

PRODUCT GUIDE



Imperial
POOLS INC.
REDEFINING ONE SOURCE

 **Sourced in
America**
MADE IN NEW YORK

Champion Spas Program Overview

- Champion Spas[®] is a Non-Exclusive product line available through Imperial Distribution with Manufacturer direct Technical and Customer Service provided to support Champion Dealer Network.
- Purchase of a Champion Spas[®] model may not constitute eligibility for:
 - » Champion Spas[®] Programs, Merchandising and Marketing Materials
 - » Champion Spas[®] Registered Trademarks or Logos in claims, print or multimedia
- Champion Spas[®] is presented as an Imperial Distribution Program. Sales and programs are supported by Imperial Distribution Branches and sales personnel.
- This is a Distribution Program that will rely heavily on:
 - » Individual branch participation
 - » The Champion Spas[®] Web-site and Literature
 - » Factory Direct Customer and Tech Service to provide Dealer Support
- Imperial Distribution reserves the right to deny dealer eligibility to Champion products and programs based on the following parameters:
 - » Credit approval and good standing
 - » Warranty and Service capabilities
 - » Order processing guidelines
 - » Historical performance
 - » Territory restrictions
- Credit Lines will be extended to credit qualified dealers for spas, parts and accessories. Alternatively Credit Cards and Check By Fax will be available for eligible Champion Spas[®] Dealers
- Champion Spas[®] Dealers are not eligible (by default) to participate in or use:
 - » Saratoga Spa[®] Programs or Products
 - » Saratoga Spa[®] Registered Trademarks or Logos in claims, print or multimedia



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Specifications

324

Hydrotherapy

Therapy System

TOTAL JETS.....25

Valve Systems

TOTAL VALVES.....2

Dimensions

	Domestic	Int'l
Width	67"	1.70 m
Length	80"	2.03 m
Height	34"	0.74 m
Average Fill	240 GL	909 L
Dry Weight	500 LB	227 kg
Average Full Weight	2504 LB	1136 kg
Seating Capacity	4	4

Thermal Bond™ Insulation System

- Sealed Base
- Thermal Bond™ Wrap Insulation
- Deluxe Spa Cover

DuoClean™ System

- Duo Circulation™ Cycles
- Antimicrobial Filtration
- DuoZone™ Ozone Generator

System Control Center

Power Pak	220V/60A	230V/16A
Heater	4kw	3kw
Antimicrobial Filtration	Standard	Standard
Champion Spas® LED Lighting	Standard	Standard
(1) 2 Speed Pump	195 GPM	737 LPM

Standard 324 System

Equipment

- Top Loading Skimmer
- Treaded Footwell
- Footwell Spa Drain
- Built-in Headrests
- Sealed Base
- Champion LED Lighting
- Slide Valves
- 7/2/2 Warranty
- DuoZone™ Ozone

Features

- Duo Circulation™
- LED Water Feature
- TriLayer™ Spa Shell
- Antimicrobial Filtration
- MultiWeather™ Cabinet
- Deluxe Spa Cover
- Thermal Bond™ Wrap
- DuoTone™ Jet Accents
- Power Massage® Jet

Optional Packages Available*

- Thermal Bond™ Full Foam Insulation

* additional costs, see Champion Spa Dealer Price Sheet

Champion 324





Specifications

436

Hydrotherapy

Therapy System

TOTAL JETS.....37

Valve Systems

TOTAL VALVES.....3

Dimensions

Width	80"	2.03 m
Length	84"	2.13 m
Height	36"	0.91 m
Average Fill	350 GL	1325 L
Dry Weight	700 LB	317 kg
Average Full Weight	3622 LB	1643 kg
Seating Capacity	4-5	4-5

Domestic

Int'l

Thermal Bond™ Insulation System

- Sealed Base
- Thermal Bond™ Wrap Insulation
- Deluxe Spa Cover

DuoClean™ System

- Duo Circulation™ Cycles
- Antimicrobial Filtration
- DuoZone™ Ozone Generator

System Control Center

Power Pak	220V/60A	230V/16A
Heater	4kw	3kw
Antimicrobial Filtration	Standard	Standard
Champion Spas® LED Lighting	Standard	Standard
(1) 2 Speed Pump	195 GPM	737 LPM

Standard 436 System

Equipment

- Top Loading Skimmer
- Treaded Footwell
- Footwell Spa Drain
- Built-in Headrests
- Sealed Base
- Champion LED Lighting
- Slide Valves
- 7/3/3 Warranty
- DuoZone™ Ozone

Features

- Duo Circulation™
- LED Water Feature
- TriLayer™ Spa Shell
- Antimicrobial Filtration
- MultiWeather™ Cabinet
- Deluxe Spa Cover
- Thermal Bond™ Wrap
- DuoTone™ Jet Accents
- Power Massage® Jet

