## Xoimperial <br> :ootsm <br> REDEFINING ONE SOURCE

## UNIVERSAL POLYMER 48" SPEC BOOK

## 48" Panel

- Assembly Drawings and Guidelines (Stairs and Cuddle Coves - Nexus Polymer)
- Coping Layouts (CP2 and Progressive)
- Deck Square Footage Chart
- Dig Specifications
- Panel Layouts


## A. CAUTION

## CARE SHOULD BE TAKEN WHEN INSTALLING <br> A POOL. SERIOUS INJURY CAN OCCUR IF PROPER <br> PRECAUTIONS ARE NOT TAKEN DURING INSTALLATION.

A safety package should be provided with the pool. Its contents should be reviewed with the pool owner. The package should include a pool safety sign, "NO DIVING" decals and placement instructions, the Association of Pool and Spa Professionals Minimum Standards for Residential Swimming Pools, and safety booklets such as: the Sensible Way to Enjoy Your Inground Swimming Pool, Greg Lougainis on Diving, and Children Aren't Waterproof. You may obtain a safety package by contacting:

Customer Service
33 Wade Road
Latham, NY 12110
(518) 786-1200

The installer should place all warnings according to the manufacturer's instructions prior to use of this pool.

NOTICE: It is not recommended to use diving and/or sliding equipment on residential pools. Such equipment, its installation, and use is the responsibility of the pool owner.

These pools are designed for private, residential use only. If this is not a private, residential pool, you should contact your local building department and the Association of Pool and Spa Professionals for standards relevant to its use, since they may be quite different.

## Association of Pool and Spa Professionals <br> 211 Eisenhower Avenue <br> Alexandria, Virginia 22314

For Pool Regulations and Standards refer to your Installation Manual-APSP Standards for Residential Swimming Pools.

Before using your pool, the dealer and/or installer should provide you with a safety package which should include a pool safety sign, "NO DIVING" decals and placement instructions, the Association of Pool and Spa Professionals Minimum Standards for Residential Swimming Pools, and the following pool safety booklets:

1. The Sensible Way to Enjoy Your Inground Swimming Pool.
2. Greg Lougainis on Diving - Knowing How to Dive Can Be Worth More Than Gold. It Can Be Worth Your Life.
3. Children Aren't Waterproof.

A safety package can be obtained by contacting:
Customer Service
33 Wade Road
Latham, NY 12110
(518) 786-1200

## A <br> WARNING



DIVING OR JUMPING INTO POOL MAY RESULT IN SERIOUS INJURY

## Swimming \& Diving Safety

Imperial does not recommend the use of diving and/or sliding equipment on residential pools. If you choose to dive, a thorough familiarity with the pool bottom, awareness of depths, and understanding of the principles of head-first entry into the water are critical factors in safe diving.

## HEADFIRST ENTRY - DIVING \& SLIDING

Do not allow any diving or head-first entry into any pool until you are sure the pool is designed for diving and meets all standards for diving pools, such as the APSP standards. Consult your pool builder or APSP member if you have any doubts. Do not allow diving into a pool, or any part of the pool, that is not deep enough for diving. It is recommended that "No Diving" signs be placed at all areas of the pool where diving is not appropriate

## Safe Diving Tips

Think Ahead: Once you've started your dive, you don't have time to think. Know the depth of the water. Plan your dive path. Never dive where you don't know the water depth or where there may be hidden obstructions.

Steer Up: When you dive down, you must be ready to steer up. As you enter the water, your arms must be extended over your head, hands flat and aiming up. Hold your head up and arch your back. This way, your whole body helps you steer up, away from the bottom. Plan a shallow dive, immediately steering up. Don't try the straight vertical-entry dives you see in competition. These dives take a long time to slow down and must be done only after careful training and in pools designed for competitive diving.

Head and Hands Up: Your extended arms and hands not only help you to steer up to the surface, they can also protect your head. If a diver's head hits bottom, major injury to neck and spine can result. So always remember, head and hands up!

Control Your Dive: Sometimes divers lose control through improper use of hands and arms. Practice holding your arms extended, hands flat and tipped up. Like learning to swim or ride a bicycle, you have to learn to make the right moves automatically. Carefully rehearse the proper diving techniques before you dive.


Rectangle-2'Radius
12' x 24' $\qquad$
$14^{\prime} \times 28$ $\qquad$
16' x 32' $\qquad$
$16^{\prime} \times 36$
$\qquad$
20' $\qquad$
$16^{\prime} \times 38^{\prime} \times 244^{\circ}$ EL Left $\qquad$
$16^{\prime} \times 38^{\prime} \times 24^{\prime} 90^{\circ}$ EL Right $\qquad$
$18^{\prime} \times 38^{\prime} \times 26^{\prime} 90^{\circ}$ EL Left - 9
$18^{\prime} \times 38^{\prime} \times 26^{\prime} 90^{\circ}$ EL Right $\qquad$ 10
11
$20^{\prime} \times 44^{\prime} \times 30^{\prime} 90^{\circ}$ EL Left $\qquad$ $-12$
16' x 42' Lazy EL Left $\qquad$ 13
16' x 42' Lazy EL Righ $\qquad$
18' x 43' Lazy EL Left 14
$\qquad$ 20' x 48' Lazy EL Left $\qquad$ 16
17
20' x 48' Lazy EL Right $\qquad$ 18

## Rectangle - 4' Radius

16' x 32' $\qquad$ $-19$ $\begin{array}{ll}16^{\prime} \times 36^{\prime} \\ 18^{\prime} \times 36^{\prime} & 20 \\ 21\end{array}$
$\qquad$
$16^{\prime} \times 42^{\prime} \times 26^{\prime} 90^{\circ}$ EL Left 23
$16^{\prime} \times 42 \times 26^{\prime} 90^{\circ}$ EL Left $\qquad$ 18' x 42' $\times 28^{\prime} 90^{\circ}$ EL Left 24
$18^{\prime} \times 42^{\prime} \times 28^{\prime} 90^{\circ}$ EL Right $\qquad$ 25
20' x 44' x $30^{\prime} 90^{\circ}$ EL Left $\qquad$ 20' x 44' x $30^{\prime} 90^{\circ}$ EL Right ___ 28
16' x 42' Lazy EL Left $\qquad$ 28
29
16' x 42' Lazy EL Right $\qquad$ 18' x 44' Lazy EL Left 30
31

18' x 44' Lazy EL Right $\qquad$ 20' x 47' Lazy EL Left $\qquad$ 20' x 47' Lazy EL Right _ 34

## Grecian

16' 6" x 32' 6" $\qquad$
16' $6^{\prime \prime} \times 36^{\prime} 6^{\prime \prime}$

36
37
$18^{\prime} 6^{\prime \prime} \times 36^{\prime} 6^{\prime \prime}$
19' x $37{ }^{\prime}$ $\qquad$
19' x 41' $\qquad$ 38
39
16' 6" x 42' 6" Lazy EL Left 40
16' 6" x 42' 6" Lazy EL Right ___ 41
19' x 46' Lazy EL Left
19' x 46' Lazy EL Right $\qquad$ $-43$
Oval
16' x 33' $\qquad$ 44
18 x $\times 36$
$20 '$ $\qquad$ $+46$

## Roman End

16' x 37 $\qquad$ 47
18 x 38 ' $\qquad$ $-48$
20' x 42' $\qquad$ 49
16' x 42' Lazy EL Left
16' x 42' Lazy EL Righ $\qquad$ 18' x 45' Lazy EL Left 51
52
18' $\times 45$ Lazy EL Left 53
20' x 49' Lazy EL Left $\qquad$
20' x 49' Lazy EL Right $\qquad$

Keyhole-2' Radius 16' x 32' Standard View $\qquad$ 16' x 32' Reverse View $\qquad$ 56
57 $16 ' \times 32 '$ Reverse View
$18^{\prime} \times 36^{\prime}$ Standard View 57
58 18' $\times 36$ ' Reverse View $\qquad$ 59
60 20' x 40' Standard View $\qquad$ - 61 20' x 40' Reverse View

## Keyhole - Full Radius

16' x 32' Standard View __ 62
16' x 32' Reverse View $\qquad$ 18' x $36^{\prime}$ Standard View __ 64 63 18' x $36^{\prime}$ Reverse View -64

20' x 40' Standard View -65

20' x 40' Reverse View $\qquad$ _67
Kidney

| $14 ' \times 28 '$ Left | 68 |
| :--- | :--- |
| $14^{\prime} \times 28^{\prime}$ Right | 69 |
| $16^{\prime} \times 32 '$ Left | 70 |
| $16^{\prime} \times 32 '$ Right | 71 |
| $20 ' \times 38 '$ Left | $72-73$ |
| $20^{\prime} \times 38^{\prime}$ Right | $74-75$ |

## Figure 8 <br> $16^{\prime} \times 37{ }^{\prime}$

 100-101 102-103 A1 A2 A6 A15$20^{\prime} \times 40^{\prime}$

## Appendix

## Skimmer Panel Cutouts <br> $\qquad$

Skimmer Cutout Procedure $\qquad$
Key-Loc, Vee Filler \& Grecian

## Corner Sleeve

Nexus Connection System $\qquad$
Panel Template \& Bolted Step __ A5 Connection
Versa-Wall Panel \& Straps __A A6
Coping Layouts $\qquad$ Coping Layouts
$\qquad$
$20^{\prime} \times 40^{\prime}$

Panel Dig Cross Section

## Mountain Lake

20' x 33' Standard View $\qquad$ -76-77 20' x 33' Reverse View
$\qquad$ -80-81 21' x 35' Standard View 21' x 35' Reverse View $82-83$
$-84-85$ 26' x 39' Standard View $\qquad$ -86-87

## Lagoon

## 16' x 34' x $25^{\prime}$ Left <br> $\qquad$ 88-89

 16 ' x 34' x 25' Right $80-91$$92-93$ $18^{\prime} \times 38$ ' x 29' Left $\qquad$ -92-93
-94-95 96-97 20' x 42' x 30' Left $\qquad$ 98-99



20' x 42' x 30' Right $\qquad$
$\qquad$




| $1-A$ | $5^{\prime}-8^{\prime \prime}$ | $4-F$ |
| :---: | :---: | :---: |
| $1-B$ | $8^{\prime}-111 / 4^{\prime \prime}$ | $4-\mathrm{E}$ |
| $1-\mathrm{C}$ | $18^{\prime} 6^{\prime \prime}$ | $4-\mathrm{D}$ |
| $1-\mathrm{D}$ | $23^{\prime}-21 / 2^{\prime \prime}$ | $4-\mathrm{C}$ |
| $1-\mathrm{E}$ | $12^{\prime}-93 / 4^{\prime \prime}$ | $4-\mathrm{B}$ |
| $1-\mathrm{F}$ | $10^{\prime}-91 / 4^{\prime \prime}$ | $4-\mathrm{A}$ |










| $2-A$ | $32^{\prime}-3^{\prime \prime}$ | $3-\mathrm{F}$ |
| :---: | :---: | :---: |
| $2-\mathrm{B}$ | $26^{\prime}-3334^{\prime \prime}$ | $3-\mathrm{E}$ |
| $2-\mathrm{C}$ | $13{ }^{\prime} 6^{\prime \prime}$ | $3-\mathrm{D}$ |
| $2-\mathrm{D}$ | $20^{\prime}-111 / 4^{\prime \prime}$ | $3-\mathrm{C}$ |
| $2-\mathrm{E}$ | $28^{\prime}-73 / 4^{\prime \prime}$ | $3-\mathrm{B}$ |
| $2-\mathrm{F}$ | $34^{\prime}-2^{\prime \prime}$ | $3-\mathrm{A}$ |

STEP \& REST







| $1-\mathrm{A}$ | $5^{\prime}-8^{\prime \prime}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $1-\mathrm{B}$ | $10^{\prime}-91 / 4^{\prime \prime}$ |
| $1-\mathrm{C}$ | $22^{\prime}-4^{\prime \prime}$ |
| $1-\mathrm{D}$ | $27^{\prime}-71 / 4^{\prime \prime}$ |
| $1-\mathrm{E}$ | $15^{\prime}-11 / 2^{\prime \prime}$ |
| $1-\mathrm{F}$ | $12^{\prime}-7.3 / 4^{\prime \prime}$ |
| $1-\mathrm{G}$ | $30^{\prime}-61 / 4^{\prime \prime}$ |





2' RADIUS $90^{\circ}$ EL LEFT


| $2-A$ | $34^{\prime}-23 / 4^{\prime \prime}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $2-B$ | $28^{\prime}-31 / 2^{\prime \prime}$ |
| $2-C$ | $15^{\prime}-6{ }^{\prime \prime}$ |
| $2-D$ | $22^{\prime}-31 / 4^{\prime \prime}$ |
| $2-E$ | $30^{\prime}-51 / 2^{\prime \prime}$ |
| $2-F$ | $36^{\prime}-03 / 4^{\prime \prime}$ |
| $2-G$ | $20^{\prime}$ |


$\frac{\text { LIGHT PANEL }}{\text { OPTION }}$

$\sqrt{4}$


Polymer

| $1-A$ | $5^{\prime}-8^{\prime \prime}$ |
| :---: | :---: |
| $1-B$ | $10^{\prime}-91 / 4^{\prime \prime}$ |
| $1-\mathrm{C}$ | $22^{\prime}-6^{\prime \prime}$ |
| $1-\mathrm{D}$ | $28^{\prime}-93 / 4^{\prime \prime}$ |
| $1-\mathrm{E}$ | $17^{\prime \prime}-21 / 2^{\prime \prime}$ |
| $1-\mathrm{F}$ | $14^{\prime}-63 / 4^{\prime \prime}$ |
| $1-\mathrm{G}$ | $31^{\prime}-71 / 2^{\prime \prime}$ |

