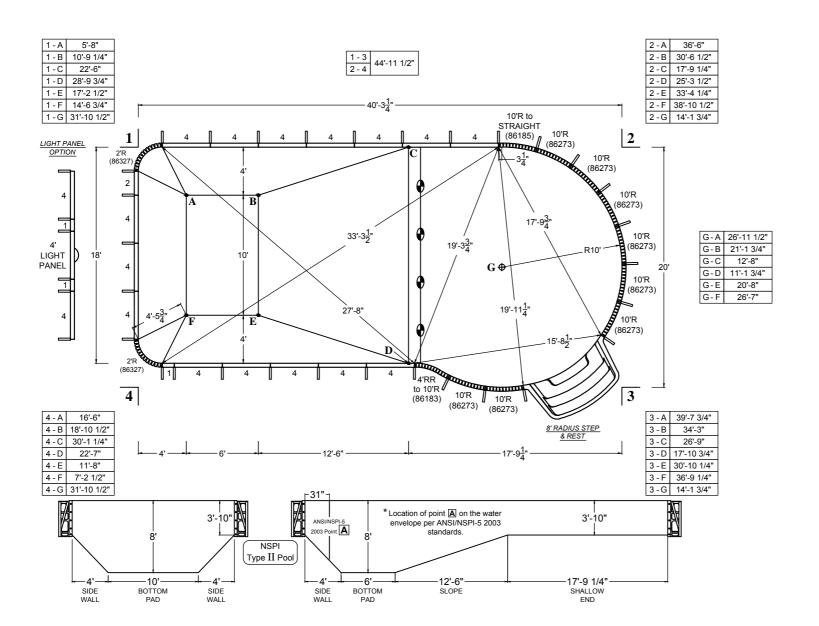
- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



KEYHOLE - 2' RADIUS STANDARD VIEW - 20' x 40'

		EP	POOL SURFACE - AREA	708.6 ft <sup>2</sup> 65.8 m <sup>2</sup>	SQ. FT.	805.4167 ft <sup>2</sup>	
		ST	POOL _	23800 gal	POOL	108'-8"	
		SOI	VOLUME -	90100 L	PERIMETER	33.12 m	
		8' RADIUS STEP	DIVING	PERMIT1	ED ONL	Y FROM	
١.	_	8	DESI	GNATED	DIVING A	AREA	
_★	*	<b>*</b>		M DESCRIPTI		PART#	
		1		' PLAIN PANE		48101	
		1		PLAIN PANE		48102	
		14	4'	PLAIN PANE	L	48106	
		1	4' S	KIMMER PAN	IEL	48106S	
		12	VEF	RSA-FLEX PA	NEL	48115	
		8	10'R F	PANEL STRAF	SET	86273S	
		2	2' RA	DIUS STRAP	SET	86327S	
		1	10'R t	o 4'RR STRAF	SET	86182S	
		1	STRAIGH	86184S			
		312		PUSH NUTS			
		30	BRACE	SYSTEM CO	MPLETE	48146	
		1	8' RAI	DIUS STEP &	REST	07418RSNR48	
		14*	3/8"-16X HE	X WASHER H	HEAD BOLT	148838	
		14*	3/8"-16 HE	X WASHER F	IEAD NUT	149664	
			CHANN	EL-LOC SON	OTUBE	86152	
			4' STAN	DARD LIGHT	PANEL	48106L	
		П					
			* - use bolts at				
		H	s	tep connection	<u> </u>		
		Ħ		ration is only a			
		tL,	8' Ri	adius Step & F	rest		
1 1	Pour	2500	PSI concrete fo	noting around a	entire perimet	or minimum	

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\frac{1}{2}$ " to 1' away from the pool.
- All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

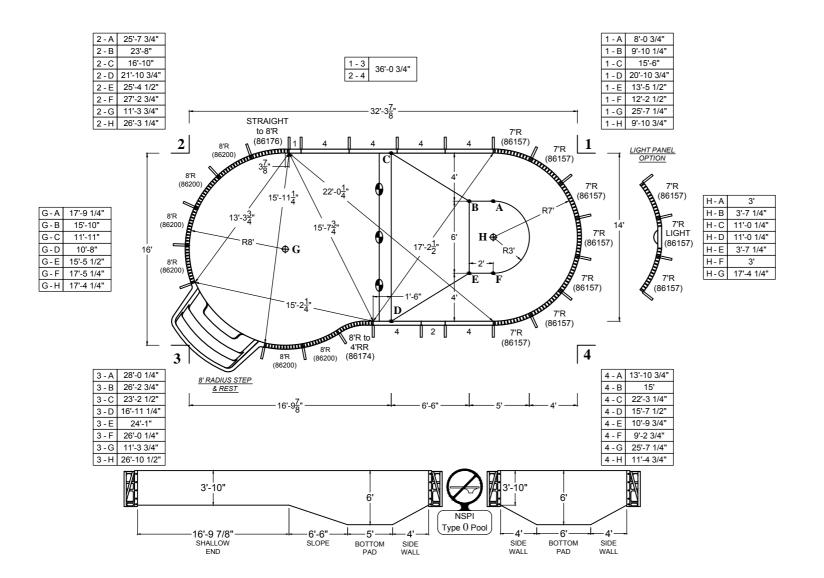


KEYHOLE - 2' RADIUS REVERSE VIEW - 20' x 40'

708.6 ft<sup>2</sup> LINER -

		ᇜ	$\begin{array}{c} \text{SURFACE} \longrightarrow \begin{array}{c} 708.6 \text{ IL} \\ \text{AREA} \end{array} \longrightarrow \begin{array}{c} 108.6 \text{ IL} \\ \text{65.8 m}^2 \end{array} \longrightarrow \begin{array}{c} 108.6 \text{ IL} \\ \text{SQ. FT.} \longrightarrow \begin{array}{c} 8 \\ \text{SQ. FT.} \end{array}$	05.4167 ft <sup>2</sup>
		ST	POOL 23800 gal POOL	108'-8"
		8' RADIUS STEP	VOLUME 90100 L PERIMETER	33.12 m
		ADI	DIVING PERMITTED ONLY	FROM
		.8 F	DESIGNATED DIVING A	REA
♦	♦	♦	ITEM DESCRIPTION	PART#
		1	1' PLAIN PANEL	48101
		1	2' PLAIN PANEL	48102
		14	4' PLAIN PANEL	48106
		1	4' SKIMMER PANEL	48106S
		12	VERSA-FLEX PANEL	48115
		8	10'R PANEL STRAP SET	86273S
		2	2' RADIUS STRAP SET	86327S
		1	4'RR to 10'R STRAP SET	86183S
		1	10'R to STRAIGHT STRAP SET	86185S
		312	PUSH NUTS	09115
		30	BRACE SYSTEM COMPLETE	48146
		1	8' RADIUS STEP & REST	07418RSNR48
		14*	3/8"-16X HEX WASHER HEAD BOLT	148838
		14*	3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			4' STANDARD LIGHT PANEL	48106L
			* - use bolts at	
			step connection	
			otop comiconom	
		ᄓ	This configuration is only available with	<u> </u>
		Ц	8' Radius Step & Rest	
		ഥ		
1. F	Our :	2500	P.S.I. concrete footing around entire perimeter.	minimum

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

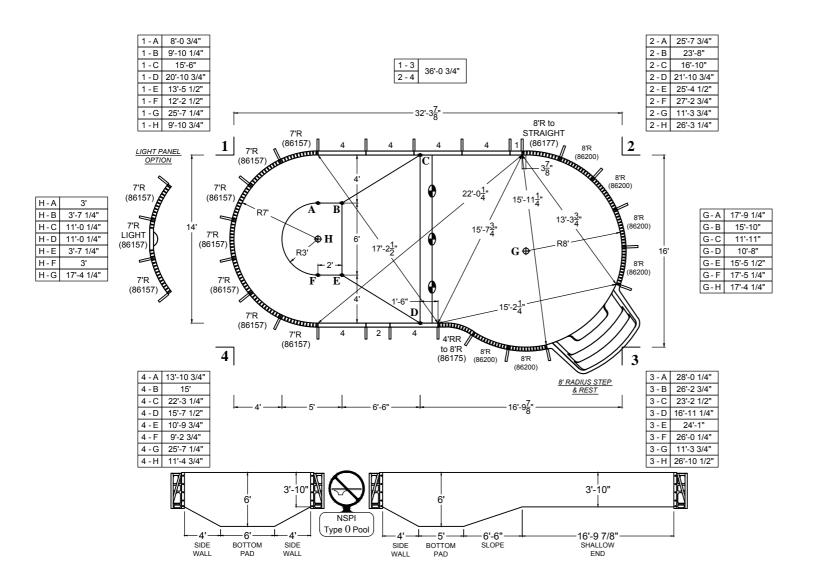


#### KEYHOLE - FULL RADIUS STANDARD VIEW - 16' x 32'

		ŒP	POOL SURFACE → AREA	427.4 ft <sup>2</sup> 39.7 m <sup>2</sup>	SQ. FT.	516.00 ft <sup>2</sup>	
		S	POOL _	12450 gal	POOL _	82'-2"	
		lns	VOLUME -	47100 L	PERIMETER	25.04 m	
		- 8' RADIUS STEP	NO DIVII	NG ALLOV	VED IN TH	IS POOL	
<u> </u>	•	\ ▼		EM DESCRIPTI		PART#	
		1		1' PLAIN PANE		48101	
		1		2' PLAIN PANE	L	48102	
		5		4' PLAIN PANE	L	48106	
		1		SKIMMER PAN		48106S	
		15		RSA-FLEX PA		48115	
		6	8'R	PANEL STRAP	SET	86200S	
		7		ADIUS STRAP		86157S	
		1	8'R	to 4'RR STRAP	SET	86174S	
		1	STRAI	GHT to 8'R STR	RAP SET	86176S	
		390		PUSH NUTS		09115	
		24	BRACE	SYSTEM CO	MPLETE	48146	
		1	8' RA	8' RADIUS STEP & REST			
		14*	3/8"-16X H	148838			
		14*	3/8"-16 H	149664			
			CHANNEL-LOC SONOTUBE		86152		
			VERSA-FLEX STANDARD LIGHT PANEL			48116L	
			* - use bolts at				
			step connection				
			This confirm	unation in out: -	voilable witt-	Ь	
			This configuration is only available with 8' Radius Step & Rest				
		$\Gamma$	0 1	tadius Siep & F	1031		
_		_					

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

The bottom configuration shown conforms with current NSPI/ANSI suggested minimum standards for pools that are NOT approved for diving.

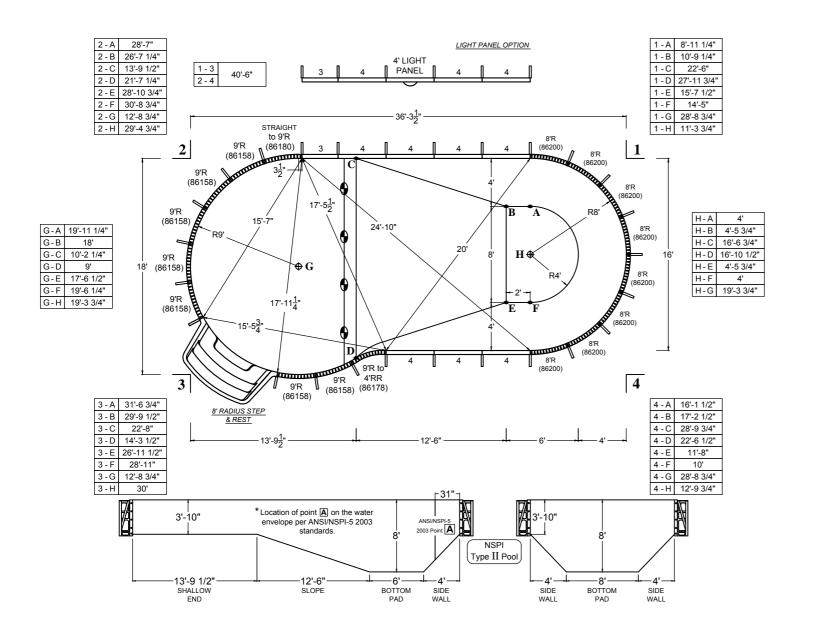


KEYHOLE - FULL RADIUS REVERSE VIEW - 16' x 32'

		EP	POOL SURFACE <del>-</del> AREA	427.4 ft <sup>2</sup> 39.7 m <sup>2</sup>	SQ. FT.	516.00 ft <sup>2</sup>
		ST	POOL	12450 gal	POOL _	82'-2"
		IUS	VOLUME	47100 L	PERIMETER	25.04 m
_		· 8' RADIUS STEP	NO DIVIN	IG ALLOV	VED IN TH	IS POOL
L	•	♦		M DESCRIPTI		PART#
		1	,	1' PLAIN PANE	L	48101
		1		2' PLAIN PANE	L	48102
		5	4	4' PLAIN PANE	L	48106
		1	4'	SKIMMER PAN	IEL .	48106S
		15	VE	RSA-FLEX PA	NEL	48115
		6	8'R	PANEL STRAF	SET	86200S
		7		ADIUS STRAP		86157S
		1	4'RF	R to 8'R STRAF	SET	86175S
		1	8'R to 9	TRAIGHT STF	RAP SET	86177S
		390		PUSH NUTS		09115
		24	BRACE	SYSTEM CO	MPLETE	48146
		1	8' RA			07418RSNR48
		14*	3/8"-16X HEX WASHER HEAD BOLT		148838	
		14*	3/8"-16 HEX WASHER HEAD NUT		149664	
			CHANNEL-LOC SONOTUBE		86152	
			VERSA-FLEX STANDARD LIGHT PANEL		48116L	
			* - use bolts at step connection			
		E		ıration is only a Radius Step & F		

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- All inside pool dimensions are to be finished dimensions.
   Finished bottom is to be 2" minimum of suitable material or
- undisturbed earth.
  6. A safety line, with buoys, is to be permanently attached 1'0" to the
- shallow side of the point of first slope change.
- 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

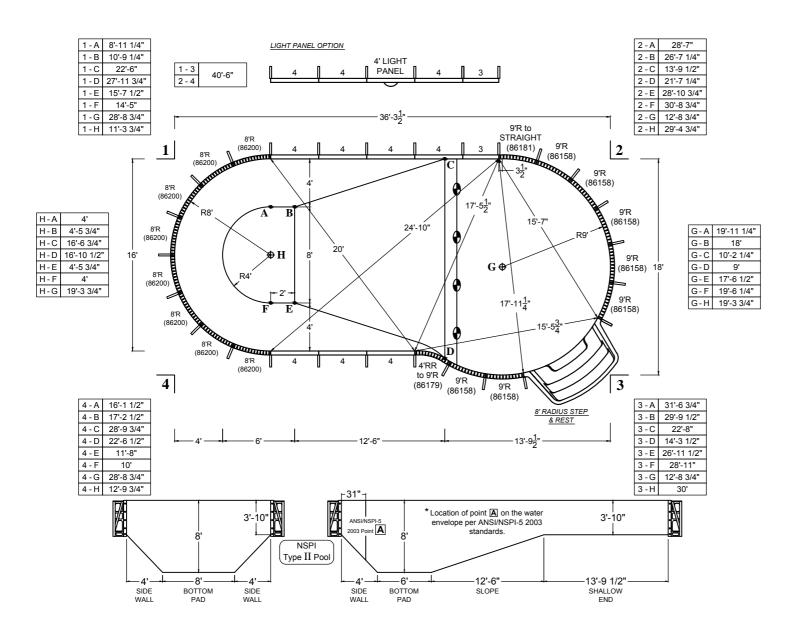
The bottom configuration shown conforms with current NSPI/ANSI suggested minimum standards for pools that are NOT approved for diving.



#### KEYHOLE - FULL RADIUS STANDARD VIEW - 18' x 36'

	EP	POOL SURFACE → 544.3 ft <sup>2</sup> AREA SQ. FT. →	653.25 ft <sup>2</sup>
	S	POOL _ 19050 gal POOL	92'-5"
	IUS	VOLUME 72100 L PERIMETER	28.17 m
	8' RADIUS STEP	DIVING PERMITTED ONLY	
	20	DESIGNATED DIVING A	<i>IREA</i>
$\mathbf{v} \mid \mathbf{v}$	♦	ITEM DESCRIPTION	PART#
	1	3' PLAIN PANEL	48108
	6	4' PLAIN PANEL	48106
	1	4' SKIMMER PANEL	48106S
	17	VERSA-FLEX PANEL	48115
	7	9'R PANEL STRAP SET	86158S
	8	8' RADIUS STRAP SET	86200S
	1	9'R to 4'RR STRAP SET	86178S
	1	STRAIGHT to 9'R STRAP SET	86180S
	442	PUSH NUTS	09115
	26	BRACE SYSTEM COMPLETE	48146
	1	8' RADIUS STEP & REST	07418RSNR4
	14*	3/8"-16X HEX WASHER HEAD BOLT	148838
	14*	3/8"-16 HEX WASHER HEAD NUT	149664
		CHANNEL-LOC SONOTUBE	86152
		4' STANDARD LIGHT PANEL	48106L
			1
			1
	$\perp$	* - use bolts at	1
-		step connection	
	┢	This configuration is only available with	ㅗ
	H	8' Radius Step & Rest	

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\frac{1}{4}$ " to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



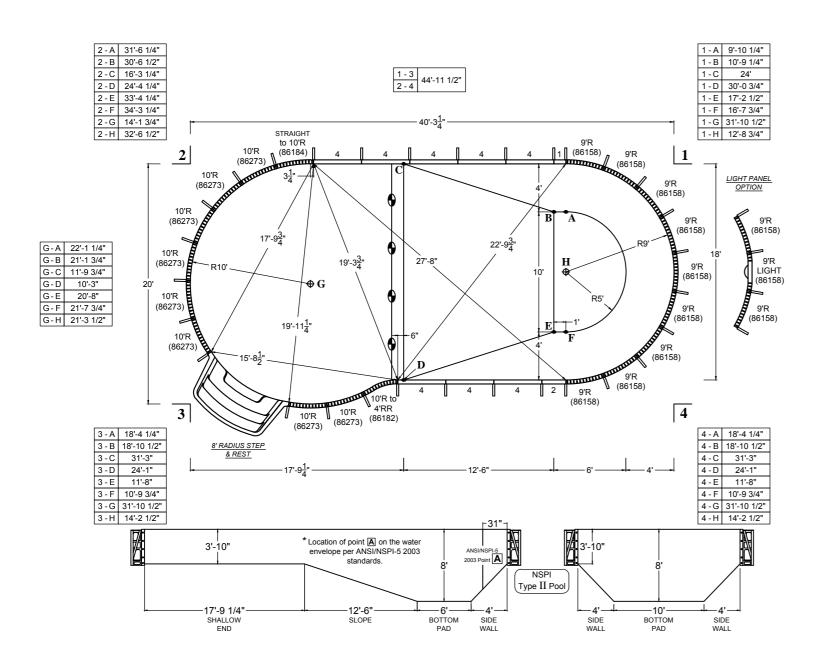
KEYHOLE - FULL RADIUS REVERSE VIEW - 18' x 36'

544.3 ft<sup>2</sup> LINER

POOL

		FP	SURFACE 50.6 m <sup>2</sup> SQ. FT.	653.25 ft <sup>2</sup>
		ST	POOL 19050 gal POOL	92'-5"
		SOI	VOLUME 72100 L PERIMETER	28.17 m
		8' RADIUS STEP	DIVING PERMITTED ONLY	
1.	_	∞	DESIGNATED DIVING A	REA
<b>L</b> ▼	▮	♦	ITEM DESCRIPTION	PART#
		1	3' PLAIN PANEL	48108
		6	4' PLAIN PANEL	48106
		1	4' SKIMMER PANEL	48106S
		17	VERSA-FLEX PANEL	48115
		7	9'R PANEL STRAP SET	86158S
		8	8' RADIUS STRAP SET	86200S
		1	4'RR to 9'R STRAP SET	86179S
		1	9'R to STRAIGHT STRAP SET	86181S
		442	PUSH NUTS	09115
		26	BRACE SYSTEM COMPLETE	48146
		1	8' RADIUS STEP & REST	07418RSNR48
		14*	3/8"-16X HEX WASHER HEAD BOLT	148838
		14*	3/8"-16 HEX WASHER HEAD NUT	149664
		ш	CHANNEL-LOC SONOTUBE	86152
$\Box$		Ш	4' STANDARD LIGHT PANEL	48106L
		Ш	-	
		Ш		
		Ш		
$\Box$		Ш		
$\sqsubseteq$		Ш		
$\Box$		Ш		
$\Box$		Ш		
		ш	* - use bolts at	
$\Box$		Ш	step connection	
匚		Ш	otop comodian	
		ᇉ	This configuration is only available with	<u> </u>
$\Box$		Ц	8' Radius Step & Rest	
		ك		
1 1	Jours .	2500	D.C.L. concrete facting around entire perimeter	

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\frac{1}{4}$ " to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



#### KEYHOLE - FULL RADIUS STANDARD VIEW - 20' x 40'

	EP	POOL SURFACE → 675.5 ft <sup>2</sup> AREA 62.7 m <sup>2</sup> LINER SQ. FT. →	805.4167 ft <sup>2</sup>
	ST	POOL 23100 gal POOL	102'-7"
	NS	VOLUME 87400 L PERIMETER	31.26 m
	8' RADIUS STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	_
	8		_
VV	V	ITEM DESCRIPTION	PART#
	1	1' PLAIN PANEL	48101
	1	2' PLAIN PANEL	48102
	7	4' PLAIN PANEL	48106
_	1	4' SKIMMER PANEL	48106S
	19	VERSA-FLEX PANEL	48115
	8	10'R PANEL STRAP SET	86273S
	9	9'R PANEL STRAP SET	86158S
	1	10'R to 4'RR STRAP SET	86182S
	1	STRAIGHT to 10'R STRAP SET	86184S
	494	PUSH NUTS	09115
	30	BRACE SYSTEM COMPLETE	48146
	1	8' RADIUS STEP & REST	07418RSNR
	14*	3/8"-16X HEX WASHER HEAD BOLT	148838
	14*	3/8"-16 HEX WASHER HEAD NUT	149664
		CHANNEL-LOC SONOTUBE	86152
-		VERSA-FLEX STANDARD LIGHT PANEL	48116L
+			
		* - use bolts at	
-		step connection	
	$\mathbf{F}$	This configuration is only available with 8' Radius Step & Rest	