Optional Packages Available*

- Bluetooth Audio System
- Thermal Bond™ Full Foam Insulation

* additional costs, see Champion Spa Dealer Price Sheet

Champion 436





Specifications

540

Hydrotherapy

Therapy System

TOTAL JETS.....41

Valve Systems

TOTAL VALVES.....4

Dimensions

	Domestic	Int'l
Width	80"	2.03 m
Length	84"	2.13 m
Height	36"	0.91 m
Average Fill	350 GL	1325 L
Dry Weight	700 LB	317 kg
Average Full Weight	3622 LB	1643 kg
Seating Capacity	4-5	4-5

Thermal Bond™ Insulation System

- Sealed Base
- Thermal Bond™ Wrap Insulation
- Deluxe Spa Cover

DuoClean™ System

- Duo Circulation™ Cycles
- Antimicrobial Filtration
- DuoZone™ Ozone Generator

System Control Center

	Domestic	Int'l
Power Pak	220V/60A	230V/16A
Heater	4kw	3kw
Antimicrobial Filtration	Standard	Standard
Champion Spas® LED Lighting	Standard	Standard
(1) 1 Speed Pump	195 GPM	737 LPM
(1) 2 Speed Pump	195 GPM	737 LPM

Standard 540 System

Equipment

- Top Loading Skimmer
- Treaded Footwell
- Footwell Spa Drain
- Built-in Headrests
- Sealed Base
- Champion LED Lighting
- Slide Valves
- 7/3/3 Warranty
- DuoZone™ Ozone

Features

- Duo Circulation™
- LED Water Feature
- TriLayer™ Spa Shell
- Antimicrobial Filtration
- MultiWeather™ Cabinet
- Deluxe Spa Cover
- Thermal Bond™ Wrap
- DuoTone™ Jet Accents
- Power Massage® Jet

Optional Packages Available*

- Bluetooth Audio System
- Thermal Bond™ Full Foam Insulation

* additional costs, see Champion Spa Dealer Price Sheet

Champion 540





Specifications

650

Hydrotherapy

Therapy System

TOTAL JETS.....53

Valve Systems

TOTAL VALVES.....4

Dimensions

	Domestic	Int'l
Width	89"	2.26 m
Length	93"	2.36 m
Height	40"	1.02 m
Average Fill	450 GL	1703 L
Dry Weight	725 LB	329 kg
Average Full Weight	4400 LB	1996 kg
Seating Capacity	6	6

Thermal Bond™ Insulation System

- Sealed Base
- Thermal Bond™ Wrap Insulation
- Deluxe Spa Cover

DuoClean™ System

- Duo Circulation™ Cycles
- Antimicrobial Filtration
- DuoZone™ Ozone Generator

System Control Center

	Domestic	Int'l
Power Pak	220V/60A	230V/16A
Heater	4kw	3kw
Antimicrobial Filtration	Standard	Standard
Champion Spas® LED Lighting	Standard	Standard
(1) 1 Speed Pump	195 GPM	737 LPM
(1) 2 Speed Pump	195GPM	737LPM

Standard 650 System

Equipment

- Top Loading Skimmer
- Treaded Footwell
- Footwell Spa Drain
- Built-in Headrests
- Sealed Base
- Champion LED Lighting
- Slide Valves
- 7/3/3 Warranty
- DuoZone™ Ozone

Features

- Duo Circulation™
- LED Water Feature
- TriLayer™ Spa Shell
- Antimicrobial Filtration
- MultiWeather™ Cabinet
- Deluxe Spa Cover
- Thermal Bond™ Wrap
- DuoTone™ Jet Accents
- Power Massage® Jet

Optional Packages Available*

- Bluetooth Audio System
- Thermal Bond™ Full Foam Insulation

* additional costs, see Champion Spa Dealer Price Sheet

Champion 650



Color Selection Guide

SHELL COLORS:

The interior shell of a spa is a distinct design element to its overall appearance. Most portable spa brands have an acrylic shell available in multiple styling effects.

We've partnered with a leading manufacturer of cast acrylic for spas. Their color lab works with interior design and color consultants from all over the world to ensure its colors and surface effects are consistently in tune with what spa owners want. And that's exactly what Champion Spas® offers you.



Midnight Canyon



Silver Marble



Tuscan Sun



Smoky Mountain



CABINET COLORS:

The MultiWeather™ spa cabinet around Champion Spas® are manufactured with the finest quality material. The cabinet combines the durability of plastic with the look and feel of professionally finished wood. The MultiWeather™ cabinet is easy to clean and is virtually maintenance free.



MultiWeather™ Black



MultiWeather™ Grey



MultiWeather™ Mahogany

Samples represent photo reproduction of material. See dealer samples for the most accurate representation of color & texture. See your Saratoga Spa® dealer for more information.

IMPORTANT:

Marble shell finishes do not form in similar patterns and are uniquely independent. Be aware of this when choosing a marble shell color option.