## $\frac{\text { LIGHT PANEL }}{\text { OPTION }}$ <br>  




| 2-A | 34'-2 3/4" |
| :---: | :---: |
| 2-B | 28'31/2" |
| 2 -C | 15'6" |
| 2-D | 23-9" |
| 2-E | 31'-3/4" |
| 2-F | 36'-9 1/4" |
| 2-G | 21-7 1/2" |







| $2-A$ | $34^{\prime}-23 / 4^{\prime \prime}$ |
| :---: | :---: |
| $2-B$ | $28^{\prime}-31 / 2^{\prime \prime}$ |
| $2-C$ | $15^{\prime \prime}-6^{\prime \prime}$ |
| $2-D$ | $23^{\prime \prime}-9$ |
| $2-E$ | $31^{\prime \prime}-3 / 4^{\prime \prime}$ |
| $2-F$ | $36^{\prime}-91 / 4^{\prime \prime}$ |
| $2-G$ | $21^{\prime}-71 / 2^{\prime \prime}$ |


| $1-\mathrm{A}$ | $5^{\prime}-8^{\prime \prime}$ |
| :---: | :---: |
| $1-\mathrm{B}$ | $10^{\prime}-91 / 4^{\prime \prime}$ |
| $1-\mathrm{C}$ | $22^{\prime \prime}-6^{\prime \prime}$ |
| $1-\mathrm{D}$ | $28^{\prime}-9 / 3 / 4^{\prime \prime}$ |
| $1-\mathrm{E}$ | $17^{\prime \prime}-21 / 2^{\prime \prime}$ |
| $1-\mathrm{F}$ | $14^{\prime \prime}-6 / 4^{\prime \prime}$ |
| $1-\mathrm{G}$ | $3^{\prime}-7112^{\prime \prime}$ |




|  |  |  | Po/ymer |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{array}{r} 2^{\prime} \text { RADIUS } 90^{\circ} \text { EL RIGHT } \\ 18^{\prime} \times 38^{\prime} \times 26^{\prime} \end{array}$ |  |  |  |  |  |
|  |  | $\begin{aligned} & \text { POOL } \\ & \text { SURFACE } \\ & \text { AREA } \end{aligned} \rightarrow \frac{776.6 \mathrm{ft}^{2}}{72.1 \mathrm{~m}^{2}}$ |  |  |  |
|  |  | $\stackrel{\square}{1}$ | $\begin{aligned} & \text { POOL } \\ & \text { VOLUME } \end{aligned} \rightarrow \frac{25500 \mathrm{gal}}{96500 \mathrm{~L}}$ | $\underset{\substack{\text { POOLL } \\ P \text { RRMETER }}}{ } \rightarrow \frac{123^{\prime}}{37.49 \mathrm{~m}}$ |  |
|  |  | 迷 | DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA |  |  |
|  |  | $\downarrow$ | ITEM DESCRIPTION <br> 1' PLAIN PANEL |  | PART\# |
|  |  |  |  |  | 48101 |
|  | 4 | 4 | $2{ }^{\text {' PLAIN PANEL }}$ |  | 48102 |
|  | 20 | 22 | 4' PLAIN PANEL |  | 48106 |
|  | 2 | 2 | 4' SKIMMER PANEL |  | 48106 S |
|  | 6 | 6 | VERSA-FLEX PANEL |  | 48115 |
|  | 5 | 5 | 2' RADIUS STRAP SET |  | 86327S |
|  | 1 | 1 | 2' REVERSE RADIUS STRAP SET |  | 86162S |
|  | 156 | 156 | PUSH NUTS |  | 09115 |
|  | 33 | 34 | BRACE SYSTEM COMPLETE |  | 48146 |
|  | 1 |  | 8' STEP \& REST |  | 07418SNR48 |
|  | 14* |  | 3/8"-16X HEX WASHER HEAD BOLT |  | 148838 |
|  | 14* |  | $3 / 8$ "-16 HEX WASHER HEAD NUT |  | 149664 |
|  |  |  | CHANNEL-LOC SONOTUBE |  | 86152 |
|  |  |  | 4' STANDARD LIGHT PANEL ${ }^{\text {a }}$ ( 48106 L |  |  |
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|  |  |  | $\begin{array}{\|l\|} \hline \text { * - use bolts at } \\ \text { step connection } \end{array}$ |  |  |
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|  |  |  |  |  |  |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
| 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum $8^{8 "}$ deep. <br> 2. Back fill with clean earth, free of roots and debris. <br> 3. 3 ' wide concrete deck is to be poured at least 3 " thickness and a slope of $1 / 4$ " to 1 ' away from the pool. <br> 4. All inside pool dimensions are to be finished dimensions. <br> 5. Finished bottom is to be 2 " minimum of suitable material or undisturbed earth. <br> 6. A safety line, with buoys, is to be permanently attached 10 ' 0 to the shallow side of the point of first slope change. <br> 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts. <br> 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards. |  |  |  |  |  |
| The bottom configuration shown conforms with current NSPI / ANSI suggested minimum standards for pools approved for use with manufactured diving equipment. If diving equipment is installed, follow the equipment manufacturer's <br> installation, use and safety instructions. |  |  |  |  | $10$ |


$\frac{\text { LIGHT PANEL }}{\text { OPTION }}$

## 



4




$\square$




2' RADIUS LAZY EL LEFT $16^{\prime} \times 42^{\prime}$
 "deep.
$3^{\text {' }}$ 'ide concrete deck is to to be poured at least $3^{\prime \prime}$ thickness and a slope of $1 / 4$ " to 1 ' away from the pool.
All inside pool dimensions are to be fin
All inside pool dimensions are to be finished dimensions.
Finished bottom is to be 2 " minimum of suitable material undisturbed earth.
A safety line, with buoys, is to be permanently attached 1 ' 0 " to the shallow side of the point of first slope change
7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of th
manufacturer of the component parts. B. Installation is to be done in accordance with all federal, state and loca
building codes, as well as A.N.S.I / N.S.P.I. suggested standards.





2' RADIUS LAZY EL LEFT $188^{\prime} \times 43^{\prime}$

 - Pour 2500 P.S.I. concrete footing around entire perimeter, minimu Back fill with clean earth, free of roots and debris.
3. $3^{\prime}$ wide concrete deck is to be poured at least $3^{\prime \prime}$ thickness and a slope of $1_{4}$ " to 11 away from the pool
All inside pool dimensions are to be
. All inside pool dimensions are to be finished dimensions. Finished bottom is
undisturbed earth.
A safety line, with buoys, is to be permanently attached $1^{\prime} 0$ " to the shallow side of the point of first slope change
7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by
and is the responsibility of the contractor who is not an agent of the nd is the responsibiity of the contractor who is not an agent of the
manufacturer of the component parts.
B. Installation is to be done in accordance with all federal, state and loca
building codes, as well as A.N.S.I / N.S.P.I. suggested standards.

15


2' RADIUS LAZY EL RIGHT 18' x 43'


| $1-A$ | $5^{\prime}-8^{\prime \prime}$ |
| :---: | :---: |
| $1-B$ | $12^{\prime}-73 / 44^{\prime \prime}$ |
| $1-C$ | $24^{\prime}-4^{\prime \prime}$ |
| $1-D$ | $31^{\prime}-71 / 2^{\prime \prime}$ |
| $1-E$ | $20^{\prime}$ |
| $1-\mathrm{F}$ | $16^{\prime}-6^{\prime \prime}$ |
| $1-G$ | $35^{\prime}-1114^{\prime \prime}$ |
| $1-\mathrm{H}$ | $34^{\prime}-13 / 4^{\prime \prime}$ |



Polymer
2' RADIUS LAZY EL RIGHT $20^{\prime} \times 48^{\prime}$

|  |  |  | $\begin{aligned} & \text { POOL } \\ & \begin{array}{l} \text { SURFACE } \\ \text { AREA } \end{array} \rightarrow \frac{906.4 \mathrm{ft}^{2}}{84.2 \mathrm{~m}^{2}} \end{aligned}$ | $\underset{\text { LiNER }}{\substack{\text { LT }}} \rightarrow 1078.75 \mathrm{ft}^{2}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $\begin{aligned} & \text { Pool } \\ & \text { VOLUME } \end{aligned} \rightarrow \frac{30600 \mathrm{gal}}{115800 \mathrm{~L}}$ | $\underset{\substack{\text { POORMETER }}}{ } \rightarrow \frac{127^{\prime \prime}-2 "}{38.76 \mathrm{~m}}$ |  |
|  |  | en | DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA |  |  |
|  |  | 1 | ITEM DESCRIPTION |  | PART\# |
|  | 1 |  | 1 | 1' PLAIN PANEL |  | 48101 |
|  | 1 | 1 | 2' PLAIN PANEL |  | 48102 |
|  | 1 | 1 | 3' PLAIN PANEL |  | 48108 |
|  | 20 | 22 | 4' PLAIN PANEL |  | 48106 |
|  | 2 | 2 | 4' SKIMMER PANEL |  | 48106 S |
|  | 8 | 8 | VERSA-FLEX PANEL |  | 48115 |
|  | 3 | 3 | 12' RADIUS STRAP SET |  | 86167 S |
|  | 4 | 4 | 2' RADIUS STRAP SET |  | 86327S |
|  | 1 | 1 | $4^{\prime}$ REVERSE RADIUS STRAP SET |  | 86163 S |
|  | 208 | 208 | PUSH NUTS |  | 09115 |
|  | 34 | 35 | BRACE SYSTEM COMPLETE |  | 48146 |
|  | 1 |  | 8' STEP \& REST |  | 07418SNR48 |
|  | $14^{*}$ |  | 3/8"-16X HEX WASHER HEAD BOLT |  | 148838 |
|  | $14^{*}$ |  | 3/8"-16 HEX WASHER HEAD NUT |  | 149664 |
|  |  |  | CHANNEL-LOC SONOTUBE |  | 86152 |
|  |  |  |  |  | 48106L |
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|  |  |  |  |  |  |
|  |  |  | $\begin{array}{\|l\|} \hline * \text { - use bolts at } \\ \text { step connection } \end{array}$ |  |  |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
| 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8 deep. <br> 2. Back fill with clean earth, free of roots and debris. <br> 3. $3^{\prime}$ wide concrete deck is to be poured at least 3 " thickness and a slope of $1 / 4$ " to 1 ' away from the pool. <br> 4. All inside pool dimensions are to be finished dimensions. <br> 5. Finished bottom is to be 2 " minimum of suitable material or undisturbed earth. <br> 6. A safety line, with buoys, is to be permanently attached 1 ' 0 " to the shallow side of the point of first slope change. <br> 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts. <br> 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards. |  |  |  |  |  |
| The bottom configuration shown conforms with current NSPI / ANSI suggested minimum standards for pools approved for use with manufactured diving equipment. If diving equipment is installed, follow the equipment manufacturer's <br> equipment. If diving equipment is installed, follow the equipme installation, use and safety instructions. |  |  |  |  | 18 |



|  |  |  | Po/ymer |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{array}{r} 4^{\prime} \text { RADIUS RECTANGLE } \\ 16^{\prime} \times 32^{\prime} \end{array}$ |  |  |  |  |  |
| $\leftarrow$ 8' STRAIGHT STEP |  | $\begin{aligned} & \text { POOL } \\ & \left.\begin{array}{l} \text { SUREACE } \\ \text { AREA } \end{array} \rightarrow \frac{498.3 \mathrm{ft}^{2}}{46.3 \mathrm{~m}^{2}} \right\rvert\, \end{aligned}$ |  | $\begin{aligned} & \angle N E R \\ & S Q . F T . \end{aligned} \quad 512.00 \mathrm{ft}^{2}$ |  |
|  |  | 位 | $\begin{aligned} & \text { POOL } \\ & \text { VOLUME } \end{aligned} \rightarrow \frac{17700 \mathrm{gal}}{67000 \mathrm{~L}}$ | $\underset{\text { PEOLMETER }}{\substack{\text { PERM }} \frac{89^{\prime}-2 "^{\prime \prime}}{27.18 \mathrm{~m}}}$ |  |
|  |  | 5 0 0 2 | DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA |  |  |
|  |  | $\downarrow$ | ITEM DESCRIPTION |  | PART\# |
|  |  |  |  |  | 48102 |
|  | 13 | 15 | 4' PLAIN PANEL |  | 48106 |
|  | 1 | 1 |  |  | 48106 S |
|  | 8 | 8 | VERSA-FLEX PANEL |  | 48115 |
|  | 8 | 8 | 4' RADIUS STRAP SET |  | 86155S |
|  | 208 | 208 | PUSH NUTS |  | 09115 |
|  | 23 | 25 | BRACE SYSTEM COMPLETE |  | 48146 |
|  | 1 |  | 8' STEP \& REST |  | 07418SNR48 |
|  | $14^{*}$ |  | 3/8"-16X HEX WASHER HEAD BOLT |  | 148838 |
|  | $14^{*}$ |  | 3/8"-16 HEX WASHER HEAD NUT |  | 149664 |
|  |  |  | CHANNEL-LOC SONOTUBE |  | 86152 |
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|  |  |  |  |  |  |
|  |  |  | $\begin{array}{\|l\|} \hline * \text { - use bolts at } \\ \text { step connection } \end{array}$ |  |  |
|  |  |  |  |  |  |
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|  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |
| 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum $8^{8 "}$ deep. <br> 2. Back fill with clean earth, free of roots and debris. <br> 3. 3 ' wide concrete deck is to be poured at least 3 " thickness and a slope of $1 / 4$ " to 1 ' away from the pool. <br> 4. All inside pool dimensions are to be finished dimensions. <br> 5. Finished bottom is to be 2 " minimum of suitable material or undisturbed earth. <br> 6. A safety line, with buoys, is to be permanently attached 10 ' 0 to the shallow side of the point of first slope change. <br> 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts. <br> 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards. |  |  |  |  |  |
|  |  |  |  |  |  |









Polymer
4' RADIUS RECTANGLE


1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
8 8" deep. Back fill with clean earth, free of roots and debris.
. $3^{\prime}$ wide concrete deck is to be poured at least $3^{\prime \prime}$ thickness and a slope of $11_{4}$ " to 1 ' away from the pool.
2. All inside pool dimensions are to be finished dimensions.
3. Finished bottom is to be $2 "$ minimum of suitable material o undisturbed earth.
A saftey line, with buoys, is to be permanently attached 1 ' 0 " to the Shallow side of the point of first slope change.
Wictated by variowing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by
and is the responsibility of the contractor who is not an agent of the and is the responsibility of the contractor who is not an agent of the
manufacturer of the component parts. 8. Installation is to be done in accordance with all federal, state and loc
building codes, as well as A.N.S.I. N.S.P.I. suggested standards.