H-A

H-B

H-C

H-D

H-E

H-F

5'

5'-1 1/4"

17'-6"

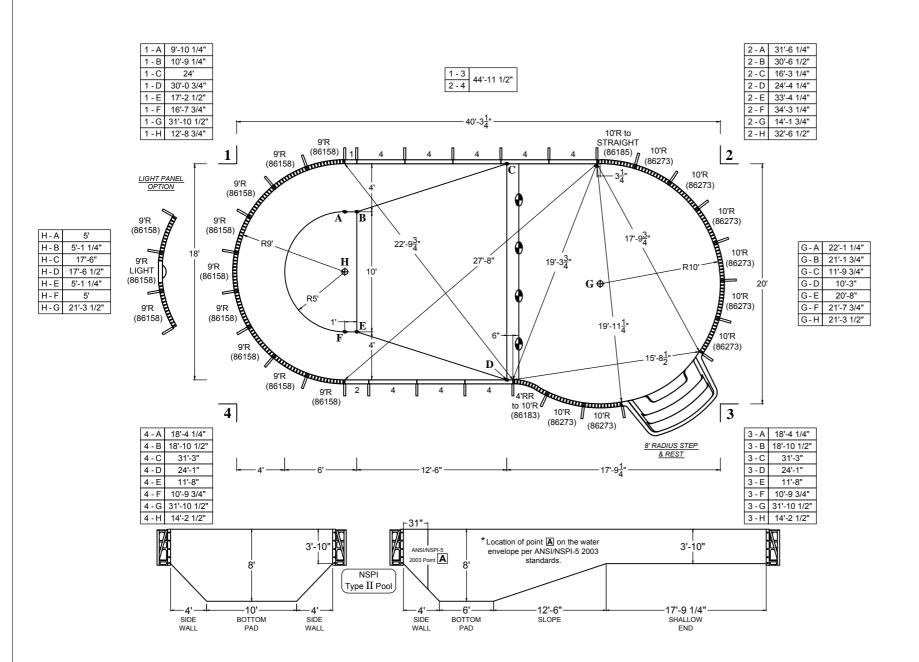
17'-6 1/2"

5'-1 1/4"

5'

H-G 21'-3 1/2"

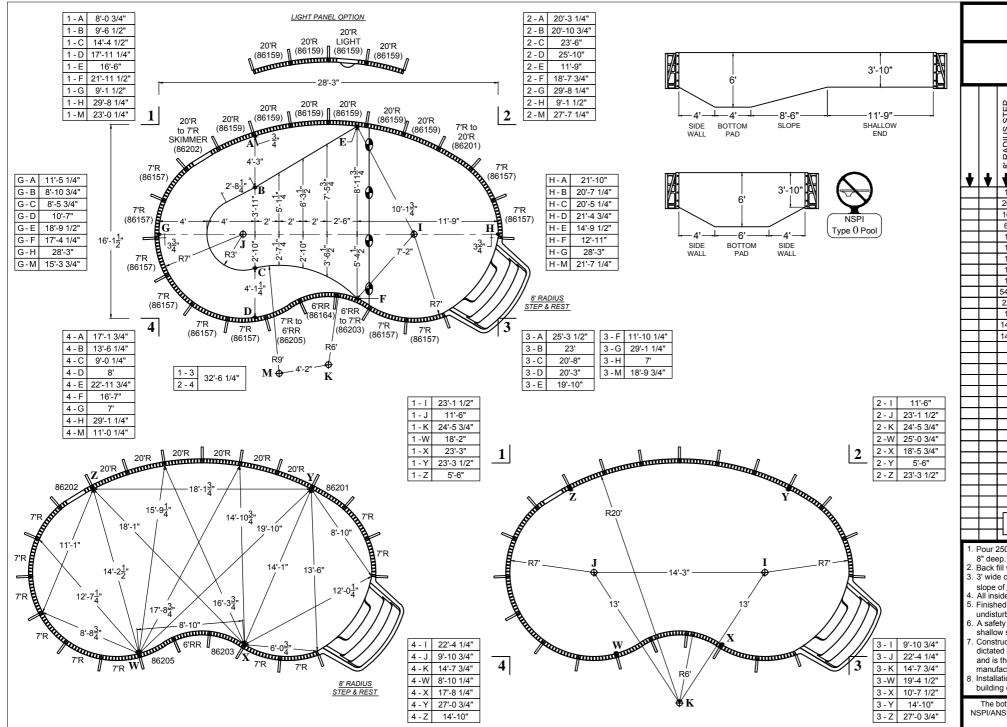
- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum  $8"\,\mbox{deep}.$
- Back fill with clean earth, free of roots and debris.
- 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



KEYHOLE - FULL RADIUS REVERSE VIEW - 20' x 40'

	EP	POOL SURFACE AREA	$\frac{675.5 \text{ ft}^2}{62.7 \text{ m}^2}$	SQ. FT.	805.4167 ft <sup>2</sup>
	ST	POOL -	23100 gal	POOL	102'-7"
	IUS	VOLUME -	87400 L	PERIMETER	31.26 m
	8' RADIUS STEP		S PERMIT SIGNATED		
lacktriangled	♦	ITI	EM DESCRIPT	ION	PART#
	1		1' PLAIN PANE	L	48101
	1		2' PLAIN PANE	L	48102
	7		4' PLAIN PANE	L	48106
	1	4'	SKIMMER PAI	NEL	48106S
	19	VE	RSA-FLEX PA	NEL	48115
	8	10'R	PANEL STRA	P SET	86273S
	9	9'R	PANEL STRAF	SET	86158S
	1	4'RR	to 10'R STRA	IP SET	86183S
	1	10'R to	STRAIGHT ST	RAP SET	86185S
	494		PUSH NUTS		09115
	30	BRAC	E SYSTEM CO	MPLETE	48146
	1	8' R	ADIUS STEP &	REST	07418RSNR4
	14*	3/8"-16X F	IEX WASHER I	HEAD BOLT	148838
	14*	3/8"-16 H	IEX WASHER I	HEAD NUT	149664
		CHAN	NEL-LOC SON	OTUBE	86152
		VERSA-FLE	X STANDARD	LIGHT PANEL	48116L
			* - use bolts a	nt -	
		71	step connectio	<u>n</u>	<u> </u>
	Ł		uration is only a Radius Step & l		

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



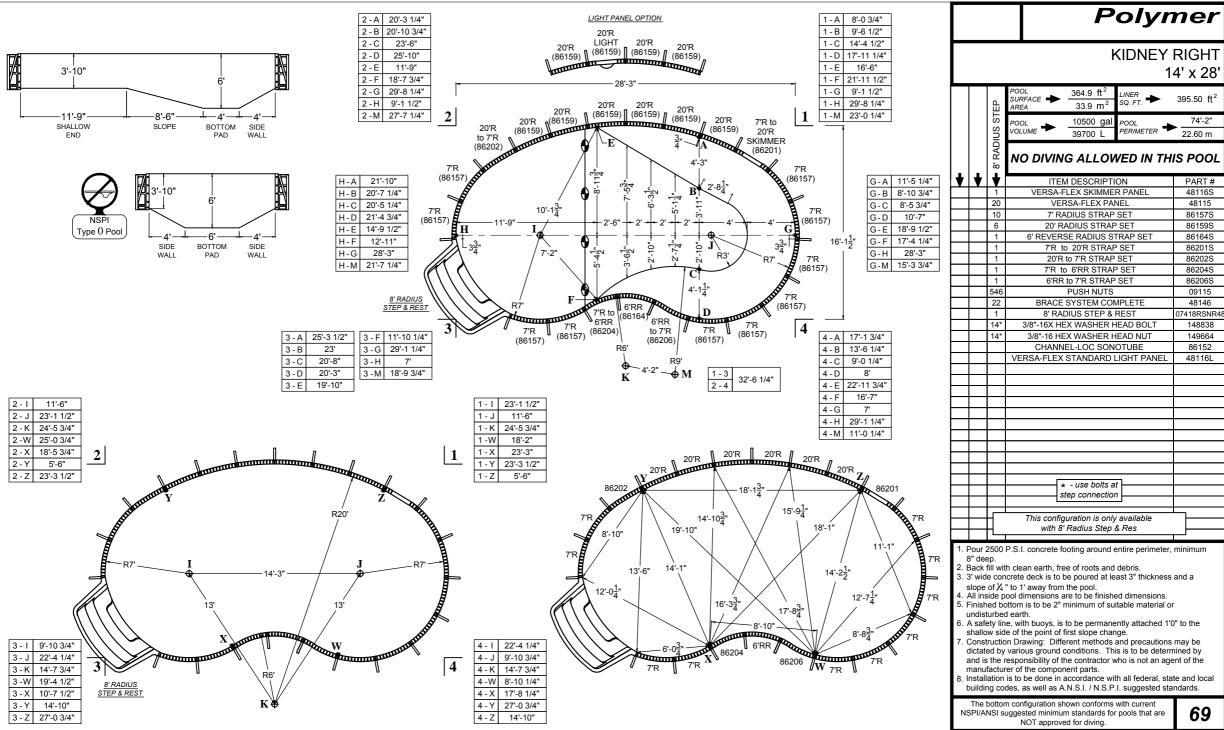
KIDNEY LEFT 14' x 28'

RADIUS	NO DIVINO	SALLOV	VED IN THI	S POOL	
SOI	VOLUME	39700 L	PERIMETER	22.60 m	
ST	POOL _	10500 gal	POOL	74'-2"	
ΕP	AREA	33.9 m <sup>2</sup>	SQ. FT.	000.00 It	
	SURFACE -	364.9 π	LINER	395.50 ft <sup>2</sup>	

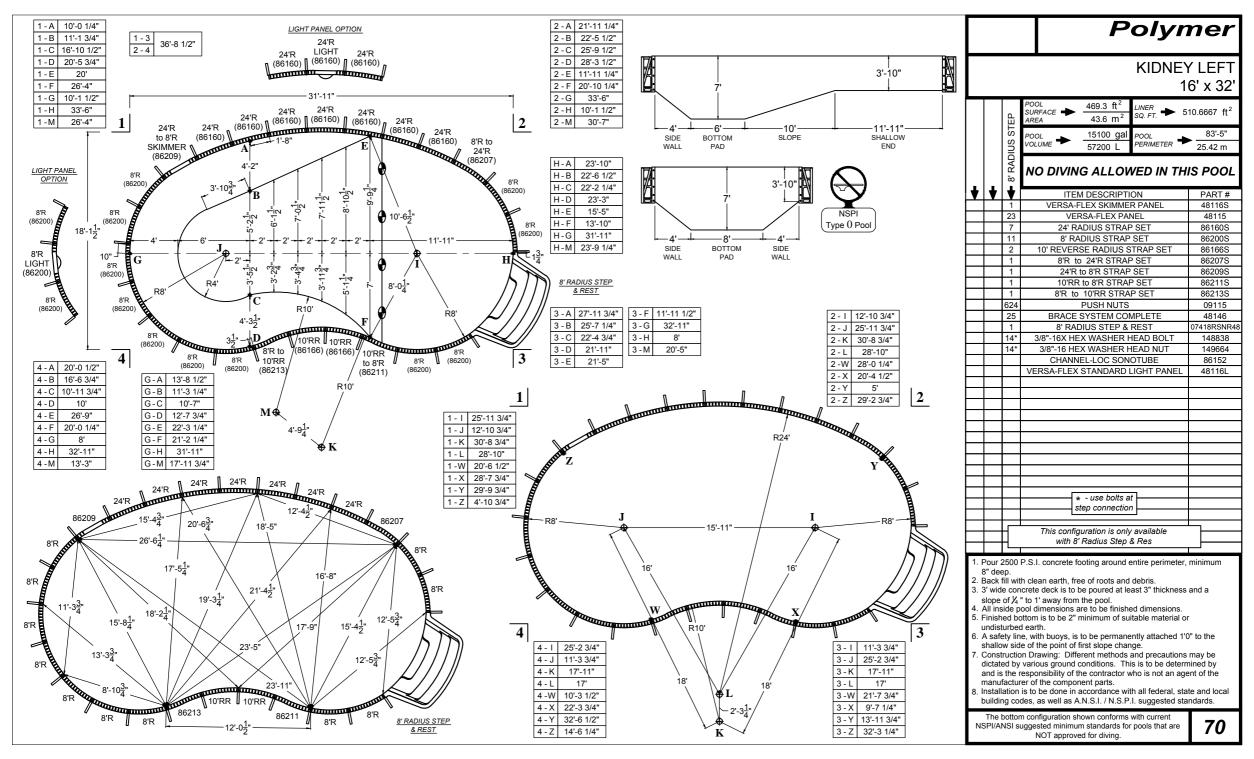
		8'R	NO DIVING ALLOWED IN TH	IS POOL
,	•	♦	ITEM DESCRIPTION	PART#
		1	VERSA-FLEX SKIMMER PANEL	48116S
		20	VERSA-FLEX PANEL	48115
		10	7' RADIUS STRAP SET	86157S
		6	20' RADIUS STRAP SET	86159S
		1	6' REVERSE RADIUS STRAP SET	86164S
		1	7'R to 20'R STRAP SET	86201S
		1	20'R to 7'R STRAP SET	86202S
		1	6'RR to 7'R STRAP SET	86203S
		1	7'R to 6'RR STRAP SET	86205S
		546	PUSH NUTS	09115
		22	BRACE SYSTEM COMPLETE	48146
		1	8' RADIUS STEP & REST	07418RSNR48
		14*	3/8"-16X HEX WASHER HEAD BOLT	148838
		14*	3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			VERSA-FLEX STANDARD LIGHT PANEL	48116L
			* - use bolts at	
			* - use boils at	
			step connection	
			This configuration is only available	
			with 8' Radius Step & Res	
		$\Gamma$	willi o Naulus Slep & Nes	

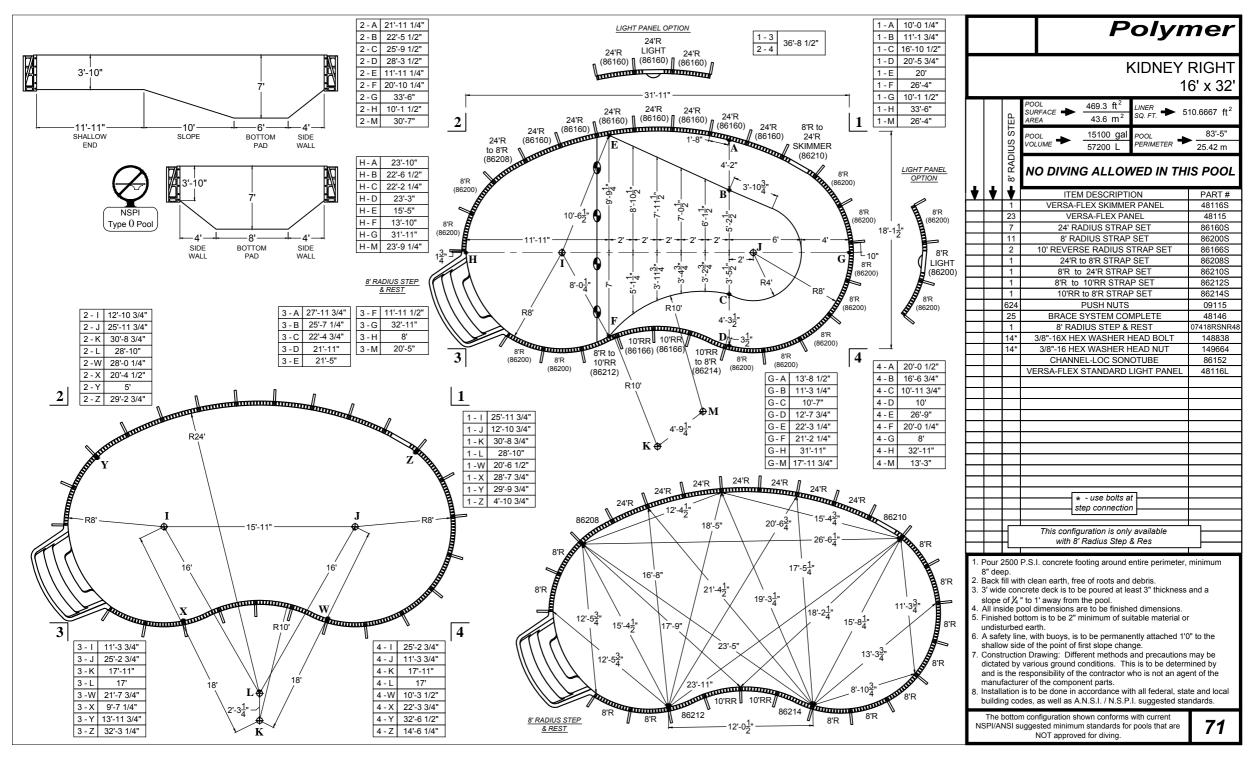
- . Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
- Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\frac{1}{4}$  " to 1' away from the pool.
- All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

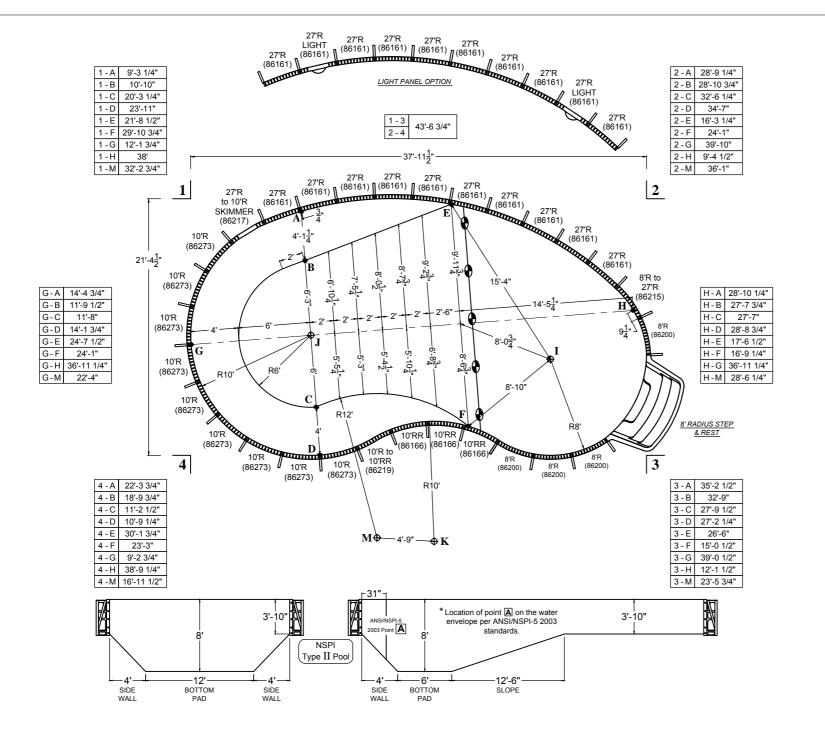
The bottom configuration shown conforms with current NSPI/ANSI suggested minimum standards for pools that are NOT approved for diving.



_		8' R	NO DIVING ALLOWED IN TH	IS POOL
♥	♦	♦	ITEM DESCRIPTION	PART#
•		1	VERSA-FLEX SKIMMER PANEL	48116S
		20	VERSA-FLEX PANEL	48115
		10	7' RADIUS STRAP SET	86157S
		6	20' RADIUS STRAP SET	86159S
		1	6' REVERSE RADIUS STRAP SET	86164S
		1	7'R to 20'R STRAP SET	86201S
		1	20'R to 7'R STRAP SET	86202S
		1	7'R to 6'RR STRAP SET	86204S
		1	6'RR to 7'R STRAP SET	86206S
		546	PUSH NUTS	09115
		22	BRACE SYSTEM COMPLETE	48146
		1	8' RADIUS STEP & REST	07418RSNR48
		14*	3/8"-16X HEX WASHER HEAD BOLT	148838
		14*	3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			VERSA-FLEX STANDARD LIGHT PANEL	48116L
				_
			* - use bolts at	
			step connection	
			diep delinication	
			This configuration is only available	
		Ц	with 8' Radius Step & Res	
		-	o radiae ctop a res	







LINER

SQ. FT.

KIDNEY LEFT 20' x 38'

→ 759.1667 ft<sup>2</sup>

	Ш	AREA 59.8 m <sup>2</sup>	
	STEF	POOL22300 gal POOL	99'-2"
	≌	VOLUME 84400 L PERIMETER	30.22 m
	8' RADIUS	DIVING PERMITTED ONLY	
	∞	DESIGNATED DIVING A	REA
<b>*</b>   <b>*</b>	♦	ITEM DESCRIPTION	PART#
	1	VERSA-FLEX SKIMMER PANEL	48116S
	28	VERSA-FLEX PANEL	48115
	10	27' RADIUS STRAP SET	86161S
	9	10' RADIUS STRAP SET	86273S
	4	8' RADIUS STRAP SET	86200S
	3	10' REVERSE RADIUS STRAP SET	86166S
	1	8'R to 27'R STRAP SET	86215S
	1	27'R to 10'R STRAP SET	86217S
	1	10'R to 10'RR STRAP SET	86219S
	754	PUSH NUTS	09115
	30	BRACE SYSTEM COMPLETE	48146
	1	8' RADIUS STEP & REST	07418RSNR4
	14*	3/8"-16X HEX WASHER HEAD BOLT	148838
	14*	3/8"-16 HEX WASHER HEAD NUT	149664
		CHANNEL-LOC SONOTUBE	86152
		VERSA-FLEX STANDARD LIGHT PANEL	48116L
		6.464	
		* - use bolts at step connection	
		step connection	
		This configuration is only available	Щ
		This configuration is only available with 8' Radius Step & Res	
	Г	will o Naulus Step & Nes	_

POOL SURFACE

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

#### 1 - I 32'-9 3/4" 15'-7" 1 - J 15'-1 3/4" 2 - J 30'-2 1/4" 1 - K 2 - K 35' 33'-7" 1 - L 31'-9" 2 - L 34'-4 1/4" 1 -W 24'-9 3/4" 2 -W 31'-9 1/4" 1 - X 32'-7 1/4" 2 - X 23'-7" 1 - Y 36'-1 3/4" 2 - Y 7'-11" R27' 1 - Z 6'-6 1/2" 2 - Z 31'-10 1/4" 21'-4<del>1</del>" 4 - I 31'-0 1/4" 11'-3 3/4" 4 - J 14'-1 3/4" 3 - J 29'-8 1/4" 4 - K 21'-6" 3 - K 19'-1" 4 - L 17'-7 1/2" 3 - L 21'-11 3/4" 3 -W 4 -W 13'-10" 24'-2" 4 - X 25'-8 1/4" 3 - X 12'-4 1/2" 4 - Y 38' 3 - Y 14'-1 3/4" W W 4 - Z 20'-2 1/2" 3 - Z 37'-1 3/4" R10' The state of the s 43'-6 3/4" 3'-10<sup>1</sup>/<sub>2</sub>" **K** 21'-1" 22'-3" 23'-8" 19'-0<sup>1</sup>/<sub>4</sub>" 21'-3" 23'-10<sup>3</sup>" 11'-9" 26'-6" 21'-3<mark>3</mark>" 25'-3" 10'R 16'-2<u>1</u>" 18'-11<u>1</u>" 20' 12'-6" 10'R 15'-11<sup>1</sup>/<sub>4</sub>" 20'-3<mark>3</mark>" 17'-1" 16'-2" 10'R 10'R 10'RR 10'RR 10'RR X Q'D 8'R 8' RADIUS STEP & REST

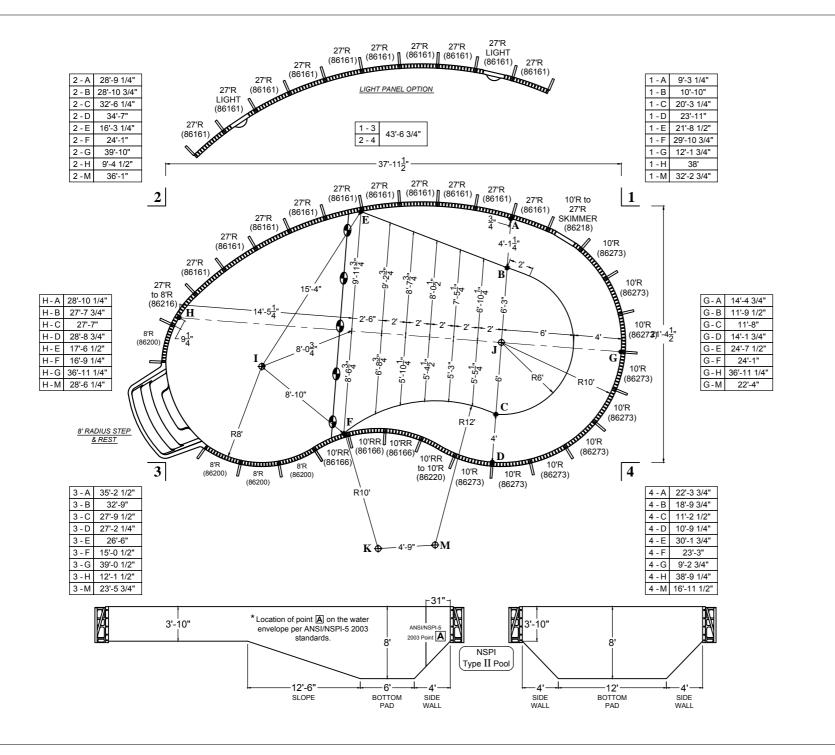
### Polymer

KIDNEY LEFT 20' x 38'



DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



LINER

KIDNEY RIGHT 20' x 38'

759.1667 ft<sup>2</sup>

	EP	AREA 59.8 m <sup>2</sup> SQ. FT.	739.1007 1
	SST	POOL 22300 gal POOL	99'-2"
	SOI.	VOLUME 84400 L PERIMETER	30.22 m
	8' RADIUS STEP	DIVING PERMITTED ONL	Y FROM
	8	DESIGNATED DIVING	AREA
<b>*</b> *	\ ▼	ITEM DESCRIPTION	PART #
	1	VERSA-FLEX SKIMMER PANEL	48116S
	28	VERSA-FLEX PANEL	48115
	10	27' RADIUS STRAP SET	86161S
	9	10' RADIUS STRAP SET	86273S
	4	8' RADIUS STRAP SET	86200S
	3	10' REVERSE RADIUS STRAP SET	86166S
	1	27'R to 8'R STRAP SET	86216S
	1	10'R to 27'R STRAP SET	86218S
	1	10'RR to 10'R STRAP SET	86220S
	754	PUSH NUTS	09115
	30	BRACE SYSTEM COMPLETE	48146
	1	8' RADIUS STEP & REST	07418RSNR48
	14*	3/8"-16X HEX WASHER HEAD BOLT	148838
	14*	3/8"-16 HEX WASHER HEAD NUT	149664
		CHANNEL-LOC SONOTUBE	86152
		VERSA-FLEX STANDARD LIGHT PANE	L 48116L
	<u> </u>		
-	$\vdash$		
	$\vdash$	* - use bolts at	
		step connection	
_			Щ
	$H^-$	This configuration is only available	
-	H	with 8' Radius Step & Res	

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum  $8\mbox{''}$  deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

#### The state of the s 15'-7" 1 - 1 32'-9 3/4" 2 - J 30'-2 1/4" 15'-1 3/4" 2 - K 33'-7" 1 - K 35' 2 - L 34'-4 1/4" 1 - L 31'-9" 2 -W 31'-9 1/4" 1 -W 24'-9 3/4" 23'-7" 1 - X 32'-7 1/4" 2 - X 2 - Y 7'-11" 1 - Y 36'-1 3/4" R27' 2 - Z 31'-10 1/4" 1 - Z 6'-6 1/2" 21'-4<del>1</del>" 3 - I 11'-3 3/4" 4 - I 31'-0 1/4" 3 - J 29'-8 1/4" 4 - J 14'-1 3/4" 3 - K 19'-1" 4 - K 21'-6" 3 - L 21'-11 3/4" 4 - L 17'-7 1/2" 3 -W 24'-2" 4 -W 13'-10" ALL PARTY OF THE P 3 - X 12'-4 1/2" 4 - X 25'-8 1/4" 3 - Y 14'-1 3/4" 4 - Y 38' /w W 3 - Z 37'-1 3/4" 4 - Z 20'-2 1/2" R10' The same of the sa 3 4 43'-6 3/4" 22'-3" 23'-8" 86216 19'-0<u>1</u>" 21'-3" 23'-10<sup>3</sup>/ 11'-9" 26'-6" 21'-3<sup>3</sup>/<sub>4</sub>" 25'-3" 10'R 18'-11<del>1</del>" 20' 16'-2<sup>1</sup>/<sub>4</sub>" 12'-6" 15'-11<u>1</u>" 20'-3<sup>3</sup>/<sub>4</sub> 17'-1" 16'-2" 19'-0<u>1</u>" 14'-2<sup>1</sup>/<sub>2</sub>" 10'RR 10'RR 86220 W 10'R 10'R 10'R Zanagamana ara 8' RADIUS STEP & REST

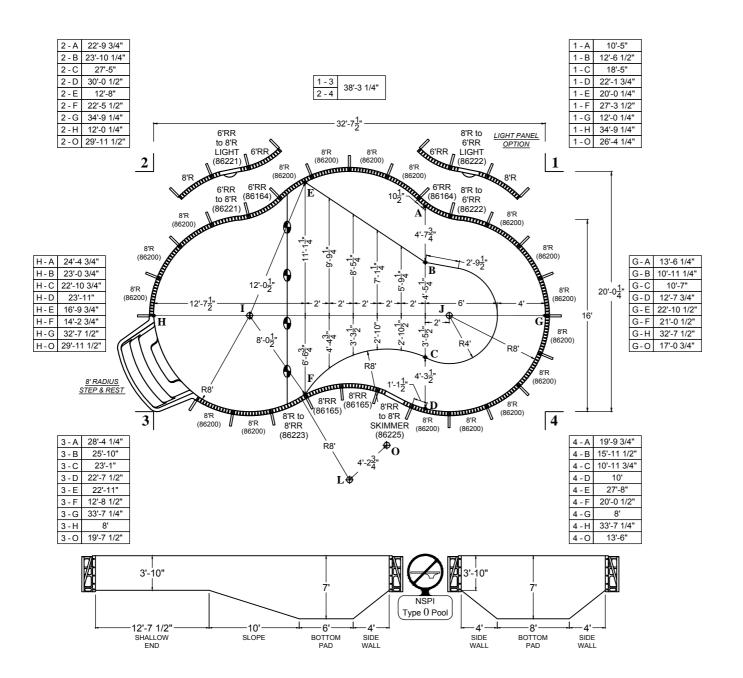
### Polymer

KIDNEY RIGHT 20' x 38'

POOL SURFACE -	643.5 ft <sup>2</sup>	LINER - 759.1667 ft <sup>2</sup>
AREA	59.8 m <sup>2</sup>	SQ. FT. → 759.1667 ft²
P00L	22300 gal	POOL 99'-2"
/OLUME	84400 L	PERIMETER 30.22 m

DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA

- . Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



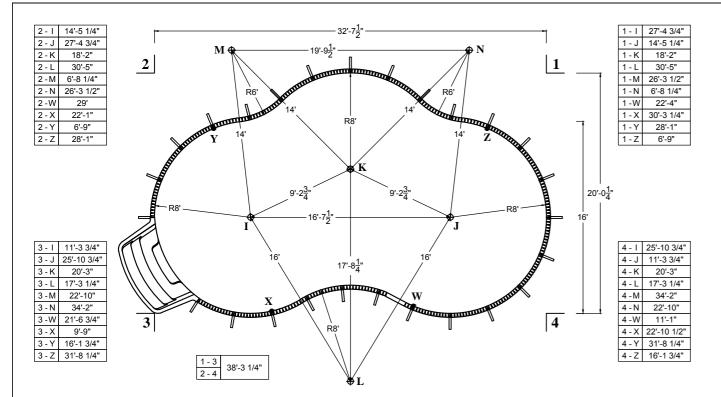
# MOUNTAIN LAKE STANDARD VIEW 20' x 33'

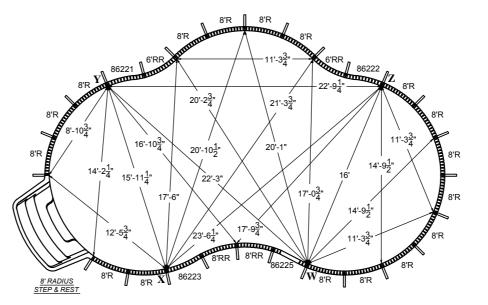
488.9 ft<sup>2</sup>

POOL

	ا ہے ا	SURFACE -	488.9 ft <sup>2</sup> 45.4 m <sup>2</sup>	SQ. FT.	522.00 ft <sup>2</sup>
	STE	POOL _	15550 gal	POOL _	86'-7"
	IUS	VOLUME -	58900 L	PERIMETER	26.39 m
	8' RADIUS STEP	NO DIVIN	NG ALLOV	VED IN TH	IIS POOL
$\mathbf{v} \mid \mathbf{v}$	♦	ITE	M DESCRIPTI	ON	PART#
	1	VERSA-	FLEX SKIMME	R PANEL	48116S
	24	VE	RSA-FLEX PA	NEL	48115
	2		SE RADIUS PAI		86165S
	2	6' REVERS	SE RADIUS PAI	NEL STRAP	86164S
	17	8' RA	DIUS PANEL S	TRAP	86200S
	1		to 8'R STRAF		86221S
	1		to 6'RR STRAF		86222S
	1	8'R	to 8'RR STRAF	SET	86223S
	1	8'RR	to 8'R STRAF	SET	86225S
	650		PUSH NUTS		09115
	26		SYSTEM CO		48146
	1		DIUS STEP &		07418RSNR48
	14*		EX WASHER H		148838
	14*		EX WASHER H		149664
			NEL-LOC SON		86152
	$oxed{oxed}$	VERSA-FLEX	X STANDARD I	LIGHT PANEL	48116L
					1
					<u> </u>
					-
	$\vdash$				1
	$\vdash$				1
					1
			* - use bolts a	t	1
_			step connection	7	1
		_		_	1
	ΗГ	This confi	iguration is only	available	$\neg$
1					
	HL	with 8	Radius Step &	Rest.	

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
   8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ½" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



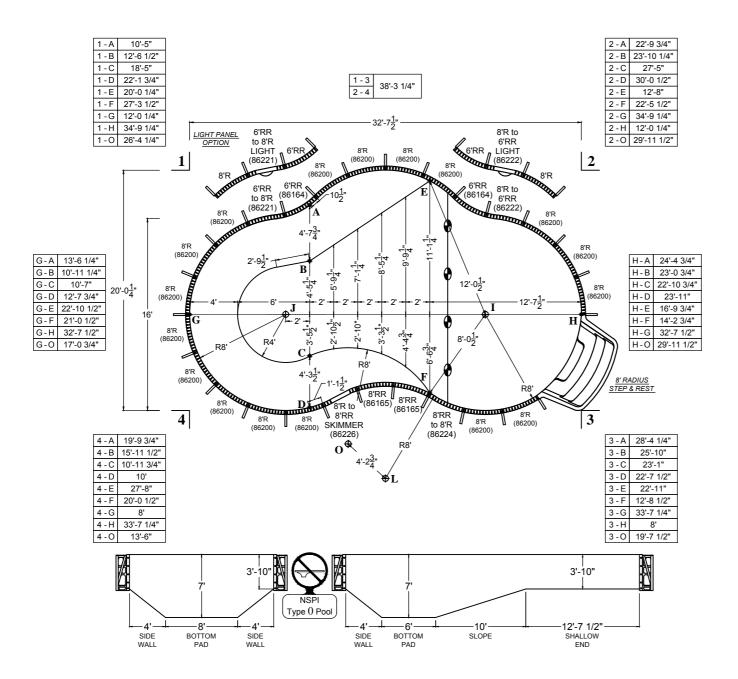


MOUNTAIN LAKE STANDARD VIEW 20' x 33'

POOL SURFACE -	488.9 ft <sup>2</sup>	LINER	522.00 ft <sup>2</sup>	
AREA	45.4 m <sup>2</sup>	SQ. FT.	322.00 IL	
POOL	15550 gal	POOL	86'-7"	
VOLUME -	58900 L	PERIMETER	26.39 m	

NO DIVING ALLOWED IN THIS POOL

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



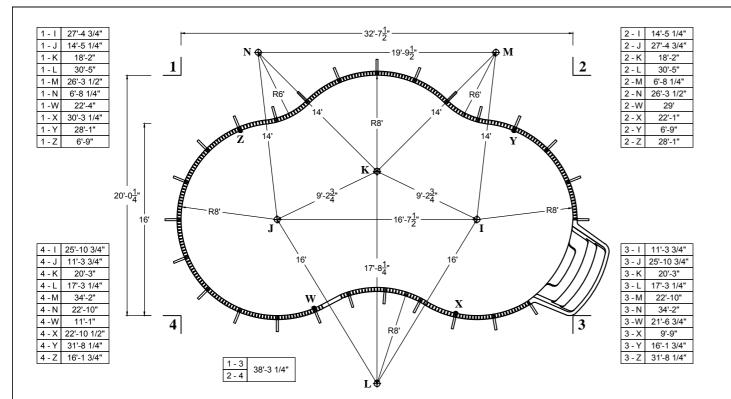
# MOUNTAIN LAKE REVERSE VIEW 20' x 33'

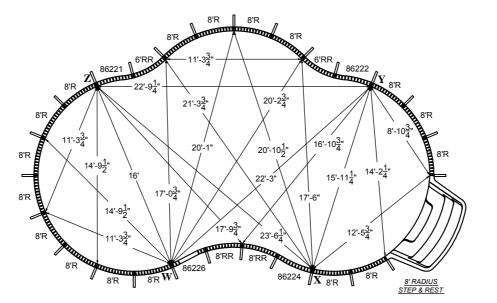
488.9 ft<sup>2</sup>

POOL

		EP	SURFACE -	488.9 π <sup>2</sup>	SQ. FT.	522.00 ft <sup>2</sup>	
		SST	POOL VOLUME	15550 gal	POOL	86'-7"	
		8' RADIUS STEP		58900 L IG ALLOV	VED IN TH	26.39 m	
•	+	Ĩ	ITE	M DESCRIPTI	ON	PART#	
	_	1		LEX SKIMME		48116S	
		24		RSA-FLEX PA		48115	
		2		E RADIUS PAI		86165S	
		2		E RADIUS PAI		86164S	
		17		DIUS PANEL S		86200S	
		1	6'RR	to 8'R STRAF	PSET	86221S	
		1		o 6'RR STRAF		86222S	
		1	8'RR	to 8'R STRAF	PISET	86224S	
		1	8'R t	o 8'RR STRAF	PISET	86226S	
		650		PUSH NUTS		09115	
		26	BRACE	SYSTEM CO	MPLETE	48146	
		1	8' RA	DIUS STEP &	REST	07418RSNR48	
		14*	3/8"-16X HI	EX WASHER H	HEAD BOLT	148838	
		14*	3/8"-16 HEX WASHER HEAD NUT			149664	
			CHANN	NEL-LOC SON	OTUBE	86152	
			VERSA-FLEX	STANDARD I	IGHT PANEL	48116L	
_							
$\perp$							
$\vdash$							
_							
$\vdash$							
-							
$\vdash$			* - use bolts at				
				step connection	1		
				guration is only ' Radius Step &		<u> </u>	
			will 6	radius siep e	x rwol.		

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
   8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\frac{1}{4}$ " to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



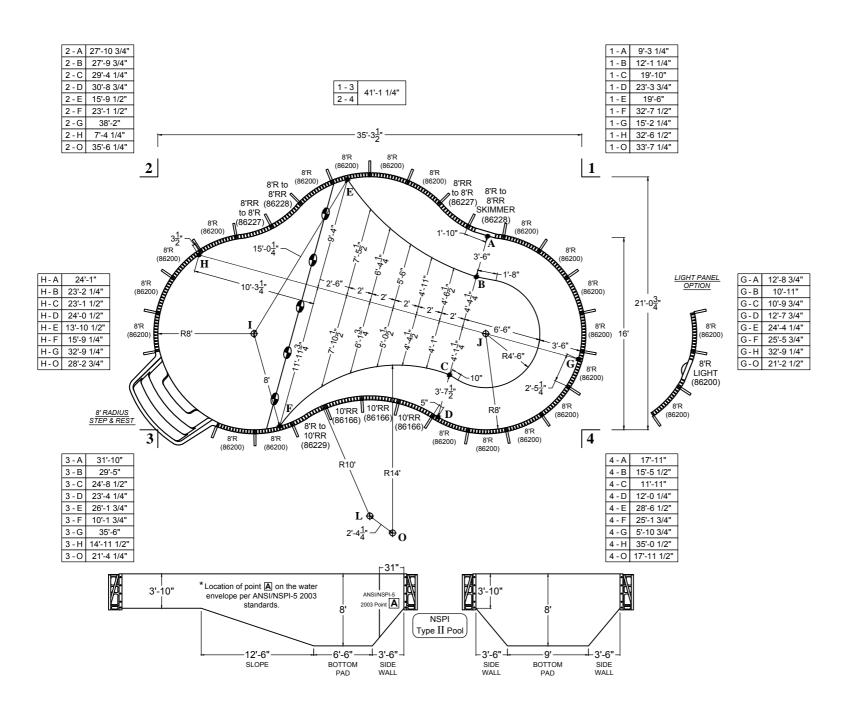


# MOUNTAIN LAKE REVERSE VIEW 20' x 33'

POOL SURFACE	488.9 ft <sup>2</sup>	LINER - 522.00 ft <sup>2</sup>
AREA	45.4 m <sup>2</sup>	SQ. FT. 522.00 IL
POOL	15550 gal	POOL 86'-7"
VOLUME	58900 L	PERIMETER 26.39 m

NO DIVING ALLOWED IN THIS POOL

- . Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ½" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



# MOUNTAIN LAKE STANDARD VIEW

540.1 ft<sup>2</sup> LINER

POOL

		$\frac{\text{SURFACE}}{\text{AREA}} \longrightarrow \frac{540.1 \text{ ft}}{50.2 \text{ m}^2} \stackrel{\text{LINER}}{\text{SQ. FT.}} \longrightarrow 5$	64.6667 ft <sup>2</sup>
	ST	POOL 18650 gal POOL	92'-11"
	SOI	VOLUME 70600 L PERIMETER	28.32 m
	8' RADIUS STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
🕈   🕈	♦	ITEM DESCRIPTION	PART#
	1	VERSA-FLEX SKIMMER PANEL	48116S
	26	VERSA-FLEX PANEL	48115
	3	10' REVERSE RADIUS STRAP SET	86166S
	19	8' RADIUS PANEL STRAP	86200S
	2	8'RR to 8'R STRAP SET	86227S
	2	8'R to 8'RR STRAP SET	86228S
	1	8'R to 10'RR STRAP SET	86229S
	702	PUSH NUTS	09115
	28	BRACE SYSTEM COMPLETE	48146
	1	8' RADIUS STEP & REST	07418RSNR48
	14*	3/8"-16X HEX WASHER HEAD BOLT	148838
	14*	3/8"-16 HEX WASHER HEAD NUT	149664
		CHANNEL-LOC SONOTUBE	86152
		VERSA-FLEX STANDARD LIGHT PANEL	48116L
	_		
		* - use bolts at	
		step connection	
	1		
$\vdash$	╨╴	This configuration is only available	`——
$\vdash$	41	with 8' Radius Step & Rest.	-
		·	

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum  $8\ensuremath{\text{"}}$  deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