22

| $1-\mathrm{A}$ | $5^{\prime}-8^{\prime \prime}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $1-\mathrm{B}$ | $10^{\prime}-91 / 4^{\prime \prime}$ |
| $1-\mathrm{C}$ | $22^{\prime \prime}-6^{\prime \prime}$ |
| $1-\mathrm{D}$ | $27^{\prime}-71 / 4^{\prime \prime \prime}$ |
| $1-\mathrm{E}$ | $15^{\prime}-71 / 2^{\prime \prime}$ |
| $1-\mathrm{F}$ | $22^{\prime \prime}-7 / 4^{\prime \prime}$ |
| $1-\mathrm{G}$ | $3^{\prime}-61 / 4^{\prime \prime}$ |




Polymer

4' RADIUS $90^{\circ}$ EL LEFT



Polymer
4' RADIUS $90^{\circ}$ EL RIGHT






$\frac{\text { LIGHT PANEL }}{\text { OPTION }}$



NOTE: $\boldsymbol{G}$ IS THE POINT WHERE THE STRAIGHT WALLS WOULD INTERSECT.

4

$$
\begin{array}{|c|c|}
\hline 4-\mathrm{A} & 26^{\prime}-33 / 4^{\prime \prime} \\
\hline 4-\mathrm{B} & 8^{\prime}-73 / 4^{\prime \prime} \\
\hline 4-\mathrm{C} & 38^{\prime}-83 / 4^{\prime \prime} \\
\hline 4-\mathrm{D} & 26^{\prime}-51 / 2^{\prime \prime} \\
\hline 4-\mathrm{E} & 11^{\prime}-514^{\prime \prime} \\
\hline 4-\mathrm{F} & 4^{\prime}-63 / 4^{\prime \prime} \\
\hline 4-\mathrm{G} & 29^{\prime}-83 / 4^{\prime \prime} \\
\hline
\end{array}
$$




| $2-\mathrm{D}$ | $27^{\prime}-111 / 4^{\prime \prime}$ |
| :--- | :--- |
| 2 |  |
| $5^{\prime}$ |  |


| $2-D$ | $19^{\prime \prime}-11 /{ }^{\prime \prime}$ |
| :---: | :---: |
| $2-E$ | $35^{\prime}-91 / 4^{\prime \prime}$ |
| $2-F$ | $43^{\prime} 1^{\prime \prime}$ | | $2-F$ | $43^{\prime}-1^{\prime \prime}$ |
| :---: | :---: |
| $2-G$ | $25^{\prime}-71 / 4^{\prime \prime}$ |



Polymer
4' RADIUS $90^{\circ}$ EL RIGHT
$20^{\prime} \times 44^{\prime} \times 30^{\prime}$


1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimu
8 8' deep.

Back fill with clean earth, free of roots and debris.
. $3^{\prime}$ wide concrete deck is to be poured at least $3^{\prime \prime}$ thickness and a slope of $1_{4}{ }^{4}$ 'to 11 away from the pool
All inside pool dimensions are to be finished dimensions.
Finished bottom is to be 2 " minimum of suitable material undisturbed earth.
A safety line, with buoys, is to be permanently attached 1 ' 0 " to the 5. .onstruction Drawing of first slope change
. actated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of th
manufacturer of the component parts.
8. Installation is to be done in accordance with all federal, state and loc
building codes, as well as A.N.I. I N. . P. Is uggested standards.

28


4' RADIUS LAZY EL LEFT
 Pour 2500 P.S.I. concrete footing around entire perimeter, minim
$8^{\prime \prime}$ deep.
. 2. Back fill with clean earth, free of roots and deb
3' wide concrete deck is to be poured at least 3
slope of $1 / 4$ " to 1 ' away from the pool.
All inside pool dimensions are to be f finished dimensions.
Finished bottom is to be 2 " minimum of suitable material undisturbed earth.
A safety line, with buys, is to be tol to shallow side of the point of first slope change
Construction Drawing: Different methods and precautions may b dictated by various ground conditions. This is to be determined by
and is the responsibility of the contractor who is not nd is the responsibility of the contractor who is not an agent of the
manufacturer of the component parts.
8. Installation is to be done in accordance with all federal, state and loc
building codes, as well as A.N.S.I. N.S.P.I. suggested standards.





4' RADIUS LAZY EL LEFT 18 x 44'

. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
$8^{\prime \prime}$ deep.
. Back fill with clean earth, free of roots and debris.
3. $3^{\prime}$ wide concrete deck is to be poured at least $3^{\prime \prime}$ thickness and a
slope of $11_{4}$ " to 1 ' away from the pool.
4. All inside pool dimensions are to be finished dimensions. undisturbetd earth.
A safety line, with buoys, is to be permanently attached 1 '0" to th shallow side of the point of first slope change
7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the
manufacturer of the component parts.
B. Installation is to be done in accordance with all federal, state and loca
building codes, as well as A.N.S.I / N.S.P.I. suggested standards.
building codes, as well as A.N.S.I. / N.S.P.I. suggested standa



4' RADIUS LAZY EL RIGHT

| $1-\mathrm{A}$ | $5^{\prime}-8^{\prime \prime}$ |
| :---: | :---: |
| $1-\mathrm{B}$ | $12^{-7}-74^{\prime \prime}$ |
| $1-\mathrm{C}$ | $24^{\prime}-6^{\prime \prime}$ |
| $1-\mathrm{D}$ | $31^{\prime}-71 / 2^{\prime \prime}$ |
| $1-\mathrm{E}$ | $20^{\prime}$ |
| $1-\mathrm{F}$ | $16^{\prime}-6^{\prime \prime}$ |
| $1-\mathrm{G}$ | $35^{\prime}-13 / 4^{\prime \prime}$ |
| $1-\mathrm{H}$ | $34^{\prime}-13 / 4^{\prime \prime}$ |

$$
\begin{array}{|c|c|}
\hline 1-33^{\prime}-33 / 4 " \prime \\
\hline 2-4 & \\
\hline
\end{array}
$$

$-47^{\prime}$


$$
35-11 \frac{3}{4} "
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$$
1
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$$
\frac{\text { LIGHT PANEL }}{\text { OPTON }}
$$

OPTION


4


Polymer
4' RADIUS LAZY EL LEFT 20' x 47'
 $1-\infty$ D


$$
\begin{aligned}
& \text { 1. Pour } 2500 \text { P.S.I. concrete footing around entire perimeter, minimum } \\
& \text { 8. deep. } \\
& \text { 2. Back fill with clean earth. free of roots and debris. }
\end{aligned}
$$

Back fill with clean earth, free of roots and debris.
3. $3^{\prime}$ wide concrete deck is to be poured at least $3^{\prime \prime}$ thickness and a
slope of $11_{4}$ " to 1 ' away from the pool.
4. All inside pool dimensions are to be finished dimensions. undisturbed earth.
A safety line, with buoys, is to be permanently attached 1 ' 0 " to the Shallow side of the point of first slope change.
. ictated by by various ground conditions. This is to to teations may be dictated by various ground conditions. This is to be determined by
and is the responsibility of the contractor whis ma is the responsibiility of the contractor who is not an agent of the
manufacturer of the component parts.
B. Installation is to be done in accordance with all federal, state and loca
building codes, as well as A.N.S.I / N.S.P.I. suggested standards.

33



3

| $3-A$ | $47^{\prime}-111 / 4$ |
| :--- | :--- | | $3-\mathrm{B}$ | $40^{\prime}-103 / 4^{\prime \prime}$ |
| :---: | :---: |
| $3-\mathrm{C}$ | $33^{\prime}-91 / 4^{\prime \prime}$ |
| 3 |  | | $3-\mathrm{D}$ | $23^{\prime}-1{ }^{\prime \prime}$ |
| :---: | :---: |
| $3-\mathrm{E}$ | $34^{\prime}-214^{\prime \prime}$ | | $3-\mathrm{E}$ | $36^{\prime}-21 / 4^{\prime \prime}$ |
| :---: | :---: |
| $3-\mathrm{F}$ | $43^{\prime}-111 / 2^{\prime \prime}$ | | $3-\mathrm{G}$ | $27^{\prime}-53 / 4^{\prime \prime}$ |
| :---: | :---: |
| $3-\mathrm{H}$ | $20^{\prime}-01 / 4^{\prime \prime}$ | | $3-G$ | $27^{\prime}-53 / 4^{\prime \prime}$ |
| :---: | :---: |
| $3-\mathrm{H}$ | $20^{\prime \prime}-01 / 4^{\prime \prime}$ |

NOTE: $\boldsymbol{G} \& \boldsymbol{H}$ ARE THE POINTS WHERE THE STRAIGHT WALLS WOULD INTERSEC

| $4-A$ | $21^{\prime}-63 / 4^{\prime \prime}$ |
| :---: | :---: |
| $4-\mathrm{B}$ | $24^{\prime}-41 / 4^{\prime \prime}$ |
| $4-\mathrm{C}$ | $35^{\prime}-1 / 4^{\prime \prime}$ |
| $4-\mathrm{D}$ | $25^{\prime}-0112^{\prime \prime}$ |
| $4-\mathrm{E}$ | $15^{\prime}-11 / 4^{\prime \prime}$ |
| $4-\mathrm{F}$ | $10^{\prime}-01 / 4^{\prime \prime}$ |
| $4-\mathrm{G}$ | $43^{\prime}-11^{\prime \prime}$ |
| $4-\mathrm{H}$ | $28^{\prime}-13 / 4^{\prime \prime}$ |



| $1-A$ | $7^{\prime}-11 / 2^{\prime \prime}$ | $4-\mathrm{H}$ |
| :---: | :---: | :---: |
| $1-B$ | $7^{\prime}-11 / 2^{\prime \prime}$ | $4-G$ |
| $1-C$ | $10^{\prime}-91 / 4^{\prime \prime}$ | $4-\mathrm{F}$ |
| $1-D$ | $22^{\prime \prime}-0^{\prime \prime}$ | $4-\mathrm{E}$ |
| $1-\mathrm{E}$ | $27^{\prime}-103 / 4^{\prime \prime}$ | $4-D$ |
| $1-\mathrm{F}$ | $16^{\prime}$ | $4-\mathrm{C}$ |
| $1-G$ | $13^{\prime}-10^{\prime \prime}$ | $4-B$ |
| $1-H$ | $11^{\prime \prime}-4^{\prime \prime}$ | $4-A$ |


| $1-3$ | $36^{\prime}-51 / 2^{\prime \prime}$ |
| :--- | :--- |
| $2-4$ |  |


| $1-\mathrm{H}$ | $11^{1}-4^{\prime \prime}$ | $4-\mathrm{A}$ |
| :--- | :--- | :--- |


| $2-A$ | $29^{\prime}-11 / 4^{\prime \prime}$ | $3-H$ |
| :---: | :---: | :---: |
| $2-B$ | $26^{\prime}-103 / 4^{\prime \prime}$ | $3-G$ |
| $2-C$ | $22^{-10} 1014^{\prime \prime}$ | $3-F$ |
| $2-D$ | $10^{\prime}$ | $3-E$ |
| $2-E$ | $19^{\prime}-31 / 2^{\prime \prime}$ | $3-D$ |
| $2-F$ | $25^{\prime}-83 / 4^{\prime \prime}$ | $3-C$ |
| $2-G$ | $29^{-1}-4 / 12^{2}$ | $3-B$ |
| $2-H$ | $30^{\prime}-43 / 4^{\prime \prime}$ | $3-A$ |


| $20-H$ | $30-43 / 4$ | $3-A$ |
| :--- | :--- | :--- | :--- |



| $1-A$ | $7^{\prime}-11 / 2^{\prime \prime}$ | $4-H$ |
| :---: | :---: | :---: |
| $1-B$ | $7^{\prime}-11 / 2^{\prime \prime}$ | $4-G$ |
| $1-C$ | $10^{\prime}-91 / 4^{\prime \prime}$ | $4-F$ |
| $1-D$ | $22^{\prime}-6^{\prime \prime}$ | $4-E$ |
| $1-E$ | $27^{\prime}-103 / 4^{\prime \prime}$ | $4-D$ |
| $1-F$ | $16^{\prime}$ | $4-C$ |
| $1-G$ | $13^{\prime}-10^{\prime \prime}$ | $4-B$ |
| $1-H$ | $11^{\prime \prime}-4^{\prime \prime}$ | $4-A$ |


| $1-3$ | $40^{\prime}-03 / 4$ |
| :--- | :--- |
|  |  |


| $1-G$ | $13^{\prime}-10^{\prime \prime}$ |
| :---: | :---: |
|  | $4-\mathrm{B}$ |
| 1 |  |


| $1-\mathrm{H}$ | $11^{\prime}-4^{\prime \prime}$ | $4-\mathrm{A}$ |
| :--- | :--- | :--- |






| 1-A | 7'-1 1/2" | 4- |
| :---: | :---: | :---: |
| 1-B | $7^{\prime \prime}-1$ 1/2" | 4-G |
| 1-C | 12'-73/4" | 4-F |
| 1-D | 24'-6" | 4-E |
| 1-E | 30'-81/2" | 4-D |
| 1-F | 18'9 3/4" | 4-C |
| 1-G | $15^{-8} 8^{\prime \prime}$ | 4 |
| 1-H | $13^{\prime}-21 / 2^{\prime \prime}$ |  |


\section*{| $1-3$ |  |
| :--- | :--- |
|  | $40^{\prime}-11$ |}

-4 $4^{\prime}-3^{\prime \prime} \square$




| 1-A | 8'-4" | 4-H |
| :---: | :---: | :---: |
| 1-B | 8'-4" | 4-G |
| -C | 12'73/4" | 4-F |
| - | 24-6" | E |
| 1-E | 31'-2 1/4" | 4-D |
| 1-F | 19'51/2" | 4-C |
| -G | 16'-11 3/4" | 4-B |
| 1-H | 12'-7 3/4" |  |