#### 1 - I 30'-3 1/4" 2 - I 15'-3 3/4" 2 - J 30'-3 1/4" 1 - J 15'-3 3/4" 2 - K 19'-4 1/2" 1 - K 19'-4 1/2" 2 2 - L 33'-3 3/4" 1 - L 33'-3 3/4" THE PERSON NAMED IN 6'-5 3/4" 1 - M 29'-7 1/4" 2 - M 2 - N 29'-7 1/4" 1 - N 6'-5 3/4" R8' R8' 2 -W 33'-3 1/4" 1 -W 22'-11 1/2" 2 - X 23'-3 1/4" 1 - X 31'-7 3/4" 2 - Y 8'-4 1/2" 1 - Y 29'-2 1/2" 2 - Z 29'-2 1/2" 1 - Z 8'-4 1/2" 10'-10<sup>3</sup>/<sub>4</sub>" 10'-10<sup>3</sup>/<sub>4</sub>" $21'-0\frac{3}{4}"$ 16' 3 - I 11'-3 3/4" 4 - I 28'-5 1/2" 3 - J 28'-5 1/2" 4 - J 11'-3 3/4" 3 - K 21'-11 1/2" 4 - K 21'-11 1/2" 4 - L 19'-0 3/4" 3 - L 19'-0 3/4" 4 - M 3 - M 24'-6 3/4" 37'-11" 3 - N 37'-11" 4 - N 24'-6 3/4" The state of the s 3 -W 25'-10 1/4" R10' 4 -W 9'-5 1/4" 4 3 - X 11'-1 3/4" 4 - X 24'-2" 3 - Y 17'-2" 32'-10" 4 - Z 3 - Z 32'-10" 17'-2" 41'-1 1/4" The state of the s 86228 8'R Y 86227 86228 Z 8'R 18'-1<del>1</del>" 23'-2<del>1</del>" $16'-8\frac{3}{4}$ 21'-5<u>4</u>" 15'-4<sup>1</sup>/<sub>2</sub>" 14'-9<u>1</u>" 21'-9<del>1</del>" 15'-10<sup>3</sup>/<sub>4</sub>" 18'-9<u>1</u>" 23'-3<sup>1</sup>/<sub>4</sub>" 14'-9<u>1</u>" 15'-4<sup>1</sup>/<sub>2</sub>" 11'-3<mark>3</mark>" 12'-6" 24'-10<sup>3</sup>/ 10'RR 10'RR 8'R 8' RADIUS STEP & REST 8'R **W**

# Polymer

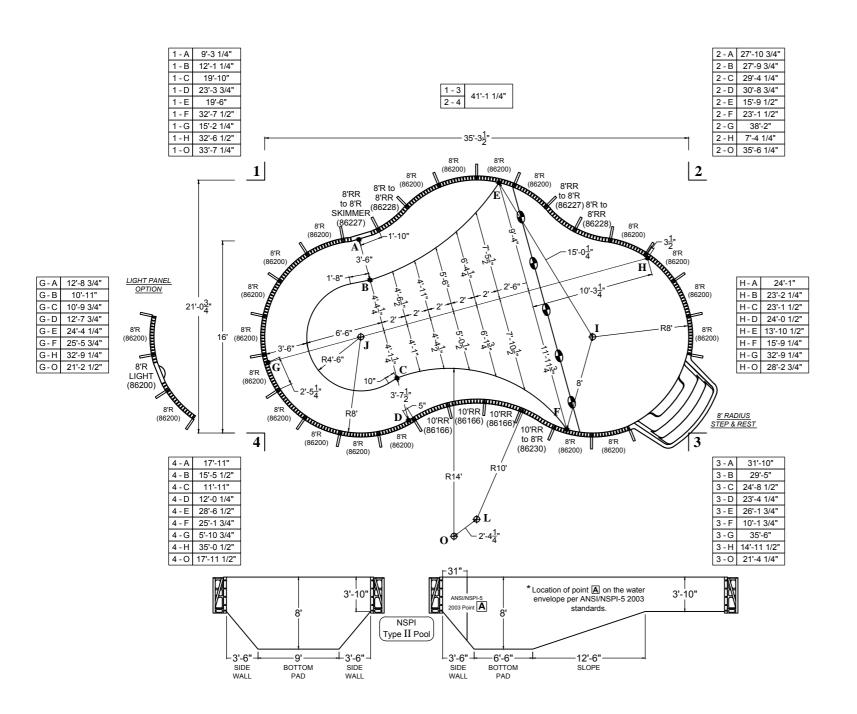
MOUNTAIN LAKE STANDARD VIEW 21' x 35'

POOL SURFACE	540.1 ft <sup>2</sup>	
AREA	50.2 m <sup>2</sup>	SQ. FT. 304.0007 II
POOL	18650 gal	POOL 92'-11"
VOLUME -	70600 L	PERIMETER 28.32 m

DIVING PERMITTED ONLY FROM **DESIGNATED DIVING AREA** 

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\!\!\!\!/ \!\!\!/_{\!\!\!\!/}$  " to 1' away from the pool. . All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

minimum standards for pools approved for use with manufactured diving equipment. If diving equipment is installed, follow the equipment manufacturer's installation, use and safety instructions.



# MOUNTAIN LAKE REVERSE VIEW 21' x 35'

540.1 ft<sup>2</sup> LINER

POOL

	립	$\frac{\text{SURFACE}}{\text{AREA}} \longrightarrow \frac{540.1 \text{ ft}}{50.2 \text{ m}^2} \stackrel{\text{LINER}}{\text{SQ. FT.}} \longrightarrow 5$	64.6667 ft <sup>2</sup>
	ST	POOL 18650 gal POOL	92'-11"
	IUS	VOLUME 70600 L PERIMETER	28.32 m
	8' RADIUS STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A	
🛊   🖠	}   ♦	ITEM DESCRIPTION	PART#
	1	VERSA-FLEX SKIMMER PANEL	48116S
	26	VERSA-FLEX PANEL	48115
	3	10' REVERSE RADIUS STRAP SET	86166S
	19	8' RADIUS PANEL STRAP	86200S
	2	8'RR to 8'R STRAP SET	86227S
	2	8'R to 8'RR STRAP SET	86228S
	1	10'RR to 8'R STRAP SET	86230S
	702	PUSH NUTS	09115
	28	BRACE SYSTEM COMPLETE	48146
	1	8' RADIUS STEP & REST	07418RSNR48
	14*	3/8"-16X HEX WASHER HEAD BOLT	148838
	14*	3/8"-16 HEX WASHER HEAD NUT	149664
		CHANNEL-LOC SONOTUBE	86152
		VERSA-FLEX STANDARD LIGHT PANEL	48116L
	$\perp$		
		* - use bolts at	
		step connection	
	$\perp$	<u> </u>	
$\vdash$	46	This configuration is only available	`\
$\vdash$		with 8' Radius Step & Rest.	-

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\frac{1}{2}$ " to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

#### 1 - I 30'-3 1/4" 2 - I 15'-3 3/4" 1 - J 15'-3 3/4" 2 - J 30'-3 1/4" 1 - K 19'-4 1/2" 2 - K 19'-4 1/2" 1 - L 33'-3 3/4" 2 - L 33'-3 3/4" The state of the s 2 - M 6'-5 3/4" 1 - M 29'-7 1/4" 1 - N 6'-5 3/4" 2 - N 29'-7 1/4" R8' 1 -W 22'-11 1/2" 2 -W 33'-3 1/4" 1 - X 31'-7 3/4" 2 - X 23'-3 1/4" 1 - Y 29'-2 1/2" 2 - Y 8'-4 1/2" 1 - Z 8'-4 1/2" 2 - Z 29'-2 1/2" 21'-0<del>3</del>" 10'-10<sup>3</sup>/<sub>4</sub>" 10'-10<sup>3</sup>/<sub>4</sub>" 16' 4 - I 28'-5 1/2" 3 - I 11'-3 3/4" 4 - J 11'-3 3/4" 3 - J 28'-5 1/2" 4 - K 21'-11 1/2" 3 - K 21'-11 1/2" THE PARTY OF THE P 3 - L 19'-0 3/4" 4 - L 19'-0 3/4" 4 - M 37'-11" 3 - M 24'-6 3/4" The same of the sa 4 - N 24'-6 3/4" 3 - N 37'-11" 9'-5 1/4" R10' 3 -W 25'-10 1/4" 4 -W 4 4 - X 24'-2" 3 - X 11'-1 3/4" 4 - Y 32'-10" 3 - Y 17'-2" 4 - Z 17'-2" 3 - Z 32'-10" 41'-1 1/4" THE PARTY OF THE P 86228 8'R 2 86227 86228 Y 8'R 18'-1<mark>1</mark>" 23'-2<u>1</u>" 11'-3<sup>3</sup>/<sub>4</sub>" 22'-5<del>3</del>" 21'-5<u>1</u>" 16'-8<sup>3</sup>" 14'-9<del>1</del>" 21'-9<del>1</del>" 15'-4<sup>1</sup>/<sub>2</sub>" 11'-3<sup>3</sup>/ 15'-10<sup>3</sup> 8'R 18'-9<u>1</u>" 16' 23'-3<del>1</del>" 15'-4<sup>1</sup>/<sub>2</sub>" $14'-9\frac{1}{2}"$ 12'-6" $\sqrt{24'-10\frac{3}{4}}$ , 17'-7 $\frac{1}{4}$ " 10'RR 10'RR 10'RR 10'RR 10'RR 230 R 8'F // <u>8' RADIUS</u> STEP & REST

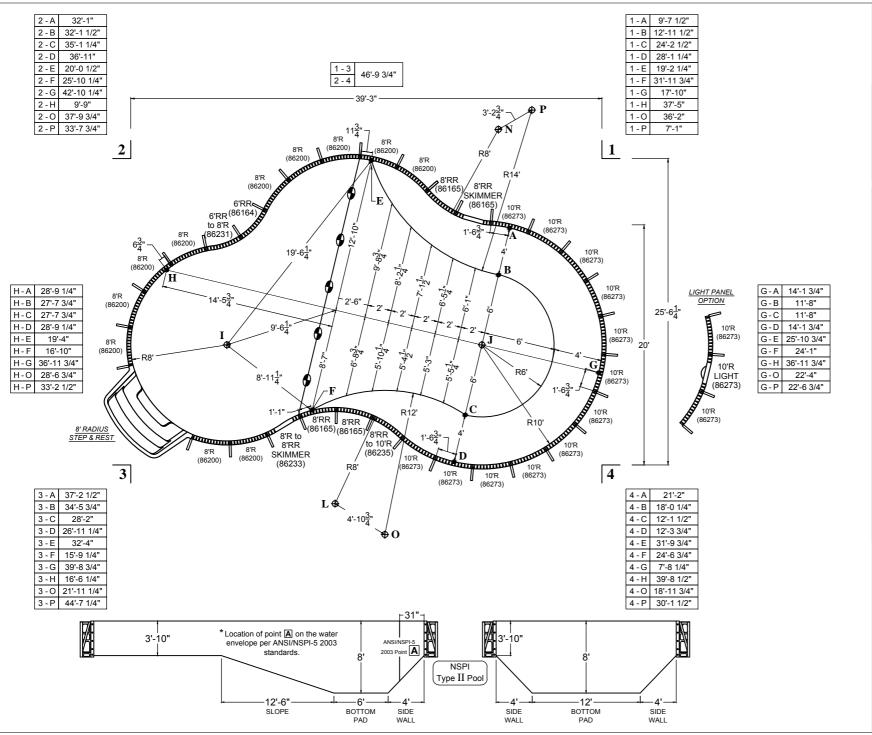
# Polymer

MOUNTAIN LAKE REVERSE VIEW 21' x 35'



DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA

- . Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ½" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



MOUNTAIN LAKE STANDARD VIEW 26' x 39'

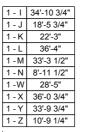
	Д	POOL SURFACE → 685.3 ft <sup>2</sup> AREA 63.7 m <sup>2</sup>	LINER SQ. FT.	785.00 ft <sup>2</sup>
	STE		POOL -	105'-5"
	NS	VOLUME → 104100 L	PERIMETER -	31.13 m
	8' RADIUS STEP	DIVING PERMITT DESIGNATED		
♦   ♦	<b>+</b>	ITEM DESCRIPTION	ON	PART#
	2	VERSA-FLEX SKIMMER	R PANEL	48116S
	29	VERSA-FLEX PAN	<b>IEL</b>	48115
	4	8' REVERSE RADIUS ST	RAP SET	86165S
	1	6' REVERSE RADIUS ST	RAP SET	86164S
	12	10' RADIUS STRAP		86273S
	11	8' RADIUS STRAP		86200S
$\sqcup \sqcup$	1	6'RR to 8'R STRAP		86231S
$\sqcup \sqcup$	1	8'R to 8'RR STRAP		86233S
$\sqcup$	1	8'RR to 10'R STRAF	PSET	86235S
	806	PUSH NUTS		09115
$\vdash$	32	BRACE SYSTEM COM		48146
	1	8' RADIUS STEP & F		07418RSNR48
	14*	3/8"-16X HEX WASHER H		148838
$\vdash$	14*	3/8"-16 HEX WASHER H		149664
$\vdash$		CHANNEL-LOC SONO		86152
$\vdash$		VERSA-FLEX STANDARD L	IGHT PANEL	48116L
$\vdash$				
++				
$\vdash$	-			
$\vdash$	$\dashv$			
$\vdash$				
+				
+				
		* - use bolts at	1	
		step connection		
	Γ	This configuration is only with 8' Radius Step &		
	┕	with a radius step &	NESI.	

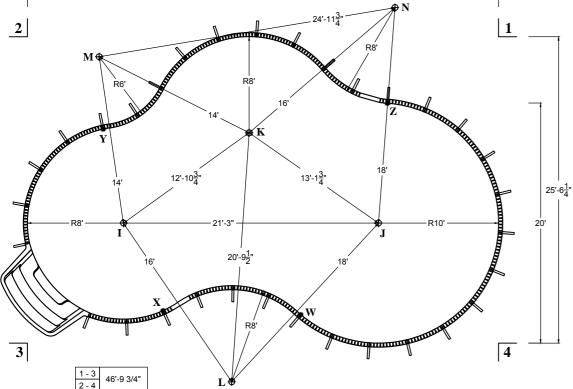
- . Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

#### MOUNTAIN LAKE STANDARD VIEW 26' x 39'

POOL SURFACE	685.3 ft <sup>2</sup>	LINER - 785.00 ft <sup>2</sup>
AREA	63.7 m <sup>2</sup>	SQ. FT. 785.00 IL
POOL	27500 gal	POOL 105'-5"
VOLUME	104100 L	PERIMETER 31.13 m

#### DIVING PERMITTED ONLY FROM **DESIGNATED DIVING AREA**





2 - I 17'-5 1/2"

2 - J 33'-1 1/4"

2 - K 20'-1 1/2"

2 - L 33'-4 3/4"

2 -W 32'-5 1/2"

2 - Y 9'-11 1/2"

2 - Z 30'-6 1/4"

2 - X

3 - K

3 - L

3 - X

3 - Y

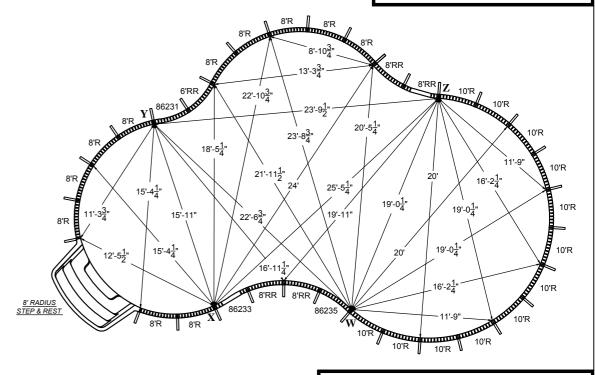
3 - M

6'-2 1/2"

30'-8 1/2"

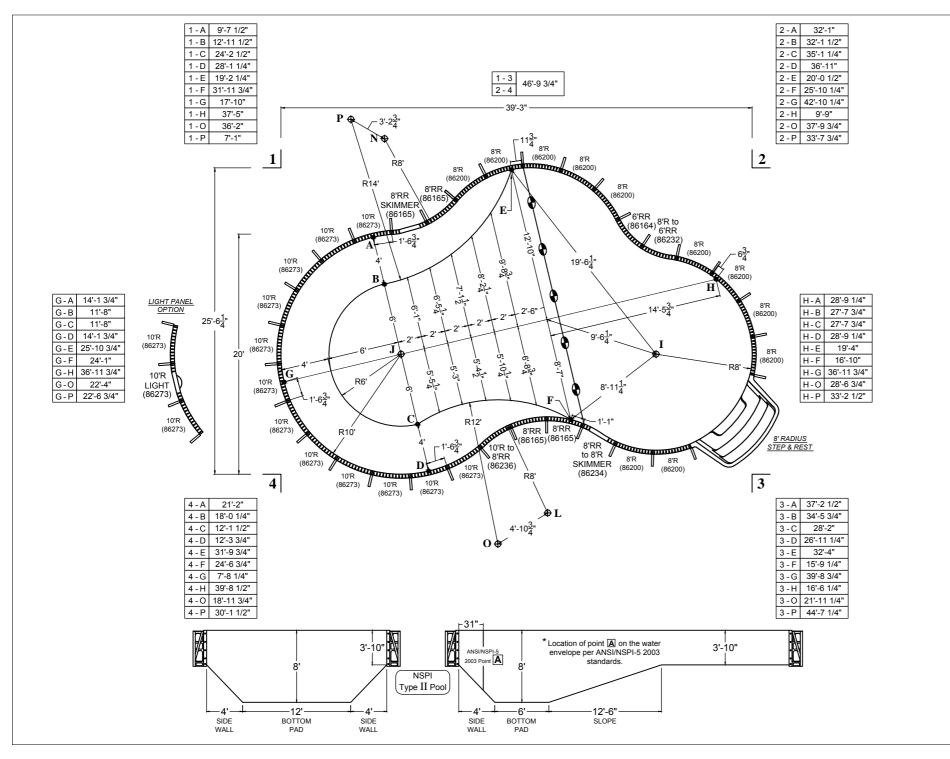
25'-5 1/2"





- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\frac{1}{4}$  " to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- . Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

minimum standards for pools approved for use with manufactured diving equipment. If diving equipment is installed, follow the equipment manufacturer's installation, use and safety instructions.



MOUNTAIN LAKE REVERSE VIEW 26' x 39'

685.3 ft<sup>2</sup>

POOL

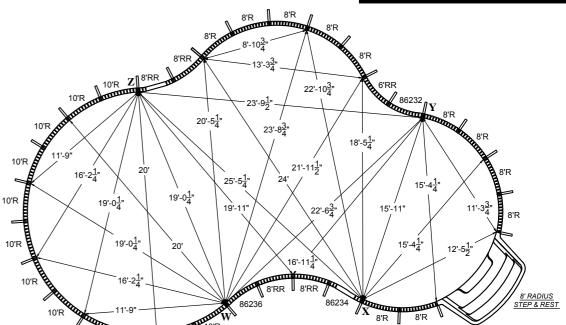
		EP	SURFACE 63.7 m <sup>2</sup> SQ. FT.	785.00 ft <sup>2</sup>
		ST	POOL 27500 gal POOL	105'-5"
		IUS	VOLUME 104100 L PERIMETER	31.13 m
		8' RADIUS STEP	DIVING PERMITTED ONLY	FROM
		∞	DESIGNATED DIVING A	REA
♦	♥	♦	ITEM DESCRIPTION	PART#
		2	VERSA-FLEX SKIMMER PANEL	48116S
		29	VERSA-FLEX PANEL	48115
		4	8' REVERSE RADIUS STRAP SET	86165S
		1	6' REVERSE RADIUS STRAP SET	86164S
		12	10' RADIUS STRAP SET	86273S
		11	8' RADIUS STRAP SET	86200S
		1	8'R to 6'RR STRAP SET	86232S
		1	8'RR to 8'R STRAP SET	86234S
		1	10'R to 8'RR STRAP SET	86236S
		806	PUSH NUTS	09115
		32	BRACE SYSTEM COMPLETE	48146
		1	8' RADIUS STEP & REST	07418RSNR48
		14*	3/8"-16X HEX WASHER HEAD BOLT	148838
		14*	3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			VERSA-FLEX STANDARD LIGHT PANEL	48116L
<u> </u>		Ш		
_		ш		
_				
_				
_				
			* - use bolts at	
			step connection	
<u> </u>		$\vdash$		
⊢		H_,	This configuration is only available	$\neg$ —
_		Н	with 8' Radius Step & Rest.	-
-			D.C.I. conservate feating around antire negligator	

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

#### MOUNTAIN LAKE REVERSE VIEW 26' x 39'



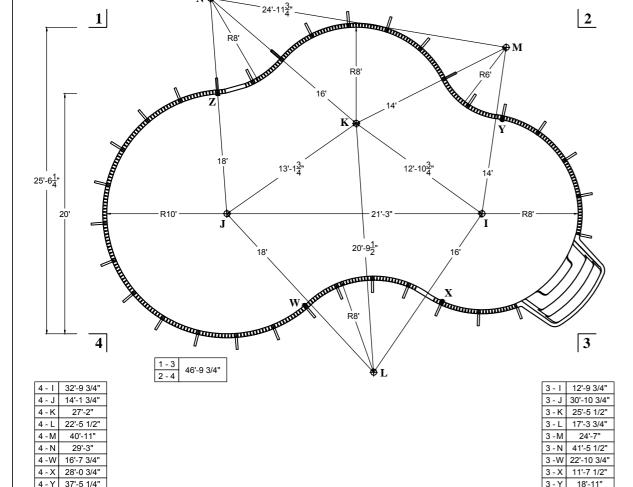
#### **DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA**





- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\frac{1}{4}$  " to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- . Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

minimum standards for pools approved for use with manufactured diving equipment. If diving equipment is installed, follow the equipment manufacturer's installation, use and safety instructions.



2 - I 17'-5 1/2"

2 - J 33'-1 1/4"

2 - K 20'-1 1/2"

2 - L 33'-4 3/4"

2 - M 6'-2 1/2"

2 - N 30'-8 1/2"

2 -W 32'-5 1/2"

2 - X 25'-5 1/2"

2 - Y 9'-11 1/2"

2 - Z 30'-6 1/4"

3 - Z 36'-0 1/2"

1 - I 34'-10 3/4"

1 - J 18'-5 3/4"

1 - M 33'-3 1/2"

1 - N 8'-11 1/2"

1 - Y 33'-9 3/4"

1 - Z | 10'-9 1/4"

22'-3"

36'-4"

28'-5"

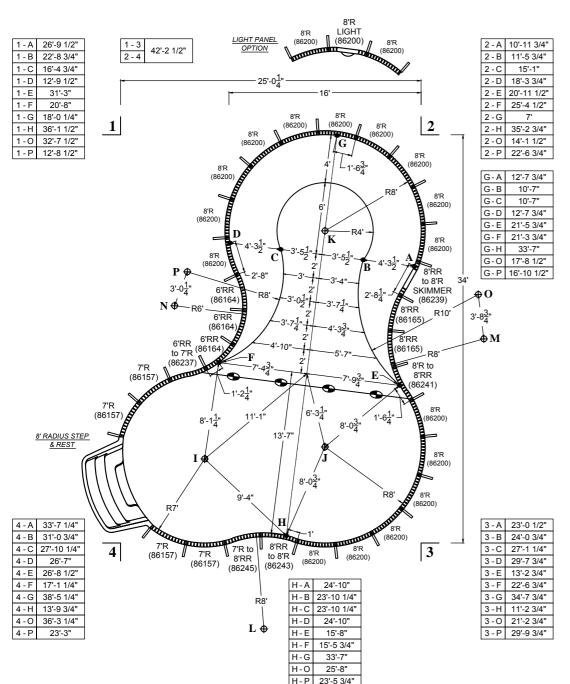
1 - K

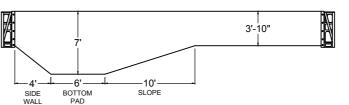
1 - L

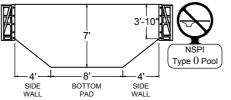
1 -W 1 - X 36'-0 3/4"

4 - Z

22'







572.6 ft<sup>2</sup> LINER

LAGOON LEFT 16' x 34' x 25'

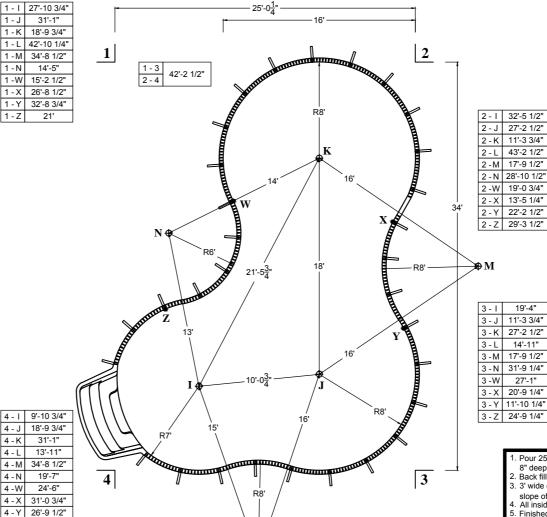
		ᇤ	SURFACE  SURFACE  53.2 m <sup>2</sup>	SQ. FT. • 6	70.2917 ft <sup>2</sup>
		STEP	POOL _ 17300 gal	POOL	102'-5"
		ns	VOLUME → 65500 L	PERIMETER -	31.21 m
		8' RADIUS	NO DIVING ALLOV	VED IN TH	IS POOL
L <b>▼</b>	♦	♦	ITEM DESCRIPTI	ON	PART#
		1	VERSA-FLEX SKIMME	R PANEL	48116S
		29	VERSA-FLEX PA	NEL	48115
		2	8' REVERSE RADIUS S'	TRAP SET	86165S
		3	6' REVERSE RADIUS S'	TRAP SET	86164S
		16	8' RADIUS STRAP	SET	86200S
		4	7' RADIUS STRAP	SET	86157S
		1	6'RR to 7'R STRAF	SET	86237S
		1	8'RR to 8'R STRAI	P SET	86239S
		1	8'R to 8'RR STRAI	P SET	86241S
		1	8'RR to 8'R STRAI	P SET	86243S
		1	7'R to 8'RR STRAI	P SET	86245S
		780	PUSH NUTS		09115
		31	BRACE SYSTEM COI	MPLETE	48146
		1	8' RADIUS STEP &	REST	07418RSNR48
		14*	3/8"-16X HEX WASHER H	HEAD BOLT	148838
		14*	3/8"-16 HEX WASHER H	HEAD NUT	149664
			CHANNEL-LOC SON	OTUBE	86152
			VERSA-FLEX STANDARD	LIGHT PANEL	48116L
-					
$\vdash$	<del>                                     </del>	$\vdash$			
	1				
$\vdash$					
	<b>†</b>				
				7	
			* - use bolts a		
			step connection	<u> </u>	
		F	This configuration is only		
$\vdash$	<del>                                     </del>	H	with 8' Radius Step 8	k Kest.	

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\frac{1}{2}$ " to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

**LAGOON LEFT** 16' x 34' x 25'



#### NO DIVING ALLOWED IN THIS POOL



1 - J

1 - M

1 - N

1 -W

1 - X

1 - Z

TOTAL PROPERTY OF THE PARTY OF

15'-8<mark>1</mark>"

`13'-3<del>5</del>"

`15'-3<u>1</u>"

18'-11<u>1</u>"

14'-9<u>1</u>"

11'-4<sup>1</sup>/<sub>2</sub>"

86239

8'R

4 - K

4 - L

4 - M

4 - N

4 -W

4 - X

4 - Y

31'-1"

13'-11"

19'-7"

24'-6"

14'-0 3/4"

8'RR

8'RR

 $16'-1\frac{1}{4}$ "

13'-3<sup>1</sup>/<sub>2</sub>"

8'R 8'-10<sup>3</sup>

8'R

W

6'RR

6'RR

16'-11<sup>1</sup>/<sub>2</sub>"

19'-4"

7'R 86245 86243 8'R 8'R

6'RR 7'R ZZ 86237

13'-11<sup>1</sup>/<sub>4</sub>" 16'-9<sup>3</sup>/<sub>4</sub>"

12'-0<u>1</u>"

8' RADIUS STEP & REST

31'-1"

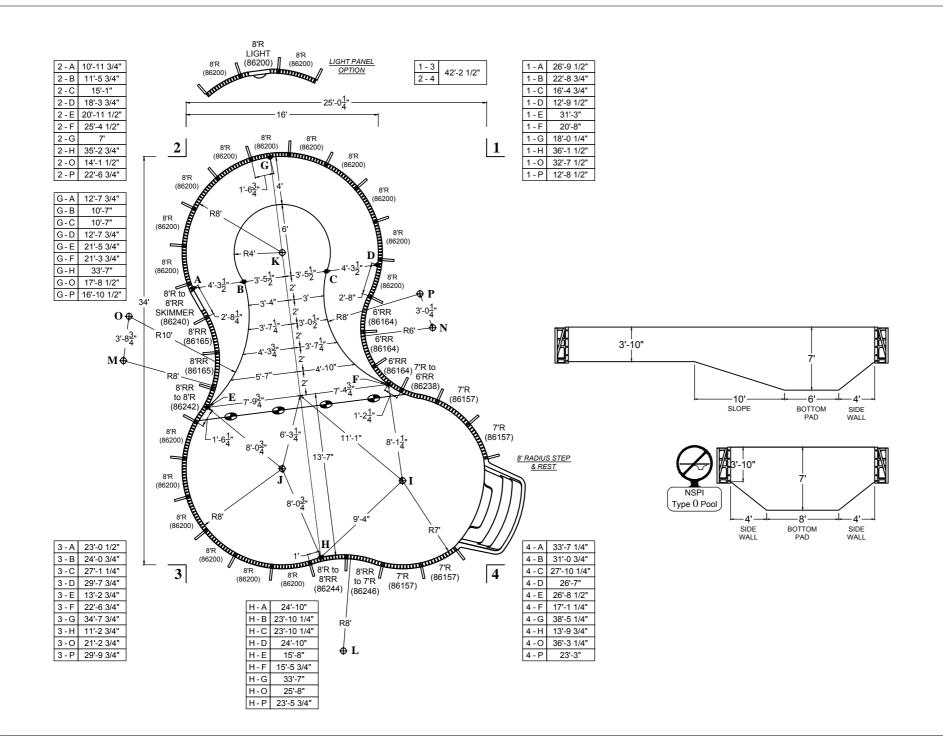
14'-5"

21'

N & R6'	3.44 X	2 - X 2 - Y 2 - Z	22'-2 1/2" 29'-3 1/2"
R6' 21'-5 <sup>3</sup> -18	R8'	<b>3</b> - I	19'-4"
13'	16' Y	3 - J 3 - K 3 - L 3 - M	11'-3 3/4" 27'-2 1/2" 14'-11" 17'-9 1/2"
10'-0\frac{3}{4}"		3 - N 3 - W 3 - X 3 - Y	

1.	Pour 2500 P.S.I.	concrete foo	ting around	entire peri	meter, mi	nimum

- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\frac{1}{4}$  " to 1' away from the pool.
- All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



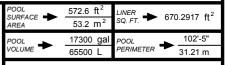
LAGOON RIGHT 16' x 34' x 25'

572 6 ft<sup>2</sup>

	EP	SURFACE +	572.6 ft <sup>2</sup> 53.2 m <sup>2</sup>	SQ. FT.	670.2917 ft <sup>2</sup>
	SST	POOL VOLUME	17300 gal	POOL PERIMETER	102'-5"
	· 8' RADIUS STEP		65500 L		31.21 m
<u> </u>	♥	ITE	M DESCRIPTI	ON	PART #
	1		LEX SKIMME		48116S
	29		RSA-FLEX PA		48115
	2		SE RADIUS S		86165S
	3		SE RADIUS S		86164S
	16		ADIUS STRAP		86200S
	4		ADIUS STRAP		86157S
	1		o 6'RR STRAI		86238S
	1		o 8'RR STRAI		86240S
	1	8'RR	to 8'R STRAI	PSET	86242S
	1		o 8'RR STRAI		86244S
	1	8'RR	to 7'R STRAI	PSET	86246S
	780		PUSH NUTS		09115
	31		SYSTEM COI		48146
	1		DIUS STEP &		07418RSNR4
	14*		X WASHER I		148838
	14*		X WASHER H		149664
			IEL-LOC SON		86152
		VERSA-FLEX	STANDARD	IGHT PANE	L 48116L
			* - use bolts a step connection		
	E		guration is only Radius Step 8		

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
  8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

LAGOON RIGHT 16' x 34' x 25'



NO DIVING ALLOWED IN THIS POOL



21'

4 - I	9'-10 3/4"
4 - J	18'-9 3/4"
4 - K	31'-1"
4 - L	13'-11"
4 - M	34'-8 1/2"
4 - N	19'-7"
4 -W	24'-6"
4 - X	31'-0 3/4"
4 - Y	26'-9 1/2"
4 - Z	14'-0 3/4"

2 - I 32'-5 1/2" 2 - J 27'-2 1/2" 2 - K 11'-3 3/4"	25'-04"	
2 - L 43'-2 1/2" 2 - M 17'-9 1/2" 2 - N 28'-10 1/2" 2 - W 19'-0 3/4" 2 - X 13'-5 1/4"	2 \\ \frac{1 - 3}{2 - 4}  42' - 2  1/2"	
2 - Y 22'-2 1/2" 2 - Z 29'-3 1/2"		1 - I 2 1 - J 1 - K 1 1 - L 4
34'	16' N	1 - M 3 1 - N 1 - W 1 - X 2 1 - Y 3
M &		1 - Z
	ZI SA MANAGAMAN ZI	4 - I 9 4 - J 7
	Y 16' 10'-0 <sup>3</sup> / <sub>4</sub> "	4 - K 4 - L 4 - M 4 - N 4 - W
3 - I 19'-4" 3 - J 11'-3 3/4" 3 - K 27'-2 1/2"		4 - X
3 - L 14'-11" 3 - M 17'-9 1/2" 3 - N 31'-9 1/4" 3 - W 27'-1" 3 - X 20'-9 1/4"	3	
3 - Y 11'-10 1/4" 3 - Z 24'-9 1/4"		

The state of the s

 $13'-3\frac{1}{2}"$ 

8'-10<sup>3</sup>/<sub>4</sub>"

16'-11<del>1</del>"

8'R 8'R 86244 86246 7'R 7'F

6'RR

6'RR 86238 **Z** 7'R

 $16'-9\frac{3}{4}" \quad 13'-11\frac{1}{4}" \quad 12'-0\frac{1}{4}"$ 

 $12'-0\frac{1}{4}$ 

& REST

14'-10<u>1</u>"

17'-8<u>3</u>"

18'-11<del>1</del>"

14'-9<u>1</u>"

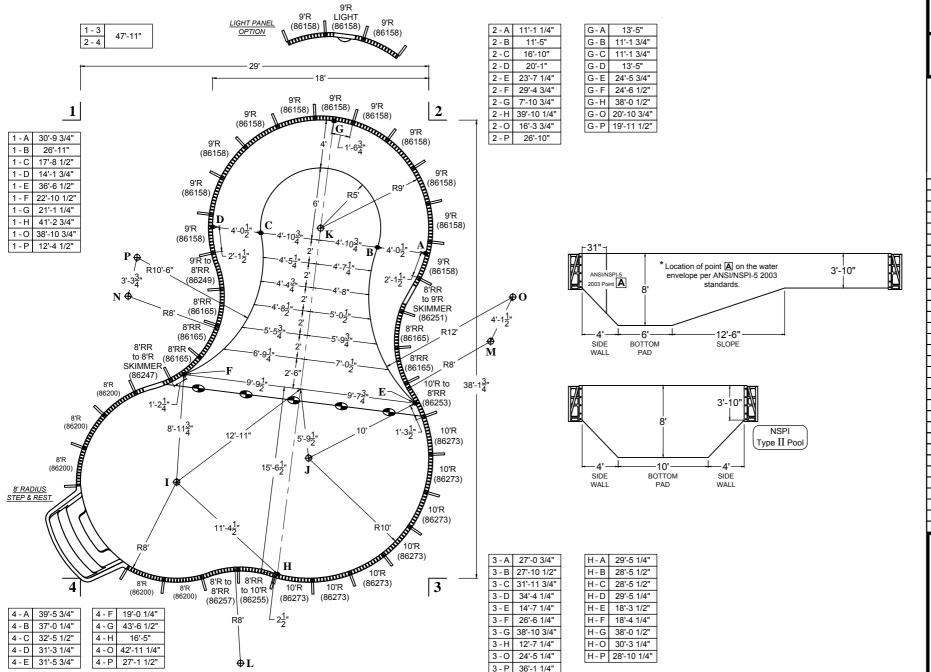
11'-3<mark>3</mark>"

15'-3<u>1</u>"

′ 16'-1<del>1</del>"

86240

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ½" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



LAGOON LEFT 18' x 38' x 29'

		EP	POOL SURFACE $\longrightarrow$ $\frac{748.3 \text{ ft}^2}{69.5 \text{ m}^2}$ LINER SQ. FT. $\longrightarrow$ 8	62.6250 ft <sup>2</sup>
		ST	POOL 23300 gal POOL	115'
		IUS	VOLUME 88200 L PERIMETER	35.05 m
		8' RADIUS STEP	DIVING PERMITTED ONLY	FROM
١_		8	DESIGNATED DIVING A	REA
L♥.	♦	♦	ITEM DESCRIPTION	PART#
		2	VERSA-FLEX SKIMMER PANEL	48116S
		32	VERSA-FLEX PANEL	48115
		5	8' REVERSE RADIUS STRAP SET	86165S
		7	10' RADIUS STRAP SET	86273S
		11	9' RADIUS STRAP SET	86158S
		5	8' RADIUS STRAP SET	86200S
		1	8'RR to 8'R STRAP SET	86247S
		1	9'R to 8'RR STRAP SET	86249S
		1	8'RR to 9'R STRAP SET	86251S
		1	10'R to 8'RR STRAP SET	86253S
		1	8'RR to 10'R STRAP SET	86255S
		1	8'R to 8'RR STRAP SET	86257S
		884	PUSH NUTS	09115
		35	BRACE SYSTEM COMPLETE	48146
		1	8' RADIUS STEP & REST	07418RSNR48
		14*	3/8"-16X HEX WASHER HEAD BOLT	148838
		14*	3/8"-16 HEX WASHER HEAD NUT	149664
			CHANNEL-LOC SONOTUBE	86152
			VERSA-FLEX STANDARD LIGHT PANEL	48116L
			* - use bolts at	
			step connection	
			atop definication	
			This configuration is only available	
		Ц	with 8' Radius Step & Rest.	
			mar o ridado otop a riest.	

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

**LAGOON LEFT** 18' x 38' x 29'



#### DIVING PERMITTED ONLY FROM **DESIGNATED DIVING AREA**

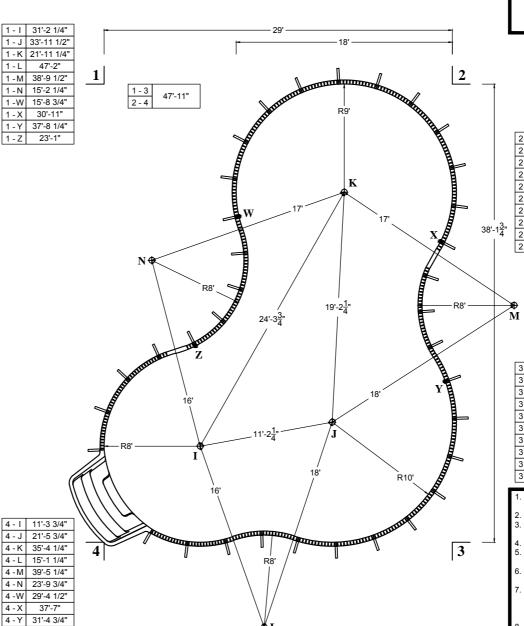
2 - I	36'-9"
2 - J	29'-10 1/2"
2 - K	12'-8 3/4"
2 - L	47'-10 1/2"
2 - M	19'-1 1/2"
2 - N	29'
2 -W	20'-10 3/4"
2 - X	13'-1 1/2"
2 - Y	24'-9 1/4"
2 - Z	30'-6 1/2"

3 - I	22'-5 3/4"
3 - J	14'-1 3/4"
3 - K	30'-6 1/4"
3 - L	17'-2 1/4"
3 - M	20'-4 3/4"
3 - N	34'-3 3/4"
3 -W	32'-5 1/2"
3 - X	25'-1"
3 - Y	13'-4 3/4"
3 - Z	26'-11 1/4"

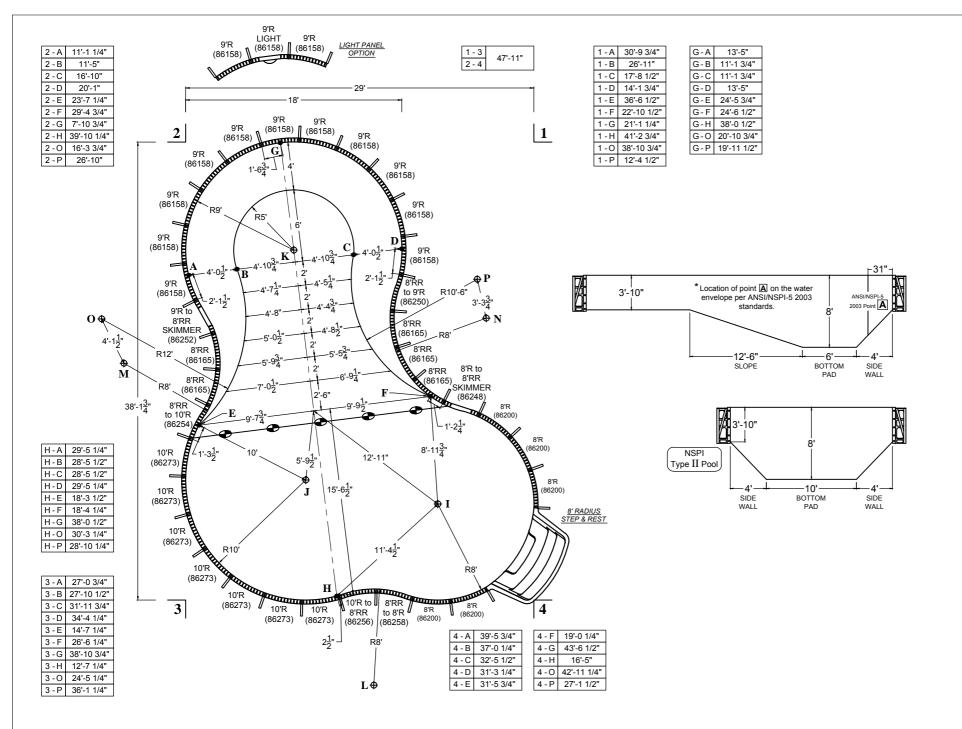
- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\frac{1}{4}$  " to 1' away from the pool. 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

minimum standards for pools approved for use with manufactured diving equipment. If diving equipment is installed, follow the equipment manufacturer's installation, use and safety instructions.