$\lfloor$

$\sqrt{3}$

VF--45으․ VEE FILLER
SF--45 ${ }^{\circ}$ GRECIAN VEE STEP FILLER


 \begin{tabular}{l|l|l|}
$2-\mathrm{B}$ \& $30^{\prime}-31 / 4^{\prime \prime}$ \& $3-\mathrm{G}$

 

\hline $2-C$ \& $25^{\prime}-7$ \& $1 / 2^{\prime \prime}$ <br>
$3-\mathrm{F}$

 

$2-D$ \& $12^{\prime}-93 / 4^{\prime \prime}$ \& $3-E$ <br>
\hline $2-E$ \& $23^{\prime}-214^{\prime \prime}$ \& $3-\mathrm{D}$ <br>
\hline $2-$ \& $2-7$ \& $3-C$ <br>
\hline

 

$2-E$ \& $23^{\prime}-21 / 4^{\prime \prime}$ \& $3-D$ <br>
\hline $2-F$ \& $29^{\prime \prime}-7$ \& $3-C$ <br>
\hline $2-G$ \& $A^{\prime \prime}$ \& $3-B$

 

$2-F$ \& $29^{\prime \prime}-7^{\prime \prime}$ \& $3-C$ <br>
\hline $2-G$ \& $33^{\prime \prime}-81 / 4^{\prime \prime}$ \& $3-B$ <br>
\hline $2-H$ \&

 

\hline $2-\mathrm{H}$ \& $35^{\prime \prime}-5 "$ \& $3-\mathrm{A}$ <br>
\hline
\end{tabular}



Polymer









| $1-3$ | $36^{\prime}-63 / 4 "$ |
| :--- | :--- |
| $2-4$ |  |

 \begin{tabular}{|c|c|c|}
\hline $2-B$ \& $11^{\prime}-33 / 44^{\prime \prime}$ \& $3-B$ <br>
\hline $2-C$ \& $10^{\prime}-41 / 2^{\prime \prime}$ \& $3-D$ <br>
\hline

 

\hline $2-C$ \& $10^{\prime}-41 / 2^{\prime \prime}$ \& $3-D$ <br>
\hline $2-D$ \& $19^{\prime}-11^{\prime \prime}$ \& $3-C$ <br>
\hline

 

\hline $2-D$ \& $19^{\prime}-1^{\prime \prime}$ \& $3-C$ <br>
\hline $2-E$ \& $23^{\prime}-23 / 4^{\prime \prime}$ \& $3-F$ <br>
\hline

 

$2-E$ \& $23^{\prime}-23 / 4^{\prime \prime}$ \& $3-F$ <br>
\hline $2-F$ \& $25^{\prime}-10^{\prime \prime}$ \& $3-E$ <br>
\hline
\end{tabular}



|  |  | Po/y/ | 7er |
| :---: | :---: | :---: | :---: |
| $\begin{array}{\|} \hline \text { OVAL } \\ 16^{\prime} \times 33^{\prime} \end{array}$ |  |  |  |
| $\downarrow$ |  |  | $\begin{aligned} & \angle I N E R \\ & \text { SQ. FT. } \end{aligned} \rightarrow \begin{aligned} & 526.00 \mathrm{ft}^{2} \end{aligned}$ |
|  |  | $\underset{\text { YOOL }}{\text { VOLUME }} \rightarrow \frac{16700 \mathrm{gal}}{63200 \mathrm{~L}}{ }_{\text {PEORLMETER }}$ | $\underset{\substack{\text { POOL } \\ P E R M E T E R}}{ } \rightarrow \frac{84^{\prime}-1 "}{25.63 \mathrm{~m}}$ |
|  |  | DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA |  |
|  |  | ITEM DESCRIPTION | PART\# |
|  |  |  | 48102 |
|  | 7 | 4' PLAIN PANEL | 48106 |
|  | 1 | 4' SKIMMER PANEL | 48106 S |
|  | 14 | VERSA-FLEX PANEL | 48115 |
|  | 12 | $8^{\prime}$ RADIUS STRAP SET | 86200 S |
|  | 1 | STRAIGHT to 8' RADIUS STRAP SET | 86168 S |
|  | 1 | 8' RADIUS to STRAIGHT STRAP SET | 86169S |
|  | 364 | PUSH NUTS | 09115 |
|  | 23 | BRACE SYSTEM COMPLETE | 48146 |
|  | 1 | 8' RADIUS STEP \& REST | 07418 RSNR48 |
|  | $14^{*}$ | 3/8"-16X HEX WASHER HEAD BOLT | 148838 |
|  | 14* | 3/8"-16 HEX WASHER HEAD NUT | 149664 |
|  |  | CHANNEL-LOC SONOTUBE | 86152 |
|  |  | 4' STANDARD LIGHT PANEL | 48106L |
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|  |  |  |  |
|  |  | $\begin{array}{\|l\|} * \text { - use bolts at } \\ \text { step connection } \end{array}$ |  |
|  |  |  |  |
|  |  |  |  |
|  |  | This configuration is only available with 8' Radius Step \& Rest |  |
|  |  |  |  |
| 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum $8^{8 "}$ deep. <br> 2. Back fill with clean earth, free of roots and debris. <br> 3. $3^{\prime}$ wide concrete deck is to be poured at least 3 " thickness and a slope of $1 / 4$ " to 1 ' away from the pool. <br> 4. All inside pool dimensions are to be finished dimensions. <br> 5 . Finished bottom is to be 2 " minimum of suitable material or undisturbed earth. <br> 6. A safety line, with buoys, is to be permanently attached 1 ' 0 " to the shallow side of the point of first slope change. <br> 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts. <br> 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards. |  |  |  |
|  equipment. If diving equipment is installed, follow the equipment manufacturer installation, use and safety instructions |  |  | $44$ |


| $1-A$ | $12^{\prime}-83 / 4^{\prime \prime}$ | $4-A$ |
| :---: | :---: | :---: |
| $1-B$ | $28^{\prime}-101 / 44-B$ |  |
| $1-C$ | $22^{\prime}-6^{\prime \prime}$ | $4-D$ |
| $1-D$ | $28^{\prime}-93 / 4^{\prime \prime}$ | $4-C$ |
| $1-E$ | $10^{\prime}-91 / 4^{\prime \prime}$ | $4-F$ |
| $1-F$ | $17^{\prime \prime}-21 / 2^{\prime \prime}$ | $4-E$ |

$$
\begin{array}{|l|l|}
\hline 1-3 & 40^{\prime}-7 \quad 1 / 2^{\prime \prime} \\
\hline 2-4 & \\
\hline
\end{array}
$$

-36'-5" -

$$
\bar{Z}
$$



- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
$8^{\prime \prime}$ deep. Back fill with clean earth, free of roots and debris.

3. $3^{\prime}$ wide concrete deck is to o e poured at least $3^{\prime \prime}$ thickness and a slope of $11_{4}$ " to 1 ' away from the pool.
All inside pool dimensions are to be fin
4. All inside pool dimensions are to be finished dimensions.
5. Finished bottom is to be $2 "$ minimum of suitable material or Finished botiom is
A safety line, with buoys, is to be permanently attached 1 ' 0 " to the shallow side of the point of first slope change.
6. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the
manufacturer of the component parts. 8. Installation is to be done in accordance with all federal, state and loc
building codes, as well as A.N.I. I N. . P. Is uggested standards. building codes, as well


| $2-\mathrm{A}$ | $32^{\prime}-43 / 4^{\prime \prime}$ | $3-\mathrm{A}$ |
| :--- | :--- | :--- |
| 2 |  |  | | $2-B$ | $14^{\prime}-13 / 4^{\prime \prime}$ | $3-B$ |
| :---: | :---: | :---: |
| - | $3-3$ | $3-D$ | | $2-C$ | $16^{\prime}-33 / 4^{\prime \prime}$ | $3-D$ |
| :--- | :--- | :--- |
| $2-D$ | $3-C$ |  | | $2-D$ | $25^{\prime}-93 / 4 "$ | $3-C$ |
| :---: | :---: | :---: | | $2-E$ | $29^{\prime}-11 / 4^{\prime \prime}$ | $3-F$ |
| :--- | :--- | :--- | | $2-F$ | $32^{\prime}-111$ | $1 / 2^{\prime \prime}$ | $3-E$ |
| :--- | :--- | :--- | :--- |

Polymer

|  |  | Po/y/r | 7 Pr |
| :---: | :---: | :---: | :---: |
| $\begin{array}{r} \text { OVAL } \\ 20^{\prime} \times 41^{\prime} \end{array}$ |  |  |  |
| $\downarrow$ |  | POOL SURFACE AREA $\rightarrow \frac{730.5 \mathrm{ft}^{2}}{67.8 \mathrm{~m}^{2}}{ }_{\text {SQQ. FT. }}^{\text {LNER }} \rightarrow$ |  |
|  |  |  | $\underset{\text { PERIMETER }}{P O O L} \rightarrow \frac{104^{\prime}-6 " \prime}{31.85 \mathrm{~m}}$ |
|  |  | DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA |  |
|  |  | ITEM DESCRIPTION | PART\# |
|  |  |  | 48106 |
|  | 2 | 4' SKIMMER PANEL | 48106 S |
|  | 18 | VERSA-FLEX PANEL 10' RADIUS STRAP SET | 48115 |
|  | 16 |  | 86273S |
|  | 1 | STRAIGHT to 10' RADIUS STRAP SET | 86172S |
|  | 1 | 10' RADIUS to STRAIGHT STRAP SET | 86173S |
|  | 468 | PUSH NUTS | 09115 |
|  | 29 | BRACE SYSTEM COMPLETE | 48146 |
|  | 1 | 8' RADIUS STEP \& REST | 07418RSNR48 |
|  | $14^{*}$ | 3/8"-16X HEX WASHER HEAD BOLT | 148838 |
|  | $14^{*}$ | 3/8"-16 HEX WASHER HEAD NUT | 149664 |
|  |  | CHANNEL-LOC SONOTUBE | 86152 |
|  |  | $4 \times$ STANDARD LIGHT PANEL 48106 L |  |
|  |  |  |  |
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|  |  | $\begin{array}{\|l\|} \hline \text { * - use bolts at } \\ \text { step connection } \end{array}$ |  |
|  |  |  |  |
|  |  |  |  |
|  |  | This configuration is only available with 8' Radius Step \& Rest |  |
| 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum $8^{8 \prime}$ deep. <br> 2. Back fill with clean earth, free of roots and debris. <br> 3. $3^{\prime}$ wide concrete deck is to be poured at least 3 " thickness and a <br> slope of $1 / 4$ " to 1 ' away from the pool. <br> 4. All inside pool dimensions are to be finished dimensions. <br> 5 . Finished bottom is to be $2^{\prime \prime}$ minimum of suitable material or undisturbed earth. <br> 6. A safety line, with buoys, is to be permanently attached $1^{\prime} 0$ " to the shallow side of the point of first slope change. <br> 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts. <br> 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards. |  |  |  |
| The bottom configuration shown conforms with current NSPI / ANSI suggestedminimum standards for pools approved for use with manufactured divingequipment. If diving equipment is installed, follow the equipment manufacturer's equipment. If diving equipment is installed, followinstallation, use and safety instructions. |  |  | $46$ |



|  |  | Po/ymer |  |
| :---: | :---: | :---: | :---: |
| $\begin{array}{r} \text { ROMAN END } \\ 16^{\prime} \times 37 \\ \hline \end{array}$ |  |  |  |
|  |  | $\begin{aligned} & \text { POOL } \\ & \begin{array}{l} \text { sURFACE } \\ \text { AREA } \end{array} \rightarrow \frac{550.0 \mathrm{ft}^{2}}{51.1 \mathrm{~m}^{2}} \end{aligned}$ | $\begin{aligned} & \angle I N E R \\ & \text { SQ.FT. } \end{aligned} \rightarrow 598.4648 \mathrm{ft}^{2}$ |
|  |  | $\begin{aligned} & \text { POOL } \\ & \text { voLUME } \end{aligned} \rightarrow \frac{18700 \mathrm{gal}}{70800 \mathrm{~L}} \underset{\text { POOL }}{\text { PERMETER }} \rightarrow$ | $\underset{\substack{\text { POOL } \\ \text { PERIMETER }}}{\rightarrow} \rightarrow \frac{95^{\prime}-8^{\prime \prime}}{29.16 \mathrm{~m}}$ |
|  |  | DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA |  |
|  |  | ITEM DESCRIPTION | PART\# |
|  | 4 4 |  | 48100 |
|  | 11.13 | $\begin{aligned} & 6^{\prime \prime \prime} \text { PLAIN PANEL } \\ & \hline 4^{\prime} \text { PLAIN PANEL } \end{aligned}$ | 48106 |
|  | $1{ }^{1} 1$ | 4' SKIMMER PANEL | 48106 S |
|  | 12.12 | VERSA-FLEX PANEL | 48115 |
|  | 4 | 6 ' RADIUS STRAP SET | 86156 S |
|  | 4 | $2{ }^{\text {' RADIUS STRAP SET }}$ | 86327S |
|  | 2 2 | 2'RR to 6'R STRAP SET | 86186S |
|  | 2 2 | 6'R to 2'RR STRAP SET | 86187S |
|  | 312312 | PUSH NUTS | 09115 |
|  | 2930 | BRACE SYSTEM COMPLETE | 48146 |
|  | 1 | 8 8' STEP \& REST | 07418SNR48 |
|  | $14^{*}$ | 3/8"-16X HEX WASHER HEAD BOLT | 148838 |
|  | $14^{*}$ | 3/8"-16 HEX WASHER HEAD NUT | 149664 |
|  |  | CHANNEL-LOC SONOTUBE | 86152 |
|  |  | 4' STANDARD LIGHT PANEL | 42106L |
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|  |  | $\begin{array}{\|l\|} \hline * \text { - use bolts at } \\ \text { step connection } \end{array}$ |  |
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|  |  |  |  |  |  |
| 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep. <br> 2. Back fill with clean earth, free of roots and debris. <br> 3. $3^{\prime}$ wide concrete deck is to be poured at least 3 " thickness and a slope of $1 / 4$ " to 1 ' away from the pool. <br> 4. All inside pool dimensions are to be finished dimensions. <br> 5. Finished bottom is to be 2 " minimum of suitable material or undisturbed earth. <br> 6. A safety line, with buoys, is to be permanently attached 1 ' 0 " to the shallow side of the point of first slope change. <br> 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts. <br> 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards. |  |  |  |
|  |  |  | $47$ |