9'R 9'R 9'R 9'R 9'R 9'R 9'R 9'R 9'R 9'R
9'R  86249  8'R  8'R  16'-11''  8'R  16'-11 $\frac{1}{4}$ 8'R  18'-9 $\frac{1}{4}$ 18'-9 $\frac{1}{4}$ 18'-9 $\frac{1}{4}$ 18'-9 $\frac{1}{4}$ 18'-9 $\frac{1}{4}$ 18'-9 $\frac{1}{4}$ 18'-9 $\frac{1}{4}$ 18'-9 $\frac{1}{4}$ 10'R  11'-6 $\frac{1}{4}$ 10'R  11'-6 $\frac{1}{4}$ 11'-6 $\frac{1}{4}$ 11'-6 $\frac{1}{4}$ 11'-6 $\frac{1}{4}$ 11'-6 $\frac{1}{4}$ 11'-6 $\frac{1}{4}$ 11'-6 $\frac{1}{4}$ 11'-6 $\frac{1}{4}$ 11'-6 $\frac{1}{4}$ 11'-10'R  11'-10'R  11'-10'R  11'-10'R  11'-10'R  11'-10'R  11'-10'R  11'-10'R
9'R  86249  8'RR  16'-11 $\frac{1}{4}$ 22'-2 $\frac{1}{4}$ 18'-9 $\frac{1}{4}$ 18'-9 $\frac{1}{4}$ 18'-5 $\frac{3}{4}$ 8'RR  8'RR  8'RR
8'RR 8'RR 8'RR 16'-11\frac{1}{4}" 22'-2\frac{1}{4}" 22'-2\frac{1}{4}" 22'-0\frac{1}{4}" 8'RR 8'RR 8'RR 8'RR 8'RR 8'RR 8'RR
8'RR 8'RR 8'RR 16'-11\frac{1}{4}" 22'-2\frac{1}{4}" 22'-2\frac{1}{4}" 22'-0\frac{1}{4}" 8'RR 8'RR 8'RR 8'RR 8'RR 8'RR 8'RR
8'RR 18'-94" 18'-54" 8'RR 86253
86247  8'R  11'- $6\frac{1}{4}$ 16'- $3\frac{1}{4}$ 18'- $1\frac{3}{4}$ 10'R  18'- $1\frac{3}{4}$ 10'R
$8^{\circ}R$ $15^{\circ}-8\frac{1}{2}^{\circ}$ $16^{\circ}-3\frac{1}{4}^{\circ}$ $16^{\circ}-3\frac{1}{4}^{\circ}$ $16^{\circ}-3\frac{1}{4}^{\circ}$ $16^{\circ}-3\frac{1}{4}^{\circ}$ $16^{\circ}-3\frac{1}{4}^{\circ}$ $16^{\circ}-3\frac{1}{4}^{\circ}$ $16^{\circ}-3\frac{1}{4}^{\circ}$ $16^{\circ}-3\frac{1}{4}^{\circ}$ $10^{\circ}R$
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
$12'-6''$ $15'-4\frac{1}{2}''$ $10'R$
11'-9" 10'R
8'R 86257 86255 10'R 10'R STEP & REST



4 - Z 18'-0 1/2"



LAGOON RIGHT 18' x 38' x 29'

	ËP	POOL SURFACE <del>-</del> AREA	748.3 ft <sup>2</sup> 69.5 m <sup>2</sup>	SQ. FT> 8	862.6250 ft <sup>2</sup>
	ST	POOL _	23300 gal	POOL _	115'
	lΩ	VOLUME -	88200 L	PERIMETER	35.05 m
	8' RADIUS STEP		PERMITTI IGNATED		
▼	<b>*</b>   <b>*</b> [	ITE	M DESCRIPTI	ON	PART #
	2	VERSA-	FLEX SKIMME	R PANEL	48116S
	32	VE	RSA-FLEX PA	NEL	48115
	5	8' REVEF	RSE RADIUS S	TRAP SET	86165S
	7	10' F	RADIUS STRAF	SET	86273S
	11	9' R	ADIUS STRAP	SET	86158S
	5	8' R	ADIUS STRAP	SET	86200S
	1	8'R	to 8'RR STRAI	P SET	86248S
	1	8'RR	to 9'R STRAI	SET	86250S
	1		to 8'RR STRAI		86252S
	1	8'RR to 10'R STRAP SET			86254S
	1	10'R to 8'RR STRAP SET			86256S
	1	8'RR to 8'R STRAP SET			86258S
	884	PUSH NUTS			09115
	35	BRACE SYSTEM COMPLETE			48146
	1	8' RADIUS STEP & REST			07418RSNR4
	14*	3/8"-16X HEX WASHER HEAD BOLT			148838
	14*		EX WASHER H		149664
		CHANNEL-LOC SONOTUBE			86152
		VERSA-FLEX STANDARD LIGHT PANEL			48116L
		г		71	
			* - use bolts a		
			step connection	7	
	$\pm \Gamma$		iguration is only 3' Radius Step 8		

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

LAGOON RIGHT 18' x 38' x 29'



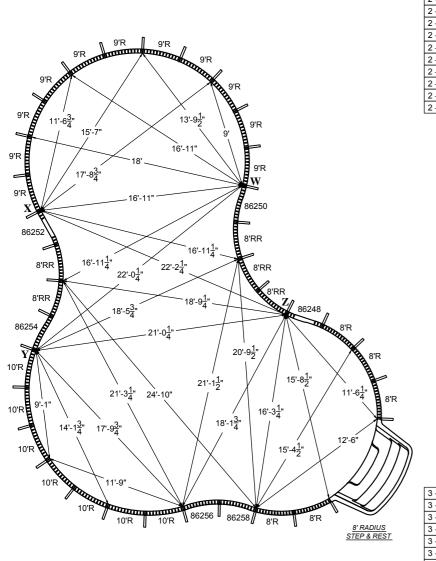
# DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA

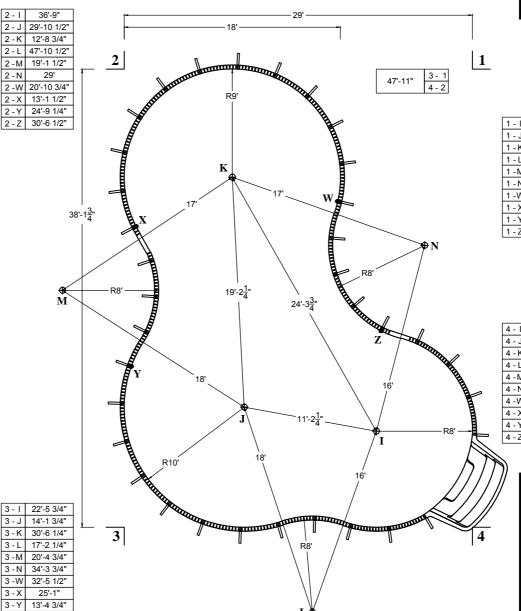


4 - I	11'-3 3/4
4 - J	21'-5 3/4
4 - K	35'-4 1/4
4 - L	15'-1 1/4
4 - M	39'-5 1/4
4 - N	23'-9 3/4
4 -W	29'-4 1/2
4 - X	37'-7"
4 - Y	31'-4 3/4
4 - Z	18'-0 1/2

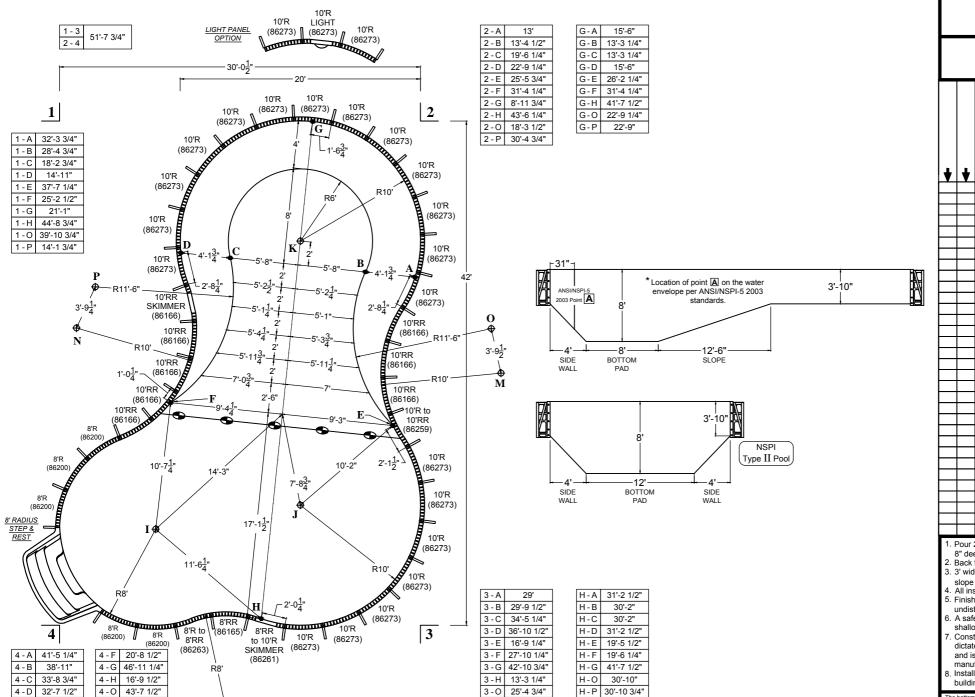
- . Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- Back fill with clean earth, free of roots and debris.
- 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

The bottom configuration shown conforms with current NSPI / ANSI suggested minimum standards for pools approved for use with manufactured diving equipment. If diving equipment is installation, told with equipment manufacturer's installation, use and safety instructions.





3 - Z 26'-11 1/4"



3 - P

39'-1"

4 - P

28'-4"

ΦL

4 - E 32'-4 1/4"

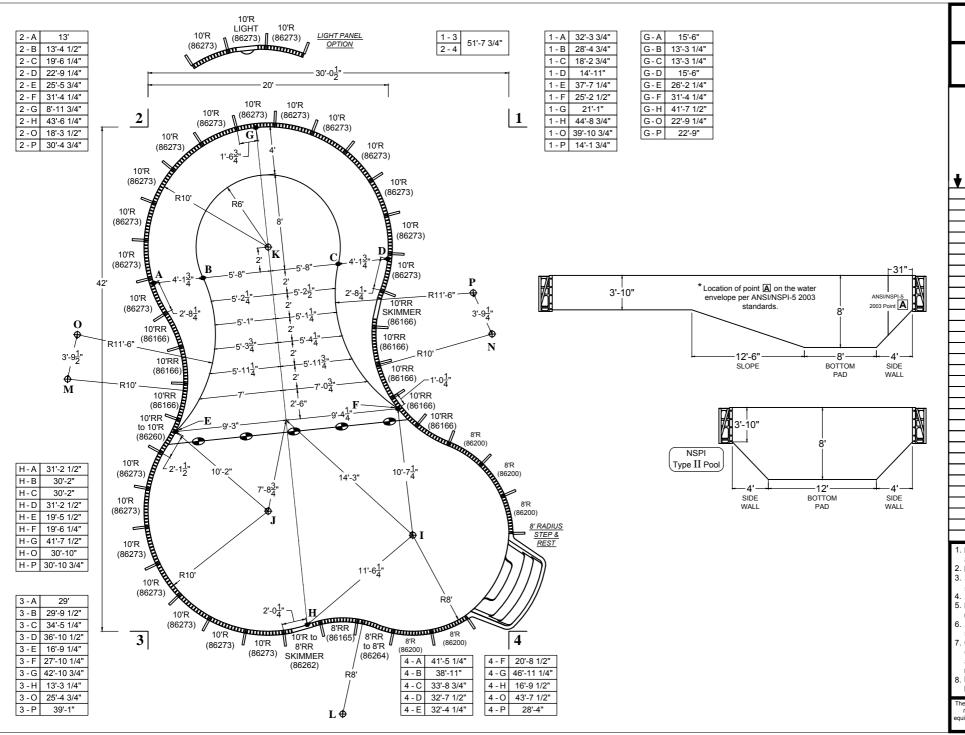
### Polymer

LAGOON LEFT 20' x 42' x 30'

		≘P	POOL SURFACE -	862.5 ft <sup>2</sup> 80.1 m <sup>2</sup>	LINER 10	00.6667 ft <sup>2</sup>
	ST		BOO!	28100 gal	POOL .	124'-3"
		IUS	VOLUME -	106300 L	PERIMETER	37.87 m
		8' RADIUS STEP	DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA			
+	+	Ť		EM DESCRIPTI		PART#
		2		-FLEX SKIMME		48116S
		35		ERSA-FLEX PAI		48115
		8		RSE RADIUS S		86166S
<b>—</b>		1		RSE RADIUS S		86165S
		20		RADIUS STRAF		86273S
		5		RADIUS STRAP		86200S
		1		to 10'RR STRA		86259S
		1		to 10'R STRA		86261S
		1	8'R to 8'RR STRAP SET			86263S
		312	PUSH NUTS		09115	
		38	BRACE SYSTEM COMPLETE		48146	
		1	8' RADIUS STEP & REST		07418RSNR48	
		14*	3/8"-16X HEX WASHER HEAD BOLT		148838	
		14*	3/8"-16 HEX WASHER HEAD NUT		149664	
			CHANNEL-LOC SONOTUBE		86152	
			VERSA-FLEX STANDARD LIGHT PANEL		48116L	
<u></u>						
<u></u>						
_						
			_			
_						
<u> </u>						
-			* - use bolts at			
-			step connection			
						<u> </u>
		Ħ	This configuration is only available with 8' Radius Step & Rest.			
		┖	That o reduce out a rest.			

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- Back fill with clean earth, free of roots and debris.
- 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

#### Polymer **LAGOON LEFT** 20' x 42' x 30' 1 - 3 51'-7 3/4" 2 - 4 POOL SURFACE 📥 862.5 ft<sup>2</sup> 10'R 2 SQ. FT. - 1000.6667 ft<sup>2</sup> ALL DESCRIPTION OF THE PARTY OF 80.1 m<sup>2</sup> AREA 28100 gal POOL VOLUME -1 - I 34'-11 1/4" POOL PERIMETER + 106300 L 1 - J 37'-9 1/4" R10' 1 - K 22'-4 3/4" 16'-2" **DIVING PERMITTED ONLY FROM** 1 - L 50'-9 3/4" **DESIGNATED DIVING AREA** 1 - M 42'-4" 17'-9<sup>3</sup>" 1 - N 17'-3 3/4" 1 -W 17'-3 3/4" 2 - 1 40'-6 1/4" 11'-9" 19'-0<u>1</u>" 1 - X 32'-4 1/4" 2 - J 33'-6 1/4" 10'R K 1 - Y 39'-7 3/4" 2 - K 14'-1 3/4" 4 1 - Z 27'-0 1/2" 2 - L 51'-6 1/4" 19'-9" **∄**10'R 2 - M 22'-0 1/2" 10'R 2 - N 33'-5 1/4" 2 -W 23'-7 1/2" 2 - X 15'-6 1/4" 2 - Y 27'-2 3/4" 10'RR N 2 - Z 36'-5 1/2" 17'-10" 10'RR 10'RR \_17'-10<u>3</u>" 10'RR 25'-10<u>3</u>" 22'-8" 11'-9<sup>1</sup>/<sub>2</sub>" 22' 26'-10<sup>1</sup>/<sub>4</sub>" 10'RR . 22'-3<del>1</del>' 23'-9<sup>1</sup>/<sub>4</sub>" 10'R 22'-0<sup>1</sup>/<sub>2</sub>" 22'-1<del>1</del>" $23'-5\frac{1}{2}"$ **1**0'R 9'-1' 8'R 14'-2<u>1</u>" 14'-1<u>3</u>" 15'-11<u>1</u>" 20'-7' 17'-9<u>3</u>" 24'-2" Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 2. Back fill with clean earth, free of roots and debris. 12'-5<del>3</del>" 11'-9" 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of $\frac{1}{4}$ " to 1' away from the pool. 8'RR All inside pool dimensions are to be finished dimensions. 1 10'0 10'0 The state of the s 5. Finished bottom is to be 2" minimum of suitable material or 3 undisturbed earth. 86261 <u>8' RADIUS</u> STEP & REST 8'R 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change. Construction Drawing: Different methods and precautions may be 4 - I 11'-3 3/4" 4 - N 24'-9 1/2" 23'-5 1/2" 3 - N 37'-10 1/4" dictated by various ground conditions. This is to be determined by 4 - J 22'-4 3/4" 4 -W 30'-4 1/4" 14'-1 3/4" 3 -W 34'-4 1/4" and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts. 4 - K 37'-9 1/4" 4 - X 38'-11" 3 - K 33'-6 1/4" 3 - X 26'-7 1/2" Installation is to be done in accordance with all federal, state and local 15'-5 1/2" 4 - Y 32'-4 3/4" 3 - Y 14'-10" 17'-7 1/4" building codes, as well as A.N.S.I. / N.S.P.I. suggested standards. 4 - M 42'-4" 4 - Z 3 - M 22'-0 1/2" 3 - Z 29'-4 1/2" 16'-3" minimum standards for pools approved for use with manufactured diving 97 equipment. If diving equipment is installed, follow the equipment manufacturer's installation, use and safety instructions.



LAGOON RIGHT 20' x 42' x 30'

		EP	POOL SURFACE $\rightarrow$ 862.5 ft <sup>2</sup> AREA 80.1 m <sup>2</sup> LINER SQ. FT. $\rightarrow$ 10	00.6667 ft <sup>2</sup>	
		ST	POOL 28100 gal POOL	124'-3"	
		≌	VOLUME 106300 L PERIMETER	37.87 m	
	_	· 8' RADIUS STEP	DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA		
	•	♦	ITEM DESCRIPTION	PART#	
		2	VERSA-FLEX SKIMMER PANEL	48116S	
		35	VERSA-FLEX PANEL	48115	
		8	10' REVERSE RADIUS STRAP SET	86166S	
		1	8' REVERSE RADIUS STRAP SET	86165S	
		20	10' RADIUS STRAP SET	86273S	
		5	8' RADIUS STRAP SET	86200S	
		1	10'RR to 10'R STRAP SET	86260S	
		1	10'R to 8'RR STRAP SET	86262S	
		1	8'RR to 8'R STRAP SET	86264S	
		312	PUSH NUTS	09115	
		38	BRACE SYSTEM COMPLETE	48146	
		1	8' RADIUS STEP & REST	07418RSNR48	
		14*	3/8"-16X HEX WASHER HEAD BOLT	148838	
		14*	3/8"-16 HEX WASHER HEAD NUT	149664	
			CHANNEL-LOC SONOTUBE	86152	
		$\Box$	VERSA-FLEX STANDARD LIGHT PANEL	48116L	
<u></u>					
$\vdash$		Ш			
<u> </u>		$\vdash$			
$\vdash$	_	$\vdash$			
$\vdash$		$\vdash$			
$\vdash$		$\vdash$			
-		$\vdash$			
$\vdash$		$\vdash$			
$\vdash$		$\vdash$	* - use bolts at		
			step connection		
			This configuration is only available	Ц	
		Ц	with 8' Radius Step & Rest.		
		$\Box$			

- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

#### 51'-7 3/4" 10'R 10'R 10'R 2 - 4 2 - I 40'-6 1/4" 1 - I 34'-11 1/4" 2 - J 33'-6 1/4" R10' 1 - J 37'-9 1/4" 2 - K 14'-1 3/4" 1 - K 22'-4 3/4" 16'-2" 51'-6 1/4" 50'-9 3/4" 2 - M 22'-0 1/2" 1 - M 42'-4" 17'-9<sup>3</sup>' 2 - N 33'-5 1/4" 1 - N 17'-3 3/4" 10'R 1 -W 2 -W 23'-7 1/2" 17'-3 3/4" 11'-9" 19'-0<u>1</u>" 15'-6 1/4" 32'-4 1/4" 1 - X 9'-1" **1** 10'R 2 - Y 27'-2 3/4" 1 - Y 39'-7 3/4" 20' ` 19'-9" 2 - Z 36'-5 1/2" 1 - Z 27'-0 1/2" 10'R 10'RR N 17'-10" 10'RR 10'RR 14'-1<sup>3</sup>/<sub>4</sub>" 10'RR R10' 22'-8" 25'-10<sup>3</sup>" 10'RR 22' 11'-9<del>1</del>" 26'-10<sup>1</sup>/<sub>4</sub>" 10'RR 10'RR 10'RR - 23'-9<u>1</u>' $22'-0\frac{1}{2}$ " 20' 22'-1<del>1</del> 8'-10<sup>3</sup> 23'-5<sup>1</sup>/<sub>2</sub>" 14'-2<u>1</u>" 15'-11<u>1</u>" 20'-7" 17'-9<del>3</del>" R10' 12'-5<sup>3</sup> The state of the s 8'RR 8 10'R 10'R 8 3 86262 8' RADIUS STEP & REST 8'R 3 - N 37'-10 1/4" 3 - I 23'-5 1/2" 4 - I 11'-3 3/4" 4 - N 24'-9 1/2" 3 -W 34'-4 1/4" 3 - J 14'-1 3/4" 22'-4 3/4" 4 -W 30'-4 1/4" 3 - X 26'-7 1/2" 3 - K 33'-6 1/4" 4 - K 37'-9 1/4" 4 - X 38'-11" 3 - Y 14'-10" 3 - L | 17'-7 1/4" 15'-5 1/2" 4 - Y 32'-4 3/4" 3 - Z 29'-4 1/2" 3 - M 22'-0 1/2" 4 - M 42'-4" 4 - Z 16'-3"

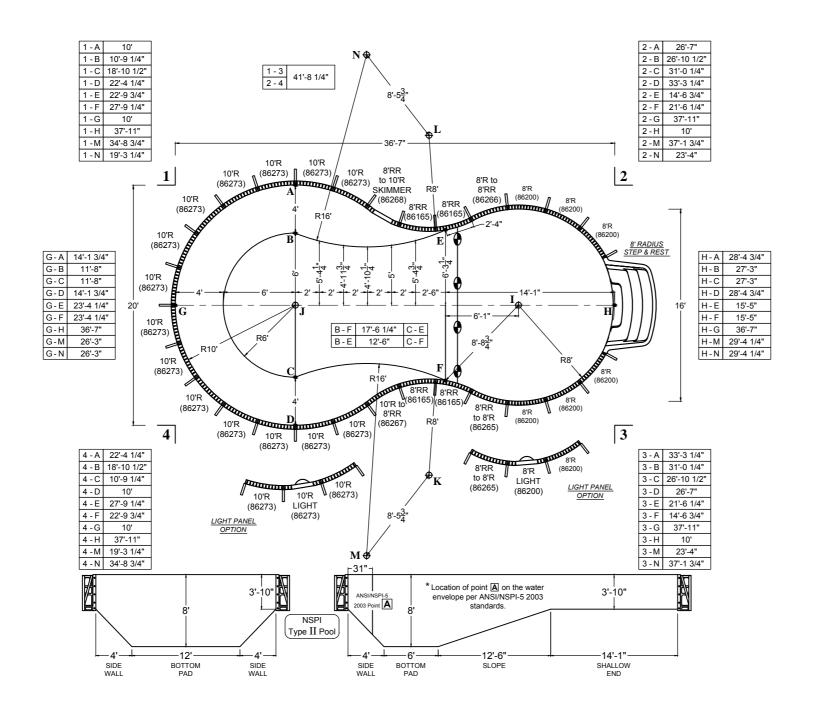
### Polymer

LAGOON RIGHT 20' x 42' x 30'



DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA

- . Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ½" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.



544.6 ft<sup>2</sup> LINER

FIGURE 8 16' x 37'

	ᇤ	$\begin{array}{c} \text{SURFACE} \longrightarrow \begin{array}{c} 544.6 \text{ IL} \\ \hline 50.6 \text{ m}^2 \end{array} \begin{array}{c} \text{LINER} \\ \text{SQ. FT.} \longrightarrow \end{array} 7$	31.6667 ft <sup>2</sup>
	JS ST	POOL VOLUME → 20000 gal 75700 L PERIMETER →	96'-1" 29.28 m
	8' RADIUS STEP	DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA	
<b>*</b>   <b>*</b>	♦	ITEM DESCRIPTION	PART#
	1	VERSA-FLEX SKIMMER PANEL	48116S
	27	VERSA-FLEX PANEL	48115
	4	8' REVERSE RADIUS STRAP SET	86165S
	14	10' RADIUS STRAP SET	86273S
	6	8' RADIUS STRAP SET	86200S
	1	8'RR to 8'R STRAP SET	86265S
	1	8'R to 8'RR STRAP SET	86266S
	1	10'R to 8'RR STRAP SET	86267S
	1	8'RR to 10'R STRAP SET	86268S
	728	PUSH NUTS	09115
	29	BRACE SYSTEM COMPLETE	48146
	1	8' RADIUS STEP & REST	07418RSNR48
	14*	3/8"-16X HEX WASHER HEAD BOLT	148838
	14*	3/8"-16 HEX WASHER HEAD NUT	149664
		CHANNEL-LOC SONOTUBE	86152
		VERSA-FLEX STANDARD LIGHT PANEL	48116L
		* - use bolts at	
		step connection	
		Step confidence	
		This configuration is only available with 8' Radius Step & Rest.	
1 Days 1	2500	P.S.I. concrete footing around entire perimeter.	

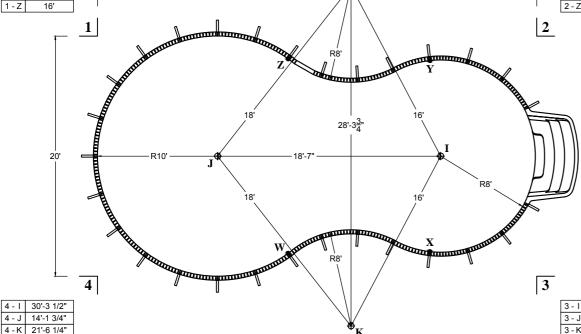
- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

FIGURE 8 16' x 37'



**DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA** 





41'-8 1/4"

- 36'-7'

1 - 1 30'-3 1/2"

1 - J 14'-1 3/4"

1 - L 21'-6 1/4"

1 -W 24'-0 3/4"

32'-1"

33'

27'-9"

1 - K

1 - X

1 - Y

1 - Z

4 - L

4 -W

4 - X

4 - Y

32'-1"

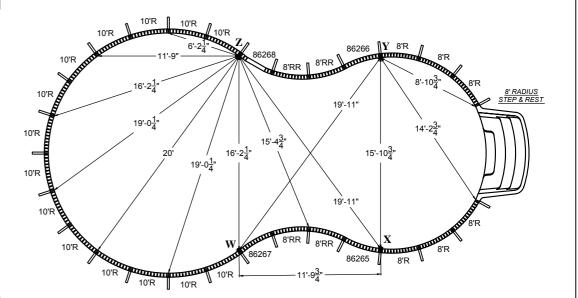
16'

27'-9"

33'

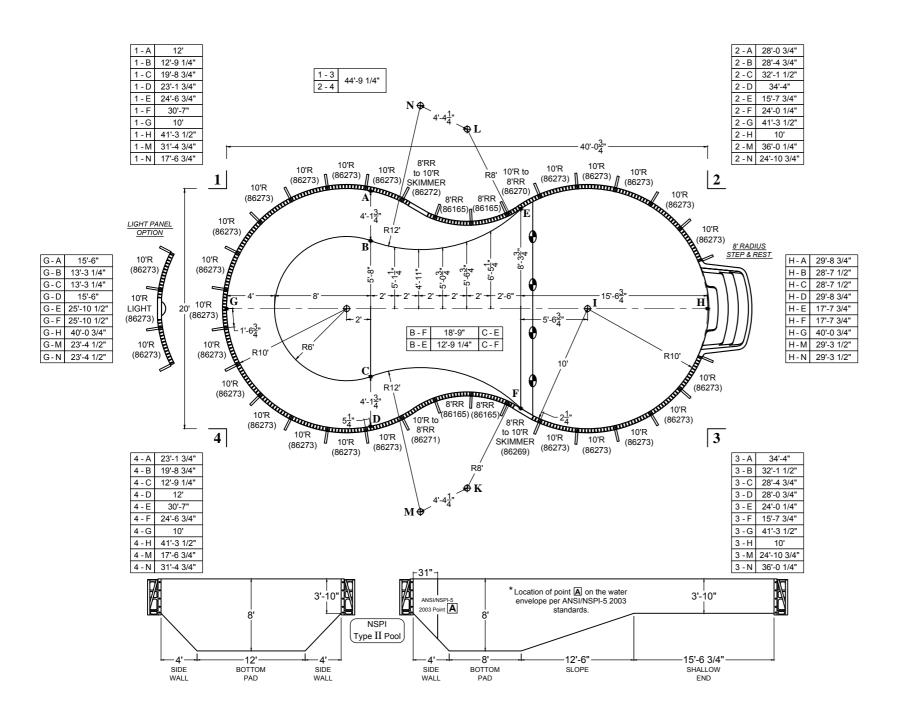
4 - Z 24'-0 3/4"

3 - I	12'-9 3/4"	
3 - J	28'-4 3/4"	
3 - K	16'	
3 - L	28'-8 1/4"	
3 -W	20'-9 1/2"	
3 - X	9'-1 3/4"	
3 - Y	20'-0 1/2"	
3 - Z	27'-6"	



- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of  $\frac{1}{4}$  " to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

minimum standards for pools approved for use with manufactured diving equipment. If diving equipment is installed, follow the equipment manufacturer's installation, use and safety instructions.



656.6 ft<sup>2</sup> LINER

FIGURE 8 20' x 40'

		닖	$\frac{\text{SURFACE}}{\text{AREA}} \longrightarrow \frac{630.0 \text{ ft}}{61.0 \text{ m}^2} \stackrel{\text{LINER}}{\text{SQ. FT.}} \longrightarrow$	801.25 ft <sup>2</sup>	
	S			105'-5"	
		INS	90400 L PERIMETER	31.13 m	
		8' RADIUS STEP	DIVING PERMITTED ONLY DESIGNATED DIVING A		
+	+	•	ITEM DESCRIPTION	PART#	
•		2	VERSA-FLEX SKIMMER PANEL	48116S	
		29	VERSA-FLEX PANEL	48115	
		4	8' REVERSE RADIUS STRAP SET	86165S	
		23	10' RADIUS STRAP SET	86273S	
		1	8'RR to 10'R STRAP SET	86269S	
		1	10'R to 8'RR STRAP SET	86270S	
		1	10'R to 8'RR STRAP SET	86271S	
		1	8'RR to 10'R STRAP SET	86272S	
		806	PUSH NUTS	09115	
		32	BRACE SYSTEM COMPLETE	48146	
		1	8' RADIUS STEP & REST	07418RSNR4	
		14*	3/8"-16X HEX WASHER HEAD BOLT	148838	
		14*	3/8"-16 HEX WASHER HEAD NUT	149664	
			CHANNEL-LOC SONOTUBE	86152	
			VERSA-FLEX STANDARD LIGHT PANEL	48116L	
			* - use bolts at		
			step connection		
		┢┌╴	This configuration is only available	╆——	
		Н	with 8' Radius Step & Rest.	-	
		┖	•		

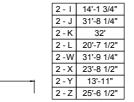
POOL

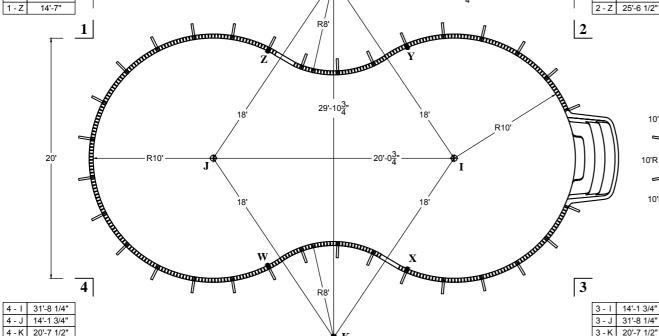
- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum  $8\mbox{\tt ''}$  deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

# FIGURE 8 20' x 40'



# DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA





44'-9 1/4"

1 - I 31'-8 1/4"

1 - J 14'-1 3/4"

1 - L 20'-7 1/2"

1 -W 23'-10 1/4"

1 - X 32'-5 1/2"

32'

26'-2"

32'

14'-7"

26'-2"

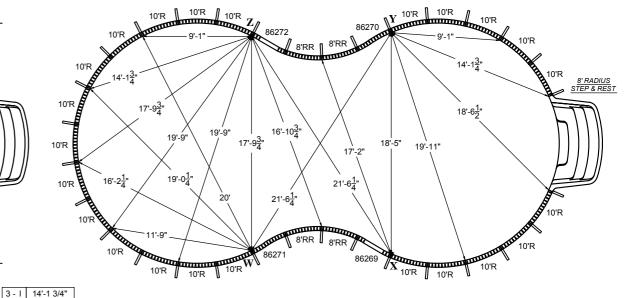
4 - Y 32'-5 1/2"

4 - Z 23'-10 1/4"

4 -W

4 - X

1 - K



3 - K 20'-7 1/2" 3 - K 20'-7 1/2" 3 - L 32' 3 - W 25'-6 1/2" 3 - X 13'-11" 3 - Y 23'-8 1/2"

3 - Z 31'-9 1/4"

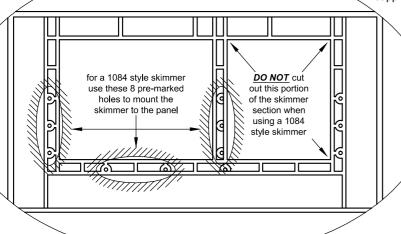
- 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep.
- 2. Back fill with clean earth, free of roots and debris.
- 3. 3' wide concrete deck is to be poured at least 3" thickness and a slope of ¼" to 1' away from the pool.
- 4. All inside pool dimensions are to be finished dimensions.
- 5. Finished bottom is to be 2" minimum of suitable material or undisturbed earth.
- 6. A safety line, with buoys, is to be permanently attached 1'0" to the shallow side of the point of first slope change.
- Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.
- Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

**SKIMMER CUTOUTS** 

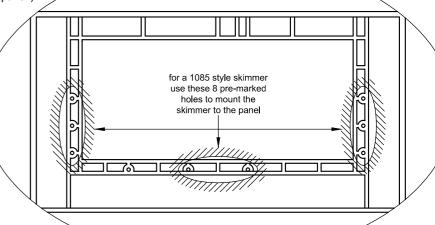
#### \*\*\*\* SKIMMER PANEL INSTALLATION NOTE \*\*\*\*

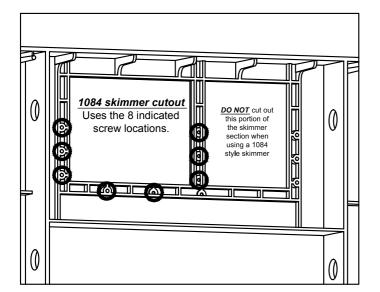
Using a standard SP10841 or SP10852 skimmer, you will get an (OM) outside mount application on Matrix skimmer panels. Panels are manufactured with a thicker material section around the opening to accommodate this special application. (Use 1 1/4" screws supplied with the skimmer to mount the skimmer to the panel.)

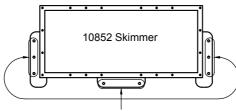
REARVIEW OF STRAIGHT SKIMMER SECTION



REARVIEW OF STRAIGHT SKIMMER SECTION



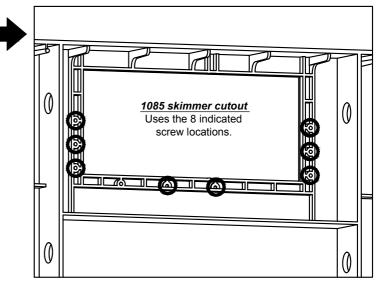




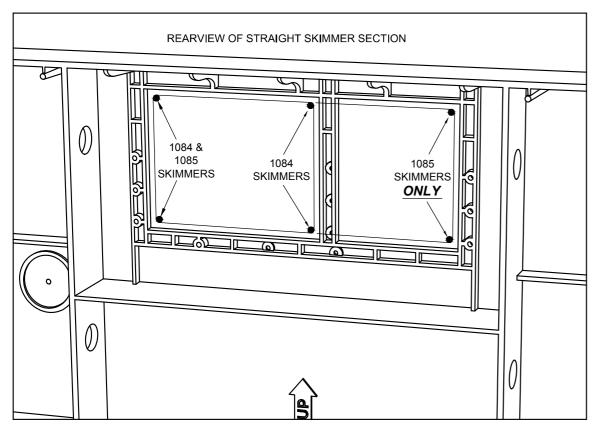
These 8 holes on the outer mounting flange of the skimmer align with the 8 pre-marked mounting holes for a 1085 style skimmer on the backside of the panel.



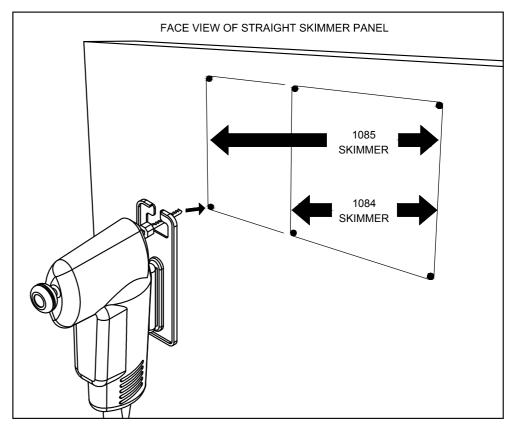
These 8 holes on the outer mounting flange of the skimmer align with the 8 pre-marked mounting holes for a 1084 style skimmer on the backside of the panel.



SKIMMER CUTOUT PROCEDURE



Depending on the type of skimmer used, drill the appropriate mounting holes (see page A1 to identify the proper holes), and the 4 starter holes at the corners of the skimmer boss on the backside of the panel. If you are using a 1084 style skimmer be sure <u>NOT</u> to drill holes in the extended skimmer section that accommodates the 1085 style skimmer.



Using a straight edge, draw lines to show the skimmer section to be cut out. Use the outer edges of the drilled starter holes as a guide.

Cut the perimeter of the skimmer opening with a jigsaw. Use a coarse wood blade with large teeth to reduce the heating of the polymer panel.

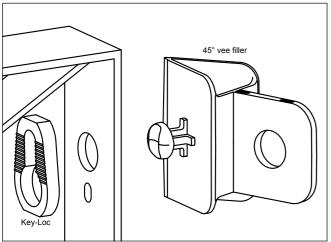
#### \*\*\* NOTE \*\*\*

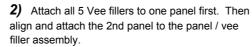
Remove all the material within the skimmer cutout area. The ribbing on the back of the panel is designed to precisely fit the 1084 or 1085 style skimmer.

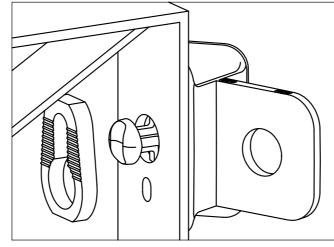
If material from the face of the panel remains inside the ribbing of the cutout area, the skimmer may not fit in the opening.

KEY-LOC, VEE FILLER & GRECIAN CORNER SLEEVE

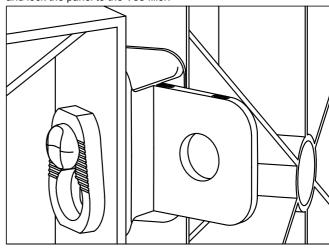
**1)** Each 45° Vee filler will connect 2 wall panels using the standard peg holes on the panels side flanges. Each 48" tall panel connection will require a total of (5) - 45° vee fillers and (10) Key-Locs.

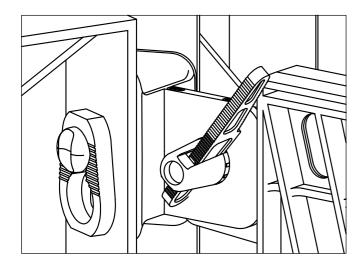




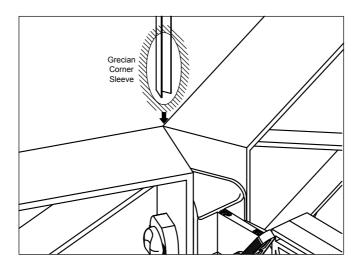


**3)** Each Key-Loc will fit over the head on the filler post and slide down to draw the wall panels together and lock the panel to the Vee filler.

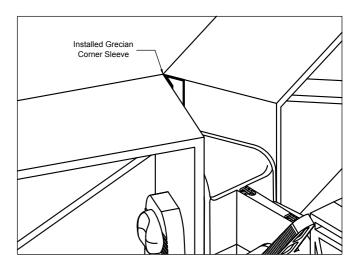




**4)** A panel brace can then be attached to the tab extending from the back of the Vee filler using the standard Peg & Wedge connection.



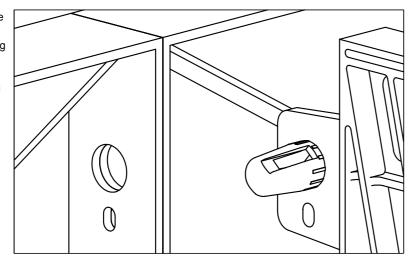
**5)** Slide the Grecian Corner Sleeve down between the nose of the Vee fillers and the wall panels to prevent dirt and debris from getting into the pool.



**6)** The completed installation will leave the Grecian Corner Sleeve flush with the top of the wall panel.

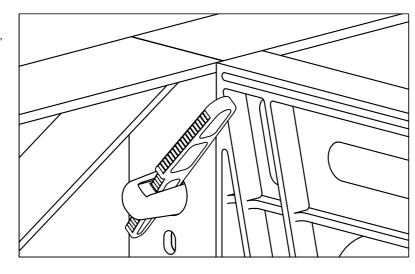
#### **NEXUS CONNECTION SYSTEM**

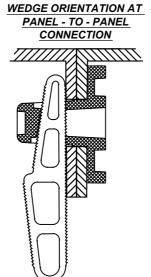
1) Set the 2 panels to be connected making sure the 5 - 1 1/2" diameter peg holes on the end flanges are lined up. Insert the brace / pegs through both flanges. The taper of the peg will properly align the panels and ensure the faces of the panels are even.

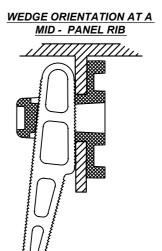


2) Break the wedges off of the molded brace. Slide the wedge through the slot in the peg (see the drawing below for proper orientation of the wedge depending on the location of the brace).

3) As the wedge is inserted through the peg, the panel joint will draw closed. The ratcheting effect of the teeth on the wedge and the teeth on the inside of the peg will prevent the wedge from backing out.







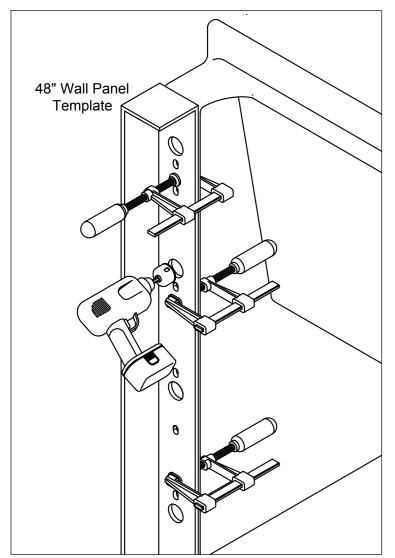
With the step securely clamped to the *PANEL TEMPLATE*, use the hole pattern in the panel template as a guide for drilling the bolt holes and 1 1/2"diameter peg holes in the step flange.

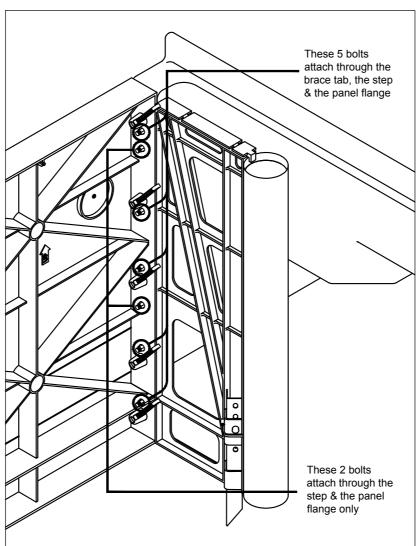
Polymer

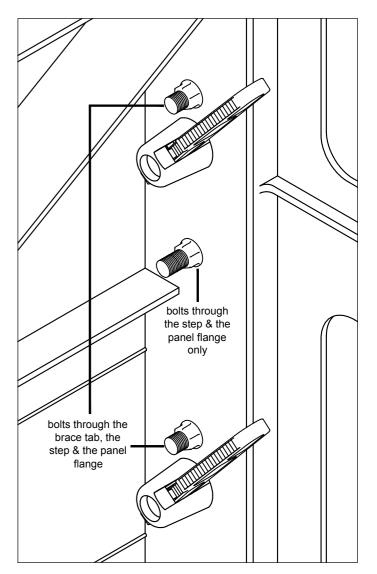
PANEL TEMPLATE & BOLTED STEP CONNECTION

Step connections will use the standard Nexus connection as well as the 7 bolt points along the panel end flange:

- 5 bolts will go through the brace tabs, the step, & the panel flange
- 2 bolts will go through the step and the panel flange only

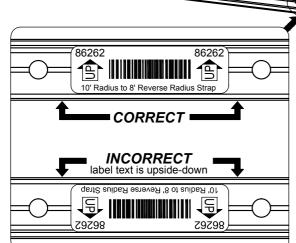








**VERSA-WALL PANEL & STRAPS** 



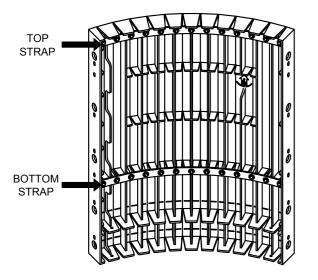
Straps for transition panels need to be placed on the panel in the proper orientation to ensure the panel bends the correct way. With the strap properly attached to the panel, you will be able to read the text on the strap label. If the text on the label is upside-down, the strap has been put on incorrectly.

#### \*\*\* Matrix Panel Strap Installation Note \*\*\*

When assembling Versa-Flex panels and panel straps, *do not* install the strap on all 13 pins and then attach the push nuts. Assemble one pin at a time and securely fasten the push nut before proceeding to the next pin.