Polymer

ROMAN END LAZY EL LEFT \begin{tabular}{|l|l|}
\hline $2-E$ \& $36^{\prime}-3$ <br>
\hline

 $1 / 4^{\prime \prime}$ 

\hline $2-\mathrm{F}$ \& $39^{\prime}-11^{\prime \prime}$ <br>
\hline $2-\mathrm{G}$ \& $10^{\prime} 7{ }^{\prime \prime}$ <br>
\hline

 

\hline $2-G$ \& $16^{\prime}-73 / 4^{\prime \prime}$ <br>
\hline $2-H$ \& $37.1114^{\prime \prime}$ <br>
\hline

 

\hline $2-\mathrm{H}$ \& $37^{\prime}-111 / 4^{\prime \prime}$ <br>
\hline $2-\mathrm{Y}$ \& $10^{\prime \prime}-3 /$

 

\hline $2-\mathrm{z}$ \& $25^{\prime}-41 / 2^{\prime \prime}$ <br>
\hline
\end{tabular}

ROMAN END LAZY ELLEF







KEYHOLE - 2' RADIUS
STANDARD VIEW - 16' x 32'

|  |  | Po/ymer |  |
| :---: | :---: | :---: | :---: |
| KEYHOLE - 2' RADIUS STANDARD VIEW - 16' x 32' |  |  |  |
| $\downarrow$ | - | $\begin{aligned} & \begin{array}{l} \text { POOL } \\ \text { ARREACE } \end{array} \rightarrow \frac{446.8 \mathrm{ft}^{2}}{41.5 \mathrm{~m}^{2}} \end{aligned} \begin{aligned} & \angle \mathrm{l} \text { SQRER. FT. } \end{aligned} \rightarrow$ | $516.00 \mathrm{ft}^{2}$ |
|  |  | $\begin{aligned} & \mathrm{POOL} \\ & \text { VOLUME } \end{aligned} \rightarrow \frac{12650 \mathrm{gal}}{47900 \mathrm{~L}} \mathrm{POOL}_{\text {PERMETER }}$ | $\frac{86^{\prime}-6 " \prime}{26.36 \mathrm{~m}}$ |
|  |  | NO DIVING ALLOWED IN THIS POOL |  |
|  |  | ITEM DESCRIPTION | PART\# |
|  | , | 2' PLAIN PANEL | 48102 |
|  | 1 | $3^{\prime}$ PLAIN PANEL | 48108 |
|  | 9 | 4' PLAIN PANEL | 48106 |
|  | 1 | 4' SKIMMER PANEL | 48106 S |
|  | 10 | VERSA-FLEX PANEL | 48115 |
|  | 6 | $8{ }^{\text {' RADIUS STRAP SET }}$ | 86200S |
|  | 2 | 2' RADIUS STRAP SET | 86327S |
|  | 1 | 8'R to 4'RR STRAP SET | 86174S |
|  | 1 | STRAIGHT to 8'R STRAP SET | 86176 S |
|  | 260 | PUSH NUTS | 09115 |
|  | 24 | BRACE SYSTEM COMPLETE | 48146 |
|  | 1 | $8^{\prime}$ RADIUS STEP \& REST | 07418RSNR48 |
|  | $14^{*}$ | 3/8"-16X HEX WASHER HEAD BOLT | 148838 |
|  | $14^{*}$ | 3/8"-16 HEX WASHER HEAD NUT | 149664 |
|  |  | CHANNEL-LOC SONOTUBE | 86152 |
|  |  | 2' STANDARD LIGHT PANEL $\quad 48102 \mathrm{~L}$ |  |
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|  |  | $\begin{array}{\|l\|} \hline * \text { - use bolts at } \\ \text { step connection } \\ \hline \end{array}$ |  |
|  |  |  |  |
|  |  |  |  |
|  |  | This configuration is only available with $8^{\prime}$ Radius Step \& Rest |  |
| 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum ${ }^{8 "}$ deep. <br> 2. Back fill with clean earth, free of roots and debris. <br> 3. $3^{\prime}$ wide concrete deck is to be poured at least 3 " thickness and a slope of $1 / 4$ " to 1 ' away from the pool. <br> 4. All inside pool dimensions are to be finished dimensions. <br> 5. Finished bottom is to be $2^{\prime \prime}$ minimum of suitable material or undisturbed earth. <br> 6. A safety line, with buoys, is to be permanently attached 1 ' 0 " to the shallow side of the point of first slope change. <br> 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts. <br> 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards. |  |  |  |
| The bottom configuration shown conforms with current NSPI/ANSI suggested minimum standards for pools that are NOT approved for diving. |  |  | $56$ |



KEYHOLE - 2' RADIUS REVERSE VIEW - 16' x 32'

| $\downarrow$ | $\downarrow$ |  |  | $\begin{aligned} & \text { POOL } \\ & \text { SURFACE } \\ & \text { AREA } \end{aligned} \rightarrow \frac{446.8 \mathrm{ft}^{2}}{41.5 \mathrm{~m}^{2}}$ | $\begin{aligned} & \text { LINER } \\ & \text { SQ.FT. } \end{aligned}$ | $516.00 \mathrm{ft}^{2}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | $\begin{aligned} & \text { POOL } \\ & \text { VOLUME } \end{aligned} \rightarrow \frac{12650 \mathrm{gal}}{47900 \mathrm{~L}}$ | $\begin{aligned} & \text { POOL } \\ & \text { PERIMETER } \end{aligned}$ | $\frac{866^{\prime}-6^{\prime \prime}}{26.36 \mathrm{~m}}$ |
|  |  |  |  | NO DIVING ALLOWED IN THIS POOL |  |  |
|  |  |  |  | ITEM DESCRIPTIO |  | PART\# |
|  |  | 2 |  | 2' PLAIN PANEL |  | 48102 |
|  |  | 1 | 3' PLAIN PANEL |  |  | 48108 |
|  |  | 9 | 4' PLAIN PANEL |  |  | 48106 |
|  |  | 1 | 4' SKIMMER PANEL |  |  | 48106 S |
|  |  | 10 | VERSA-FLEX PANEL |  |  | 48115 |
|  |  | 6 | $8{ }^{\text {' R RADIUS STRAP SET }}$ |  |  | 86200 S |
|  |  | 2 | 2' RADIUS STRAP SET |  |  | 863275 |
|  |  | 1 | 4'RR to 8'R STRAP SET |  |  | 86175S |
|  |  | 1 | 8 8'R to STRAIGHT STRAP SET |  |  | 86177S |
|  |  | 260 | PUSH NUTS |  |  | 09115 |
|  |  | 24 | BRACE SYSTEM COMPLETE |  |  | 48146 |
|  |  | 1 | 8' RADIUS STEP \& REST |  |  | 07418 SSNR48 |
|  |  | $14^{*}$ | 3/8"-16X HEX WASHER HEAD BOLT |  |  | 148838 |
|  |  | $14^{*}$ | 3/8"-16 HEX WASHER HEAD NUT |  |  | 149664 |
|  |  |  | CHANNEL-LOC SONOTUBE |  |  | 86152 |
|  |  |  |  |  |  | 2' STANDARD LIGHT PANEL 48102 L <br>   |  |  |  |
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|  |  |  | * - use bolts atstep connection |  |  |  |
|  |  |  |  |  |  |  |
|  |  | This configuration is only available with 8' Radius Step \& Rest | This configuration is only available with 8' Radius Step \& Rest |  |  |  |

Pour 2500 P.S.I. concrete footing around entire perimeter, minimum Back fill with clean earth, free of roots and debris
3. $3^{\prime}$ wide concrete deck is to be poured at least $3^{\prime \prime}$ thickness and a slope of $1_{4}{ }^{4}$ "to 11 away from the pool
All inside pool dimensions are to
4. All inside pool dimensions are to to fe finished dimensions.
5. Finished bottom is to be 2 minimum of suitable material Finished botiom is
A safety line, with buos is to be per and to shallow side of the point of first slope change Construction Drawing: Different methods and precautions may be and is the responsibibility of the contractor who is not an agent of by manufacturer of the component parts. 8. Installation is to be done in accordance with all federal, state and loc
building codes, as well as A.N.S.I. N.S.P.I. suggested standards. Inding codes, as well as A.N.S.I. / N.S.P. NSPI/ANSI suggested minimum standards for pools that are


KEYHOLE - 2' RADIUS
STANDARD VIEW - 18' x 36'


Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
8 8 deep. Back fill with clean earth, free of roots and debris.
3. $3^{\prime}$ wide concrete deck is to be poured at least 3 " thickness and a slope of $1_{4}$ " to 11 away from the pool
4. All inside pool dimensions are to be finished dimensions.
5. Finished bottom is to be $2 "$ minimum of suitable material o Finished botiom is
A safety line, with buoys, is to be permanently attached 1 ' 0 " to the shallow side of the point of first slope change dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the
manufacturer of the component parts. 8. Installation is to be done in accordance with all federal, state and loc
building codes, as well as A.N.I. I N. . P. Is uggested standards.



KEYHOLE-2' RADIUS REVERSE VIEW - 18' x $36^{\prime}$


Pour 2500 P.S.I. concrete footing around entire perimeter, minimu Back fill with clean earth, free of roots and debris
3. $3^{\prime}$ wide concrete deck is to be poured at least $3^{\prime \prime}$ thickness and a slope of $1_{4}$ " to 11 away from the pool
4. All inside pool dimensions are to be finished dimensions.
5. Finished bottom is to be $2 "$ minimum of suitable material or Finished botiom is
A safety line, with buoys, is to be permanently attached $1^{\prime} 0$ " to the shallow side of the point of first slope change 7. Construction Drawing: Different methods and precautions may be and is the responsibibility of the contractor who is not an agent of the ma is the responsibility of the contractor who is not an agent of th 8. Installation is to be done in accordance with all federal, state and loc
building codes, as well as A.N.I. I N. . P. Is uggested standards.

59


KEYHOLE-2' RADIUS STANDARD VIEW - 20' x 40'


Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
8 deep. Back fill with clean earth, free of roots and debris
. $3^{\prime}$ wide concrete deck is to be poured at least $3^{\prime \prime}$ thickness and a slope of $1_{4}$ " to 11 away from the pool
. All inside pool dimensions are to be finished dimensions. undisturbed earth.
A safety line, with buoys, is to be permanently attached $1^{\prime} 0$ " to the shallow side of the point of first slope change . antreduct by various Dround Different methods and precautions may b and is the responsibilility of the contractor who is not an agent of the manufacturer of the component parts. B. Installation is to be done in accordance with all federal, state and local



KEYHOLE-2' RADIUS REVERSE VIEW - 20' x 40'

| $\downarrow$ | $\downarrow$ |  |  | $\begin{aligned} & \begin{array}{l} \text { POOL } \\ \text { SURFACE } \\ \text { AREA } \end{array} \rightarrow \frac{708.6 \mathrm{ft}^{2}}{65.8 \mathrm{~m}^{2}} \end{aligned}$ | $\xrightarrow{\text { LNER }}$ SQ. FT. $\rightarrow 805.4167 \mathrm{ft}^{2}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | $\begin{aligned} & \text { POOL } \\ & \text { VOLUME } \end{aligned} \rightarrow \frac{23800 \mathrm{gal}}{90100 \mathrm{~L}}$ | $\underset{\substack{P O O L \\ P E R I M E T E R}}{ } \rightarrow \frac{108^{\prime}-8 "}{33.12 \mathrm{~m}}$ |  |
|  |  |  |  | DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA |  |  |
|  |  |  |  | ITEM DESCRIPTION |  | PART\# |
|  |  | 1 |  |  |  | 48101 |
|  |  | 1 | $2^{\prime}$ PLAIN PANEL |  |  | 48102 |
|  |  | 14 | 4' PLAIN PANEL |  |  | 48106 |
|  |  | 1 | 4' SKIMMER PANEL |  |  | 48106 S |
|  |  | 12 | VERSA-FLEX PANEL |  |  | 48115 |
|  |  | 8 | $10^{\prime} \mathrm{R}$ PANEL STRAP SET |  |  | 86273S |
|  |  | 2 | 2' RADIUS STRAP SET |  |  | 863275 |
|  |  | 1 | 4'RR to 10'R STRAP SET |  |  | 86183S |
|  |  | 1 | $10^{\prime} \mathrm{R}$ to STRAIGHT STRAP SET |  |  | 86185 S |
|  |  | 312 | PUSH NUTS |  |  | 09115 |
|  |  | 30 | BRACE SYSTEM COMPLETE |  |  | 48146 |
|  |  | 1 | 8' RADIUS STEP \& REST |  |  | 07418RSNR48 |
|  |  | $14^{*}$ | 3/8"-16X HEX WASHER HEAD BOLT |  |  | 148838 |
|  |  | ${ }^{14^{*}}$ | 3/8"-16 HEX WASHER HEAD NUT |  |  | 149664 |
|  |  |  |  |  |  | 86152 |
|  |  |  | 4' STANDARD LIGHT PANEL |  |  | 48106L |
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|  |  |  | $\begin{array}{\|l\|} \hline \text { * - use bolts at } \\ \text { step connection } \\ \hline \end{array}$ |  |  |  |
|  |  |  |  |  |  |  |  |  |
|  |  |  | This configuration is only available with 8' Radius Step \& Rest |  |  |  |
|  |  |  |  |  |  |  |  |  |

Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
8 deep. Back fill with clean earth, free of roots and debris.
3. $3^{\prime}$ wide concrete deck is to be poured at least $3^{\prime \prime}$ thickness and a slope of $1_{4}$ " to 11 away from the pool
4. All inside pool dimensions are to be finished dimensions.
5. Finished bottom is to be $2 "$ minimum of suitable material or undisturbetd earth.
A safety line, with buoys, is to be permanently attached $1^{\prime} 0$ " to the shallow side of the point of first slope change 7. Construction Drawing: Different methods and precautions may be and is the responsibilility of the contractor who is not an agent of the and is the responsibiity of the contractor who is not an agent of the
manufacturer of the component parts. . Installiation is to be done in accordance with all federal, state and loca
 minimum standardsd for orolsts pporoved for sus with manutactured diving


KEYHOLE - FULL RADIUS STANDARD VIEW - 16' x $32^{\prime}$ \begin{tabular}{|c|c|}
\hline G-A \& $17^{\prime}-91 / 4^{\prime \prime}$ <br>
\hline$G-B$ \& $15^{\prime}-10^{\prime \prime}$ <br>
\hline G

 

\hline G-B \& $17^{\circ}-10^{\prime \prime}$ <br>
\hline$G-C$ \& $11^{\prime} 11^{\prime \prime}$

 G-F 171.514" 

\hline - H \& $17^{\prime}-41 / 4^{\prime \prime}$
\end{tabular}




|  |  | Po/ymer |  |
| :---: | :---: | :---: | :---: |
| KEYHOLE - FULL RADIUS REVERSE VIEW - 16' x 32' |  |  |  |
| $\downarrow$ | 岩 |  | $516.00 \mathrm{ft}^{2}$ |
|  | $\begin{aligned} & 5 \\ & \infty \\ & \end{aligned}$ | $\left.\begin{aligned} & \text { POOL } \\ & \text { VOLUME } \end{aligned} \rightarrow \frac{12450 \mathrm{gal}}{47100 \mathrm{~L}}\right\|_{\text {PERRMETER }} \rightarrow$ | $\frac{82^{\prime}-2^{\prime \prime}}{25.04 \mathrm{~m}}$ |
|  | $\underset{\sim}{\mathbb{\alpha}}$ | NO DIVING ALLOWED IN THIS POOL |  |
|  | $\downarrow \downarrow$ | ITEM DESCRIPTION | PART\# |
|  | - 1 | 1' PLAIN PANEL | 48101 |
|  | 1 | $2^{\prime}$ PLAIN PANEL | 48102 |
|  | 5 | 4' PLAIN PANEL | 48106 |
|  | 1 | 4' SKIMMER PANEL | 48106 S |
|  | 15 | VERSA-FLEX PANEL | 48115 |
|  | 6 | 8'R PANEL STRAP SET | 86200 S |
|  | 7 | 7 ' RADIUS STRAP SET | 86157S |
|  | 1 | 4'RR to 8'R STRAP SET | 86175S |
|  | 1 | 8 8'R to STRAIGHT STRAP SET | 86177S |
|  | 390 | PUSH NUTS | 09115 |
|  | 24 | BRACE SYSTEM COMPLETE | 48146 |
|  | 1 | 8' RADIUS STEP \& REST | 07418RSNR48 |
|  | $14^{*}$ | 3/8"-16X HEX WASHER HEAD BOLT | 148838 |
|  | $14^{*}$ | 3/8"-16 HEX WASHER HEAD NUT | 149664 |
|  |  | CHANNEL-LOC SONOTUBE | 86152 |
|  |  | VERSA-FLEX STANDARD LIGHT PANEL | 48116L |
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|  |  | * - use bolts at step connection |  |
|  |  |  |  |
|  |  | This configuration is only available with |  |
| 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep. <br> 2. Back fill with clean earth, free of roots and debris. <br> 3. $3^{\prime}$ wide concrete deck is to be poured at least $3^{\prime \prime}$ thickness and a slope of $1 / 4$ " to 1 ' away from the pool. <br> 4. All inside pool dimensions are to be finished dimensions. <br> 5. Finished bottom is to be 2 " minimum of suitable material or undisturbed earth. <br> 6. A safety line, with buoys, is to be permanently attached 1 ' 0 " to the shallow side of the point of first slope change. <br> 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts. <br> 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards. |  |  |  |
| The bottom configuration shown conforms with current NSPI/ANSI suggested minimum standards for pools that are NOT approved for diving. |  |  | 63 |



$\left.$| G-A | $19^{\prime}-11$ |
| :--- | :--- | $1 / 4^{\prime \prime} \right\rvert\,$ | $\mathrm{G}-\mathrm{B}$ | $18^{\prime}$ |
| :--- | :--- |
| G |  | | G-C | $10^{\prime}-21 / 4^{\prime \prime}$ |
| :--- | :--- |
| $G-D$ |  | | G-D | $9^{\prime}$ |
| :---: | :---: |
| G-E | $17^{\prime}-61 / 2^{\prime \prime}$ |
| GeF |  | | G-E | $1 /-61 / 2^{\prime \prime}$ |
| :--- | :--- |
| G-F | $19^{\prime}-61 / 4^{\prime \prime}$ |
| $G$ |  | | G-H | $19^{\prime}-33 / 4^{\prime \prime}$ |
| :--- | :--- |

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KEYHOLE - FULL RADIUS REVERSE VIEW - 18' x $36^{\prime}$

| $\downarrow$ |  |  | Soot |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |
|  |  |  |  |  |
|  |  | DIVING PERMITTED ONLY FROMDESIGNATED DIVING AREA |  |  |
|  |  | ${ }_{\text {UTEM D }}$ |  | PART \# |
|  |  |  |  |  |  |
|  |  | $\stackrel{6}{1}$ |  |  | ${ }_{\text {cking }}^{481068}$ |
|  |  |  | VERSAA-LEX PANEL |  | ${ }^{48115}$ |
|  |  |  |  |  |  |
|  |  | ${ }_{8}^{8}$ |  |  | ${ }^{8861}$ |
|  |  | 1 |  |  |  |
|  |  |  |  |  |  |
|  |  |  | ${ }_{\text {BRRCE ESYTTEM COMPLETE }}$ |  | 48146 |
|  |  | $1{ }^{14}$ |  |  | ${ }^{14888}$ |
|  |  | \% |  |  |  |
|  |  |  | 3/8"-16 HEX WASHER HEAD NUT CHANNEL-LOC SONOTUB |  |  |
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|  |  |  | $*$ - use bolts atstep connection |  |  |
|  |  |  |  |  |  |  |  |
|  |  |  | This configuration is only available with8' Radius Step \& Rest |  |  |

 Back fill with clean earth, free of roots and debris.
. $3^{\prime}$ wide concrete deck is to be poured at least $3^{\prime \prime}$ thickness and a slope of $1_{4}$ " to 11 away from the pool
All inside pool dimensions are to
4. All inside pool dimensions are to be finished dimensions.
Finished bottom is to be 2 " minimum of suitable material or undisturbed earth.
A safety line, with buoys, is to be permanently attached 1 ' 0 " to the shallow side of the point of first slope change.
Cinstruction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by
and is the responsibility of the contractor whis and is the responsibility of the contractor who is not an agent of the
manufacturer of the component parts. 8. Installation is to be done in accordance with all federal, state and loc
building codes, as well as A.N.I. I N. . P. Is uggested standards.



|  |  | Po/ymer |  |
| :---: | :---: | :---: | :---: |
| KEYHOLE - FULL RADIUS STANDARD VIEW - 20' x 40' |  |  |  |
| $\downarrow$ |  |  | $805.4167 \mathrm{ft}^{2}$ |
|  |  | $\underset{\substack{\text { POOL } \\ \text { VOLUME }}}{23700 \mathrm{gal}}{\underset{\text { POOL }}{\text { POLETER }}}_{87400 \mathrm{~L}} \rightarrow$ | $\begin{array}{\|l\|l\|} \hline \text { POOL } \\ \text { PERMETER } \end{array} \rightarrow \frac{102 \cdot-7 "}{31.26 \mathrm{~m}}$ |
|  |  | DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA |  |
|  |  | ITEM DESCRIPTION | PART\# |
|  | 1 |  | 48101 |
|  | 1 | 2' PLAIN PANEL | 48102 |
|  | 7 | 4' PLAIN PANEL | 48106 |
|  | 1 | 4' SKIMMER PANEL | 48106 S |
|  | 19 | VERSA-FLEX PANEL | 48115 |
|  | 8 | 10'R PANEL STRAP SET | 86273S |
|  | 9 | 9'R PANEL STRAP SET | 86158S |
|  | 1 | 10'R to 4'RR STRAP SET | 86182 S |
|  | 1 | STRAIGHT to 10'R STRAP SET | 86184S |
|  | 494 | PUSH NUTS | 09115 |
|  | 30 | BRACE SYSTEM COMPLETE | 48146 |
|  | 1 | 8' RADIUS STEP \& REST | 07418RSNR48 |
|  | $14^{*}$ | 3/8"-16X HEX WASHER HEAD BOLT | 148838 |
|  | 14* | 3/8"-16 HEX WASHER HEAD NUT | 149664 |
|  |  | CHANNEL-LOC SONOTUBE | 86152 |
|  |  | VERSA-FLEX STANDARD LIGHT PANEL | 48116L |
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|  |  | step connection |  |
|  | This configuration is only available with 8' Radius Step \& Rest |  |  |
|  |  |  |  |  |
|  |  |  |  |  |
| 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8 deep. <br> 2. Back fill with clean earth, free of roots and debris. <br> 3. $3^{\prime}$ wide concrete deck is to be poured at least 3 " thickness and a slope of $1 / 4$ " to 1 ' away from the pool. <br> 4. All inside pool dimensions are to be finished dimensions. <br> 5 . Finished bottom is to be 2 " minimum of suitable material or undisturbed earth. <br> 6. A safety line, with buoys, is to be permanently attached 1 ' 0 " to the shallow side of the point of first slope change. <br> 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts. <br> 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards. |  |  |  |
| The bottom configuration shown conforms with current NSPI / ANSI suggestedminimum standards for pools approved for use with manufactured divingequipment. If diving equipment is installed, follow the equipment manufacturer's equipment. If diving equipment is installed, follow the equipment manufacturer's installation, use and safety instructions |  |  | $66$ |



KEYHOLE - FULL RADIUS REVERSE VIEW - 20' $\times 40^{\prime}$

|  |  | Po/ymer |  |
| :---: | :---: | :---: | :---: |
| KEYHOLE - FULL RADIUS REVERSE VIEW - 20' x 40' |  |  |  |
| $\downarrow$ |  |  | $805.4167 \mathrm{ft}^{2}$ |
|  |  | $\left.\begin{aligned} & \text { POOL } \\ & \text { VoLUME } \end{aligned} \rightarrow \frac{23100 \mathrm{ga\mid}}{87400 \mathrm{~L}}\right\|_{\text {POOL }} ^{\text {PERMETER }} \rightarrow$ | $\underset{\text { PEOL }}{\text { PORETER }} \rightarrow \frac{102^{\prime}-7 "}{31.26 \mathrm{~m}}$ |
|  |  | DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA |  |
|  |  | ITEM DESCRIPTION | PART\# |
|  | - |  | 48101 |
|  | 1 | 2' PLAIN PANEL | 48102 |
|  | 7 | 4' PLAIN PANEL | 48106 |
|  | 1 | 4' SKIMMER PANEL | 48106 S |
|  | 19 | VERSA-FLEX PANEL | 48115 |
|  | 8 | $10^{\prime}$ R PANEL STRAP SET | 86273 S |
|  | 9 | 9'R PANEL STRAP SET | 86158S |
|  | 1 | 4'RR to 10'R STRAP SET | 861835 |
|  | 1 | 10'R to STRAIGHT STRAP SET | 86185S |
|  | 494 | PUSH NUTS | 09115 |
|  | 30 | BRACE SYSTEM COMPLETE | 48146 |
|  | 1 | 8' RADIUS STEP \& REST | 07418RSNR48 |
|  | $14^{*}$ | 3/8"-16X HEX WASHER HEAD BOLT | 148838 |
|  | 14* | 3/8"-16 HEX WASHER HEAD NUT | 149664 |
|  |  | CHANNEL-LOC SONOTUBE | 86152 |
|  |  | VERSA-FLEX STANDARD LIGHT PANEL | 48116L |
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|  |  |  |  |
|  |  | * - use bolts at <br> step connection |  |
|  |  |  |  |
|  |  |  |  |
|  |  | This configuration is only available with 8' Radius Step \& Rest |  |
| 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum $8^{\prime \prime}$ deep. <br> . Back fill with clean earth, free of roots and debris <br> 3. $3^{\prime}$ wide concrete deck is to be poured at least $3^{\prime \prime}$ thickness and a slope of $1 / 4$ " to 1 ' away from the pool. <br> 4. All inside pool dimensions are to be finished dimensions. <br> 5 . Finished bottom is to be $2^{\prime \prime}$ minimum of suitable material or undisturbed earth. <br> 6. A safety line, with buoys, is to be permanently attached 1 ' 0 " to the shallow side of the point of first slope change. <br> 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts. <br> 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards. |  |  |  |
|  |  |  | $67$ | -






## G-A $144^{-4} 3 / 4^{\prime \prime}$

 | $G-C$ | $11-8^{\prime \prime}$ |
| :---: | :---: |
| G-D | $14^{4}-13 / 4^{\prime \prime}$ | Ge $24^{\prime 4} 711^{\prime \prime}$ G-F $244-11^{\prime \prime}$ G-H $36^{\prime}-111 / 4$





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MOUNTAIN LAKE STANDARD VIEW

|  |  |  |  | 20' x 33' |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\downarrow$ | $\downarrow$ |  | $\boldsymbol{l}_{\substack{\text { SOOL } \\ \text { AREACE }}} \rightarrow \frac{488.9 \mathrm{ft}^{2}}{45.4 \mathrm{~m}^{2}}$ | $\underset{\text { SQ FT. }}{\substack{\text { LINER } \\ \text { S. }}} \rightarrow$ | $522.00 \mathrm{ft}^{2}$ |
|  |  |  | ${ }_{\substack{\text { POOL } \\ \text { VOLUME }}} \rightarrow \frac{15550 \mathrm{gal}}{58900 \mathrm{~L}}$ | $\begin{aligned} & \text { POOL } \\ & \text { PERIMETER } \end{aligned}$ | $\frac{86^{\prime}-7^{\prime \prime}}{26.39 \mathrm{~m}}$ |
|  |  |  | NO DIVING ALLOW | VED IN TH | IS POOL |
|  |  |  | ITEM DESCRIPTIO |  | PART\# |
|  |  | 1 | VERSA-FLEX SKIMMER | R PANEL | 48116 S |
|  |  | 24 | VERSA-FLEX PAN |  | 48115 |
|  |  | 2 | $8^{\prime}$ REVERSE RADIUS PAN | NEL STRAP | 86165S |
|  |  | 2 | $6^{\prime}$ REVERSE RADIUS PAN | NEL STRAP | 86164S |
|  |  | 17 | 8' RADIUS PANEL ST | TRAP | 86200 S |
|  |  | 1 | 6 'RR to 8'R STRAP | SET | 86221S |
|  |  | 1 | 8'R to 6'RR STRAP | SET | 86222S |
|  |  | 1 | 8 'R to 8 'RR STRAP | SET | 86223S |
|  |  | 1 | 8'RR to 8'R STRAP | SET | 862255 |
|  |  | 650 | PUSH NUTS |  | 09115 |
|  |  | 26 | BRACE SYSTEM COM | MPLETE | 48146 |
|  |  | 1 | $8^{\prime}$ RADIUS STEP \& R | REST | 07418 RSNR48 |
|  |  | $14^{*}$ | 3/8"-16X HEX WASHER HE | HEAD BOLT | 148838 |
|  |  | $14^{*}$ | 3/8"-16 HEX WASHER HE | IEAD NUT | 149664 |
|  |  |  | CHANNEL-LOC SONO | OTUBE | 86152 |
|  |  |  | VERSA-FLEX STANDARD LI | LIGHT PANEL | 48116L |
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|  |  |  |  |  |  |
|  |  |  | $\begin{aligned} & *-\text { use bolts at } \\ & \text { step connection } \end{aligned}$ |  |  |
|  |  |  |  |  |  |
|  |  |  | This configuration is only with 8' $^{\prime}$ Radius Step \& | available \& Rest. |  |

Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
8 8" deep. Back fill with clean earth, free of roots and debris.
3. $3^{\prime}$ wide concrete deck is to o e poured at least $3^{\prime \prime}$ thickness and a slope of $1_{4}$ " to 11 away from the pool
All inside pool dimensions are to be finished dimensions.
Finished bottom is to be 2 " minimum of suitable material undisturbed earth.
A safety line, with buoys, is to be permanently attached 1 ' 0 " to the shallow side of the point of first slope change dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the
manufacturer of the component parts. 3. Installation is to be done in accordance with all federal, state and local
building codes, as well as A.N.S.I. N.S. P.I. suggested standards building codes, as well as A.N.S.I. / N.S.P.I. suggested sta NSPI/ANSI suggested minimum standards for wools that are


| 1-A | 10'-5" |
| :---: | :---: |
| 1-B | 12'61 |
| 1-C | 18' |
| 1-D | 22'-1 3/4 |
| 1 -E | 20'0 1/4 |
| 1-F | 27-31/2" |
| 1-G | $12^{\prime}-01 / 4$ |
| 1-H | 34-9 1/4 |
| -0 | 26-4 1 |


| 2-A | 22'-9 3/4" |
| :---: | :---: |
| 2-B | 23-10 1/4" |
| 2 - C | $27^{\prime \prime}$-5' |
| 2-D | 30'0 1/2" |
| 2-E | 12'8" |
| 2-F | 22-5 1/2" |
| 2-G | 34-9 1/4" |
| 2-H | 12'-0 1/4" |
| 2 - | 29-11 1/2" |

MOUNTAIN LAKE REVERSE VIEW


Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
8 8 deep.
Back fill with clean earth, free of roots and debris.
3. $3^{\prime}$ wide concrete deck is to o e poured at least $3^{\prime \prime}$ thickness and a slope of $1_{4}$ " to 11 away from the pool
All inside pool dimensions are to be finished dimensions.
Finished bottom is to be 2 " minimum of suitable material undisturbed earth.
A safety line, with buoys, is to be permanently attached 1 ' 0 " to the shallow side of the point of first slope change
Construction Drawing: Different methods and precautions may b dictated by various ground conditions. This is to be determined by nd is the responsibiity of the contractor who is not an agent of the
manufacturer of the component parts. 3. Installation is to be done in accordance with all federal, state and loca
building codes, as well as A.N.S.I / N.S.P.I. suggested standards The bottom configuration shown conforms with current The bottom configuration shown conforms with current
NSPI/ANSI suggested minimum tandards for pools that are



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| G-A | $122^{\prime}-8 / 4^{\prime \prime}$ |
| :---: | :---: |
| G-B | $10^{\prime}-11^{\prime \prime}$ |
| G |  | | G-B | $10^{\prime}-9$ 3/4" |
| :---: | :---: |
| G-C | $14^{\prime}-7$ | | G-D | $12^{\prime}-73 / 4^{\prime \prime}$ |
| :--- | :--- |
| G | $2-414$ | G-E $24^{\prime}-41 / 4^{\prime \prime}, ~$

 | G-H | $32-9$ |
| :--- | :--- |
| G-O | $21-21 / 2^{\prime \prime}$ |

$\qquad$

| $2-A$ | $27^{\prime}-103 / 4^{\prime \prime}$ |
| :--- | :--- |
| $2-B$ | $27^{\prime}-93 / 4^{\prime \prime}$ |
| 2 |  | | $2-\mathrm{B}$ | $27^{\prime}-93 / 4^{\prime \prime}$ |
| :--- | :--- |
| $2-\mathrm{C}$ | $29^{\prime}-41 / 4^{\prime \prime}$ | | $2-\mathrm{C}$ | $29^{\prime}-41 / 4^{\prime \prime}$ |
| :---: | :---: |
| $2-\mathrm{D}$ | $30^{\prime}-83 / 4^{\prime \prime}$ |
| $2-E$ | $12^{\prime \prime}$ | | $2-D$ | $30^{\prime}-81 / 4^{\prime \prime}$ |
| :--- | :--- |
| $2-E$ | $15^{\prime \prime}-91 / 2^{\prime \prime}$ |
| 2 |  | | $2-\mathrm{F}$ | $23^{\prime}-11 / \mathbf{1}^{\prime \prime}$ |
| :---: | :---: |
| $2-\mathrm{G}$ | $38^{\prime}-2^{\prime \prime}$ |
| $2-H$ | 7 | | $2-\mathrm{H}$ | $7-41 / 4^{\prime \prime}$ |
| :--- | :--- | | $2-4$ | $3-4 / 4{ }^{-1 / 4}$ |
| :--- | :--- |
| $2-0$ | $35^{\prime \prime}$ |

$\boxed{2}$


MOUNTAIN LAKE REVERSE VIEW

| $\downarrow$ | $\downarrow$ |  |  | $\begin{aligned} & \begin{array}{l} P O O L \\ \substack{\text { URFACE }} \end{array} \rightarrow \frac{540.1 \mathrm{ft}^{2}}{50.2 \mathrm{~m}^{2}} \end{aligned}$ | $\begin{aligned} & \angle I N E R \\ & S Q . F T . \end{aligned} 564.6667 \mathrm{ft}^{2}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | $\begin{aligned} & \text { POOL } \\ & \text { VOLUME } \end{aligned} \rightarrow \frac{18650 \text { gal }}{70600 \mathrm{~L}}$ | $\underset{\substack{\text { POOL } \\ \text { PERMETER }}}{\rightarrow} \rightarrow \frac{92^{\prime}-11^{\prime \prime}}{28.32 \mathrm{~m}}$ |  |
|  |  |  |  | DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA |  |  |
|  |  |  |  | ITEM DESCRIPTION |  | PART\# |
|  |  | 1 | VERSA-FLEX SKIMMER PANEL |  |  | 481165 |
|  |  | 26 | VERSA-FLEX PANEL |  |  | 48115 |
|  |  | 3 | 10' REVERSE RADIUS STRAP SET |  |  | 86160S |
|  |  | 19 |  |  |  | 862005 |
|  |  | 2 | 8'RR to 8'R STRAP SET |  |  | 86227S |
|  |  | 2 | 8'R to 8'RR STRAP SET |  |  | 86228S |
|  |  | 1 | 10'RR to 8'R STRAP SET |  |  | 86230S |
|  |  | 702 | PUSH NUTS |  |  | 09115 |
|  |  | 28 | BRACE SYSTEM COMPLETE |  |  | 48146 |
|  |  | 1 | 8' RADIUS STEP \& REST |  |  | 07418 RSNR48 |
|  |  | $14^{*}$ | 3/8"-16X HEX WASHER HEAD BOLT |  |  | 148838 |
|  |  | $14^{*}$ | 3/8"-16 HEX WASHER HEAD NUT |  |  | 149664 |
|  |  |  | CHANNEL-LOC SONOTUBE |  |  | 86152 |
|  |  |  | VERSA-FLEX STANDARD LIGHT PANEL |  |  | 48116L |
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|  |  |  |  |  |  |  |
|  |  |  | $\begin{array}{\|l\|} \hline \text { * - use bolts at } \\ \text { step connection } \end{array}$ |  |  |  |
|  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
|  |  |  | This configuration is only available with $8^{\prime}$ Radius Step \& Rest. |  |  |  |

Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
$8{ }^{\prime \prime}$ deep.
. Back fill with clean earth, free of roots and debris.
. $3^{\prime}$ wide concrete deck is to be poured at least $3^{\prime \prime}$ thickness and a slope of $1_{4}$ " to 11 away from the pool
All inside pool dimensions are to be finished dimensions.
Finished bottom is to be 2 " minimum of suitable material undisturbed earth.
A safety line, with buoys, is to be permanently attached 1 '0" to the shallow side of the point of first slope change dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the
manufacturer of the component parts. . Installiation is to be done in accordance with all federal, state and loca





MOUNTAIN LAKE STANDARD VIEW


1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum Back fill with clean earth, free of roots and debris.
. $3^{\prime}$ wide concrete deck is to be poured at least $3^{\prime \prime}$ thickness and a slope of $1_{4}$ " to 11 away from the pool
All il inside pool dimensions are to be
2. All inside pool dimensions are to be finished dimensions. undisturbed earth.
A safety line, with buoys, is to be permanently attached 1 '0" to the Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the andiacturer of the component parts.
building codes, as well as A.N.S.I. / N.S.P. . suggested standards loca





$$
\begin{aligned}
& \begin{array}{l}
\text { Pour } 2500 \text { P.S.I. concrete footing around entire perimeter, minimum } \\
8 \text { 8" deep. }
\end{array} \\
& \text { 2. Back fill with clean earth, free of roots and debris. } \\
& \text { 3. } 3^{\prime} \text { wide concrete deck is to be poured at least } 3^{\prime \prime} \text { thickness and a } \\
& \begin{array}{l}
\text { slope of } 11_{4} \text { " to } 1 \text { ' away from the pool. } \\
\text { 4. All inside pool dimensions are to be }
\end{array} \\
& \begin{array}{l}
\text { 4. All inside pool dimensions are to to fe finished dimensions. } \\
\text { 5. Finished bottom is to be } 2 \text { " minimum of suitable material }
\end{array} \\
& \text { undisturbetd earth. } \\
& \text {. A safety line, with buoys, is to be permanently attached } 1 \text { ' } 0 \text { " to the } \\
& \text { Shallow side of the point of first slope change. } \\
& \text { dictated by various ground condititons. This is to be determined by } \\
& \text { and is the responsibiility of the contractor who is not an agent of the } \\
& \begin{array}{l}
\text { manufacturer of the component parts. } \\
\text { Installation is to be done in and state and los. }
\end{array}
\end{aligned}
$$



|  |  | Po/ymer |  |
| :---: | :---: | :---: | :---: |
| LAGOON LEFT |  |  |  |
| 16' x 34' x 25' |  |  |  |
| $\downarrow$ |  | $\underbrace{}_{\substack{\text { POOL } \\ \text { SURFACE } \\ \text { AREA }}} \rightarrow \frac{572.6 \mathrm{ft}^{2}}{53.2 \mathrm{~m}^{2}} \underbrace{\text { LINER }}_{\text {SQ. FT. }} \rightarrow$ | $\underset{S \text { LiNER }}{\substack{\text { FT. }}} \rightarrow 670.2917 \mathrm{ft}^{2}$ |
|  |  | $\left.\boldsymbol{p}_{\text {VOLULE }} \rightarrow \frac{17300 \mathrm{gal}}{65500 \mathrm{~L}}\right\|_{\text {PERRMETER }} ^{\text {POOL }} \rightarrow$ | $\underset{\substack{\text { POOL } \\ P E R M E T E R}}{ } \rightarrow \frac{102^{\prime 2}-5 "}{31.21 \mathrm{~m}}$ |
|  |  | NO DIVING ALLOWED IN THIS POOL |  |
|  |  | ITEM DESCRIPTION | PART\# |
|  | , |  | 48116 S |
|  | 29 | VERSA-FLEX PANEL | 48115 |
|  | 2 | 8' REVERSE RADIUS STRAP SET | 86165 S |
|  | 3 | 6' REVERSE RADIUS STRAP SET | 86164S |
|  | 16 | 8' RADIUS STRAP SET | 86200S |
|  | 4 | 7' RADIUS STRAP SET | 86157S |
|  | 1 |  | 86237S |
|  | 1 | 8'RR to 8'R STRAP SET | 86239S |
|  | 1 | 8'R to 8'RR STRAP SET | 86241S |
|  | 1 | 8'RR to 8'R STRAP SET | 86243S |
|  | 1 | 7'R to 8'RR STRAP SET | 86245 S |
|  | 780 | PUSH NUTS | 09115 |
|  | 31 | BRACE SYSTEM COMPLETE | 48146 |
|  | 1 | $8^{\prime}$ RADIUS STEP \& REST | 07418 RSNR48 |
|  | $14^{*}$ | 3/8"-16X HEX WASHER HEAD BOLT | 148838 |
|  | 14* | 3/8"-16 HEX WASHER HEAD NUT | 149664 |
|  |  | CHANNEL-LOC SONOTUBE | 86152 |
|  |  | VERSA-FLEX STANDARD LIGHT PANEL | 48116L |
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|  |  |  |  |
|  |  | * - use bolts at step connection |  |
|  |  |  |  |
|  |  | This configuration is only available |  |
|  |  |  |  |
| 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8 deep. <br> 2. Back fill with clean earth, free of roots and debris <br> 3. 3 ' wide concrete deck is to be poured at least 3 " thickness and a slope of $14_{4}$ " to 1 ' away from the pool. <br> 4. All inside pool dimensions are to be finished dimensions. <br> 5 . Finished bottom is to be $2^{\prime \prime}$ minimum of suitable material or undisturbed earth. <br> 6. A safety line, with buoys, is to be permanently attached $1^{\prime} 0$ " to the shallow side of the point of first slope change. <br> 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts. <br> 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards. |  |  |  |
| The bottom configuration shown conforms with current NSPI/ANSI suggested minimum standards for pools that are NOT approved for diving. |  |  | 88 |