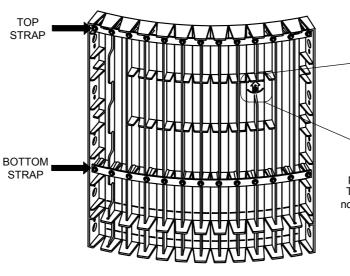


REVERSE RADIUS PANEL



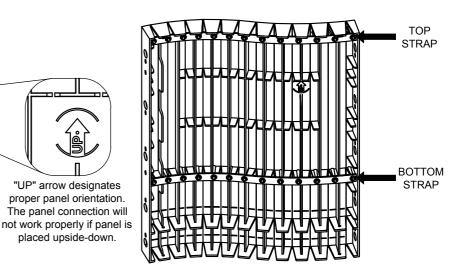


STANDARD RADIUS PANEL

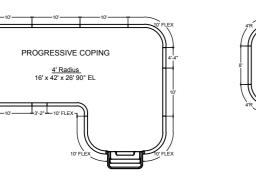


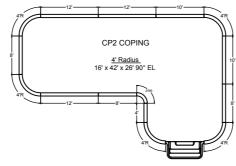


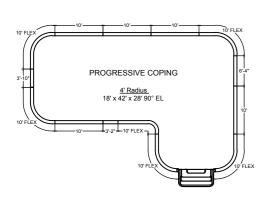
MULTIPLE RADIUS TRANSITION PANEL

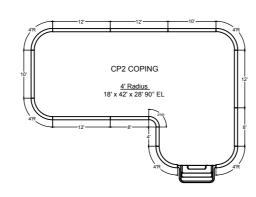


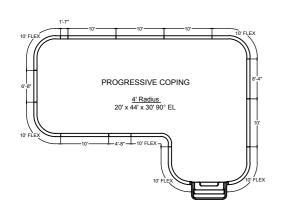
# Polymer **COPING LAYOUTS** PROGRESSIVE COPING CP2 COPING 4' Radius 16' x 32' CP2 COPING 4' Radius 16' x 36' CP2 COPING 4' Radius 18' x 36' CP2 COPING

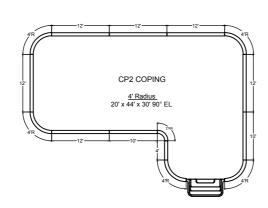


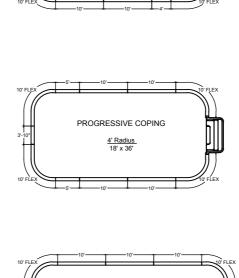








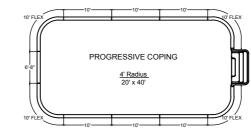


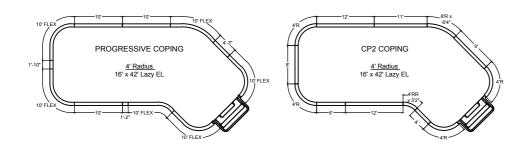


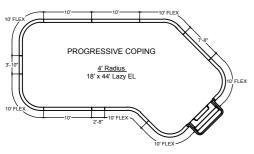
PROGRESSIVE COPING

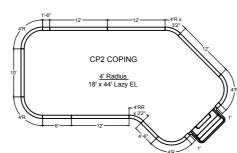
4' Radius 16' x 36'

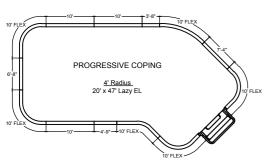
4' Radius 16' x 32'

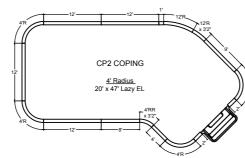


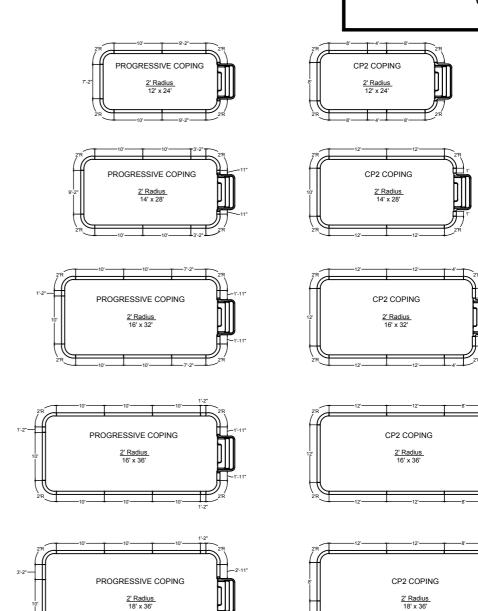


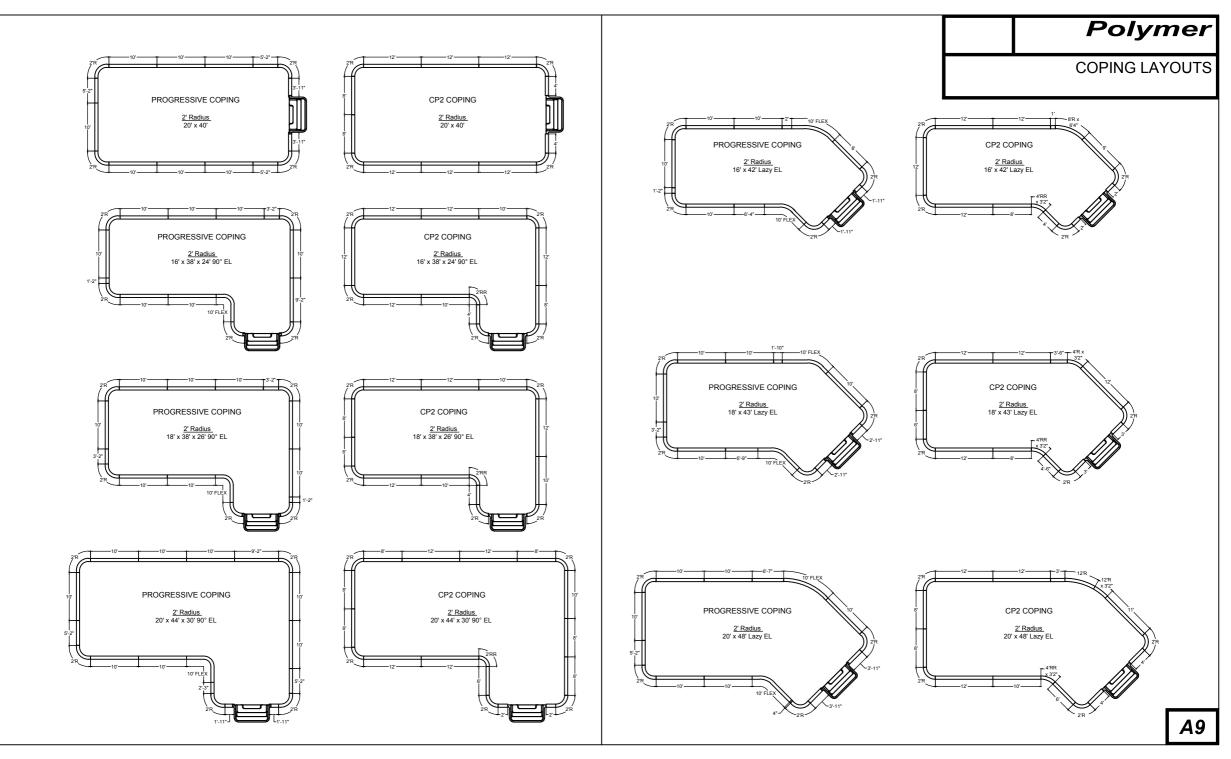


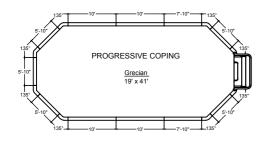


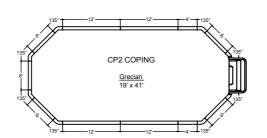


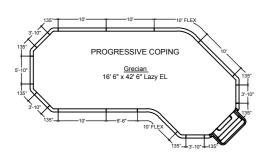


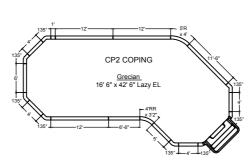


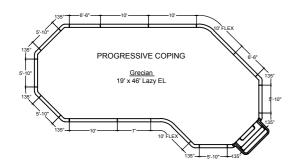


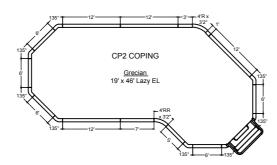


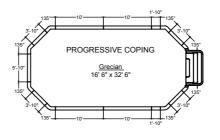


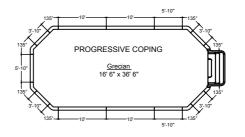


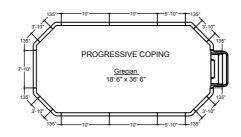


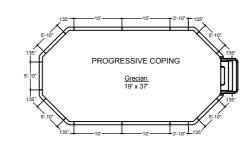


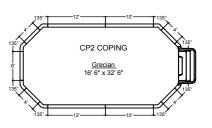


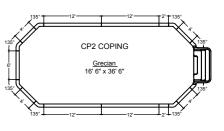


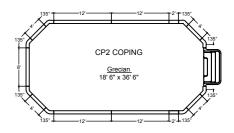


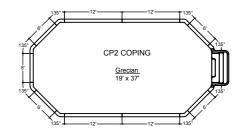




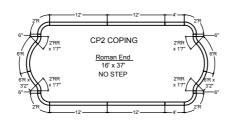


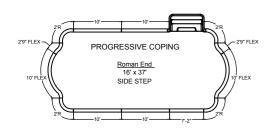


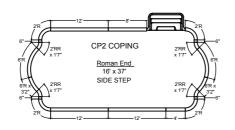


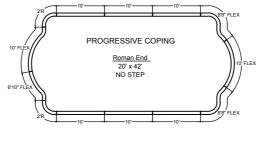


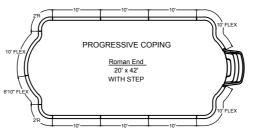


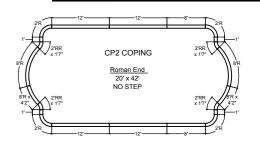


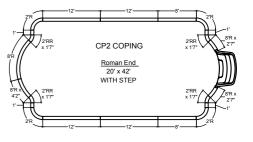


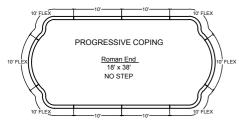


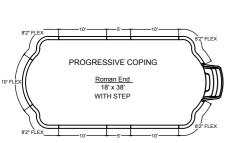


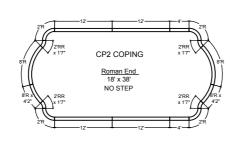


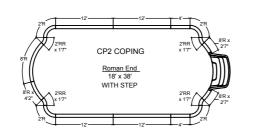


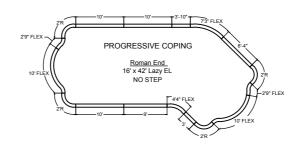


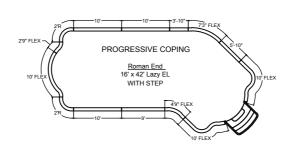


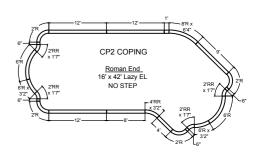


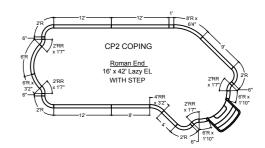


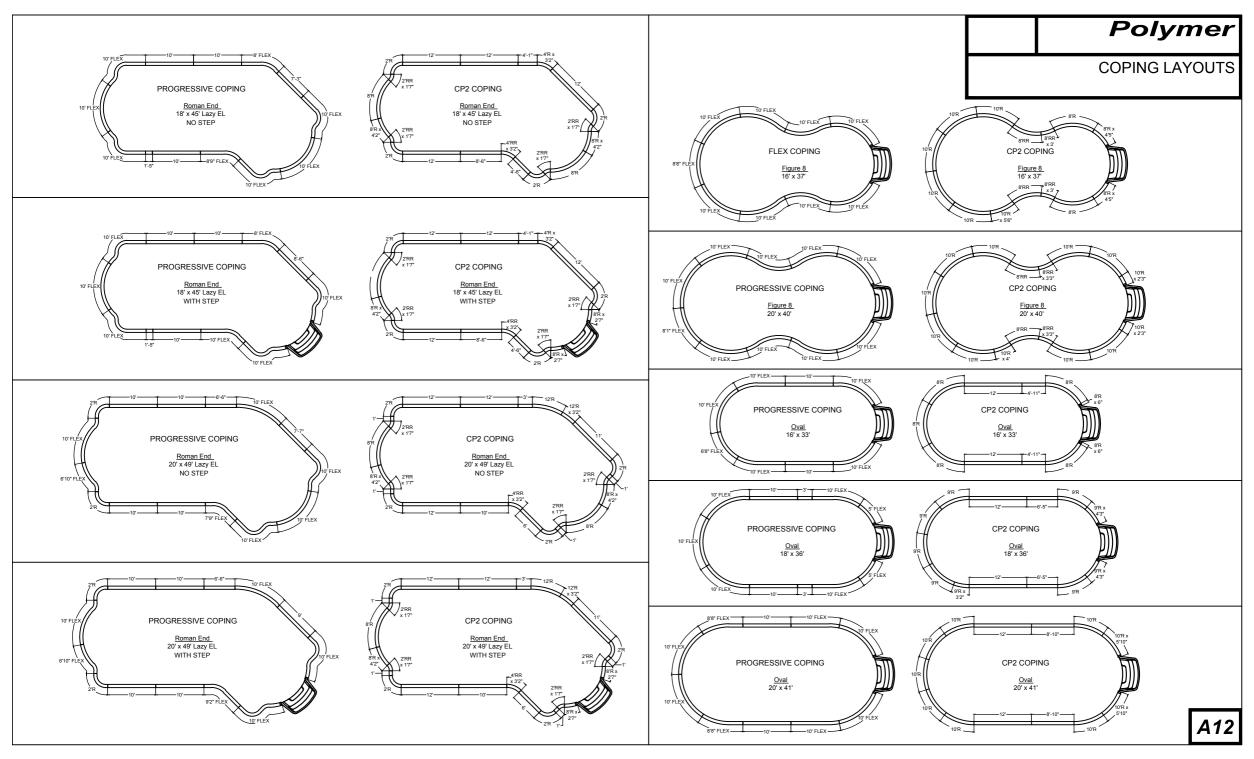




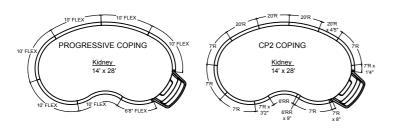


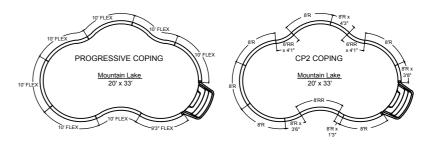


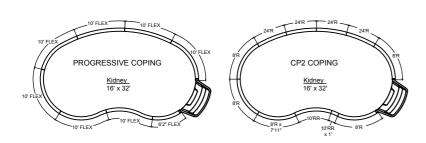


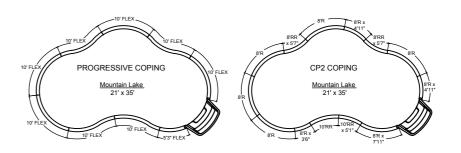


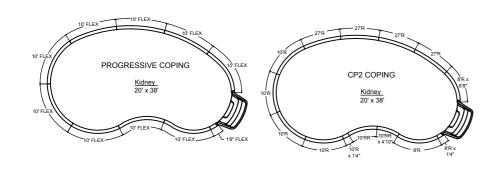


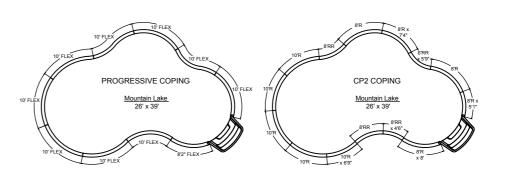


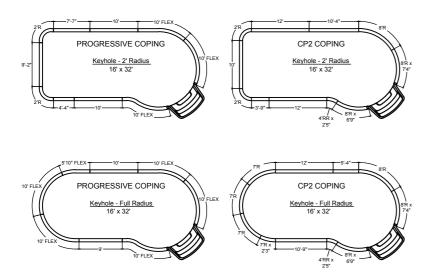


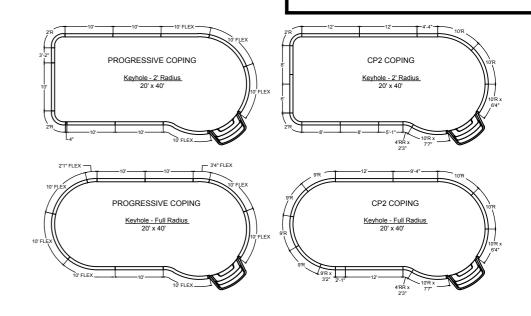


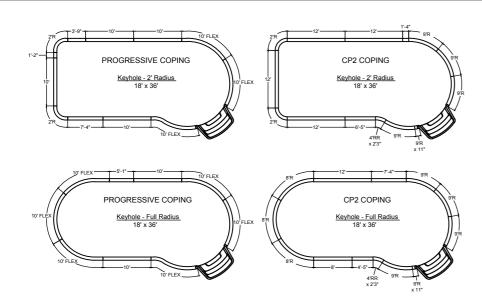


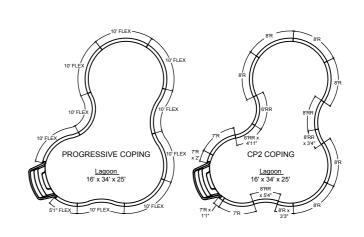


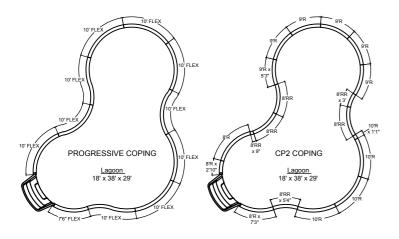


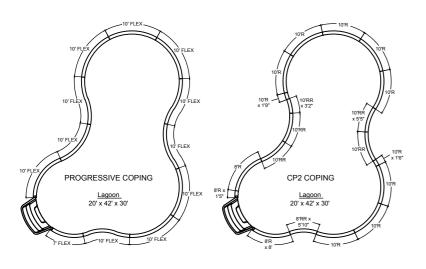










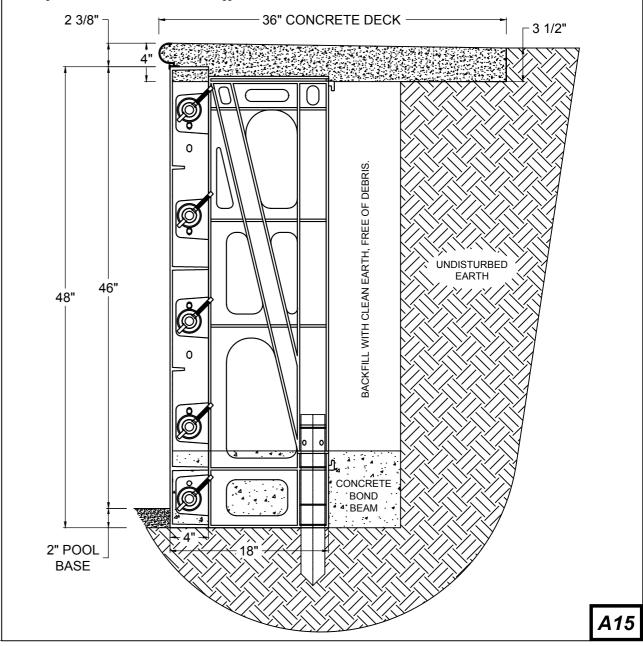


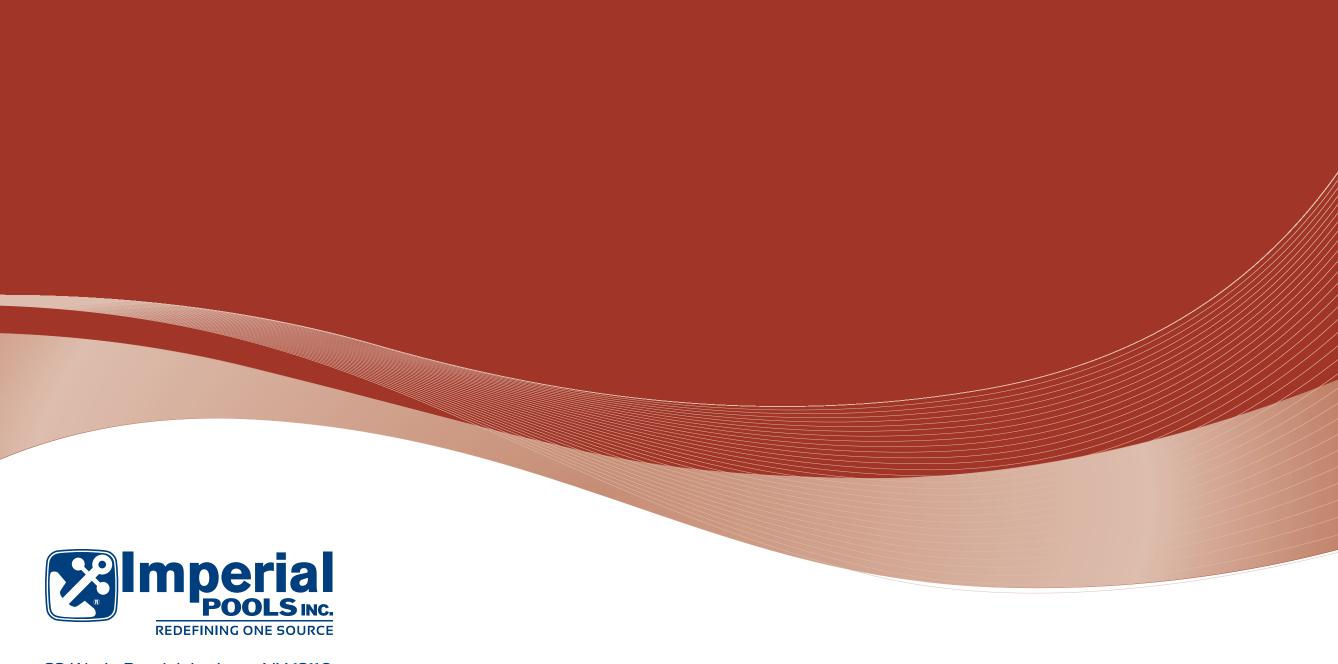
Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.

Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.

## Polymer

COPING LAYOUTS PANEL DIG CROSS SECTION





33 Wade Road | Latham, NY 12110 25563M 4/22