|  |  | Po/ymer |  |
| :---: | :---: | :---: | :---: |
| $\begin{array}{r} \hline \text { LAGOON RIGHT } \\ 16^{\prime} \times 34^{\prime} \times 25^{\prime} \end{array}$ |  |  |  |
| $\downarrow$ |  |  | ${ }_{\text {LINER }}^{\text {ST. }} \rightarrow 670.2917 \mathrm{ft}^{2}$ |
|  |  | $\underset{\substack{\text { POOL } \\ \text { VOLUME }}}{\rightarrow} \frac{17300 \mathrm{gal}}{65500 \mathrm{~L}} \underset{\text { PERMMETER }}{ }-1$ | $\underset{\substack{P O O L \\ P E R M E T E R}}{ } \rightarrow \frac{102^{\prime}-5 "}{31.21 \mathrm{~m}}$ |
|  |  | NO DIVING ALLOWED IN THIS POOL |  |
|  |  |  | PART\# |
|  |  | VERSA-FLEX SKIMMER PANEL | 48116 S |
|  | 29 | VERSA-FLEX PANEL | 48115 |
|  | 2 | 8' REVERSE RADIUS STRAP SET | 86165 S |
|  | 3 | 6' REVERSE RADIUS STRAP SET | 86164S |
|  | 16 | 8' RADIUS STRAP SET | 86200 S |
|  | 4 | $7{ }^{\text {7 R R }}$ (IUS STRAP SET | 86157S |
|  | 1 | 7'R to 6'RR STRAP SET | 862385 |
|  | 1 | 8'R to 8'RR STRAP SET | 86240S |
|  | 1 | 8'RR to 8'R STRAP SET | 86242S |
|  | 1 | 8'R to 8'RR STRAP SET | 86244S |
|  | 1 |  | 86246S |
|  | 780 | PUSH NUTS | 09115 |
|  | 31 | BRACE SYSTEM COMPLETE | 48146 |
|  | 1 | 8' RADIUS STEP \& REST | 07418RSNR48 |
|  | $14^{*}$ | 3/8"-16X HEX WASHER HEAD BOLT | 148838 |
|  | 14* | $3 / 8$ "-16 HEX WASHER HEAD NUT | 149664 |
|  |  | CHANNEL-LOC SONOTUBE | 86152 |
|  |  | VERSA-FLEX STANDARD LIGHT PANEL | 48116L |
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|  |  | $\begin{array}{\|l\|} \hline \text { * - use bolts at } \\ \text { step connection } \end{array}$ |  |
|  |  |  |  |
|  |  | This configuration is only available with $8^{\prime}$ Radius Step \& Rest. | $\square$ |
|  |  |  |  |
| 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep. <br> 2. Back fill with clean earth, free of roots and debris. <br> 3. 3 ' wide concrete deck is to be poured at least 3 " thickness and a slope of $1 / 4$ " to 1 ' away from the pool. <br> 4. All inside pool dimensions are to be finished dimensions. <br> 5. Finished bottom is to be 2 " minimum of suitable material or undisturbed earth. <br> 6. A safety line, with buoys, is to be permanently attached $11^{\prime} 0$ "to the shallow side of the point of first slope change. <br> 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts. <br> 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards. |  |  |  |
| The bottom configuration shown conforms with current NSPI/ANSI suggested minimum standards for pools that are NOT approved for diving. |  |  | 90 |












Polymer
LAGOON RIGHT
$20^{\prime} \times 42$ x $30^{\prime}$

|  |  |
| :---: | :---: |
|  |  |
| DIVING PERMITT designated | D ONLY FROM |

- Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
$8^{\circ}$ deep.

Back fill with clean earth, free of roots and debris.
. $3^{\text {' } w i d e ~ c o n c r e t e ~ d e c k ~ i s ~ t o ~ b e ~ p o u r e d ~ a t ~ l e a s t ~} 33^{\prime \prime}$ thickness and a slope of $1 / 4$ " to 1 ' away from the pool.
. Al inside pool dimensions are to be finis
. All inside pool dimensions are to be finished dimensions.
undisturbed earth.
A safety line, with buovs, is to be permanently attached 1 ' 0 " to the shallow side of the point of first slope change. T. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the
manufacturer of the component parts.
2. Instaulacturer is of to be compenin accordante. with all federal, state and local
building codes. as well as A.N.S.I. / N.S.P. . . suggested standards.

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|  |  | Po/ymer |  |
| :---: | :---: | :---: | :---: |
| $\begin{array}{r} \text { FIGURE } 8 \\ 16 ' \times 37 \end{array}$ |  |  |  |
| $\downarrow$ |  |  | $\begin{aligned} & \angle I N E R \\ & \text { SQ.FT. } \end{aligned} \rightarrow 731.6667 \mathrm{ft}^{2}$ |
|  |  | $\begin{aligned} & \text { POOL } \\ & \text { VoLUME } \end{aligned} \rightarrow \frac{20000 \text { gal }}{75700 \mathrm{~L}}{ }_{\text {POOL }} \rightarrow$ | $\begin{aligned} & \text { POOL } \\ & \text { PERMETER } \end{aligned} \rightarrow \frac{96^{\prime}-11^{\prime \prime}}{29.28 \mathrm{~m}}$ |
|  |  | DIVING PERMITTED ONLY FROM DESIGNATED DIVING AREA |  |
|  |  | ITEM DESCRIPTION | PART\# |
|  |  | VERSA-FLEX SKIMMER PANEL | 48116 S |
|  | 27 | VERSA-FLEX PANEL | 48115 |
|  | 4 | 8' REVERSE RADIUS STRAP SET | 86165S |
|  | 14 | 10' RADIUS STRAP SET | 86273S |
|  | 6 | 8 8 RADIUS STRAP SET | 86200S |
|  | 1 | 8'RR to 8'R STRAP SET | 86265S |
|  | 1 | 8'R to 8'RR STRAP SET | 86266S |
|  | 1 | 10'R to 8'RR STRAP SET | 86267S |
|  | 1 | 8'RR to 10'R STRAP SET | 86268 S |
|  | 728 | PUSH NUTS | 09115 |
|  | 29 | BRACE SYSTEM COMPLETE | 48146 |
|  | 1 | 8' RADIUS STEP \& REST | 07418RSNR48 |
|  | $14^{*}$ | 3/8"-16X HEX WASHER HEAD BOLT | 148838 |
|  | $14^{*}$ | 3/8"-16 HEX WASHER HEAD NUT | 149664 |
|  |  | CHANNEL-LOC SONOTUBE | 86152 |
|  |  | VERSA-FLEX STANDARD LIGHT PANEL | 48116L |
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|  |  | $\begin{array}{\|l\|} * \text { - use bolts at } \\ \text { step connection } \end{array}$ |  |
|  |  |  |  |
|  |  | This configuration is only available with $8^{\prime}$ Radius Step \& Rest. |  |
| 1. Pour 2500 P.S.I. concrete footing around entire perimeter, minimum 8" deep. <br> 2. Back fill with clean earth, free of roots and debris. <br> 3. 3 ' wide concrete deck is to be poured at least 3 " thickness and a slope of $1 / 4$ " to 1 ' away from the pool. <br> 4. All inside pool dimensions are to be finished dimensions. <br> 5. Finished bottom is to be 2 " minimum of suitable material or undisturbed earth. <br> 6. A safety line, with buoys, is to be permanently attached 1 ' 0 " to the shallow side of the point of first slope change. <br> 7. Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts. <br> 8. Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I. / N.S.P.I. suggested standards. |  |  |  |
|  |  |  |  |  |  |  |
|  |  |  | $100$ |






## **** SKIMMER PANEL INSTALLATION NOTE ****

Using and SP10841 or SP10852 skime youl
Using a standard SP10841 or SP10852 skimmer, you will get an (OM) outside mount application on Matrix skimmer panels. Panels are manufactured with a thicker material section around the opening to accommodate this special application. (Use 1 1/4" screws supplied with the skimmer to mount the skimmer to the panel.)

REARVIEW OF STRAIGHT SKIMMER SECTION


These 8 holes on the outer mounting flange of the skimmer align with the 8 pre-marked mounting holes for a 1085 style skimmer on the backside of the panel.


These 8 holes on the outer mounting flange of the skimmer align with the 8 pre-marked mounting holes for a 1084 style skimmer on the backside of the panel



Depending on the type of skimmer used, drill the appropriate mounting holes (see page A1 to identify the proper holes), and the 4 starter holes at the corners of the skimmer boss on the backside of the panel. If you are using a 1084 style skimmer be sure NOT to drill holes in the extended skimmer section that accommodates the 1085 style skimmer.


Using a straight edge, draw lines to show the skimmer section to be cut out. Use the outer edges of the drilled starter holes as a guide.

Cut the perimeter of the skimmer opening with a jigsaw. Use a coarse wood blade with large teeth to reduce the heating of the polymer panel.

1) Each $45^{\circ}$ Vee filler will connect 2 wall panels using the standard peg holes on the panels side flanges. Each 48" tall panel connection will require a total of (5) - $45^{\circ}$ vee fillers and (10) Key-Locs

2) A panel brace can then be attached to the tab extending from the back of the Vee filler using the standard Peg \& Wedge connection.
3) Attach all 5 Vee fillers to one panel first. Then
align and attach the 2nd panel to the panel / vee

4) Slide the Grecian Corner Sleeve down between the nose of the Vee fillers and the wall panels to prevent dirt and debris from getting into the pool.
5) Each Key-Loc will fit over the head on the filler post and slide down to draw the wall panels together

6) The completed installation will leave the Grecian Corner Sleeve flush with the top of the wall panel.
7) Set the 2 panels to be connected making sure the 5-1 1/2" diameter peg holes on the end flanges are lined up. Insert the brace / pegs through both flanges. The taper of the peg will properly align the panels and ensure the faces of the panels are even.
8) As the wedge is inserted through the peg the panel joint will draw closed. The ratcheting effect of the teeth on the wedge and the teeth on the inside of the peg will prevent the wedge from backing out.


9) Break the wedges off of the molded brace Slide the wedge through the slot in the peg (see the drawing below for proper orientation of the wedge depending on the location of the brace)

WEDGE ORIENTATION AT
PANEL-TO-PANEL CONNECTION 777777/WN1TII


WEDGE ORIENTATION AT A MID - PANEL RIB


With the step securely clamped to the PANEL TEMPLATE, use the hole pattern in the panel template as a guide for drilling the bolt holes and 1 1/2"diameter peg holes in the step flange.

Step connections will use the standard Nexus connection as well as the 7 bolt points along the panel end flange :

- 5 bolts will go through the brace tabs, the step, \& the panel flange
- 2 bolts will go through the step and the panel flange only


to be placed on the panel in the proper orientation to ensure the panel bends the correct way. With the strap properly attached to the panel, you will be able to read the ext on the strap label. If the text on the label is upside-down, the strap has been put on incorrectly.
*** Matrix Panel Strap Installation Note ***
When assembling Versa-Flex panels and panel straps, do not install the strap on all 13 pins and then attach the push nuts. Assemble one pin at a time and securely fasten the push nut before proceeding to the next pin.


## IIUILIAAAAAAAI

MULTIPLE RADIUS
TRANSITION PANEL








QQ $\Leftrightarrow C=$
$Q Q \Leftrightarrow$
DQ



Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts.

Installation is to be done in accordance with all federal, state and local
PANEL DIG CROSS SECTION building codes, as well as A.N.S.I. / N.S.P.I. suggested standards.


33 Wade Road | Latham, NY 12110


[^0]:    Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
    8 " deep.
    Back fill with clean earth, free of roots and debris.
    . $3^{\text {' w wide concrete deck is to be poured at least } 3 \text { " thickness and a }}$ slope of $Y_{4} 4$ to 1 ' away from the pool
    All inside pool dimensions are to be
    4. All inside pool dimensions are to be finished dimensions.
    . Finished bottom is to be 2 " minimum of suitable material or
    undisturbed earth.
    A safety line, with buys is to be pern ${ }^{\prime}$ '" to the
    hallow side of the point of first slope change
    Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the
    manufacturer of the component parts. . Installation is to be done in accordance with all federal, state and loc
    

[^1]:    Pour 2500 P.S.I. concrete footing around entire perimeter, minimum
    8 " deep.
    2. Back fill with clean earth, free of roots and debris.
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    All insside pool dimensions are to be
    4. All inside pool dimensions are to be finished dimensions.
    5. Finished bottom is to be 2 " minimum of suitable material or undisturbed earth.
    A safety line with buoys is to ${ }^{2}$ shallow side of the point of first slope change
    Construction Drawing: Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibiilty of the contractor who is not an agent of the Installation is to be done in accordance with all federal, state and local

